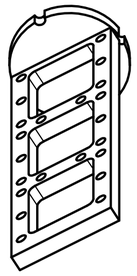
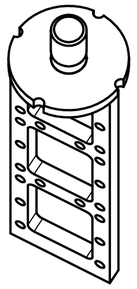
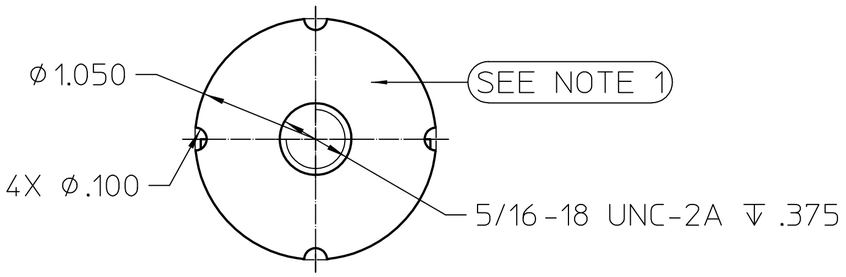
REVISIONS				
No.	ZONE	ECN	CHANGE	DATE
1				



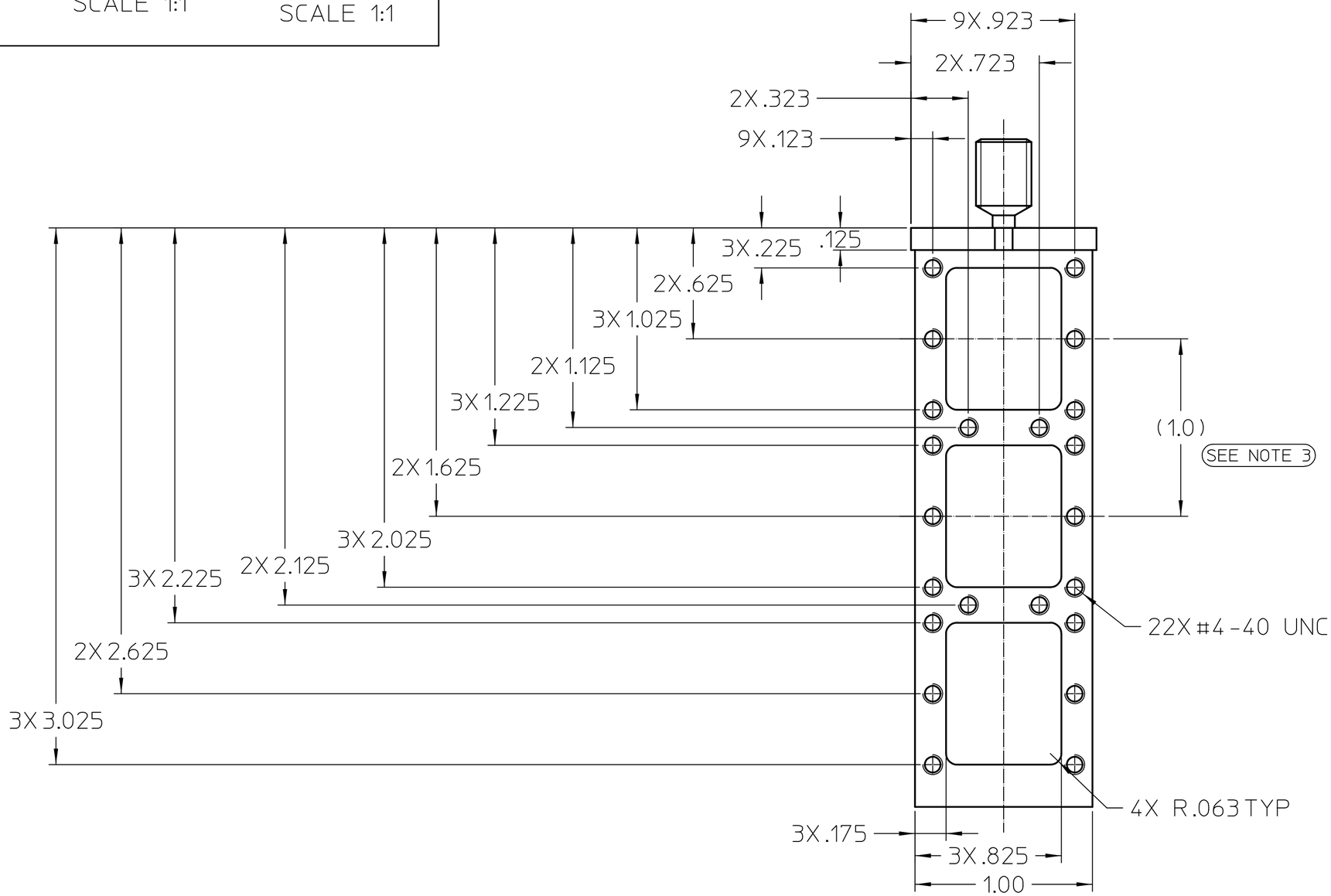
ISO1
SCALE 1:1



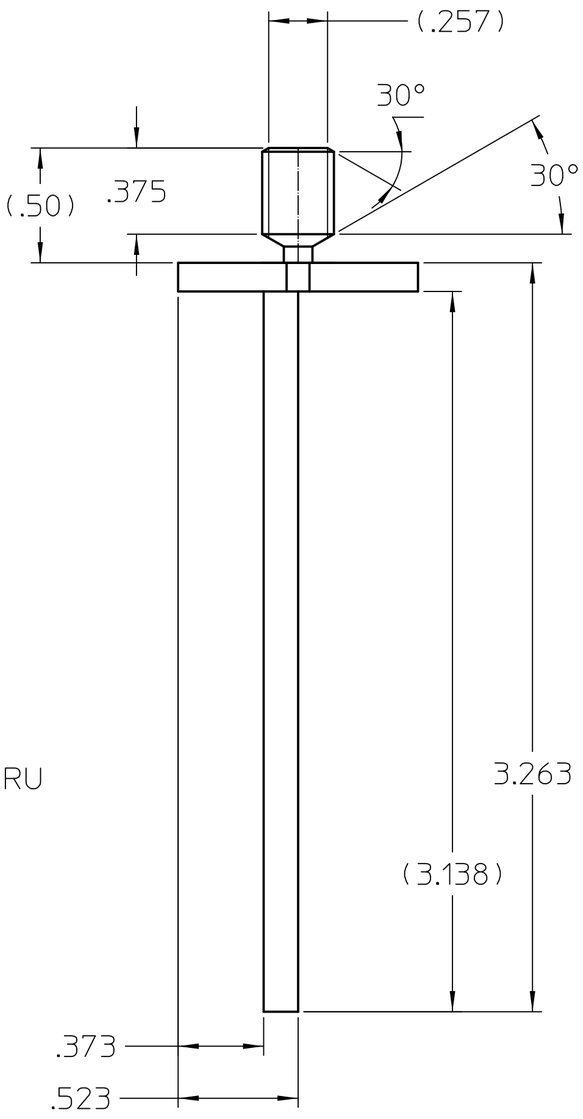
ISO2
SCALE 1:1



TOP1
SCALE 2:1



FRONT1
SCALE 2:1



RIGHT1
SCALE 2:1

NOTES:
1. MARK PART WITH NO. 1/8" CHARACTER SIZE. DEPTH OF 1/64"
2. BREAK ALL SHARP EDGES .005 - .015
3. USER NOTE ==> SAMPLE POSITION CENTERS AT 1" INTERVALS

MATERIAL SPECIFICATION		APPROVALS	
MATERIAL: ALUMINUM, 6061-T6		ENGR	DATE
FORM: PER ASSEMBLY	SIZE	ENGR MNGR	DATE
MODEL DATA		DRAWING DATA	
MODEL NAME: 3pos_sans_sample_frame		STATE: work	DATE: 9/28/17 10:57 AM
CREATOR: swatson	DATE: 9/27/17 5:14 PM	VERSION: 1	SHEETS: 1
THIRD ANGLE PROJECTION		DRAFTER: swatson	DATE: 9/28/17 10:57 AM
		LAST UPDATE BY: swatson	DATE: 10/5/17 1:09 PM

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE :
DECIMALS .XXX ±.005 .XX ±.01 .X ±.1
FRACTIONS ±.015
ANGLES ±.5
DO NOT SCALE DRAWING

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EMAIL ADDRESS: swatson@nist.gov

NIST
National Institute of Standards and Technology
U.S. Department of Commerce

CENTER FOR NEUTRON RESEARCH
100 BUREAU DRIVE
GAITHERSBURG, MD. 20899

3 POS. SANS SAMPLE FRAME

FOR

SIZE	DWG No.	REV
C	014-2491	1

SCALE	RELEASE DATE	SHEET
2:1		1 of 1

CALC. WT.	ACT. WT.	
		DIM. & TOL. PER ANSI Y14.5M-1982

mm_csize