
RADIATION DETECTORS CALIBRATION**Alpha Particle Radioactivity Measurements****Purpose**

The purpose of these procedures is to describe the setup, measurement, and reporting procedures for alpha particle radioactivity measurements. Measurements using the NIST $2\pi\alpha$ proportional (small-area counter), NIST $2\pi\alpha/\beta$ proportional (large-area counter), and the NIST table (external counter) counters are described.

Scope

These procedures cover the alpha-particle-emission-rate measurements for "thin" conductive solid alpha-particle sources by means of the small- and large-area proportional counter detectors, and the emission-rate measurements of higher activity sources using the external counter. Test number 43030C and 43040C correspond to, respectively, emission rate and activity calibrations of solid alpha-particle-emitting radionuclides. Test number 43050C refers to calibrations of large-area-alpha-particle-emitting sources of greater than 20,000 becquerel (Bq). Circular sources up to 10 cm can be measured in the small-area $2\pi\alpha$ counter. Sources with dimensions of 18 cm by 30 cm or smaller can be measured in the large-area $2\pi\alpha/\beta$. Sources with dimensions of 18 cm by 30 cm can be measured on the NIST table. All sources measured in the counters must have an electrically conducting surface layer so that no accumulated charge is developed that can cause field distortion.

Definitions

Alpha-particle-emission-rate: the number of alpha particles emitted into 2π geometry per unit time. The measurement unit is s^{-1} .

Activity: the number of nuclei that disintegrate per unit time. The measurement unit is Bq.

Equipment

- small-area $2\pi\alpha$ proportional counter
- large-area $2\pi\alpha/\beta$ proportional counter
- NIST table external counter
- computer with data collection and reduction capabilities
- P-10 counting gas tanks, attachments, and controls
- associated electronic equipment including amplifiers and preamplifiers

Equipment Quality Control

The functioning of the instrumentation is checked by comparing the measurement results for a standard reference source, corrected for decay and background, with

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previous results for the same standard. The measurements on the standards are recorded in the small-area Excel spreadsheet file "CheckSA" and large-area spreadsheet file "CheckLA" found in the "Excel Files" folder in the current "old data C folder" accessed on the desktop of the Physical Scientist conducting the calibrations.

Validation of Software

Validation of processing software is performed by manual calculation of experimental results and comparison of this value to that obtained from the program. This is performed upon the initial version and subsequent to any changes in the program. Results of validations are recorded in the current alpha-test binder. This software is stored and used on only one computer exclusively for these procedures and by authorized personnel only.

Health and Safety Precautions***Radiation Safety***

Radiation safety training and assessment services are provided by the NIST Health Physics Group. Rooms containing radioactive sources are kept locked at all times and are accessible only to designated members of the Radioactivity Group. Sources are handled by operators using gloves. Radiation signage is posted in the relevant areas. Basic radiation monitoring and smear counting are handled in accordance with standard Health Physics procedures.

Electrical Safety

All high voltages are encased in protective boxes and cannot be easily opened.

Procedures***Preliminary***

- Customer contact: give specifications for physical dimensions and activity limits, emphasize that source container must protect active area from contact with anything within the container. Provide customer with NIST shipping address, indicating Health Physics room B131 to ensure that Health Physics receives the package.
- NIST paperwork and acceptance procedure- submit completed NIST 364, "Radioactive Material Request," for approval before arrival of materials, notify the Special Nuclear Inventory personnel and the Health Physics Group specifically of the arrival and departure of all plutonium and uranium isotopes.

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Upon Receipt from Health Physics

- Review 364 to determine if any contamination was found on source and packaging materials during Health Physics check-in.
- Inspection for damage - if damage such as broken seals has occurred, the customer will be notified before proceeding with the calibration.
- Record identification information on the log sheet.
- Test check measurements - perform measurement of a calibrated alpha-standard to make sure the system is operating correctly. The current standard is plutonium-238 source identification 4906B-81.
- Test folders - request test folder from OPMS (Object Profile Manager Service) on receipt of material to be calibrated. Note dates of all steps completed including material received and returned on the log sheet.

