

Surgical Robots and Phantom (Artifact) Devices

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My Background

1989-1990 Postdoctoral research at IBM on ROBODOC

1990-2002 Co-Founder of Integrated Surgical Systems

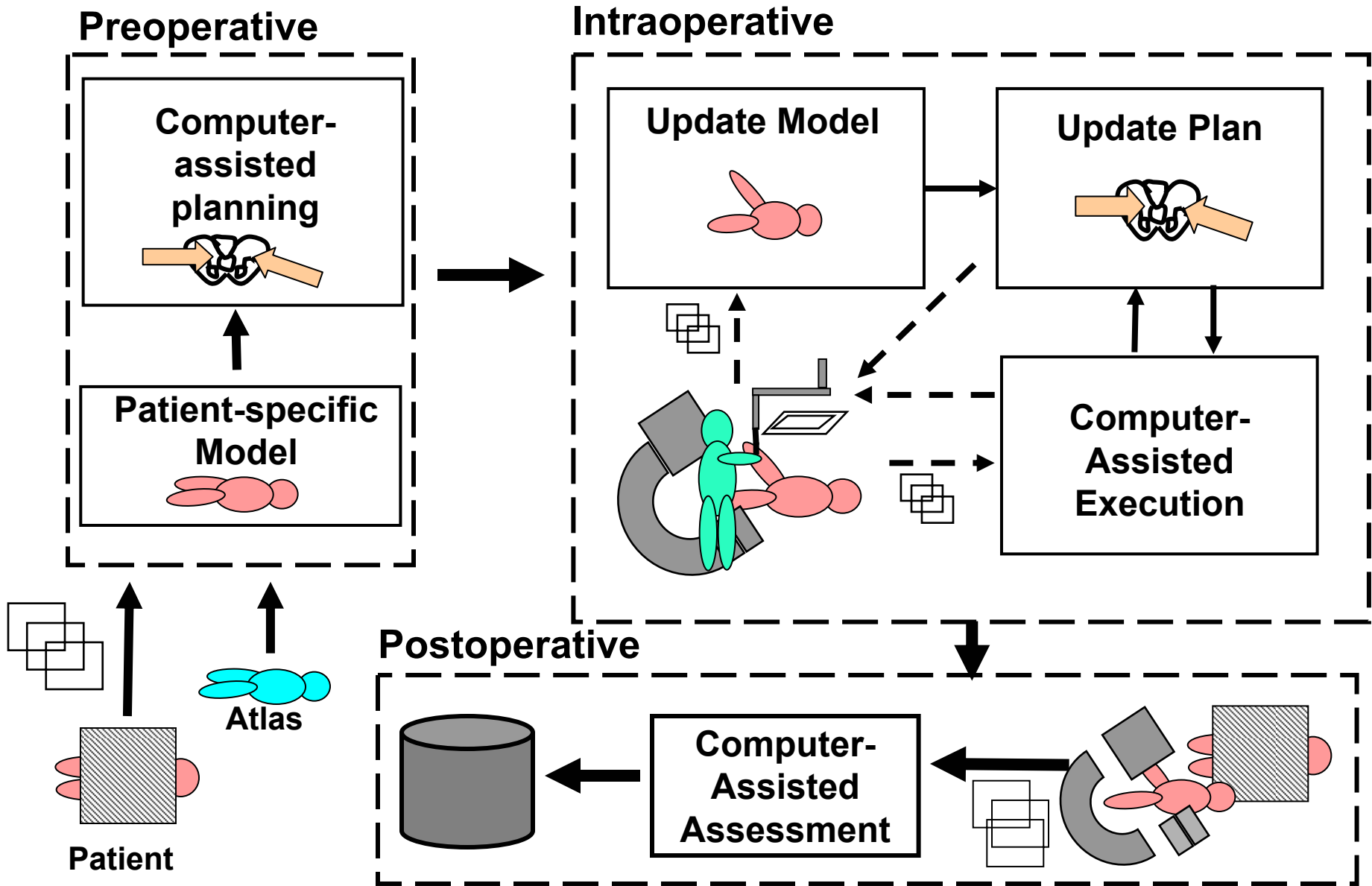
- Commercial development of ROBODOC® System
- Commercial sales in Europe (CE Mark)
- Clinical trials in U.S. and Japan

