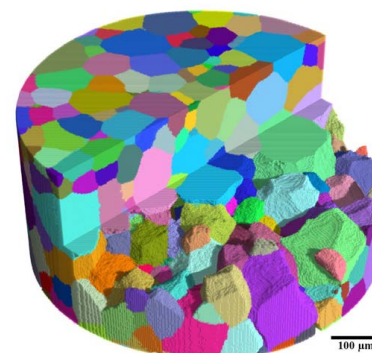
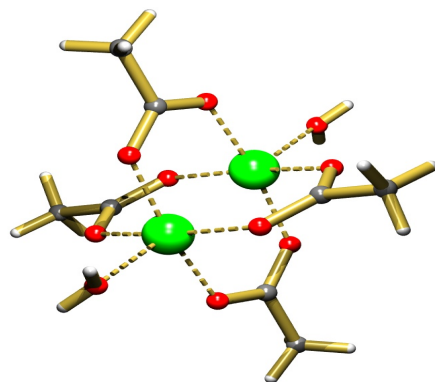


Multicrystal diffraction



DTU, Denmark: C. Gundlach, P.C. Hansen, D. Juul Jensen, E.M. Lauridsen, L. Margulies, J. Oddershede, U.L. Olsen, W. Pantleon, H.F. Poulsen, S. Schmidt, H. Simons Uni Copenhagen: H.O. Sørensen

ID11, ESRF, France: A. Götz, A. King, W. Ludwig
G.B.M. Vaughan, J. Wright

MPIbpc, Göttingen: J. Davaasambuu, S. Techert
Uni Oxford: K. Paintankar, E.F. Garman

Sector 1, APS, Chicago: J. Almer, U. Lienert

Carnegie-Mellon: C. Hefferan, S.F. Li,
A. Rollett, R.M. Suter.

Lawrence Livermore: J. Bernier

Cornell: M. Miller

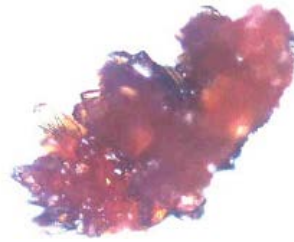


Diffraction

Single Crystal



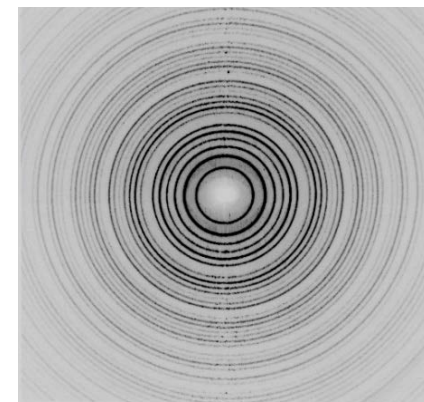
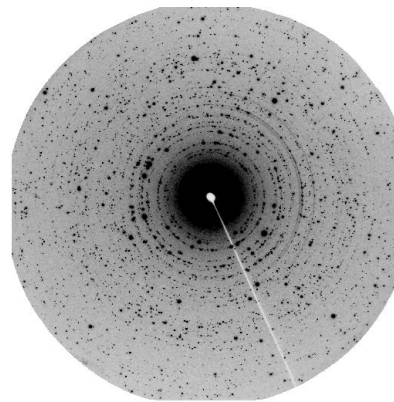
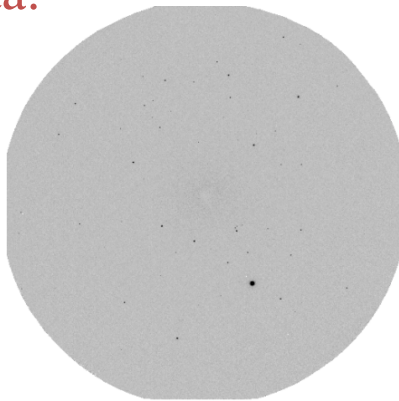
Multicrystal



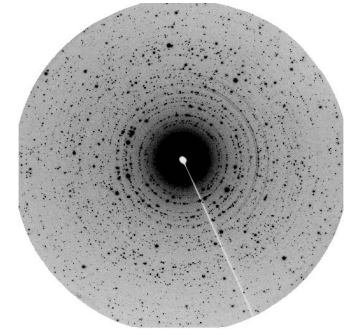
Powder



X-ray data:



Case for multocrystal diffraction



Microstructure

- Grain statistics and maps: phase, orientation, stress, 3D shape
- Grain dynamics and grain interactions

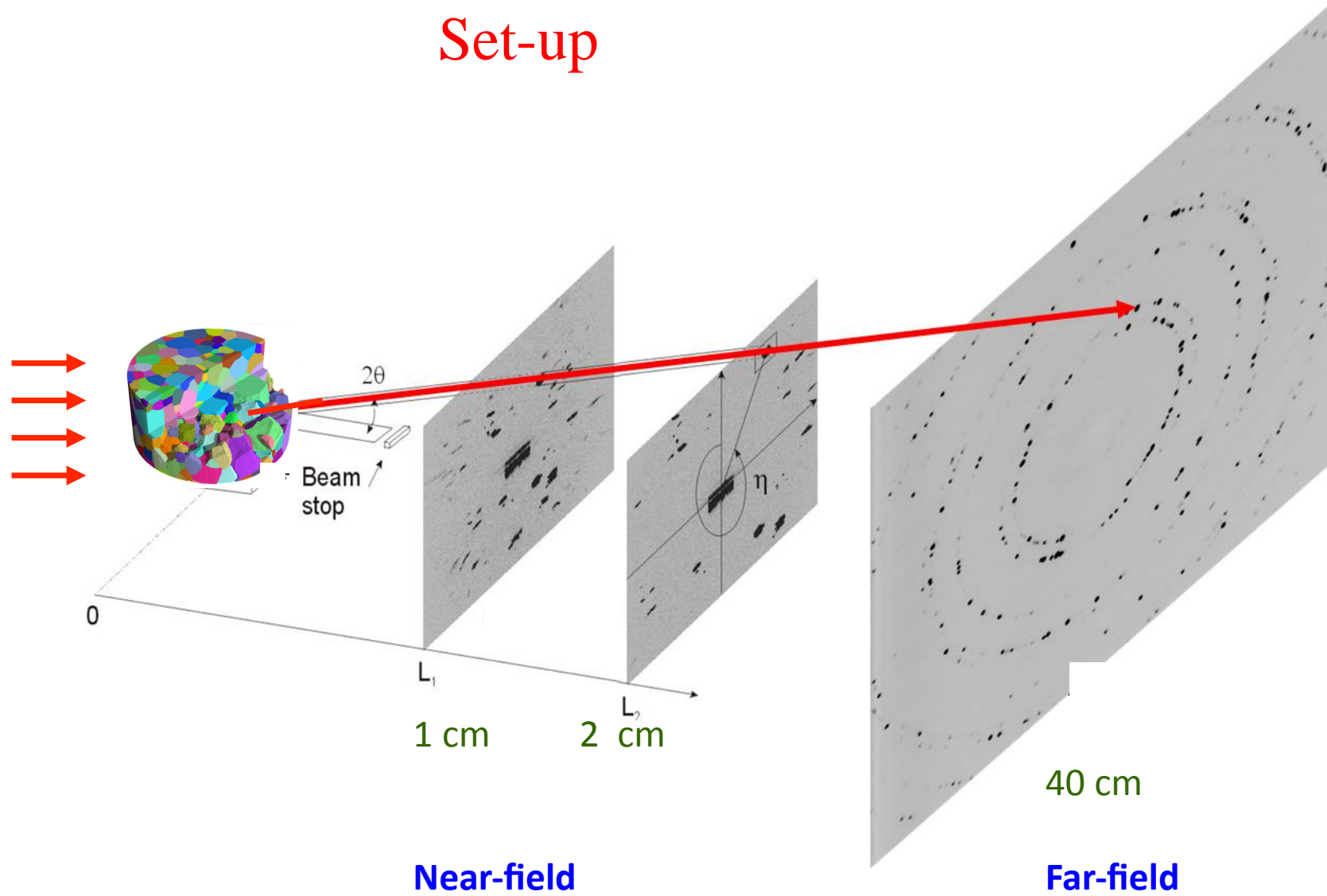
Samples

- Does not comply with powder diffraction
- Minority phases (10^{-9} volume fraction)
- Screening of samples