General Operational Procedures

The measurements are taken in the following order: standard reference source, submitted source(s), and, finally, background. Counting times are adjusted so that 10^6 counts are collected from each source. The functioning of the instrument is checked by comparing the measurement results for the standard, corrected for decay and background, with previous results. The data is reduced as described in the following sections, and certificates are prepared and submitted to the customer. The computer calculations, to be described in the next section, are cross-checked by manual calculations. For customer calibrations, a calibration report is prepared and required signatures are obtained. Copies of the report are made for the alpha test record binder and the test folder before the original is sent to the customer. Calibration results are stored both in binders and in the computer; the binder storage and computer access are both securely maintained by the calibration staff. The dates that the calibration is performed and the report is submitted to the customer are recorded in the test folder system (ISSC) with other pertinent information.

Step-by-Step Calibration Procedures

Procedures for calibrations using three instruments are described: (1) small-area counter, (2) large-area counter, and (3) external counter.

At the completion of measurements and calculations, results are entered into a spreadsheet. Results for sources that have been calibrated in the past are compared to previous measurements, taking into account decay. The difference should be less than 2 % or further investigation is necessary. Results for sources that have not been previously calibrated are compared to manufacturers' certified, or customer provided, values.

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RADIATION DETECTORS CALIBRATIONGeneral Setup for Proportional Counters

- Ensure cables between the amplifier and multi-channel-analyzer (MCA) are attached as marked on wall mounted connection panels and that a 50 Ω attenuator is connected between the amplifier and the pre-amplifier.
- Introduce source into the counter as described below.
- Turn on the high voltage and other electronics including oscilloscope located above computer.
- Flush P-10 gas through the system until the pulses recorded on an oscilloscope reach a maximum value, approximately 15 minutes, at maximum bubble rate.

(1) *Small-Area 2π Proportional Counter* (all computer files mentioned are located in the SA folder)

Introduction of Source

- Turn on the yellow air-pressure valve to the right of the NIM BIN.
- Raise top of counter by pulling red handle up slowly.
- Place source in the center of the counter, handling the source with gloves to prevent possible contamination.
- Lower top of counter by pulling handle down slowly.
- Turn off air-pressure valve.
- Open main valve on the top of the P-10 tank.
- Using black knob on the regulator turn on P-10 gas flow as described in general set-up.
- Turn on high voltage (1200 volts) at the start of the flushing.
- When system is completely flushed, reduce bubble rate flow to approximately 1.5 bubbles per minute.
- For the Ortec 572 amplifier, set the coarse gain to 50 and the fine gain to 0.750.

Data Collection

- The output of the amplifier is input to the MCA card in the computer that uses MAESTRO program services.
- Initiate job control.
 - Open file named: prop1.job (see Appendix A for example).
 - open MAESTRO, go to services, chose job control
 - chose prop1.job found in the SA folder (C:\User\Data\ZTree\Data\SA\)
 - Edit file to establish set-up parameters including:
 - number of sets of measurements (spectra), referred to as "loops"
 - elapsed live times for each measurement
 - counter and sample description

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- file name, limited to 5 digits
- Save and exit
- Collect spectral data (click OPEN).
- Print copies of representative spectra for each source and background to be placed in the alpha-test record binder. Additional copies of standard and background spectra are placed in the small-area maintenance binder.
 - These images are generated using WinPlots, part of the MAESTRO program. Go to the “my computer” icon and double click the spectra found in the SA folder.

To Change Source

- Turn off High Voltage.
- Turn off gas flow with black knob.
- Turn on air-pressure valve.
- Raise top of counter by pulling handle up slowly.
- Remove source and carefully place it back into the storage box.
- Place next source in center of counter.
- Lower counter top slowly.
- Turn off air-pressure valve.
- Turn on gas with black knob.
- Continue as above in introduction of source.
- This procedure is repeated without the presence of a source to measure the system background.

To Shut Down

- Turn off electronics (high voltage and NIM BIN).
 - Turn off gas (close black knob, and main valve at the top of bottle).
 - Take smears of counter and immediate area. Evaluate.
 - Detector must be open to smear base plate surface.
- Close detector.
- Make sure air-pressure valve is off.