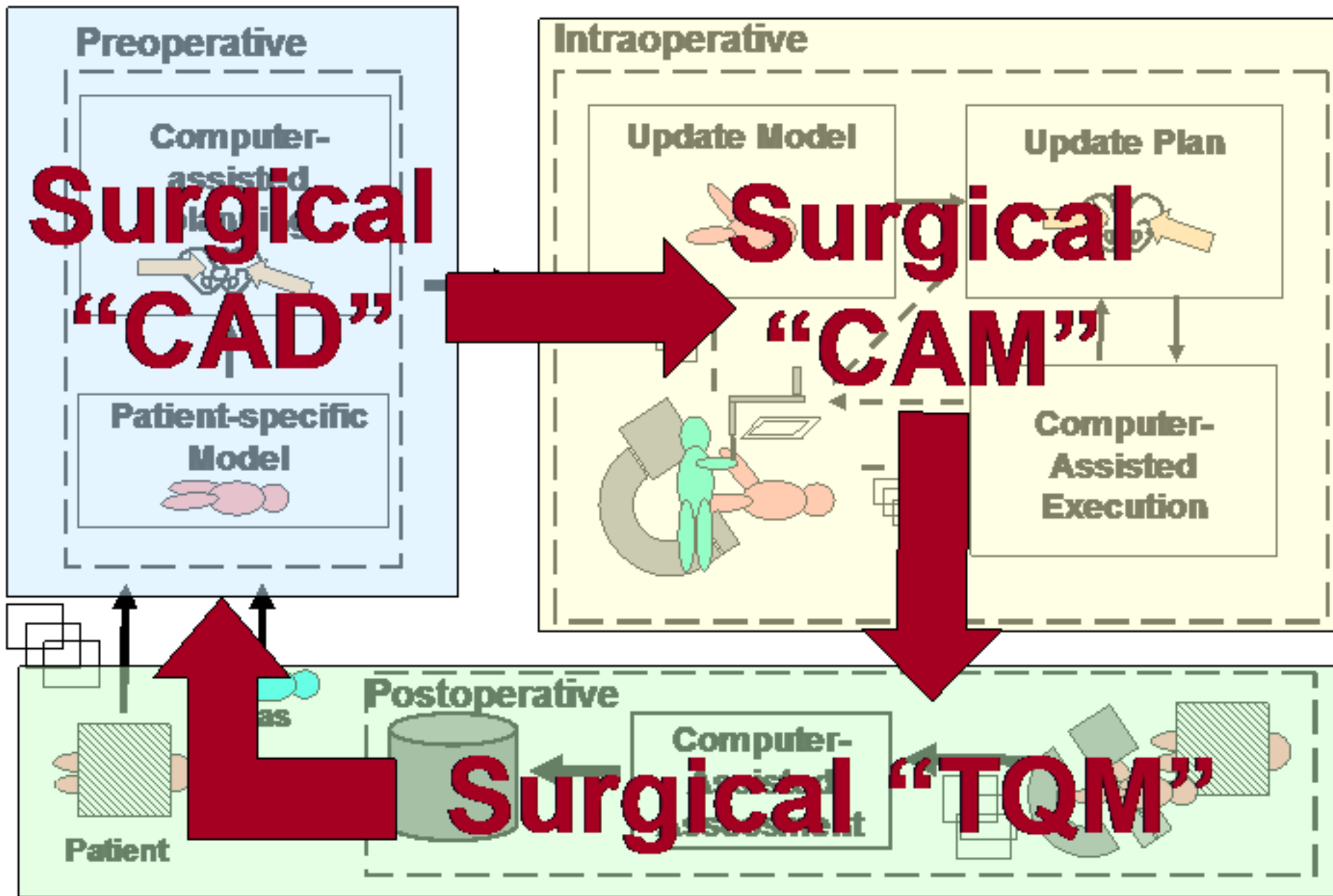
2002-present Research faculty at JHU ERC-CISST