Accuracy

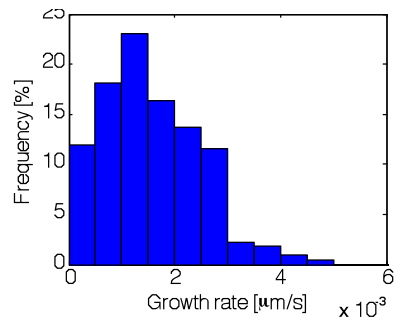
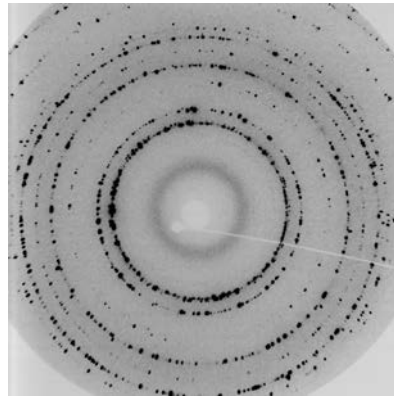
- Crystallography: more redundancy than single crystal work
- Strain: measure not only radial strain

Set-up

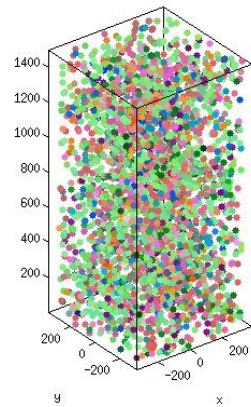


Data analysis

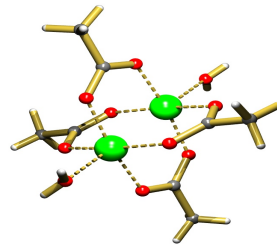
1. Grain identification:



Distributions

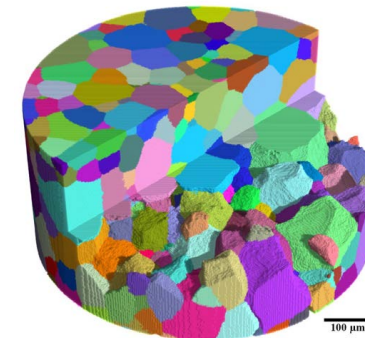
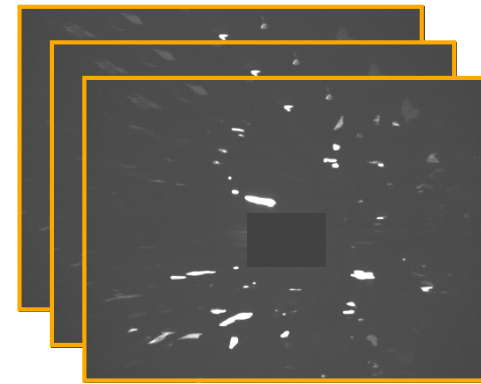


CMS maps



Structure
solution & refinement

2. Grain shape:



3D Orientation maps

Data analysis

- Calibrate instrument

- Find space group

- 3D peak search

- Indexing

- Filtering & fitting

- Crystallography

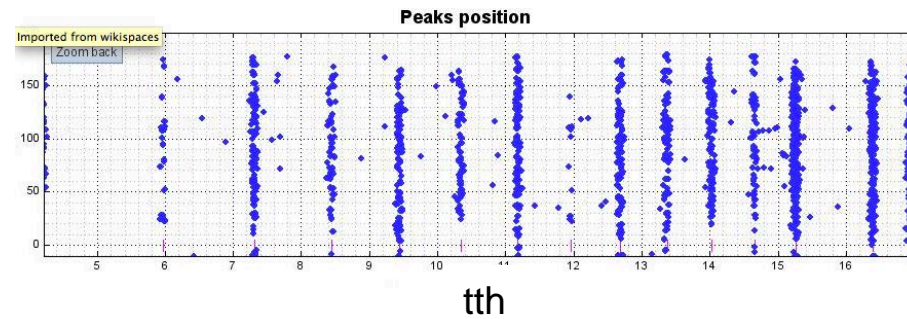
- Validation

- Use NIST powder diffraction standards

Data analysis

- Calibrate instrument
- Find space group
- 3D peak search
- Indexing
- Filtering & fitting
- Crystallography
- Validation

-Use powder diffraction methods



ImageD11 program by J. Wright*

*sourceforge.net/apps/trac/fable/wiki/imagd11

Data analysis

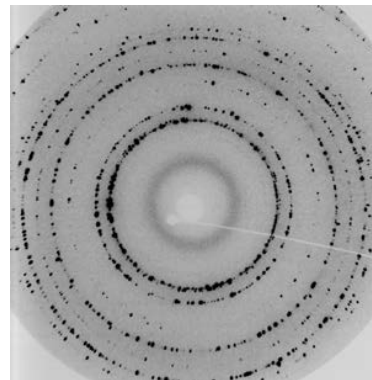
- Calibrate instrument
- Find space group
- 3D peak search
- Indexing
- Filtering & fitting
- Crystallography
- Validation

Peak profiles

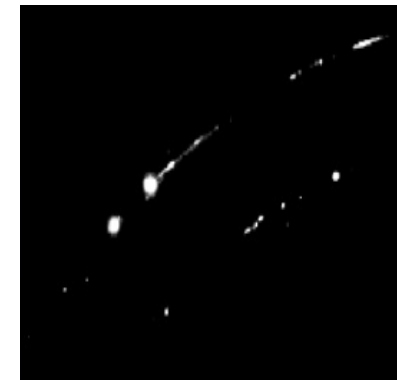
Typical: CMS within 10% of pixelsize

Limitations:

Peak Overlap

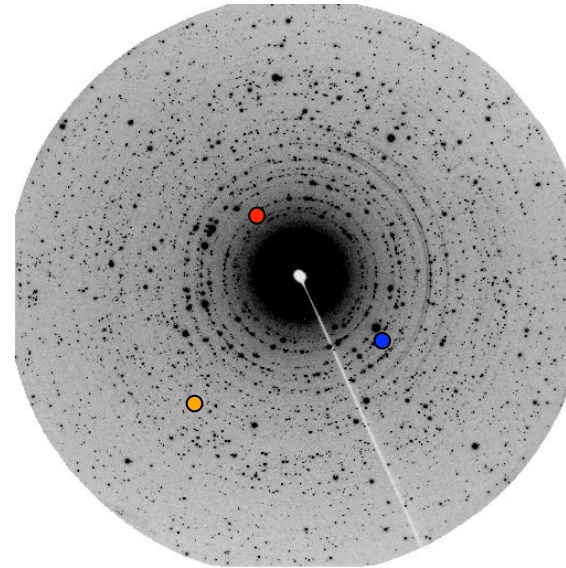


Plastic deformation

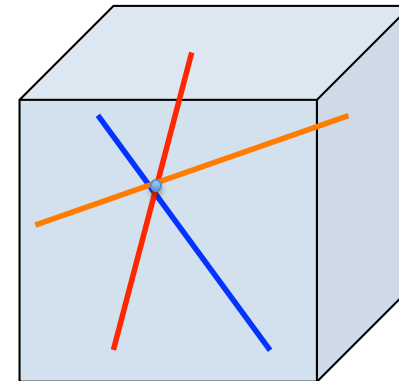


Data analysis

- Calibrate instrument
- Find space group
- 3D peak search
- Indexing
- Filtering & fitting
- Crystallography
- Validation