Data Reduction

- When data collection is complete, spectra are examined to determine what regions should be set for extrapolation.
- Open file called SPECTINC, using ZTree (desktop icon), by highlighting file found in SA folder and pressing “e,” for edit. Change to indicate number of regions as well as the start and finish channels for regions as determined above.
 - There are typically 6 regions with channel integrals from 0-20, 21-40, 41-60, 61-80, 81-100, 101-1024 (see Appendix B).

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- Set-up spectra file. File name starts with SA; the next 3 or 4 letters represent the customer name (e.g., SANIST).
 - Highlight file and open by pressing “e.”
 - First line indicates name for data file: SA followed by 3 digit day (001-366) of the year (see Appendix C).
 - The spectra file names are listed: the first 3 letters represent the day (001-365) of the year and the next 2 indicate the source being measured (BK is used for background). The last three indicate the spectra number as prop1.job assigns them.
 - Make necessary changes and save.
- Run program called NLEVCON.EXE, which executes the data reduction and produces results in counts for each integral region specified above for each spectra.
 - Open file by pressing “x,” for execute.
 - prompt will appear: C:\User\Data\ZTree\Data\SA>NLEVCON.EXE
 - type “<” followed by the file name specified above, press enter
- Run the program called NLEVEL.EXE, which performs the extrapolation automatically.
 - Open file by pressing “x.”
 - press enter, the program will ask a series of questions
 - the file name requested is the SA, followed by the three number digit representing the day of the year (e.g., SA001 for January 1)
 - name the set-up file is sf001, and the print file is pf001, replacing 001 by the number for the actual day
- Print out files SA001 and pf001 created and saved by NLEVEL.EXE program in the SA folder.
- Conduct extrapolation and calculations by hand using the data found in pf001 and compare to the results produced in SA001.
- Record results for the standard in the SA check spreadsheet and check difference from last measurement and from original emission rate; the change should be no more than 2.0 %.

(2) *Large-Area 2π Proportional Counter* (all computer files mentioned are located in the LA folder, file names present in the examples in appendices begin with “LA” rather than “SA”)

Introduction of Source

- Open 5 red clamps holding upper and lower plates together.
- Lower base-plate with switch on right side in down position.
- Place source in the center of the counter, handling the source with gloves to prevent possible contamination.
- Raise base-plate with switch in up position, close clamps.

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- Open main valve on top of the P-10 tank.
- Using black knob on the regulator turn on P-10 gas flow as described in general set-up.
- Turn on high voltage (750 volts).
- When system is completely flushed, reduce flow to approximately 1.5 bubbles per minute on the bubbler.
- For the Ortec 575A Dual Amplifier, set the coarse gain to 2.0 and the fine gain to 6.40.

Data Collection

- The output of the amplifier is input to the MCA card in the computer that uses MAESTRO program services.
- Initiate job control.
 - Open file named: prop1.job (see Appendix A for example).
 - open MAESTRO, go to services, chose job control
 - chose prop1.job found in the LA folder (C:\User\Data\ZTree\Data\LA\)
 - Edit file to establish set-up parameters including:
 - number of sets of measurements (spectra), referred to as "loops"
 - elapsed live times for each measurement
 - counter and sample description
 - file name, limited to 5 digits
 - Save and exit
 - Collect spectral data (click OPEN).
- Print copies of representative spectra for each source and background to be placed in the alpha-test record binder. Additional copies of standard and background spectra are placed in the large-area maintenance binder.
 - These images are generated using WinPlots, part of the MAESTRO program. Go to the "my computer" icon and double click the spectra found in the LA folder.

To Change Source

- Turn off high voltage.
- Turn off gas flow at black knob.
- Lower base-plate.
- Remove source and carefully place back into the storage box.
- Place next source in center of counter.
- Raise base-plate.
- Clamp counter top slowly.
- Turn on gas with black knob.
- Continue as above in introduction of source.

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- This procedure is repeated without the presence of a source to measure the system background.

To Shut Down

- Turn off electronics (high voltage and NIM BIN).
- Turn off gas (close black knob and main valve at top of bottle).
- Take smears of counter and immediate area. Evaluate.
 - Detector must be open to smear base plate surface.
- Close detector.