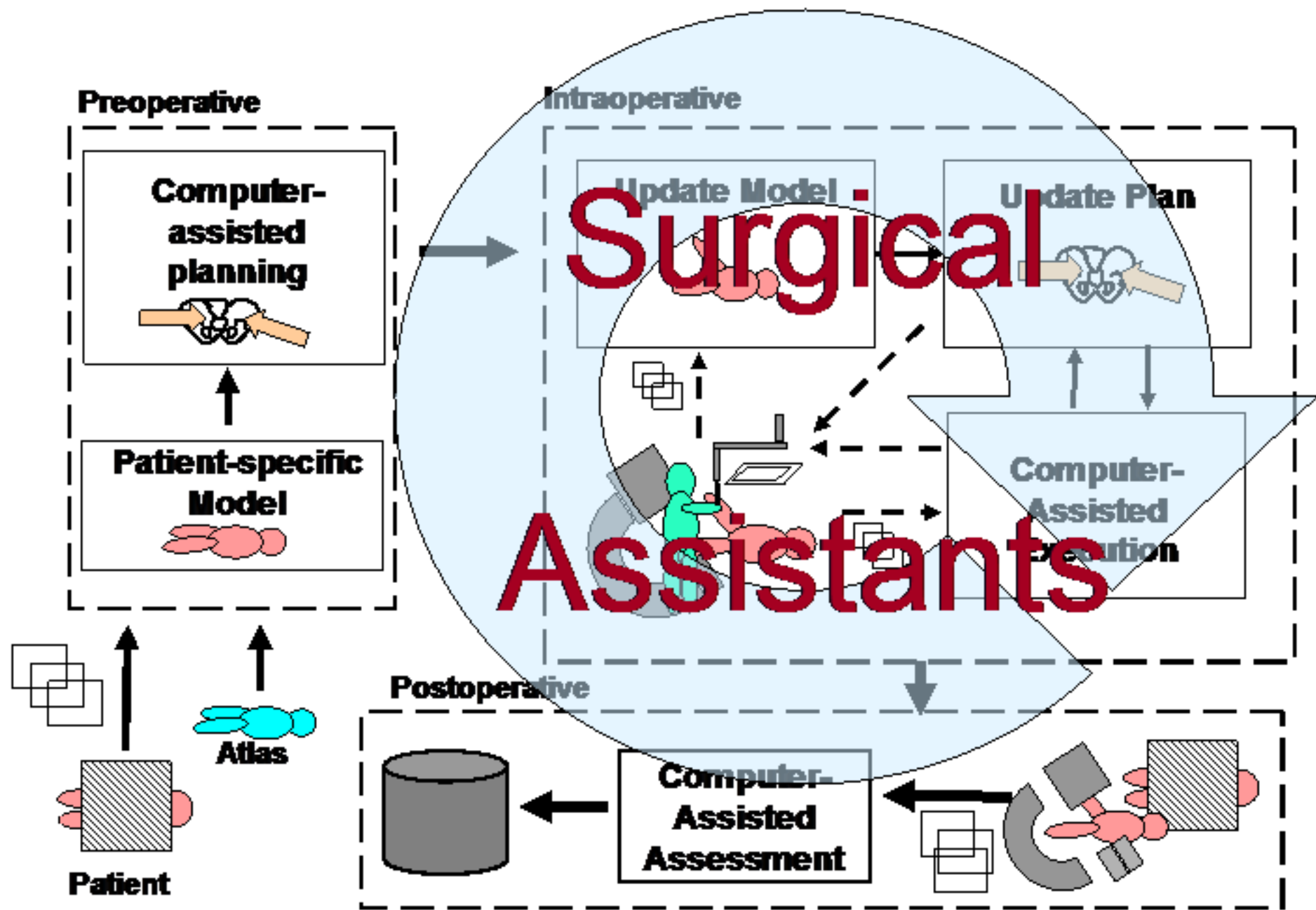


Outline

- Surgical robot classifications
 - Surgical CAD/CAM, Surgical Assistants
 - Active, semi-active, and passive
- Review of surgical robots
 - Focus on orthopaedics
- Safety and Performance Issues
- Metrology and Standards







Active or Passive Robots?

- Some ambiguity in terminology
 - Is a robot active by definition because it contains motors?
 - What if motors cannot cause motion?
 - Cobot, PADyC
 - What about an active robot used passively?
 - Instrument guide, etc.

One Classification

- **Active:** robot autonomously performs part of the procedure
 - ROBODOC, Caspar
- **Semi-active:** robot performs the procedure under direct control of surgeon
 - Acrobot, JHU Steady Hand Robot
- **Passive:** robot does not actively perform any part of the procedure (e.g., positions instrument guide)
 - Neuromate, Galileo, GP System

A comment about active robots

- The goal **is not** to replace the surgeon!
 - Bad for the business
 - Bad for technical reasons as well
- The goal **is** to give the surgeon better instruments
 - coupling information to action
 - “power tools for surgeons”



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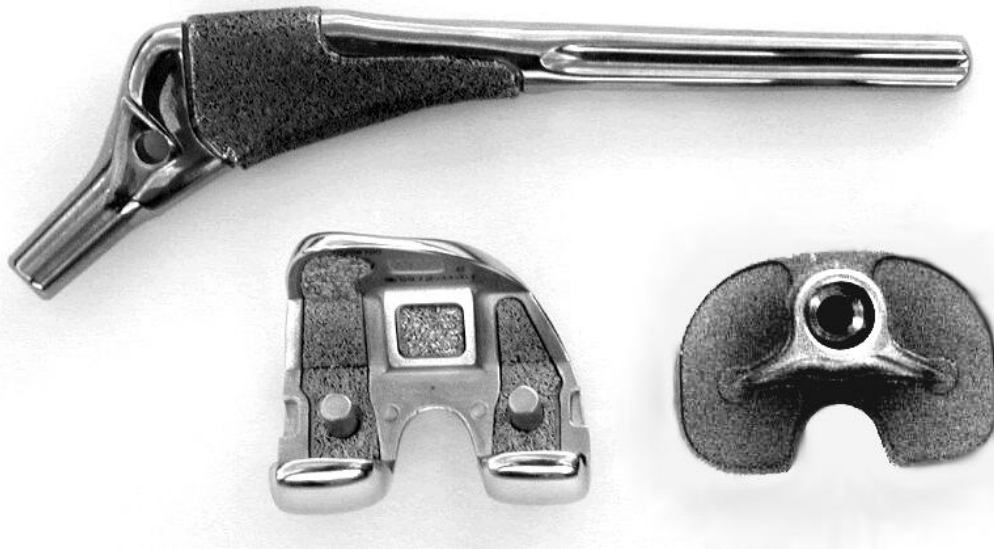
Why Orthopaedics?

- Bones are rigid
 - Minimal deformation or motion during procedure (if fixtured)
- Good image contrast
 - Preoperative CT, X-ray
 - Intraoperative X-ray, Ultrasound
- Some high volume applications
 - Total hip and knee replacement
 - Sports medicine (ACL)



