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metrics for auto mechanics



TEACHING AND LEARNING THE METRIC SYSTEM

This metric instructional package was designed to meet job-related metric measurement needs of students. To use this package students should already know the occupational terminology, measurement terms, and tools currently in use. These materials were prepared with the help of experienced vocational teachers, reviewed by experts, tested in classrooms in different parts of the United States, and revised before distribution.

Each of the five units of instruction contains performance objectives, learning activities, and supporting information in the form of text, exercises, and tables. In addition, suggested teaching techniques are included. At the back of this package are objective-based evaluation items, a page of answers to the exercises and tests, a list of metric materials needed for the activities, references, and a list of suppliers.

Classroom experiences with this instructional package suggest the following teaching-learning strategies:

- 1. Let the first experiences be informal to make learning the metric system fun.
- Students learn better when metric units are compared to familiar objects. Everyone should learn to "think metric." Comparing metric units to customary units can be confusing.
- Students will learn quickly to estimate and measure in metric units by "doing."
- 4. Students should have experience with measuring activities before getting too much information.
- 5. Move through the units in an order which emphasizes the simplicity of the metric system (e.g., length to area to volume).
- 6. Teach one concept at a time to avoid overwhelming students with too much material.

<u>Unit 1</u> is a general introduction to the metric system of measurement which provides informal, hands-on experiences for the students. This unit enables students to become familiar with the basic metric units, their symbols, and measurement instruments; and to develop a set of mental references for metric values. The metric system of notation also is explained.

Unit 2 provides the metric terms which are used in this occupation and gives experience with occupational measurement tasks.

<u>Unit 3</u> focuses on job-related metric equivalents and their relationships.

<u>Unit 4</u> provides experience with recognizing and using metric instruments and tools in occupational measurement tasks. It also provides experience in comparing metric and customary measurement instruments.

<u>Unit 5</u> is designed to give students practice in converting customary and metric measurements. Students should learn to "think metric" and avoid comparing customary and metric units. However, skill with conversion tables will be useful during the transition to metric in each occupation.

Using These Instructional Materials

This package was designed to help students learn a core of knowledge about the metric system which they will use on the job. The exercises facilitate experiences with measurement instruments, tools, and devices used in this occupation and job-related tasks of estimating and measuring.

This instructional package also was designed to accommodate a variety of individual teaching and learning styles. Teachers are encouraged to adapt these materials to their own classes. For example, the information sheets may be given to students for self-study. References may be used as supplemental resources. Exercises may be used in independent study, small groups, or whole-class activities. All of the materials can be expanded by the teacher.

Gloria S Cooper Joel H. Magisos Editors

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UNIT 1

SUGGESTED TEACHING SEQUENCE

- These introductory exercises may require two or three teaching periods for all five areas of measurement.
- Exercises should be followed in the order given to best show the relationship between length, area, and volume.
- Assemble the metric measuring devices (rules, tapes, scales, thermometers, and measuring containers) and objects to be measured.*
- Set up the equipment at work stations for use by the whole class or as individualized resource activities.
- Have the students estimate, measure, and record using Exercises 1 through 5.
- Present information on notation and make Table 1 available.
- Follow up with group discussion of activities.

^{*}Other school departments may have devices which can be used. Metric suppliers are listed in the reference section.



OBJECTIVES

The student will demonstrate these skills for the Linear, Area, Volume or Capacity, Mass, and Temperature Exercises, using the metric terms and measurement devices listed here.

			EXERCISES				
	SKILLS	Linear (pp. 3 - 4)	Area (pp. 5 - 6)	Volume or Capacity (pp. 7 - 8)	Mass (pp. 9 - 10)	Temperature (p. 11)	
1. 2. 3.	Recognize and use the unit and its symbol for: Select, use, and read the appropriate measuring instruments for: State or show a physical reference for:	millimetre (mm) centimetre (cm) metre (m)	square centimetre (cm ²) square metre (m ²)	cubic centi- metre (cm ³) cubic metre (m ³) litre (l) millilitre (ml)	gram (g) kilogram (kg)	degree Celsius (°C)	
4.	Estimate within 25% of the actual measure	height, width, or length of objects	the area of a given surface	capacity of containers	the mass of objects in grams and kilo- grams	the temperature of the air or a liquid	
5.	Read correctly	metre stick, metric tape measure, and metric rulers		measurements on graduated volume measur- ing devices	a kilogram scale and a gram scale	A Celsius thermometer	

RULES OF NOTATION

- Symbols are not capitalized unless the unit is a proper name (mm not MM).
- 2. Symbols are not followed by periods (m not m.).
- 3. Symbols are not followed by an s for plurals (25 g not 25 gs).
- 4. A space separates the numerals from the unit symbols (4 l not 4l).
- Spaces, not commas, are used to separate large numbers into groups of three digits (45 271 km not 45,271 km).
- 6. A zero precedes the decimal point if the number is less than one (0.52 g not .52 g).
- 7. Litre and metre can be spelled either with an -re or -er ending.