Data Reduction

- When data collection is complete, spectra are examined to determine what regions should be set for extrapolation.
- Open file called SPECTINC, using ZTree (desktop icon), by highlighting file found in LA folder and pressing “e,” for edit. Change to indicate number of regions as well as the start and finish channels for regions as determined above.
 - There are typically 6 regions with channel integrals from 0-20, 21-40, 41-60, 61-80, 81-100, 101-1024 (see Appendix B).
- Set-up spectra file. File name starts with LA; the next 3 or 4 letters represent the customer name (e.g., LANIST).
 - Highlight file and open by pressing “e.”
 - First line indicates name for data file: LA followed by 3 digit day (001-366) of the year (see Appendix C).
 - The spectra file names are listed: the first 3 letters represent the day and the next 2 indicate the source being measured (BK is used for background). The last three indicate the spectra number as prop1.job assigns them.
 - Make necessary changes and save.
- Run program called NLEVCON.EXE, which executes the data reduction and produces results in counts for each integral region specified above for each spectrum.
 - Open file by pressing “x”, for execute.
 - prompt will appear: C:\User\Data\ZTree\Data\LA>NLEVCON.EXE
 - type “<” followed by the file name specified above, press enter
- Run the program called NLEVEL.EXE, which performs the extrapolation automatically.
 - Open file by pressing “x.”
 - press enter, the program will ask a series of questions
 - the file name requested is the LA, followed by the three number digit representing the day of the year (e.g., LA001, for January 1)

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- name the set-up file is sf365, and the print file is pf001, replacing 001 by the number for the actual day.
- Print out files LA001 and pf001 created and saved by the NLEVEL.EXE program in the LA folder.
- Conduct extrapolation and calculations by hand using the data found in pf001 and compare to the results produced in LA001.
- Record results for the standard in the LA check spreadsheet and check difference from last measurement and from original emission rate; the change should be no more than 2.0 %.

(3) *NIST table, External Counter* (all computer files mentioned are located in the NT folder, file names present in the examples in appendices begin with “NT” rather than “SA”)

General Setup and Introduction of Source

- Ensure cables between the amplifier and MCA are attached as marked on wall mounted connection panels and that a 50 Ω attenuator is connected between the amplifier and the pre-amplifier.
- Remove disks protecting the Mylar cover mounted over detector.
- Place source on table in first position, marked on table, active side down.
- Turn on electronics.

Data Collection

- The output of the amplifier is input to the MCA card in the computer that uses MAESTRO program services.
- Initiate job control.
 - Open file named prop1.job (see Appendix A for example).
 - Edit file to establish set-up parameters including:
 - number of sets of measurements(spectra), referred to as “loops”
 - elapsed live times for each measurement
 - counter and sample description
 - file name, limited to 5 digits; positions need to be indicated
 - Save and exit
 - Collect spectral data (click OPEN).
- Print copies of representative spectra for each source (positions 1-5) and background to be placed in the alpha-test record binder. Additional copies of background spectra are placed in the NIST table maintenance binder.
 - These images are generated using WinPlots, which is part of MAESTRO. Go to the “my computer” icon and double click the spectra found in the NT folder.

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- Move source to next position and repeat the data collection process for all 5 positions.

To Change Source

- Data is collected for a high level source and a lower level source whose emission rate has been determined by gas proportional counting.
- Remove and secure source, place next source on table in first position.
- Repeat data collection instructions for each position.
- This procedure is repeated without the presence of a source to measure the system background.

To Shut Down

- Turn off electronics (NIM BIN).
- Take smears of table (do not smear Mylar cover) and immediate area. Evaluate.
- Replace protective disk over Mylar cover.