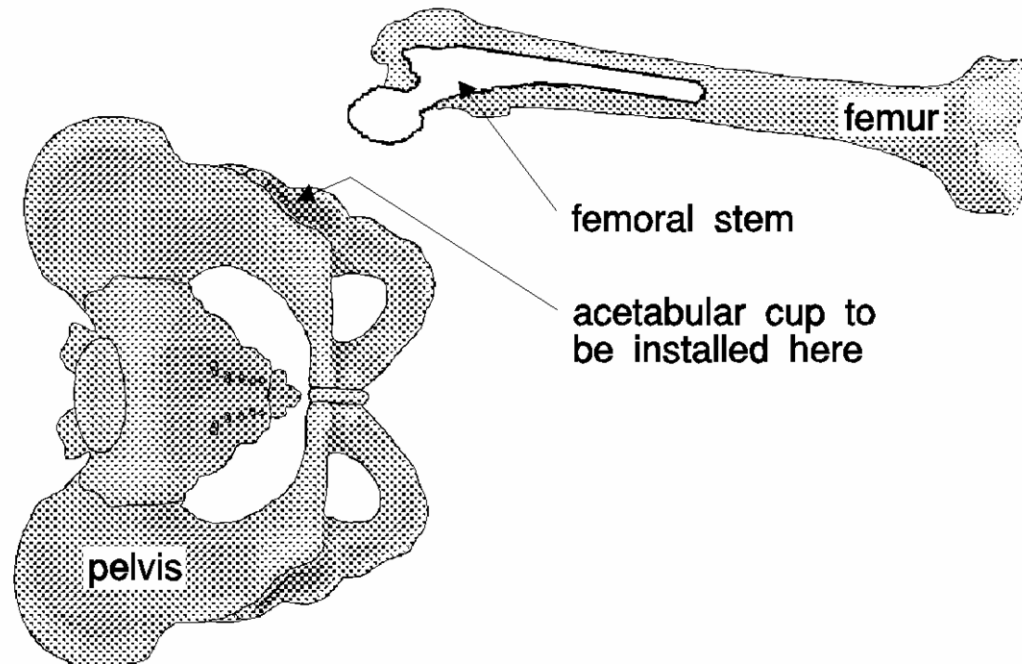
Total Joint Replacement

- Goal is to replace failing joint with metal or plastic prosthesis (implant)
 - Position/orientation important for restoring joint biomechanics
 - Prosthesis fit may be important
 - Cementless: rely on bone ingrowth



ROBODOC® System

- First clinical system for orthopaedics
- Initially developed to assist with Total Hip Replacement (THR) surgery
 - machine femur for cementless prosthesis (femoral stem)



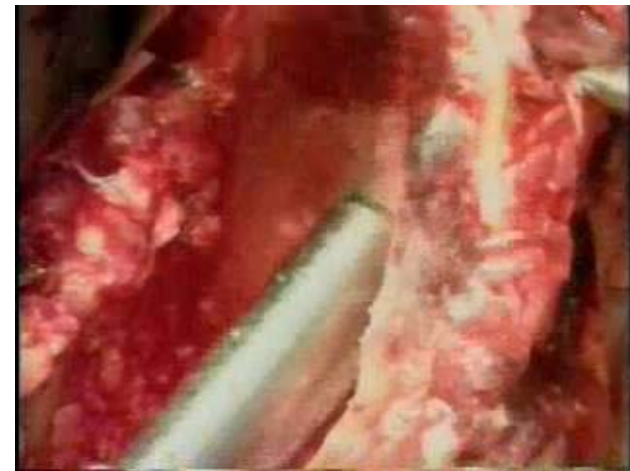
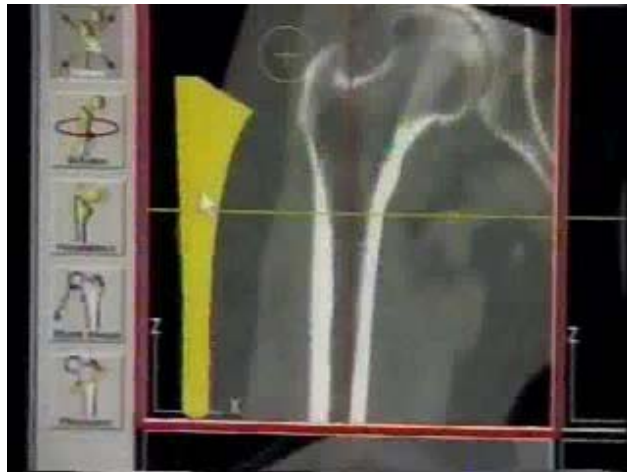
Conventional THR Procedure

- Pre-operative planning using X-rays and acetate overlays
- Surgical preparation using mallet and broach or reamer (relies on surgeon's "feel")



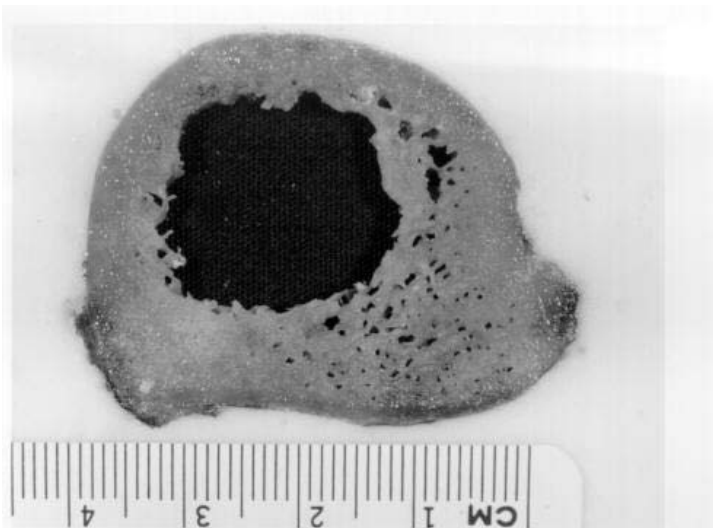
ROBODOC THR Procedure

- Pre-operative planning using 3-D CT scan data and implant models (ORTHODOC®)
- Surgical preparation of bone by robot using milling tool