METRIC UNITS, SYMBOLS, AND REFERENTS

Quantity	Metric Unit	Symbol	Useful Referents
Length	millimetre	mm	Thickness of dime or paper clip wire
	centimetre	cm	Width of paper clip
	metre	m	Height of door about 2 m
	kilometre	km	12-minute walking distance
Area	square centimetre	cm ²	Area of this space
	square metre	m ²	Area of card table top
	hectare	ha	Football field including sidelines and end zones
Volume and	millilitre	ml	Teaspoon is 5 ml
Capacity	litre	1	A little more than 1 quart
	cubic centimetre	cm ³	Volume of this container
	cubic metre	m ³	A little more than a cubic yard
Mass	milligram	mg	Apple seed about 10 mg, grain of salt, 1 mg
	gram	g	Nickel about 5 g
	kilogram	kg	Webster's Collegiate Dictionary
	metric ton (1 000 kilograms)	t	Volkswagen Beetle



Table 1-a

METRIC PREFIXES

Multiples and Submultiples	Prefixes	Symbols
1 000 000 = 10 ⁶	mega (meg'a)	M
$1000 = 10^3$	kilo (kĭl´ō)	k
$100 = 10^2$	hecto (hek'to)	h
$10 = 10^{1}$	deka (děk'à)	da
Base Unit 1 = 10 ⁰		8
$0.1 = 10^{-1}$	deci (des'i)	d
$0.01 = 10^{-2}$	centi (sen'ti)	c
$0.001 = 10^{-3}$	milli (mil'i)	m
$0.000\ 001 = 10^{-6}$	micro (mi'kro)	μ

Table 1-b

LINEAR MEASUREMENT ACTIVITIES

Metre, Centimetre, Millimetre

I. THE METRE (m)

A. DEVELOP A FEELING FOR THE SIZE OF A METRE

 Pick up one of the metre sticks and stand it up on the floor. Hold it in place with one hand. Walk around the stick. Now stand next to the stick. With your other hand, touch yourself where the top of the metre stick comes on you.



THAT IS HOW HIGH A METRE IS!

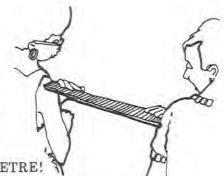
 Hold one arm out straight at shoulder height. Put the metre stick along this arm until the end hits the end of your fingers. Where is the other end of the metre stick? Touch yourself at that end.



THAT IS HOW LONG A METRE IS!



 Choose a partner to stand at your side. Move apart so that you can put one end of a metre stick on your partner's shoulder and the other end on your shoulder. Look at the space between you.



THAT IS THE WIDTH OF A METRE!

B. DEVELOP YOUR ABILITY TO ESTIMATE IN METRES

Now you will improve your ability to estimate in metres. Remember where the length and height of a metre was on your body.

For each of the following items:

Estimate the size of the items and write your estimate in the ESTIMATE column. Measure the size with your metre stick and write the answer in the MEASUREMENT column.

Decide how close your estimate was to the actual measure. If your estimate was within 25% of the actual measure you are a "Metric Marvel."

		Estimate (m)	Measurement (m)	How Close Were You?
1.	Height of door knob from floor.			
2.	Height of door.			
3.	Length of table.	-		
4.	Width of table.			
5.	Length of wall of this room.	أسعنها		
6.	Distance from you to wall.			

Exercise 1 (continued on next page)

II. THE CENTIMETRE ((cm)	
----------------------	------	--

There are 100 centimetres in one metre. If there are 4 metres and 3 centimetres, you write $403 \text{ cm} \left[(4 \times 100 \text{ cm}) + 3 \text{ cm} = 400 \text{ cm} + 3 \text{ cm} \right]$.

A. DEVELOP A FEELING FOR THE SIZE OF A CENTIMETRE

1.	Hold the metric ruler against the width of your thumbnail. How wide is it? cm
2.	Measure your thumb from the first joint to the end.
3.	Use the metric ruler to find the width of your palm cm
4.	Measure your index or pointing finger. How long is it?
5.	Measure your wrist with a tape measure. What is the distance around it?cm
6.	Use the tape measure to find your waist size cm

B. DEVELOP YOUR ABILITY TO ESTIMATE IN CENTIMETRES

You are now ready to estimate in centimetres. For each of the following items, follow the procedures used for estimating in metres.

TT---- (11---

		Estimate (cm)	Measurement (cm)	Were You?
1.	Length of a paper clip.			
2.	Diameter (width) of a coin.			
3.	Width of a postage stamp.			
4.	Length of a pencil.			
5.	Width of a sheet			

III. THE MILLIMETRE (mm)

There are 10 millimetres in one centimetre. When a measurement is 2 centimetres and 5 millimetres, you write $25 \text{ mm} [(2 \times 10 \text{ mm}) + 5 \text{ mm} = 20 \text{ mm} + 5 \text{ mm}]$. There are 1 000 mm in 1 m.

A. DEVELOP A FEELING FOR THE SIZE OF A MILLIMETRE

Using a ruler marked in millimetres, measure:

		20/213
1.	Thickness of a paper clip wire.	mm
2.	Thickness of your fingernail.	mm
3.	Width of your fingernail.	mm
4.	Diameter (width)of a coin.	mm

5. Diameter (thickness) of your pencil. _____ mm

6. Width of a postage stamp. _____ mm

B. DEVELOP YOUR ABILITY TO ESTIMATE IN MILLIMETRES

You are now ready to estimate in millimetres. For each of the following items, follow the procedures used for estimating in metres.

1.	Thickness of a nickel.	Estimate (mm)	Measurement (mm)	Were You?
2.	Diameter (thickness) of a bolt.			
3.	Length of a bolt.			
4.	Width of a sheet of paper.			
5.	Thickness of a board or desk top.			
6.	Thickness of a button.			

AREA MEASUREMENT ACTIVITIES Square Centimetre, Square Metre

WHEN YOU DESCRIBE THE AREA OF SOMETHING, YOU ARE SAYING HOW MANY SQUARES OF A GIVEN SIZE IT TAKES TO COVER THE SURFACE.