Data Reduction

- When data collection is complete, spectra are examined to determine what regions should be set for extrapolation. Open file called SPECTINC, by pressing "e," for edit. Change content to indicate number of regions as well as the start and finish channels for regions as determined above.
 - There are typically 4 regions with channel integrals from 0-60, 61-120, 121-180, 181-1024 (see Appendix B).
- Set-up spectra file. File name starts with NT; the next 3 or 4 letters represent the customer name (e.g., NTNIST).
 - Highlight file and open by pressing "e."
 - First line indicates name for data file: NT followed by 3 digit day (001-366) of the year (ex. NT001 for January 1).
 - The spectra file names are listed: For the sources being measured, the first 2 digits represent position and the next 3 are the first three numerical digits of the source identification.. For background measurements, the first 2 digits are BK and next three represent numerical day of the year. The last three digits, for both source and background measurements, indicate the spectra number as prop1.job assigns them. Make necessary changes and save (see Appendix D for example).
- Run program called NLEVCON.EXE, which executes the data reduction and produces results in counts for each integral region specified above for each spectrum.
 - Open file by pressing "x," for execute.
 - prompt will appear: C:\User\Data\ZTree\Data\NT>NLEVCON.EXE
 - type "<" followed by the file name specified above, press enter

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- Run the program called NLEVEL.EXE, which performs the extrapolation automatically.
 - Open file by pressing “x.”
 - press enter, the program will ask a series of questions
 - the file name requested is the NT, followed by the three digit day of the year
 - name the set-up file sf001, and the print file is pf001, replacing 001 by the number for the actual day.
- Print out files NT001 and pf001 saved by program in the NT folder.
- Results produced in NT001 are used to determine the ratio of one source to the other, and are multiplied by the known emission-rate of the lower activity source to determine the emission-rate of the higher level source.
- The data file pf365 is printed and included for informational purposes only.

Determination of Uncertainties

The basis for the determination of uncertainties associated with alpha-particle calibrations is, *Guidelines for Evaluating and Expressing the Uncertainty of NIST Measurement Results* (see References).

Uncertainty components are given below. All uncertainties are Type B except for counting statistics and background, which are Type A.

Significant Uncertainties

Counting statistics - this value was obtained from the standard deviation of replicate measurements

Background – based on statistical estimate

Live-time – obtained by measurements with sources of varying and known activities

Extrapolation to zero keV – estimated from largest possible variability in assumed extrapolation functionality

Self-absorption and scattering from source and support - estimated from customer stated source thickness and inaccuracies in back-scattering factors

Recognized Uncertainties

The following uncertainties are recognized but are not significant.

Counter geometry - the values were obtained from estimated mechanical accuracies measurements made on the systems

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Extension and non-uniformity of the sources- this was derived from known limitations in the accuracies of measurements because of source size

Scattering in/on detector – estimated from known parameters

Transmission through detector (no count) – based on comparisons with standards using other direct measurement methods

References

1. The Standardization of Alpha-Particle Sources, L.L. Lucas. Proceedings of the ASTM Conference of Effluent and Environmental Surveillance, July 9-14, 1978, Johnson, Vermont, in ASTM Spec. Tech. Publ. 698, pp. 342-354 (1980).
2. Guidelines for Evaluating and Expressing the Uncertainty of NIST Measurement Results, Barry N. Taylor and Chris Kuyatt. NIST Technical Note 1297, September 1994.
3. Alpha-Particle Calibrations, J. M. Robin Hutchinson. N.B.S. Special Publication 250-5, U.S. Government Printing Office, Washington D.C. 20402-9325 (1987).

Records

Customer log sheets include customer name and contact information, date received, kind of source, source number and identification including RS and test folder numbers, date calibrated, and date returned to customer. Copies of the purchase order, shipping documentation, and the 364 forms are kept with the logsheet.

Alpha test record book includes hard copy of the data, data reduction and related calculations, calibration results, customer calibration spreadsheets, copy of certificate, and the documents described above . Computer records include unsigned copies of certificates and spreadsheets used to check standards and customer calibration sources.

Filing and Retention

All paper copies of customer files are stored in the test folder for that service; test folders are stored in a file cabinet maintained by the calibration staff. All customer-related electronic files are stored either on a password-protected calibration-staff desktop or on a protected shared network drive.

The RPD Quality Manager shall maintain the original and past versions of this RPD Procedure. See Guide RPD-G-01 for additional policies on Procedure maintenance.