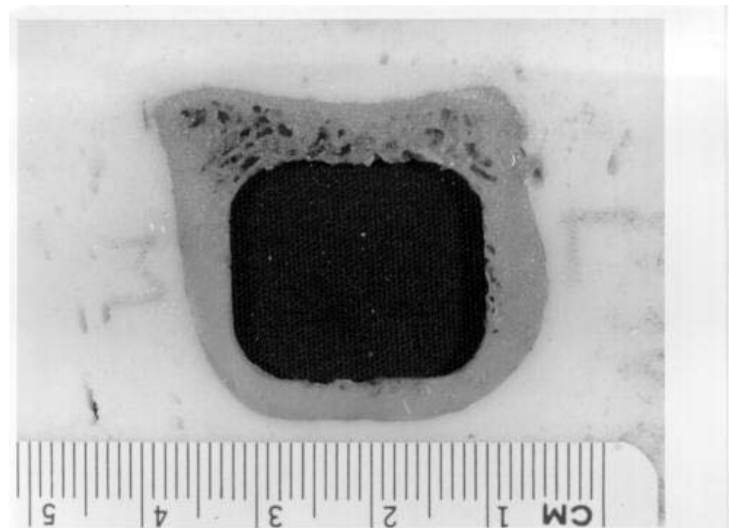


ROBODOC Benefits

- Intended benefits:
 - Increased dimensional accuracy
 - Increased placement accuracy
 - More consistent outcome



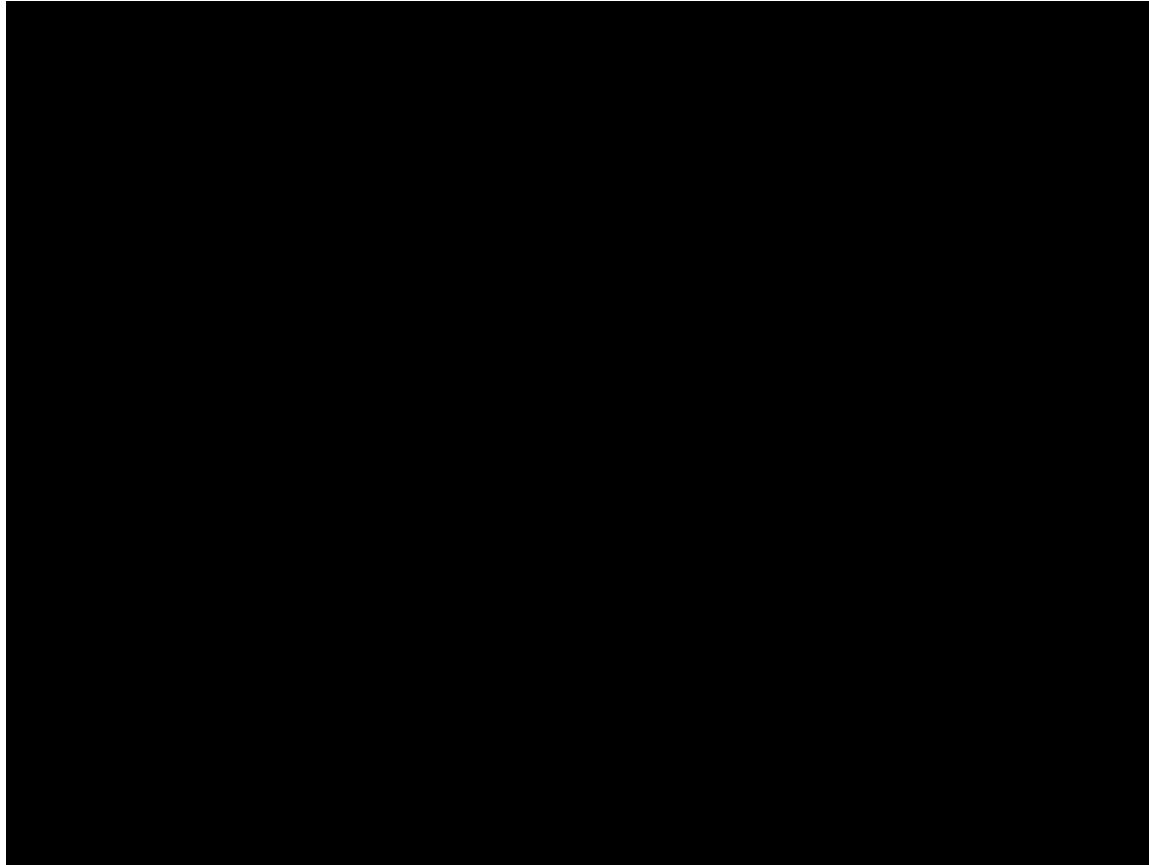
Broach



Robot

ROBODOC Hip Surgery (1995)

(Pin-based registration)



Credit: M. Börner, A. Bauer, A. Lahmer, BGU Frankfurt

ROBODOC Knee Surgery (2000)



Credit: M. Börner, A. Bauer, A. Lahmer, BGU Frankfurt

ROBODOC Status

- Approximately 50 systems installed worldwide
 - Europe (Germany, Austria, Switz., France, Spain)
 - Asia (Japan, Korea, India)
 - U.S. (Clinical trial for FDA approval)
- Over 10,000 hip replacement surgeries
- Several hundred knee replacement surgeries
- ISS “ceased operations” on June 2, 2005
- ISS resumed operations in Sept. 2006 (investment by Novatrix Biomedical)