Orientation space:



Data analysis

- Calibrate instrument
- Find space group
- 3D peak search
- Indexing
- Filtering & fitting
- Crystallography
- Validation

Simulation of monodisperse Al with conservative errors: ($\sigma_{2\theta} = 0.025^\circ, \sigma_{\omega} = 0.125^\circ, \sigma_{\eta} = 0.05^\circ$)

Nr grains	Grains correct	Reflections correct	Analysis time
1000	1000	99.2%	3 min
3000	3000	97.4%	50 min

*S. Schmidt. Grainspotter. *J. Appl. Cryst.*, in review

Other Indexing programs:

E.M. Lauridsen *et al. J. Appl. Cryst.*, **34**, 744 (2001)

W. Ludwig *et al. Rev. Sci. Instrum.* **80**, 33905 (2009)

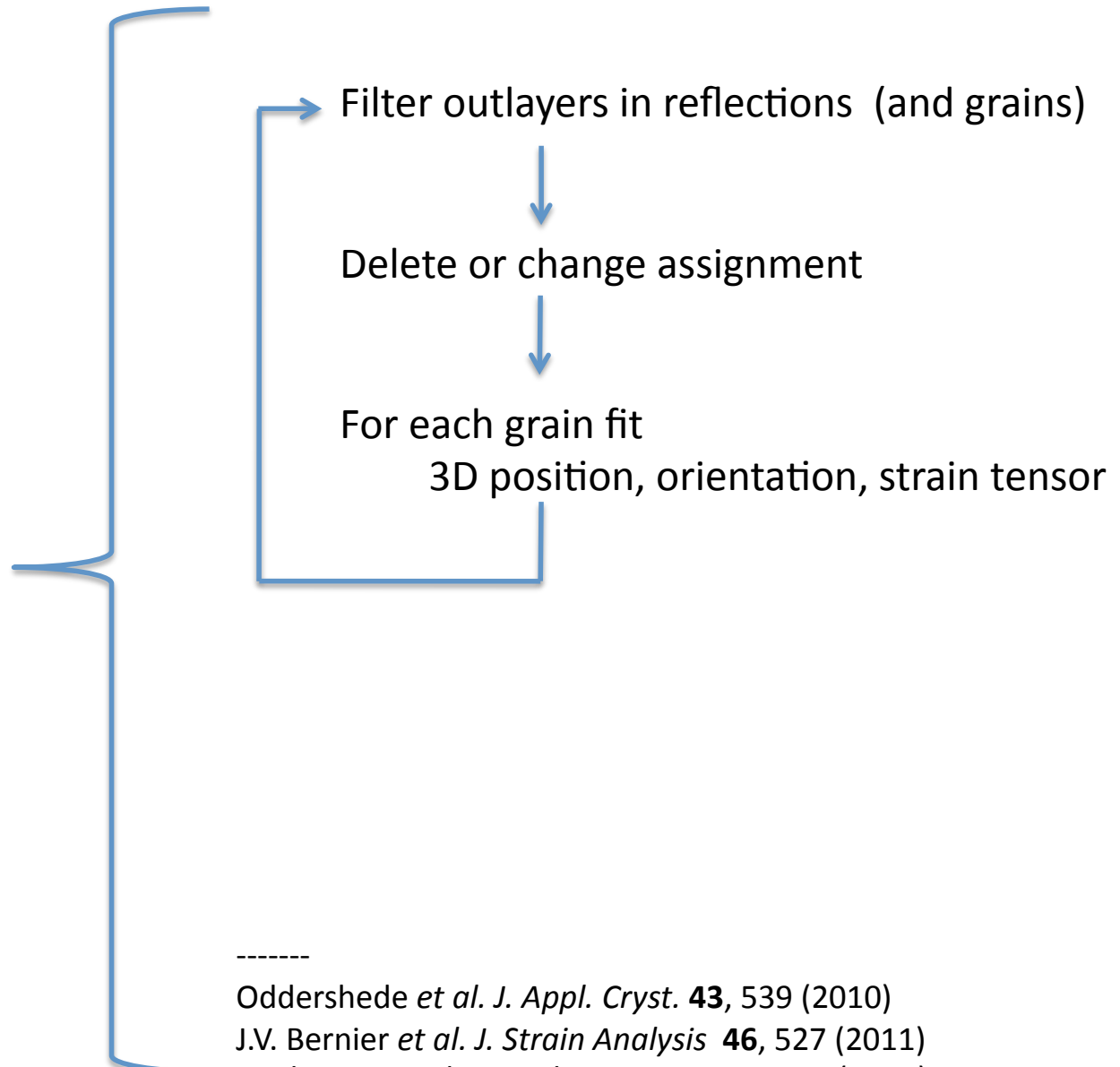
J. Wright. ImageD11 software (2009)

J. Bernier *et al. J. Strain Analysis Eng. Design.* **46**, 527-547 (2011)

H. Sharma *et al. J. Appl. Cryst.* **45**, 705-718 (2012)

Data analysis

- Calibrate instrument
- Find space group
- 3D peak search
- Indexing
- Filtering & fitting
- Crystallography
- Validation



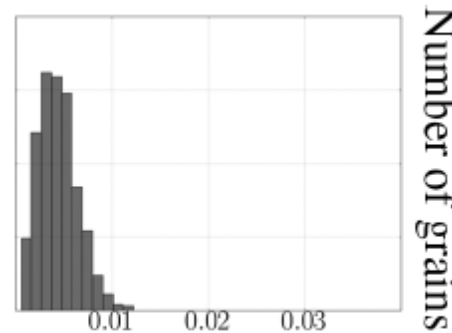
Oddershede *et al.* *J. Appl. Cryst.* **43**, 539 (2010)
J.V. Bernier *et al.* *J. Strain Analysis* **46**, 527 (2011)
H. Sharma *et al.* *J. Appl. Cryst.* **45**, 705-718 (2012)

Data analysis

- Calibrate instrument
- Find space group
- 3D peak search
- Indexing
- Filtering & fitting
- Crystallography
- Validation

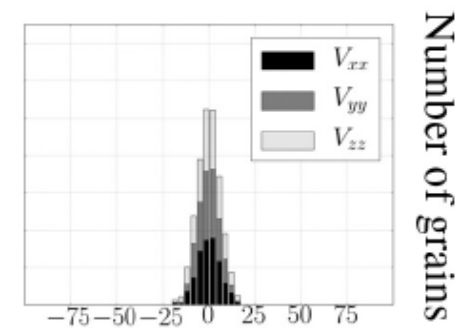
Simulation of 819 grains of Ti-7%Al (P6/mmc), 80 reflections per grain. Experimentally determined errors: ($\sigma_{2\theta} = 0.002^\circ, \sigma_\omega = 0.02^\circ, \sigma_\eta = 0.01^\circ$)

Orientation



Error, σ : 0.003°

Strain components



$6 \cdot 10^{-5}$ in strain

J.V. Bernier *et al.* *J. Strain Analysis* **46**, 527 (2011)

Oddershede *et al.* *J. Appl. Cryst.* **43**, 539 (2010)

H. Sharma *et al.* *J. Appl. Cryst.* **45**, 705-718 (2012)

Data analysis

- Calibrate instrument
- Find space group
- 3D peak search
- Indexing
- Filtering & fitting
- Crystallography
- Validation