1.	THE	SQUARE	CENTIMETRE	(cm2)	1
----	-----	--------	------------	-------	---

A. DEVELOP A FEELING FOR A SQUARE CENTIMETRE

- 1. Take a clear plastic grid, or use the grid on page 6.
- Measure the length and width of one of these small squares with a centimetre ruler.

THAT IS ONE SQUARE CENTIMETRE!

- 3. Place your fingernail over the grid. About how many squares does it take to cover your fingernail?
 cm²
- 4. Place a coin over the grid. About how many squares does it take to cover the coin? _____cm²
- 5. Place a postage stamp over the grid. About how many squares does it take to cover the postage stamp?
 _____cm²
- 6. Place an envelope over the grid. About how many squares does it take to cover the envelope?
- 7. Measure the length and width of the envelope in centimetres. Length _____ cm; width _____ cm.

 Multiply to find the area in square centimetres.

 ____ cm x ____ cm = ____ cm^2. How close are the answers you have in 6. and in 7.?

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B. DEVELOP YOUR ABILITY TO ESTIMATE IN SQUARE CENTIMETRES

You are now ready to develop your ability to estimate in square centimetres.

Remember the size of a square centimetre. For each of the following items, follow the procedures used for estimating in metres.

		Estimate (cm ²)	Measurement (cm ²)	How Close Were You?
1.	Index card.			4
2.	Book cover.			-
3.	Photograph.			
4.	Window pane or desk top.			

II. THE SQUARE METRE (m²)

A. DEVELOP A FEELING FOR A SQUARE METRE

- Tape four metre sticks together to make a square which is one metre long and one metre wide.
- Hold the square up with one side on the floor to see how big it is.
- 3. Place the square on the floor in a corner. Step back and look. See how much floor space it covers.
- Place the square over a table top or desk to see how much space it covers.
- 5. Place the square against the bottom of a door. See how much of the door it covers. How many squares would it take to cover the door? _____m²

THIS IS HOW BIG A SQUARE METRE IS!

B. DEVELOP YOUR ABILITY TO ESTIMATE IN SQUARE METRES

You are now ready to estimate in square metres. Follow the procedures used for estimating in metres.

		Estimate (m ²)	Measurement (m ²)	How Close Were You
1.	Door.			
2.	Full sheet of			

3. Chalkboard or bulletin board.

newspaper.

4. Floor.

Wall. 5.

1.

Wall chart or poster.

Side of file cabinet.

CENTIMETRE GRID



VOLUME MEASUREMENT ACTIVITIES

Cubic Centimetre, Litre, Millilitre, Cubic Metre

1.	THE	CUBIC	CENTIMETRE	(cm3	ì
	TITT	CODIC	Chilimbile	Can	,

A. DEVELOP A FEELING FOR THE CUBIC CENTIMETRE

- Pick up a colored plastic cube. Measure its length, height, and width in centimetres.
 THAT IS ONE CUBIC CENTIMETRE!
- 2. Find the volume of a plastic litre box.

a.	Place a ROW of cubes against the bottom of one side			
	of the box. How many cubes fit in the row?			
b.	Place another ROW of cubes against an adjoining side			

of the box. How many rows fit inside the box to make one layer of cubes?
How many cubes in each row?
How many cubes in the layer in the bottom of the box?

c.	Stand a ROW of cubes up against the side of the box. How many LAYERS would fit in the box?				
	How many cubes in each layer?				
	How many cubes fit in the box altogether?				
	THE VOLUME OF THE BOX IS	CUBIC			

centin	netres.	Length		cm; width	em;
height		cm.	Multiply	these number	s to find
the vo	lume in	cubic c	entimetr	es.	
					cm ³

B. DEVELOP YOUR ABILITY TO ESTIMATE IN CUBIC CENTIMETRES

You are now ready to develop your ability to estimate in cubic centimetres.

Remember the size of a cubic centimetre. For each of the following items, use the procedures for estimating in metres.

		Estimate (cm ³)	Measurement (cm ³)	Were You?
1.	Index card file box.			
2.	Freezer container.			
3.	Paper clip box.			
4.	Box of staples.			-

II. THE LITRE (1)

A. DEVELOP A FEELING FOR A LITRE

- Take a one litre beaker and fill it with water.
- Pour the water into paper cups, filling each as full as you usually do. How many cups do you fill?
 THAT IS HOW MUCH IS IN ONE LITRE!
- Fill the litre container with rice.
 THAT IS HOW MUCH IT TAKES TO FILL A ONE LITRE CONTAINER!

B. DEVELOP YOUR ABILITY TO ESTIMATE IN LITRES

You are now ready to develop your ability to estimate in litres. To write two and one-half litres, you write 2.5 1, or 2.5 litres. To write one-half litre, you write 0.5 1, or 0.5 litre. To write two and three-fourths litres, you write 2.75 1, or 2.75 litres.

For each of the following items, use the procedures for estimating in metres.

Cath	naving in mesies.	Estimate (1)	Measurement (1)	How Close Were You?
1.	Medium-size freezer container			
2.	Large freezer container.			
3.	Small freezer container.			
4.	Bottle or jug.	1		

III. THE MILLILITRE (ml)

There are 1 000 millilitres in one litre. 1 000 ml = 1 litre. Half a litre is 500 millilitres, or 0.5 litre = 500 ml.