Other Robots for Hip/Knee Surgery

- Large, floor-mounted robots
 - ROBODOC, CASPAR, Acrobot
 - Research systems at Univ. Washington, Northwestern Univ., Rizzoli Clinic (Italy)
- Compact, bone-mounted robots
 - MBARS, Arthrobot, Galileo, Praxiteles, GP System
- Hand-held robots
 - PFS, ITD

CASPAR™ System

- Direct competitor to ROBODOC
 - Introduced 1997 by Orto Maquet
 - About 50-100 installations
 - Total hip and knee replacement
 - ACL repair
 - No longer in business

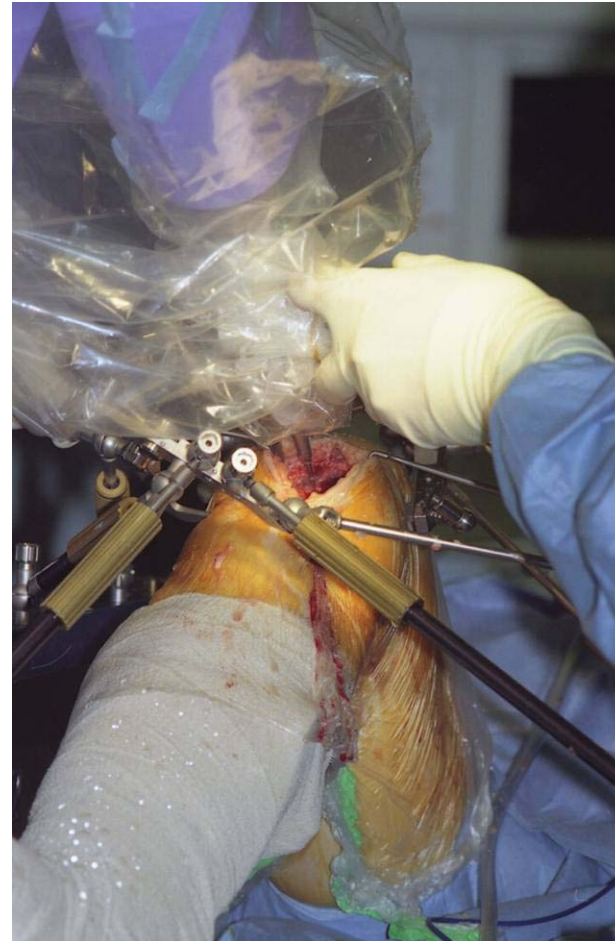
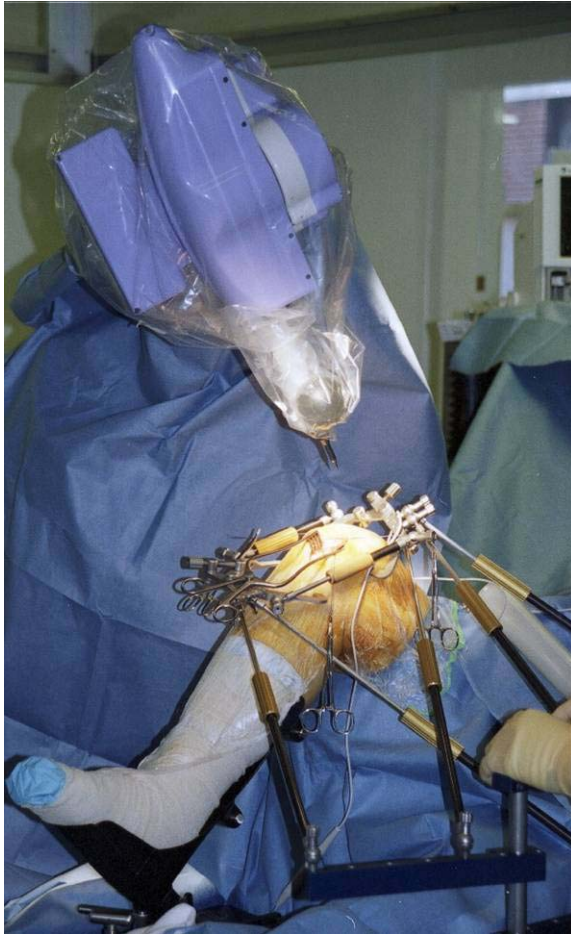


Acrobot System

- Developed at Imperial College, London
- Currently being commercialized for knee surgery
- Active constraint control: surgeon moves cutting tool (force control), robot restricts motion based on preoperative plan
 - Semi-active robot