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```
Prop1.job
set_detector 1
stop
clear
set_preset_clear
loop 3
set_detector 1
stop
clear
set_preset_live 20000
start
wait
set_detector 1
fill_buffer
set_detector 0
describe_sample "Small-area, Background, HV1200, fg0.75, cg50, BouttoE???"
save "C:\user\Data\ZTree\Data\SA\244BK???.chn"
end_loop
□
```

APPENDIX B

```
6
0, 20
21, 40
41, 60
61, 80
81, 100
101, 1024
```

APPENDIX C

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SA222
1
222BK000
1
222BK001
1
222BK002
1
22281000
1
22281001
1
22281002
1
22281003
1
22281004
1
22209000
1
22209001
1
22209002
1
22209003
1
22209004
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22208000
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22208001
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22208002
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22208003
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22207000
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22207001
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22207002
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22207003
1
22207004
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22206000
1
22206001
1
22206002
1
22206003
1
22206004
0

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NT145
1
BK145000
1
BK145001
1
BK145002
1
P1644000
1
P1644001
1
P1644002
1
P2644000
1
P2644001
1
P2644002
1
P3644000
1
P3644001
1
P3644002
1
P4644000
1
P4644001
1
P4644002
1
P5644000
1
P5644001
1
P5644002
1
P1643000
1
P1643001
1
P1643002
1
P2643000
1
P2643001
1
P2643002
1
P3643000
1
P3643001
1
P3643002
1
P4643000
1
P4643001
1
P4643002
1
P5643000
1
P5643001
1
P5643002
0

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APPENDIX E

Table of Uncertainties

Factor	Type A Uncertainty (1σ) percent	Type B Uncertainty (1σ) percent
Counting statistics	0.1	
Background	0.1	
Live time		0.1
Extrapolation		0.7

Uncertainties Combined
in Quadrature

0.14

0.7

Expanded Uncertainty
($k = 2$, an approximate
level of confidence of 95 %.)

1.4

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APPENDIX F



National Institute of Standards & Technology

REPORT OF CALIBRATION

for

COMPANY, INCORPORATED
TOWNSVILLE, STATE

Radionuclide	Linolium-239
Source identification	4321
2π alpha-particle counting rate	$226.4 \text{ s}^{-1} \text{ (1)*}$
Expanded uncertainty ($k=2$)	1.4 percent ⁽²⁾
Reference time	19 August 2009
Measuring instrument	NIST $2\pi\alpha/\beta$ proportional counter ⁽³⁾

Measurements Performed by

Lynne King, Physical Scientist

For the Director,
National Institute of Standards and Technology byLisa R. Karam, Division Chief
Ionizing Radiation Division
Physics LaboratoryMichael P. Unterweger, Group Leader
Radioactivity Group
Physics LaboratoryGaithersburg, MD 20899
Report Issued: September 2009
Service ID No.: 43030C
NIST Folder No.: xxxxx-xx

*Notes on back

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NOTES

- (1) The total number of alpha particles counted per second emitted into a 2π -steradian geometry (including those scattered).
- (2) The uncertainty analysis methodology and nomenclature used for the reported uncertainties are based on uniform NIST guidelines and are compatible with those adopted by the principal international metrology standardization bodies [cf., B.N. Taylor and C.E. Kuyatt, *NIST Technical Note 1297* (1994)].

The combined standard uncertainty, $u_c = 0.72$ percent, is the quadratic combination of the standard deviations (or standard deviations of the mean where appropriate), or approximations thereof, for the following component uncertainties:

- a) one standard deviation of the mean of five measurements 0.15 percent
- b) pulse-height extrapolation 0.70 percent

Percent difference in the certified value between the estimate based on horizontal extrapolation from the minimum point on the spectrum to that from the same spectral point to zero count rate at zero energy

- c) system live time 0.1 percent

Using the two-source method, the live time was verified to within 0.1 percent

The expanded uncertainty, $U = 1.4$ percent, is obtained by multiplying u_c by a coverage factor of $k = 2$ and is assumed to provide an uncertainty interval of approximately 95 percent confidence.

- (3) The functioning of the instrument is checked by comparing measurement results corrected for decay and background, of the plutonium standard 4906B-81.

For further information, contact Michael P. Unterweger at (301) 975-5536 or Lynne King at (301) 975-5544.

NIST Folder No.: xxxxxx-xx
Source Identification: 4321

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