A. DEVELOP A FEELING FOR A MILLILITRE

- 1. Examine a centimetre cube. Anything which holds 1 cm³ holds 1 ml.
- Fill a 1 millilitre measuring spoon with rice. Empty the spoon into your hand. Carefully pour the rice into a small pile on a sheet of paper.

THAT IS HOW MUCH ONE MILLILITRE IS!

Fill the 5 ml spoon with rice. Pour the rice into another pile on the sheet of paper.

THAT IS 5 MILLILITRES, OR ONE TEASPOON!

 Fill the 15 ml spoon with rice. Pour the rice into a third pile on the paper.

THAT IS 15 MILLILITRES, OR ONE TABLESPOON!

B. DEVELOP YOUR ABILITY TO ESTIMATE IN MILLILITRES

You are now ready to estimate in millilitres. Follow the procedures used for estimating metres.

		Estimate (ml)	Measurement (ml)	How Close Were You?
1.	Small juice can.	-	-	
2.	Paper cup or tea cup.			
3.	Soft drink can.		_	
4.	Bottle.			

IV. THE CUBIC METRE (m3)

A. DEVELOP A FEELING FOR A CUBIC METRE

- 1. Place a one metre square on the floor next to the wall.
- Measure a metre UP the wall.
- Picture a box that would fit into that space.
 THAT IS THE VOLUME OF ONE CUBIC METRE!

B. DEVELOP YOUR ABILITY TO ESTIMATE IN CUBIC METRES

For each of the following items, follow the estimating procedures used before.

		Estimate (m ³)	Measurement (m ³)	Were You?
1.	Office desk.	-		
2.	File cabinet.	_		
3.	Small room.	-		

MASS (WEIGHT) MEASUREMENT ACTIVITIES Kilogram, Gram

The mass of an object is a measure of the amount of matter in the object. This amount is always the same unless you add or subtract some matter from the object. Weight is the term that most people use when they mean mass. The weight of an object is affected by gravity; the mass of an object is not. For example, the weight of a person on earth might be 120 pounds; that same person's weight on the moon would be 20 pounds. This difference is because the pull of gravity on the moon is less than the pull of gravity on earth. A person's mass on the earth and on the moon would be the same. The metric system does not measure weight—it measures mass. We will use the term mass here.

The symbol for gram is g.

The symbol for kilogram is kg.

There are 1 000 grams in one kilogram, or 1 000 g = 1 kg.

Half a kilogram can be written as 500 g,or 0.5 kg.

A quarter of a kilogram can be written as 250 g,or 0.25 kg.

Two and three-fourths kilograms is written as 2.75 kg.

I. THE KILOGRAM (kg)

DEVELOP A FEELING FOR THE MASS OF A KILOGRAM

Using a balance or scale, find the mass of the items on the table. Before you find the mass, notice how heavy the object "feels" and compare it to the reading on the scale or balance.

		Mass		
		(kg)		
1.	1 kilogram box.			
2.	Textbook.			
3.	Bag of sugar.	-		
4.	Package of paper.	-		
5.	Your own mass.			
В.	DEVELOP YOUR A	BILITY TO E	STIMATE IN K	ILOGRAMS
	For the following ite kilograms, then use t of the object. Write column. Determine	he scale or ba the exact mas	lance to find the s in the MEASU	e exact mass
		Estimate (kg)	Measurement (kg)	How Close Were You?
1.	Bag of rice.			
2.	Bag of nails.			
3.	Large purse or briefcase.			
4.	Another person.			

A few books.



II. THE GRAM (g)

A. DEVELOP A FEELING FOR A GRAM

 Take a colored plastic cube. Hold it in your hand. Shake the cube in your palm as if shaking dice. Feel the pressure on your hand when the cube is in motion, then when it is not in motion.

THAT IS HOW HEAVY A GRAM IS!

Take a second cube and attach it to the first. Shake the cubes in first one hand and then the other hand; rest the cubes near the tips of your fingers, moving your hand up and down.

THAT IS THE MASS OF TWO GRAMS!

Take five cubes in one hand and shake them around.
 THAT IS THE MASS OF FIVE GRAMS!

B. DEVELOP YOUR ABILITY TO ESTIMATE IN GRAMS

You are now ready to improve your ability to estimate in grams. Remember how heavy the 1 gram cube is, how heavy the two gram cubes are, and how heavy the five gram cubes are. For each of the following items, follow the procedures used for estimating in kilograms.

		Estimate (g)	Measurement (g)	How Close Were You?
1.	Two thumbtacks.			
2.	Pencil.			
3.	Two-page letter and envelope.			
4.	Nickel.			
5.	Apple.			-
6.	Package of margarine.			



TEMPERATURE MEASUREMENT ACTIVITIES

Degree Celsius

I.	DE	GREE CELSIUS (°C)
De	gree C	elsius (°C) is the metric measure for temperature.
	Α.	DEVELOP A FEELING FOR DEGREE CELSIUS

Take a Celsius thermometer. Look at the marks on it.

- 1. Find 0 degrees. WATER FREEZES AT ZERO DEGREES CELSIUS (0°C) WATER BOILS AT 100 DEGREES CELSIUS (100°C)
- Find the temperature of the room. ____ °C. Is the room cool, warm, or about right?
- 3. Put some hot water from the faucet into a container. Find the temperature. _____ °C. Dip your finger quickly in and out of the water. Is the water very hot, hot, or just warm?
- Put some cold water in a container with a thermometer. Find the temperature. ____ °C. Dip your finger into the water. Is it cool, cold, or very cold?
- Bend your arm with the inside of your elbow around the bottom of the thermometer. After about three minutes find the temperature. °C. Your skin temperature is not as high as your body temperature.