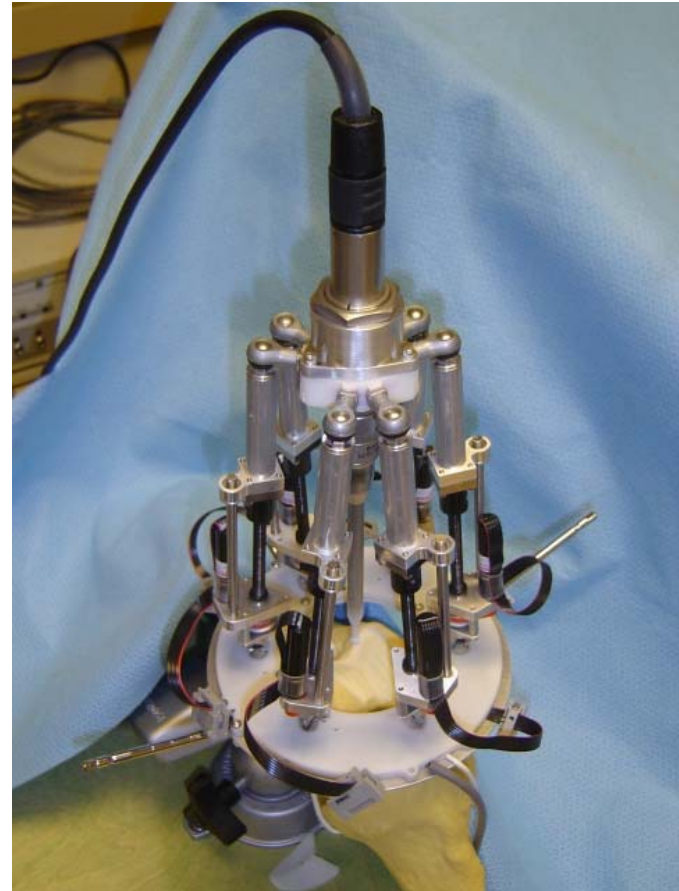
Acrobot System



Courtesy of Acrobot Co. Limited, UK

MBARS

- Mini Bone-Attached Robotic System
- Developed at CMU
 - developer now at Technion
- Small parallel robot for knee surgery (patello-femoral arthroplasty)

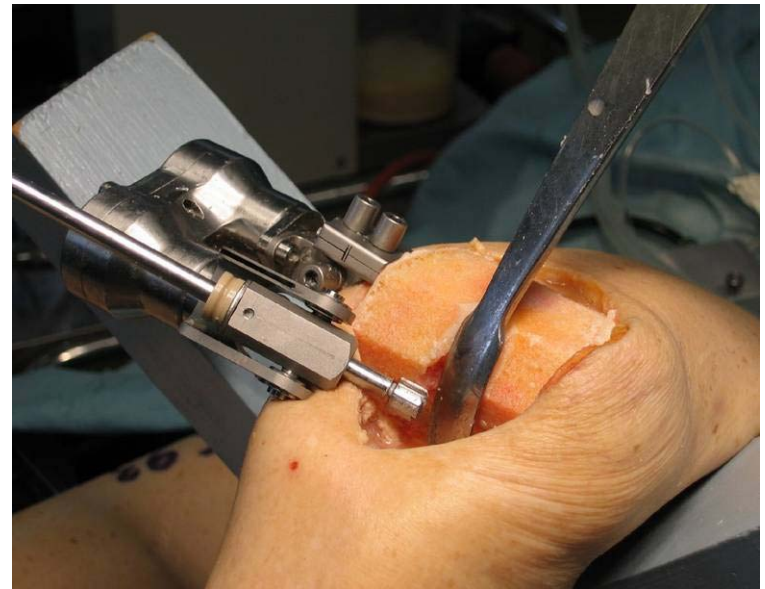


Courtesy of Alon Wolf, Ph.D.

Praxiteles

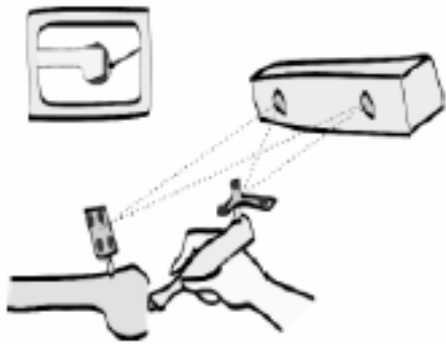
- Developed by Praxim-Medivision (France)
- Integrates with Surgetics navigation system
- Two active joints to position saw/drill guide
- Developed for knee surgery

*Courtesy of Christopher Plaskos,
Praxim-Medivision*



PFS

- Precision Freehand Sculptor, developed at CMU
- Position of hand-held tool tracked by optical navigation system
- Computer-controlled retractable blade
 - Retracted when bone should not be cut



Courtesy of Gabriel Brisson, CMU

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Safety and Performance Issues

Q: What are people most worried about?

1. Robot going out of control (“going crazy”)
2. Robot with large errors (“off by a mile”)
3. Robot with small errors (“off by a few mm”)
4. Robot being misused (“user error”)

A: Depends on who you ask*

- General public? Surgeons? Patients? FDA?
- My vote (developer): #3, followed by #4

*And on the application



The Problem of Small Errors

- Can be caused by many factors
 - Calibration error (of robot or robot tool)
 - Registration error (e.g., robot to preoperative plan)
- Difficult for humans to detect
- **This issue is not unique to autonomous robots.**
 - If a “trusted” passive robot or navigation system positions an instrument guide in the wrong place, the surgeon will perform the procedure in the wrong place!
- Metrology and standards can address this



Still Have to Worry About...