Interface to SHELX, JANA2000, MOSFLM:

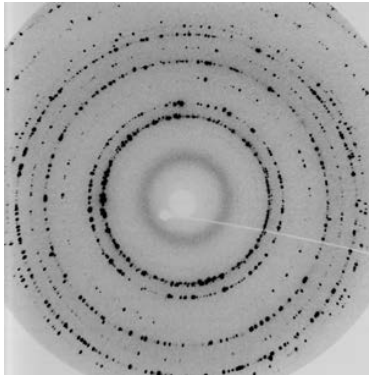
Refine grains independently

or

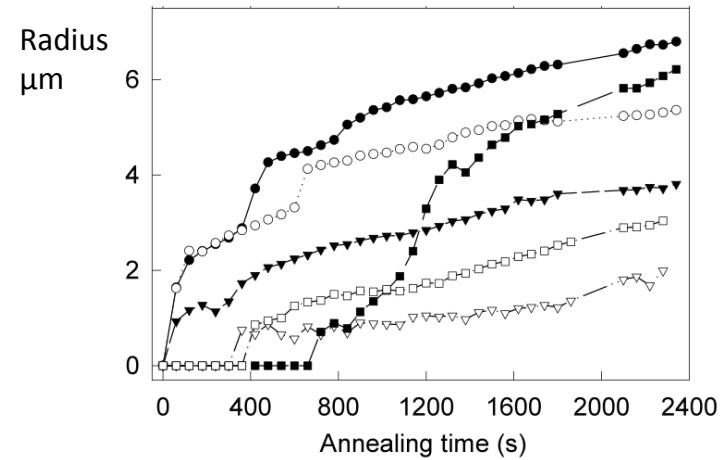
Merge and global refinement

Grain growth

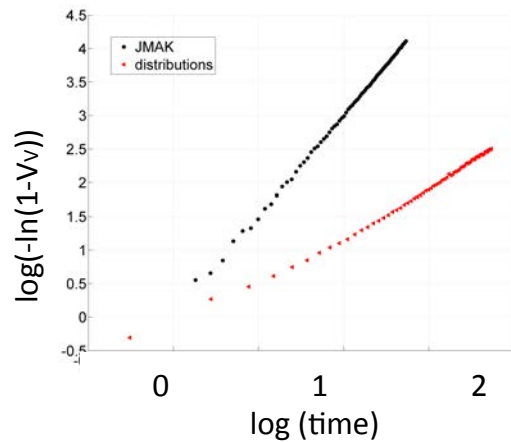
Watch spot intensities



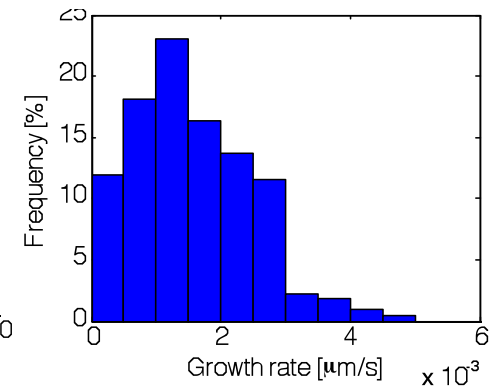
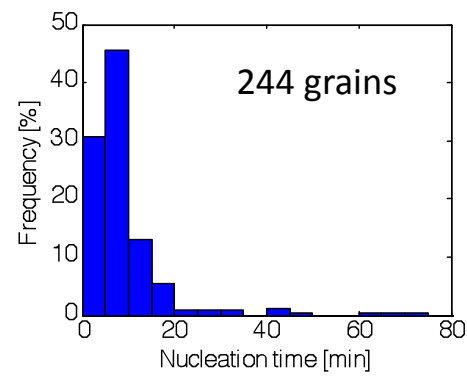
Growth curves:



New Avrami-type model

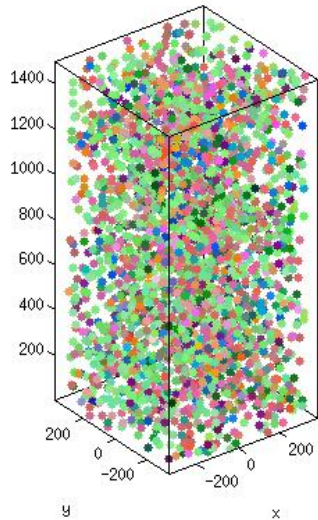


Statistics

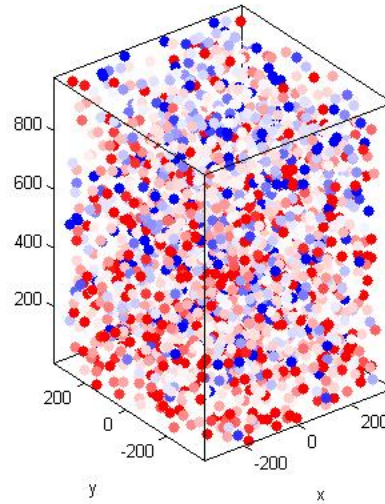


Grain properties mapping

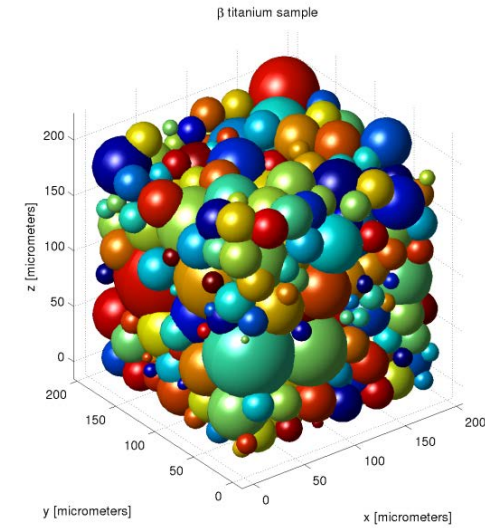
CMS position of 2842 grains in an IF steel sample:



Position + orientation
2 μm 0.05 deg



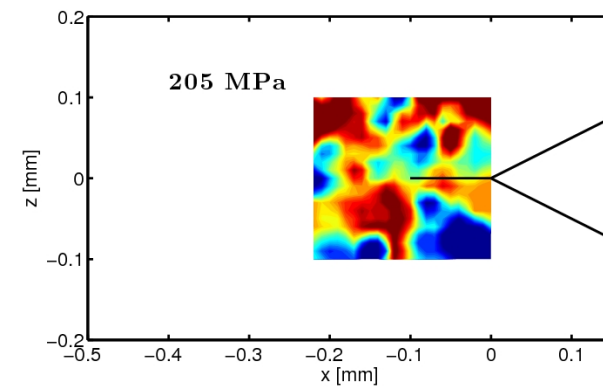
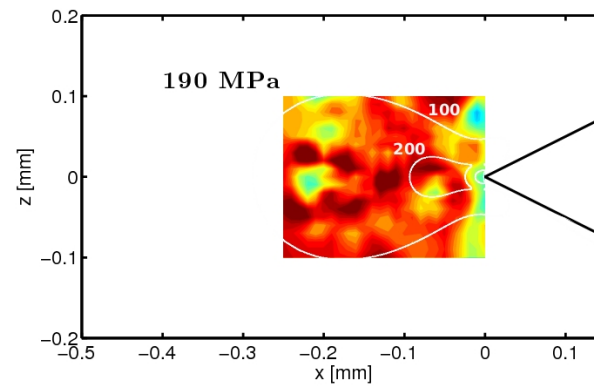
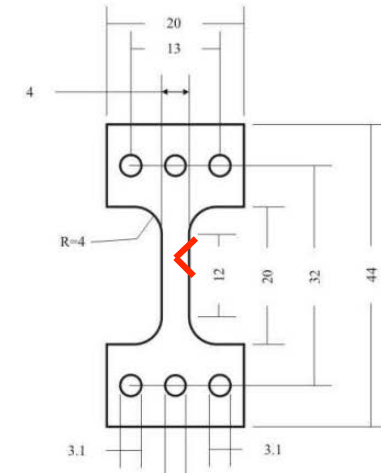
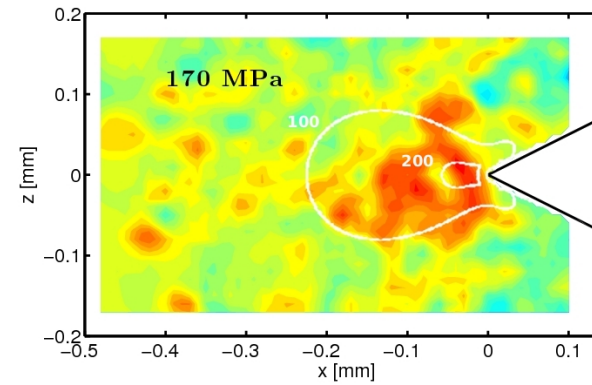
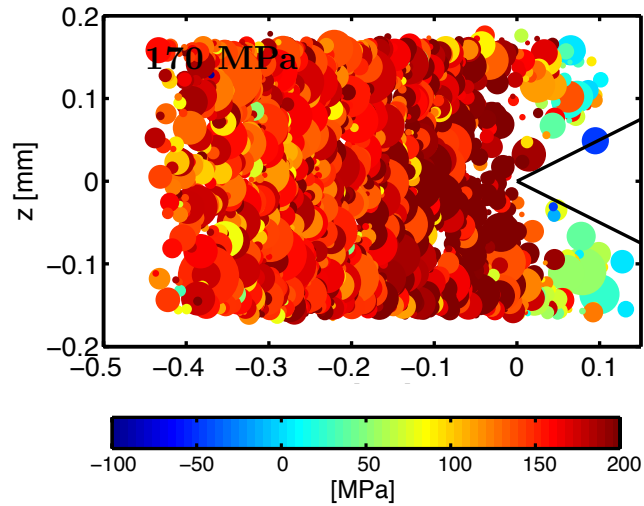
elastic strain tensor
 $\Delta E/E = 10^{-4}$



volume
10% relative

J. Oddershede, G. Winther, H.F. Poulsen, L. Margulies, M. Kobayashi, S. Schmidt, J. Wright, W. Reimers.

Stress mapping around a crack in Mg

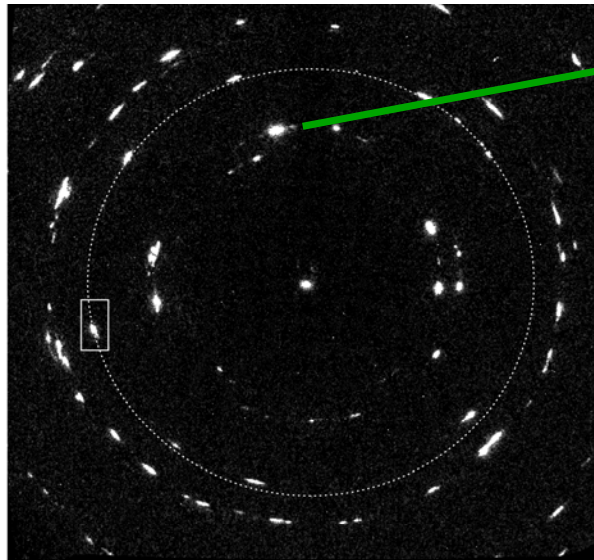


J. Oddershede, B. Camin, S. Schmidt, L.P. Mikkelsen, H.O. Sørensen, U. Lienert, H.F. Poulsen, W. Reimers.
Acta Mater. **60**, 3570-3580 (2012).

Peak broadening: resolving sub-grains

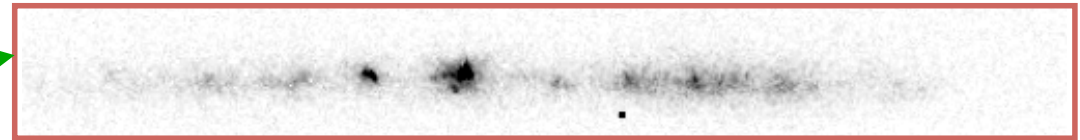
Ex: Cu deformed to 5%

Grain-scale

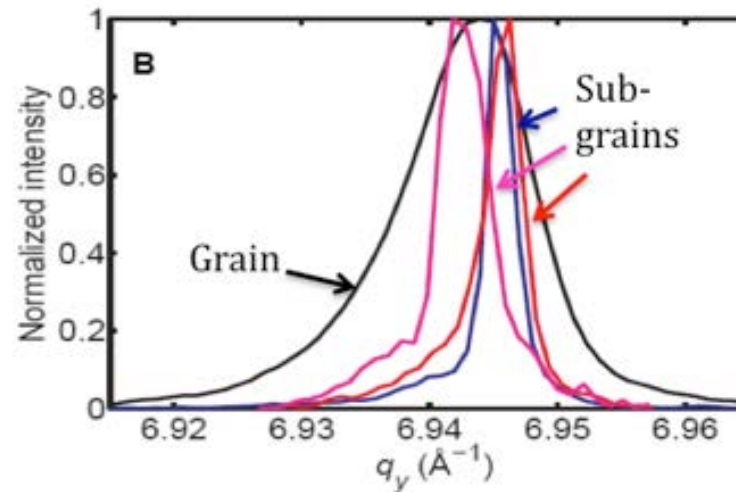


Zoom

Subgrain-scale

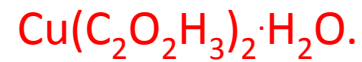


0.001 deg



Crystallography on small molecule

Validation:



70 grains of size < 1 micron

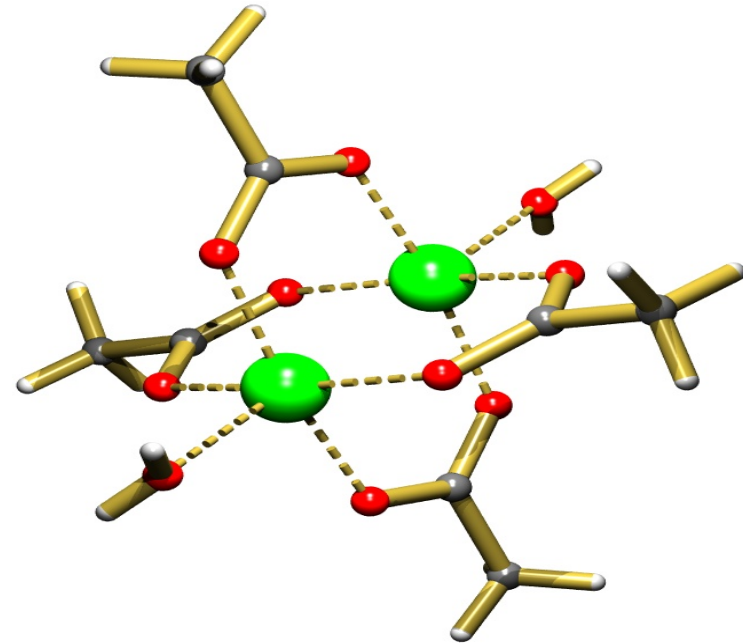
Cell $\sim 1400 \text{ \AA}^3$ (C2/c)