NORMAL BODY TEMPERATURE IS 37 DEGREES CELSIUS (37°C).

A FEVER IS 39°C.

A VERY HIGH FEVER IS 40°C.

B.	DEVELOP YO	DUR .	ABILITY	TO	ESTIMATE	IN	DEGREES
	CELSIUS						

For each item, ESTIMATE and write down how many degrees Celsius you think it is. Then measure and write the MEASURE-MENT. See how close your estimates and actual measure-

	mento are.			
		Estimate (°C)	Measurement (°C)	How Close Were You?
1.	Mix some hot and cold water in a container. Dip your finger into the water.			
2.	Pour out some of the water. Add some hot water. Dip your finger quickly into the water.			
3.	Outdoor temperature.			
4.	Sunny window sill.			
ā.	Mix of ice and water.			
6.	Temperature at floor.			
7.	Temperature at ceiling.			



UNIT 2

OBJECTIVES

The student will recognize and use the metric terms, units, and symbols used in this occupation.

- Given a metric unit, state its use in this occupation.
- Given a measurement task in this occupation, select the appropriate metric unit and measurement tool.

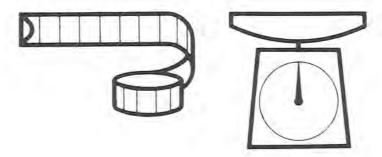
SUGGESTED TEACHING SEQUENCE

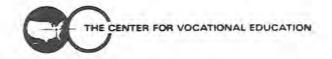
- Assemble metric measurement tools (rules, tapes, scales, thermometers, etc.) and objects related to this occupation.
- Discuss with students how to read the tools.
- Present and have students discuss Information Sheet 2 and Table 2.
- Have students learn occupationallyrelated metric measurements by completing Exercises 6 and 7.
- Test performance by using Section A of "Testing Metric Abilities."

METRICS IN THIS OCCUPATION

Changeover to the metric system is under way. Large corporations are already using metric measurement to compete in the world market. The metric system has been used in various parts of industrial and scientific communities for years. Legislation, passed in 1975, authorizes an orderly transition to use of the metric system. As businesses and industries make this metric changeover, employees will need to use metric measurement in job-related tasks.

Table 2 lists those metric terms which are most commonly used in this occupation. These terms are replacing the measurement units used currently. What kinds of jobrelated tasks use measurement? Think of the many different kinds of measurements you now make and use Table 2 to discuss the metric terms which replace them. See if you can add to the list of uses beside each metric term.

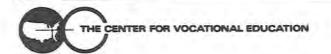




METRIC UNITS FOR AUTO MECHANICS

Quantity	Unit	Symbol	Use
Length	millimetre	mm	shaft size, length
	centimetre	cm	bearing sizes
Area	square centimetre	cm ²	piston head surface
Volume/capacity	cubic centimetre	cm ³	cylinder bore
	cubic metre	m ³	work or storage space
	millilitre	ml	chemicals, lubricant oils
	litre	1 1	oil, fuel, gasoline storage
Temperature	degree Celsius	°c	thermostats, engine operating temperature ranges, oil temperature
Mass	gram	g	tire weights
	kilogram	kg	batteries, engines
	metric ton	t	vehicles, load weights
Bending moment (moment of force)	newton metre	N-m	torque specifications
Pressure/vacuum	kilopascal	kPa	manifold pressure compression, air hose pressure
Velocity	kilometres per hour	km/h	speed of the vehicle
*Energy/work	kilowatt-hour	kW-h	work efficiency of an engine

*Note: Further metric definitions for mechanics are found in Rules for SAE Use of SI (Metric) Units, Society of Automotive Engineers, Inc., Available: Society of Automotive Engineers, Inc., 400 Commonwealth Dr., Warrendale, PA 15096.



TRYING OUT METRIC UNITS

To give you practice with metric units, first estimate the measurements of the items below. Write down your best guess next to the item. Then actually measure the item and write down your answers using the correct metric symbols. The more you practice, the easier it will be.

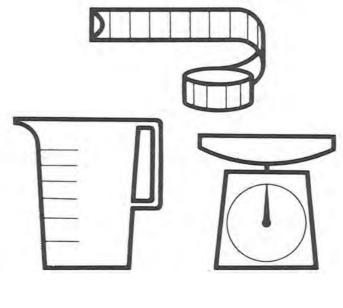
		Estimate	Actual
Length 1.	Palm width		
2.	Hand span	1 1	
3.	Your height		
4.	Ceiling height of this room		
5.	Width of a paper clip		
6.	Thickness of a nickel		
7.	Length of a valve stem		
8.	Width of this room		
9.	Diameter of a piston head		
Area 10.	Desk top		
11.	Classroom floor		
12.	Workbench		
13.	Sheet of paper		
14.	Parking space		
	/Capacity Small bottle		

		Estimate	Actua
16.	Measuring cup (metric)		
17.	Milk container		
18.	Can of oil		
19.	Bucket		
20.	Small box or package		
21.	Tool chest		
22.	Gasoline can		
Mass 23.	Textbook		
24.	Nickel		
25.	Yourself		
26.	Paper clip		
27.	A litre of water (net)		
28.	A quantity of oil		
Temper	ature		
	Room		
30.	Outside		
31.	Hot tap water		
32.	Ice water		