- Don't let robot get out of control
 - Good engineering techniques exist
 - Risk management
 - Fail-safe or fault-tolerant design
 - Standards (beyond IEC 60601) may be needed
- Enable surgeon to detect/prevent errors
 - The surgeon must always be informed and in control!
- Ensure that robot is used correctly
 - Human factors design (UI standards?)
 - Training



Safety Design

- **Fail-Safe:** system fails to a safe state (e.g., turn off robot motor power)
 - Many medical devices (if surgeon can remove device and finish manually).
- **Fault-Tolerant:** system continues to operate in presence of failures
 - Aircraft, critical life support equipment



Safety Design

- Q: How large of an error is tolerable before the system fails to a safe state?

Example: Software comparison of primary and redundant robot position sensors:

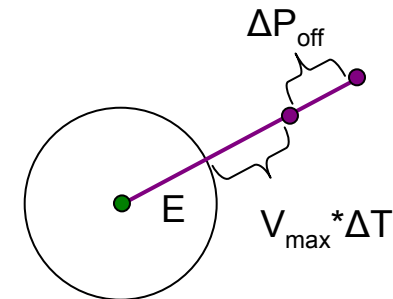
- Performed periodically (sample period ΔT)
- Error tolerance, E , to account for differences in sensor performance, synchronization of readings, etc.

$$\text{MaxError} = E + V_{\text{max}} * \Delta T + \Delta P_{\text{off}}$$

V_{max} = maximum velocity

ΔP_{off} = robot stopping distance

MaxError can be several millimeters!



- Primary encoder (failed)
- Redundant encoder

Safety Design

- Q: How large of an error is tolerable before the system fails to a safe state?
- A: Depends on the application (consult application expert/surgeon)
- ROBODOC Case: Although position accuracy of cavity must be within 1 mm, a “glitch” of several millimeters would be acceptable
- For systems operating near critical structures, this would not be acceptable; possible solutions:
 - Reduce V_{\max} , ΔP_{off} , ΔT
 - Decoupled kinematics, such as RCM robot
 - Passive systems



Safety Design Approaches

- Design system with minimum (speed, torque, workspace, ...) needed for task
 - Reduce severity of failure (S)
- Involve user in safety loop:
 - Enhanced information display
 - Controls: stop button, deadman switch, ...



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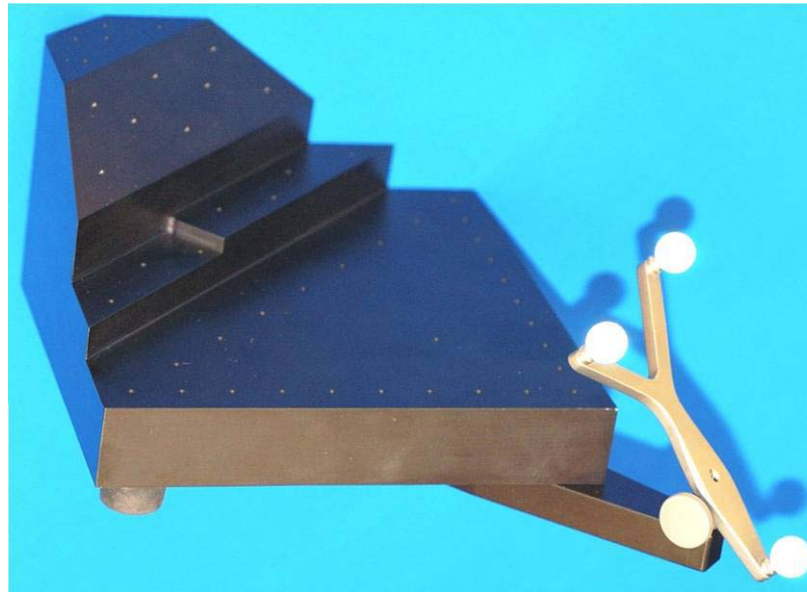
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Metrology and Standards

- Accuracy of surgical robots and navigation systems is critical
 - Many applications require sub-millimeter accuracy
 - Can systems satisfy this requirement?
- Clinically achieved accuracy is “bottom line”
 - Difficult to measure routinely
 - Some studies have used postoperative CT
 - Alternative is to test with phantoms (artifacts)
 - Try to replicate clinical conditions as much as possible
 - Ultimate goal is “task specific measurement uncertainty”

ASTM F04.05 Committee

- “Standard Practice for Measurement of Positional Accuracy of Computer Assisted Surgical Systems”
 - Draft standard in development
 - Initial focus is on accuracy of underlying measurement device (e.g., optical, mechanical, electromagnetic) using generic phantom



ISO 10360

- Set of standards for Coordinate Measuring Machines (CMMs)
 - 10360-1: Vocabulary
 - 10360-2: CMMs for measuring size
- Measure one point at each end of test object
- Size measurement error, MPE_E

$$MPE_E = \pm \min(A+L/K, B)$$

$$MPE_E = \pm (A+L/K)$$

$$MPE_E = \pm B$$

where L is the length and A, B, and K are constants

NIST Phantom

- Designed to mimic hip joint
 - Quantify “task specific measurement uncertainty”
- Uses magnetic ball-and-socket joint



Courtesy of Nicholas Dagalakis, NIST

Summary

- Robots can implement “Surgical CAD/CAM” and/or be “Surgical Assistants” that extend surgeon’s capabilities
- Most surgical robots have similar safety and performance issues:
 1. Must maintain control (no “runaway”)
 2. Must meet accuracy requirements
 3. Must be used correctly
- Metrology and standards to address this
F04.05 focusing on accuracy (#2)