$R_1 = 5.7$

Compare to

Powder diffraction

Single crystal diffraction



Comparison of Bond lengths

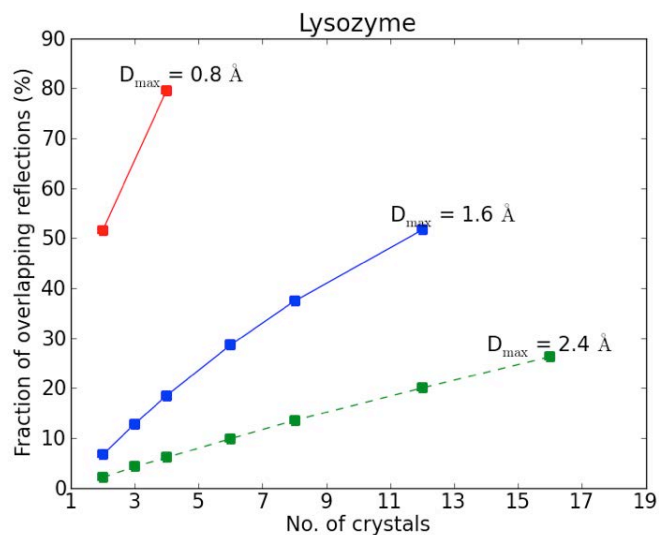
Bond	Single Crystal	Multicrystal	Powder	$ d_{mc} - d_{sc} \times 10^3$	$ d_{pow} - d_{sc} \times 10^3$
Cu-O1	1.9880(8)	1.985(5)	1.981(4)	3	7
Cu-O2	1.9962(8)	1.991(7)	1.985(4)	5	11
Cu-O3	1.9431(9)	1.945(7)	1.924(4)	2	18
Cu-O4	1.9575(9)	1.963(7)	1.949(4)	6	8
Cu-O5	2.1588(14)	2.149(8)	2.149(9)	11	11
< Δ (Cu - O) >				5.4 (31)	11.0 (24)
O1-C1	1.2601(12)	1.259(11)	1.246(7)	1	14
O2-C1	1.2613(14)	1.257(11)	1.296(8)	4	35
O3-C3	1.2612(15)	1.273(11)	1.309(8)	12	48
O4-C3	1.2588(14)	1.242(10)	1.271(8)	16	12
< Δ (O - C) >				8.2 (92)	27.3 (39)
C1-C2	1.5022(15)	1.497(13)	1.563(8)	5	61
C3-C4	1.5055(18)	1.519(13)	1.496(9)	14	9
< Δ (C - C) >				9.5 (92)	35 (6)
O5-H7	0.829(19)	0.85(13)		20	
O5-H8	0.73(2)	0.99(13)		260	
H7-O5-H8	117.3(13)	101(11)			
< Δ (C - H) >				140 (180)	

Comparison of Thermal Factors

	ΔU_{eq} in %		$\Delta (u_3/u_1)$ in %	
	Multicrystal	Powder	Multicrystal	Powder
Cu1	4	-29	9	178
O1	-1	27	0	191
O2	2	32	5	163
O3	-7	21	-22	104
O4	2	13	-6	-3
O5	6	30	10	5
C1	1	76	22	
C2	2	27	-4	
C3	6	37	33	
C4	2	49	9	
H7				
H8				
Absolute deviation	3.3	34.1	12.0	107.3
Mean deviation	1.7	28.3	5.6	106.3

Proteins

Spot overlap:



5 cubic insuline crystals:

Crystal identifier	I4-0	I4-2	I4-5
Resolution range (\AA)	55.1-1.9 (2-1.9)	31.9-1.9 (2-1.9)	26.6-1.9 (2.0-1.9)
Number of refl Total Unique	67286 6391	67962 6395	67089 6341
Completn	100(100)	100(100)	99.9(100)
Multiplicity	10.5(10.9)	10.6(10.9)	10.6(10.9)
R_{meas}	0.12(0.3)	0.08(0.3)	0.07(0.2)
I/s(I)	21.5(7.4)	24.9(9.6)	28.6(12.2)
Wilson B (\AA^2)	16.6	18.4	17.7

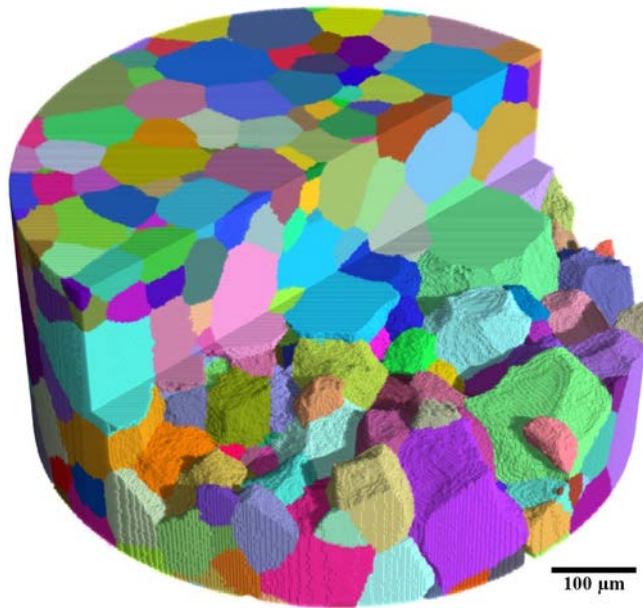
Merged: $R_{p.i.m} = 0.015$

Paithankar, KS , Sørensen, HO , Wright, JP, Schmidt, S, Poulsen, HF & Garman, EF, *Acta Cryst D* **67**, 608-618 (2011).
 Overview: H.O. Sørensen *et al. Z. Kristallogr.* **227** 63-78 (2012)

3D grain mapping

DCT:

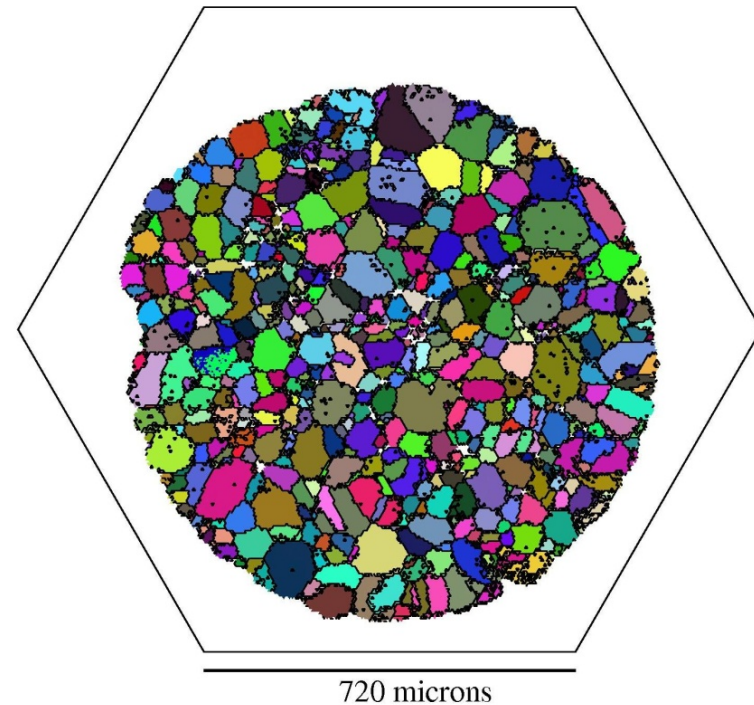
Mapping β -Ti at ID19, ESRF:



G. Johnson, A. King, M. G. Honnicke, J. Marrow and W. Ludwig.
J. Appl. Cryst. (2008) **41**, 310-318,

Layer-by-layer:

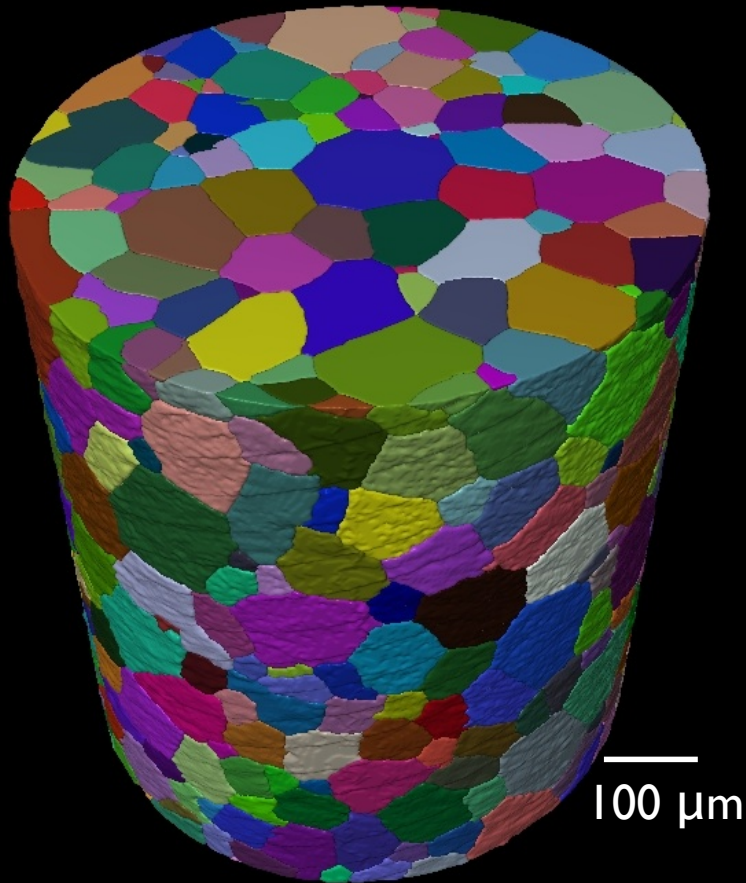
Mapping pure Ni at sector-1 at APS:



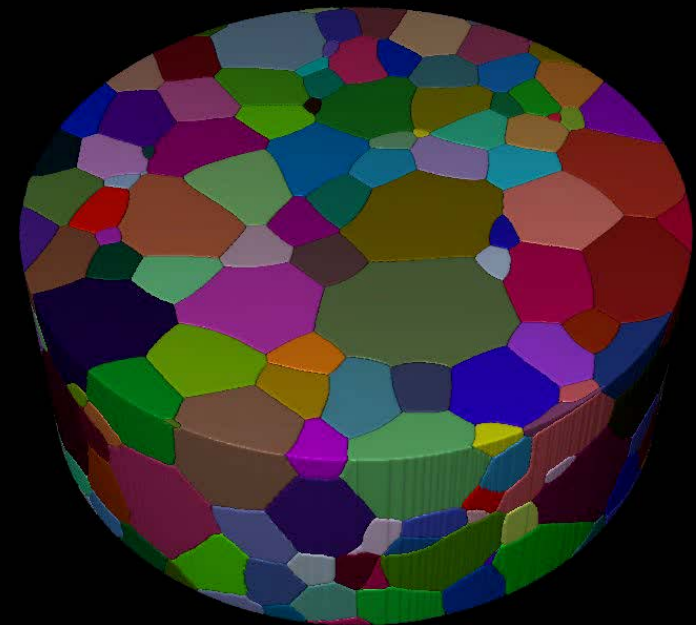
C. M. Hefferan, S. F. Li, J. Lind, U. Lienert, A. D. Rollett, P. Wynblatt,
R. M. Suter, *Computers, Materials and Continua* (2009) **14**, 209-219

Grain Growth in Titanium

Experimental results



Phase field simulations



Risø: E.M. Lauridsen, S. Poulsen, A. Lyckegaard.

Northwestern: P. Voorhees, I. McKenna

Navy Resarch Lab: R. Fonda

ESRF: W. Ludwig, A. King, S. Rolland

Instruments

Beamlines

ID11 @ ESRF

1-ID @ APS

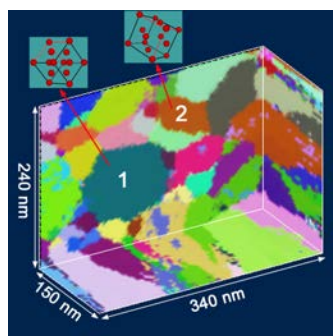
HEMS @ PETRA-III

(CHESS, Spring-8, ...)

Neutrons:

ESS-DTU collaboration

Electrons*:

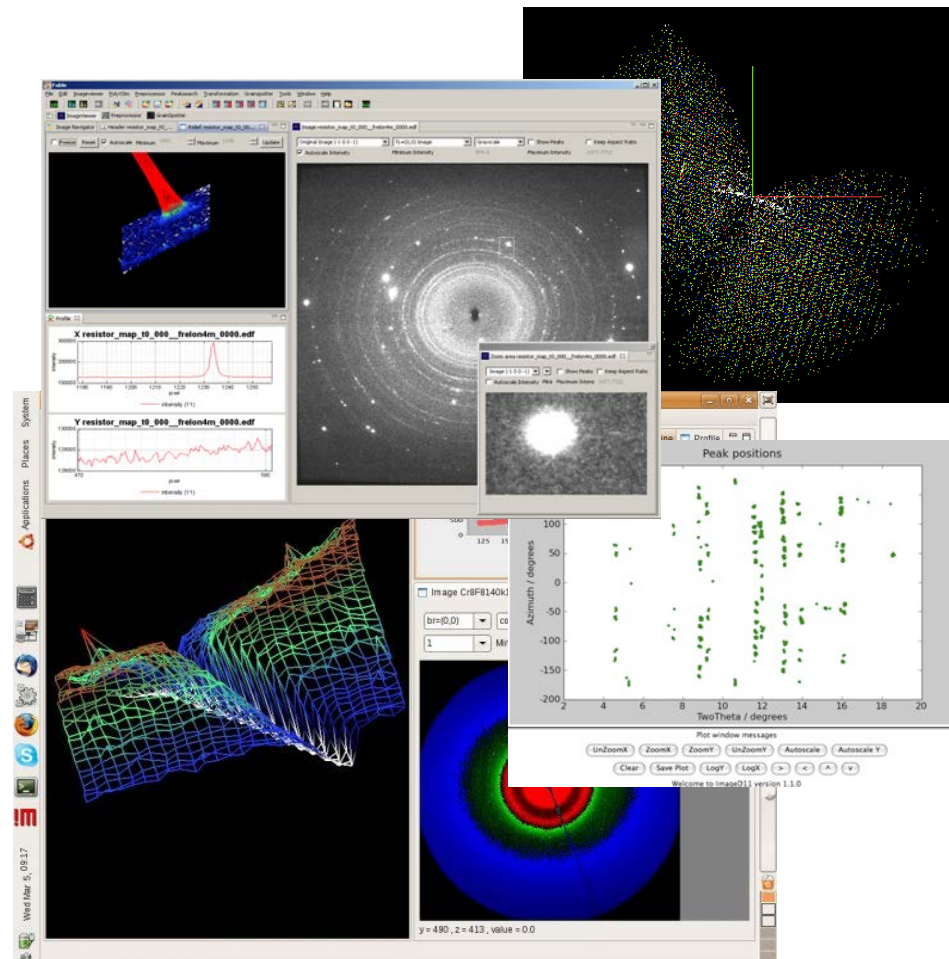


1 nm

*H.H. Liu et al., *Science* **332**, 833 (2011)