KEEP IT RUNNING WITH METRICS

wha	It is important to know what me t measurement to use in the followi		Diame
1.	The stroke of a piston	19.	Distar to you
2.	Length of the fuel line	20.	Lengt
3.	Length of a fanbelt		
4.	Diameter of a cam shaft		
5.	Volume of a fuel tank		
6.	Capacity of an acetylene cylinder		
7.	Amount of water in a radiator		
8.	Mass of battery fluid in a 12- volt battery		
9.	Tire pressure for automobile		
10.	Crankshaft main journal size		
11.	Bore of a cylinder		
12.	Volume of oil for crank case		5
13.	Capacity of a radiator		
14.	Temperature of cooling system while idling engine		
15.	Mass of small engine		
16.	Length of exhaust pipe		
17.	Spark plug gap		

18.	Diameter of a piston head	
19.	Distance from shop or store to your home	
20.	Length of positive battery cable	



UNIT 3

OBJECTIVE

The student will recognize and use metric equivalents.

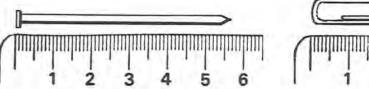
 Given a metric unit, state an equivalent in a larger or smaller metric unit.

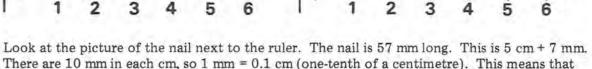
SUGGESTED TEACHING SEQUENCE

- Make available the Information Sheets
 (3 8) and the associated Exercises
 (8 14), one at a time.
- As soon as you have presented the Information, have the students complete each Exercise.
- Check their answers on the page titled ANSWERS TO EXERCISES AND TEST.
- Test performance by using Section B of "Testing Metric Abilities."

METRIC-METRIC EQUIVALENTS

Centimetres and Millimetres





7 mm = 0.7 cm, so 57 mm = 5 cm + 7 mm = 5 cm + 0.7 cm = 5.7 cm. Therefore 57 mm is the same as 5.7 cm.

= 3 cm + 0.4 cm

= 3.4 cm. This means that 34 mm is the same as 3.4 cm.

Information Sheet 3

Now you try some.

a) 26 mm = ____ cm

e) 132 mm = ____ cm

b) 583 mm = _____ cm

f) 802 mm = ____ cm

c) 94 mm = ____ cm

g) 1400 mm = ____ cm

d) 680 mm = _____ cm

h) 2 307 mm = ____ cr

Exercise 8



Metres, Centimetres, and Millimetres

There are 100 centimetres in one metre. Thus,

2 m = 2 x 100 cm = 200 cm,

3 m = 3 x 100 cm = 300 cm.

8 m = 8 x 100 cm = 800 cm.

36 m = 36 x 100 cm = 3 600 cm.

There are 1 000 millimetres in one metre, so

2 m = 2 x 1 000 mm = 2 000 mm,

 $3 m = 3 \times 1000 mm = 3000 mm$

6 m = 6 x 1 000 mm = 6 000 mm,

24 m = 24 x 1 000 mm = 24 000 mm.

From your work with decimals you should know that

one-half of a metre can be written 0.5 m (five-tenths of a metre), one-fourth of a centimetre can be written 0.25 cm (twenty-five hundredths of a centimetre).

This means that if you want to change three-fourths of a metre to millimetres, you would multiply by 1 000. So

 $0.75 \text{ m} = 0.75 \times 1000 \text{ mm}$

 $=\frac{75}{100} \times 1000 \text{ mm}$

 $= 75 \times \frac{1000}{100} \text{ mm}$

= 75 x 10 mm

= 750 mm. This means that 0.75 m = 750 mm.

Information Sheet 4

Fill in the following chart.

metre m	centimetre cm	millimetre mm
1	100	1 000
2	200	
3		
9		
		5 000
74		
0.8	80	
0.6		600
	2.5	25
		148
	639	

Millilitres to Litres

There are 1 000 millilitres in one litre. This means that

2 000 millilitres is the same as 2 litres,

3 000 ml is the same as 3 litres,

4 000 ml is the same as 4 litres,

12 000 ml is the same as 12 litres.

Since there are 1 000 millilitres in each litre, one way to change millilitres to litres is to divide by 1 000. For example,

And, as a final example,

$$28\ 000\ \text{ml} = \frac{28\ 000}{1\ 000}\ \text{litres} = 28\ \text{litres}.$$

What if something holds 500 ml? How many litres is this? This is worked the same way.

 $500~ml=\frac{500}{1~000}$ litre = 0.5 litre (five-tenths of a litre). So 500 ml is the same as one-half (0.5) of a litre.

Change 57 millilitres to litres.

 $57 \text{ ml} = \frac{57}{1000} \text{ litre} = 0.057 \text{ litre}$ (fifty-seven thousandths of a litre).

Information Sheet 5

Now you try some. Complete the following chart.

millilitres (ml)	litres (1)
3 000	3
6 000	
	8
14 000	
	23
300.	0.3
700	
Lating Sales	0.9
250	
	0.47
275	

Litres to Millilitres

What do you do if you need to change litres to millilitres? Remember, there are 1 000 millilitres in one litre, or 1 litre = 1 000 ml.

So,

```
2 litres = 2 x 1 000 ml = 2 000 ml,

7 litres = 7 x 1 000 ml = 7 000 ml,

13 litres = 13 x 1 000 ml = 13 000 ml,

0.65 litre = 0.65 x 1 000 ml = 650 ml.
```

Information Sheet 6

Now you try some. Complete the following chart.

litres 1	millilitres ml
8	8 000
5	
46	
	32 000
0.4	
0.53	
	480

Exercise 11

Grams to Kilograms

There are 1 000 grams in one kilogram. This means that

2 000 grams is the same as 2 kilograms,

5 000 g is the same as 5 kg,

700 g is the same as 0.7 kg, and so on.

To change from grams to kilograms, you use the same procedure for changing from millilitres to litres.

Information Sheet 7

Try the following ones.

grams g	kilograms kg
4 000	4
9 000	
23 000	
	8
300	
275	

Exercise 12

Kilograms to Grams

To change kilograms to grams, you multiply by 1 000.

Information Sheet 8

Complete the following chart.

kilograms kg	grams g
7	7 000
11	
	25 000
0.4	
0.63	
	175

Exercise 13

Changing Units at Work

Some of the things you use in this occupation may be measured in different metric units. Practice changing each of the following to metric equivalents by completing these statements.

The parties of the latest states	
a) 50 cm of hose is	
b) 250 ml of solution is	
c) 5 cm diameter hose is	
d) 2 500 g of grease is	
e) 120 mm of bar steel is	
f) 0.25 litre of motor oil is	
g) 2 000 kg of sand is	
h) 0.5 litre of concentrate is	
i) 500 g of solder is	
j) 500 ml of brake fluid is	
k) 0.5 t of floor sweep is	
l) 10 m of wire is	
m) 2.5 cm diamter pipe is	
n) 2 400 mm wall panel length is	

4

OBJECTIVE

The student will recgonize and use instruments, tools, and devices for measurement tasks in this occupation.

- Given metric and Customary tools, instruments, or devices, differentiate between metric and Customary.
- Given a measurement task, select and use an appropriate tool, instrument or device.
- Given a metric measurement task, judge the metric quantity within 20% and measure within 2% accuracy.

SUGGESTED TEACHING SEQUENCE

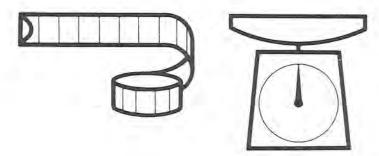
- Assemble metric and Customary measuring tools and devices (rules, scales, ⁰C thermometer, drill bits, wrenches, micrometer, vernier calipers, feeler gages) and display in separate groups at learning stations.
- Have students examine metric tools and instruments for distinguishing characteristics and compare them with Customary tools and instruments.
- Have students verbally describe characteristics.
- Present or make available Information Sheet 9.
- Mix metric and Customary tools or equipment at learning station. Give students Exercises 15 and 16.
- Test performance by using Section C of "Testing Metric Abilities."

THE CENTER FOR VOCATIONAL EDUCATION

SELECTING AND USING METRIC INSTRUMENTS , TOOLS AND DEVICES

Selecting an improper tool or misreading a scale can result in an improper sales form, damaged materials, or injury to self or fellow workers. For example, putting 207 pounds per square inch of pressure (psi) in a tractor tire designed for 207 kilopascals (about 30 psi) could cause a fatal accident. Here are some suggestions:

- Find out in advance whether Customary or metric units, tools, instruments, or products are needed for a given task.
- 2. Examine the tool or instrument before using it.
- 3. The metric system is a decimal system. Look for units marked off in whole numbers, tens or tenths, hundreds or hundredths.
- 4. Look for metric symbols on the tools or gages such as m, mm, kg, g, kPa, etc.
- 5. Look for decimal fractions (0.25) or decimal mixed fractions (2.50) rather than common fractions (3/8) on drill bits, feeler gages, etc.
- Some products may have a special metric symbol such as a block M to show they are metric.
- 7. Don't force bolts, wrenches, or other devices which are not fitting properly.
- 8. Practice selecting and using tools, instruments, and devices.



WHICH TOOLS FOR THE JOB?

MEASURING UP IN AUTO MECHANICS

Practice and prepare to demonstrate your ability to *identify*, select, and use metric-scaled tools and instruments for the tasks given below. You should be able to use the measurement tools to the appropriate precision of the tool, instrument, or task.

Select and demonstrate or describe use of tools, instruments, or devices to:

- Determine the necessary shop floor space to park a conventional size automobile.
- 2. Replace water pump and heater hoses.
- 3. Determine the free-travel in the clutch pedal.
- 4. Measure fuel pump pressure.
- 5. Perform a compression test on an engine.
- Pull the head of an engine, replace head gasket, and replace head.
- 7. Adjust valve settings.
- Describe the difference between a Customary and a metric crescent wrench.
- 9. Replace brake lines.
- 10. Renew an exhaust system.

For the tasks below, estimate the metric measurement to within 20% of actual measurement, and verify the estimation by measuring to within 2% of actual measurement.

		Estimate	Verify
1,	Work space or bench large enough to work on engine of automobile.		
2.	Volume of tool box.		
3.	Floor area of classroom or work space.		
4.	Find the largest available entry into classroom.		
5.	Volume of an engine cylinder.		
6.	A fuel line requires 600 mm of tubing. From several cut pieces, select the piece for the job with the least waste.		
7.	Select new bearing to fit a crankshaft.		
8.	Select the amount of fluid for brake master cylinder.		
9.	Change the spark plugs.		
0.	Select the amount of oil for a complete oil change.		

5

OBJECTIVE

The student will recognize and use metric and Customary units interchangeably in ordering, selling, and using products and supplies in this occupation.