Software

FABLE:



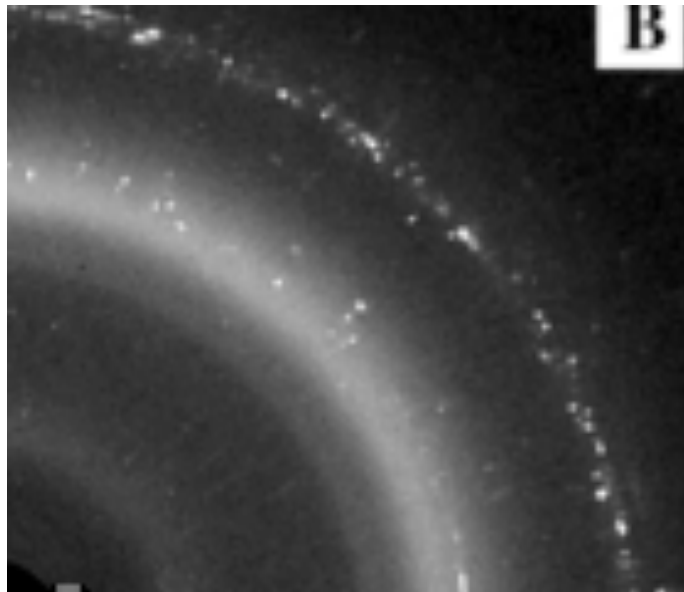
Available on Sourceforge

Perspective 1:

More complex samples

Limitation:

Size distribution
Bad grains



Solution 1: Model as

N multigrains
+ very strongly textured powder pattern*

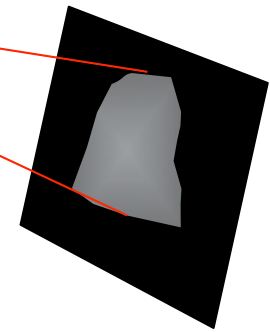
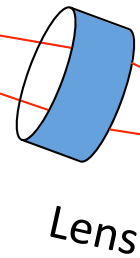
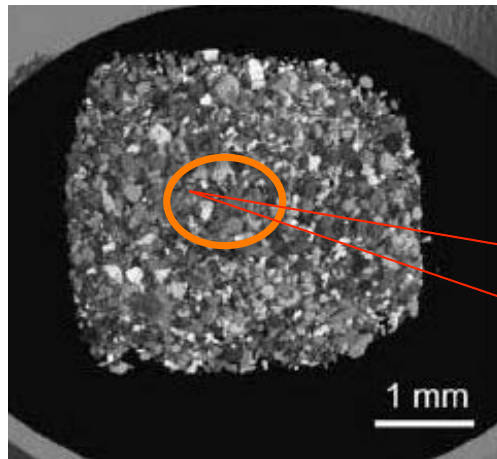
Solution 2:

Avoid segmentation
Full forward modeling

*I. G. Kazantsev *et al.* *Inverse Problems* **25**, 105009 (2009)

Perspective 2:

Local diffraction & imaging

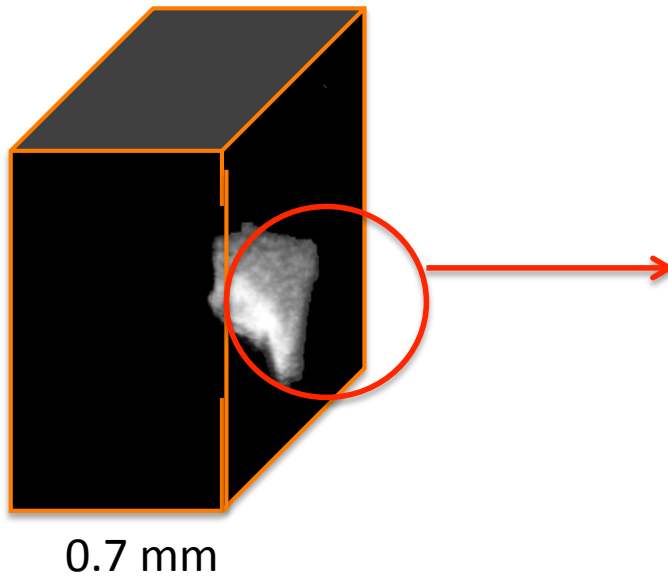


- Overcomes spot overlap problem
- Enlarge grains

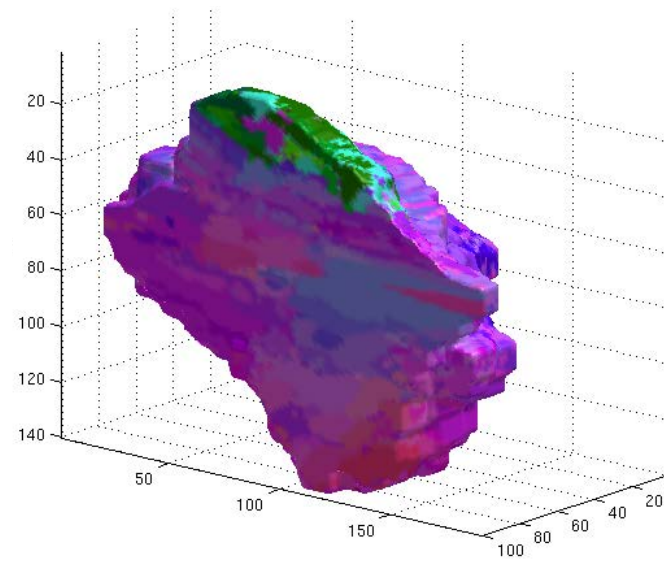
Alternative: diffraction tomography and PDF tomography

Demonstration: subgrains in Al

Grain mapping

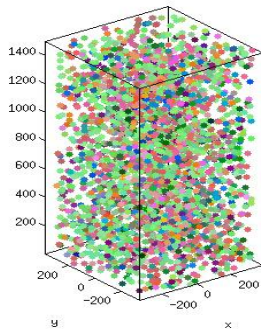


X-ray microscopy

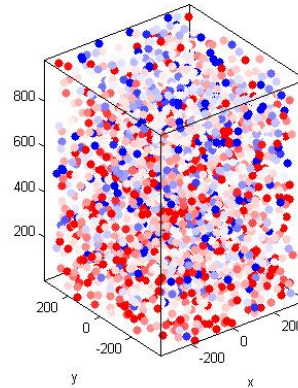


Resolution 200 nm

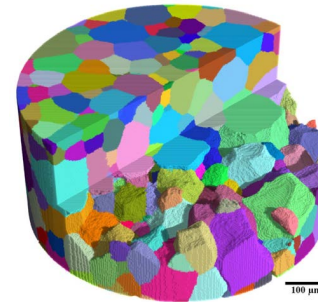
Accuracy in multigrain crystallography



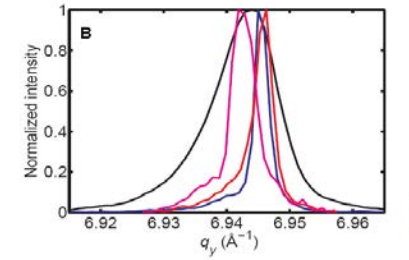
Orientation
0.05 deg



elastic strain tensor
 $\Delta E/E = 10^{-4}$



3D maps
1-2 μm



Peak-profiles
 $\Delta Q = 0.001 \text{ \AA}^{-1}$

Small molecules

Na (H₂PO₄) 2H₂O
31 crystals
R_{sym} 2.6%

Proteins

Cubic Insuline, 5 crystals
R_{meas} 0.08- 0.14 each, R_{p.i.m} ~ 0.03 each
Merged: R_{p.i.m} 0.015