- Given a Customary (or metric) measurement, find the metric (or Customary) equivalent on a conversion table.
- Given a Customary unit, state the replacement unit.

SUGGESTED TEACHING SEQUENCE

- Assemble packages and containers of materials.
- Present or make available Information Sheet 10 and Table 3.
- Have students find approximate metric-Customary equivalents by using Exercise 17.
- Test performance by using Section D of "Testing Metric Abilities."

METRIC-CUSTOMARY EQUIVALENTS

During the transition period there will be a need for finding equivalents between systems. Conversion tables list calculated equivalents between the two systems. When a close equivalent is needed, a conversion table can be used to find it. Follow these steps:

- 1. Determine which conversion table is needed.
- Look up the known number in the appropriate column; if not listed, find numbers you can add together to make the total of the known number.
- 3. Read the equivalent(s) from the next column.

Table 3 on the next page gives an example of a metric-Customary conversion table which you can use for practice in finding approximate equivalents. Table 3 can be used with Exercise 17, Part 2 and Part 3.

Below is a table of metric-Customary equivalents which tells you what the metric replacements for Customary units are.* This table can be used with Exercise 17, Part 1 and Part 3. The symbol ≈ means "nearly equal to."

$1 \text{ cm} \approx 0.39 \text{ inch}$	1 inch ≈ 2.54 cm	$1 \text{ ml} \approx 0.2 \text{ tsp}$	1 tsp ≈ 5 ml
1 m ≈ 3.28 feet	1 foot ≈ 0.305 m	$1 \text{ ml} \approx 0.07 \text{ tbsp}$	1 tbsp ≈ 15 ml
$1 \text{ m} \approx 1.09 \text{ yards}$	1 yard ≈ 0.91 m	$11 \approx 33.8 \text{ fl oz}$	1 fl oz \approx 29.6 ml
$1 \text{ km} \approx 0.62 \text{ mile}$	1 mile ≈ 1.61 km	$11 \approx 4.2 \text{ cups}$	1 cup ≈ 237 ml
$1 \text{ cm}^2 \approx 0.16 \text{ sq in}$	$1 \text{ sq in} \approx 6.5 \text{ cm}^2$	$1 l \approx 2.1 pts$	$1 \text{ pt} \approx 0.47 \text{ l}$
$1 \text{ m}^2 \approx 10.8 \text{ sq ft}$	$1 \text{ sq ft} \approx 0.09 \text{ m}^2$	$11 \approx 1.06 \text{ qt}$	$1 \text{ qt} \approx 0.95 \text{ l}$
$1 \text{ m}^2 \approx 1.2 \text{ sq yd}$	$1 \text{ sq yd} \approx 0.8 \text{ m}^2$	$11 \approx 0.26 \text{ gal}$	1 gal ≈ 3.79 l
1 hectare ≈ 2.5 acres	1 acre ≈ 0.4 hectare	1 gram ≈ 0.035 oz	$1 \text{ oz} \approx 28.3 \text{ g}$
$1 \text{ cm}^3 \approx 0.06 \text{ cu in}$	$1 \text{ cu in} \approx 16.4 \text{ cm}^3$	1 kg ≈ 2.2 lb	$1 \text{ lb} \approx 0.45 \text{ kg}$
$1 \text{ m}^3 \approx 35.3 \text{ cu ft}$	$1 \text{ cu ft} \approx 0.03 \text{ m}^3$	1 metric ton ≈ 2205 lb	$1 \text{ ton} \approx 907.2 \text{ kg}$
$1 \text{ m}^3 \approx 1.3 \text{ cu yd}$	$1 \text{ cu yd} \approx 0.8 \text{ m}^3$	$1 \text{ kPa} \approx 0.145 \text{ psi}$	1 psi ≈ 6.895 kPa

^{*}Adapted from Let's Measure Metric. A Teacher's Introduction to Metric Measurement. Division of Educational Redesign and Renewal, Ohio Department of Education, 65 S. Front Street, Columbus, OH 43215, 1975.



CONVERSION TABLES

mm	Inches	mm	Inches	mm	Inches	mm	Inches
100	3.93	10	0.39	1	0.04	0.1	0.004
200	7.87	20	0.79	2	0.08	0.2	0.008
300	11.81	30	1.18	3	0.12	0.3	0.012
400	15.74	40	1.57	4	0.16	0.4	0.016
500	19.68	50	1.97	5	0.20	0.5	0.020
600	23.62	60	2.36	6	0.24	0.6	0.024
700	27.56	70	2.76	7	0.28	0.7	0.028
800	31.50	80	3.15	8	0.31	0.8	0.031
900	35.43	90	3.54	9	0.35	0.9	0.035

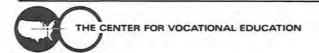
1 000 mm or 1 metre = 39.37 inches

INCHES TO MILLIMETRES

Inches	mm	Inches	mm	Inches	mm	Inches	mm
1	25.4	0.1	2.54	.01	0.25	.001	0.03
2	50.8	0.2	5.08	.02	0.51	.002	0.05
3	76.2	0.3	7.62	.03	0.76	.003	0.08
4	101.6	0.4	10.16	.04	1.02	.004	0.10
5	127.0	0.5	12.70	.05	1.27	.005	0.13
6	152.4	0.6	15.24	.06	1.52	.006	0.15
7	177.8	0.7	17.78	.07	1.78	.007	0.18
8	203.2	0.8	20.32	.08	2.03	.008	0.20
9	228.6	0.9	22.86	.09	2.29	.009	0.23

10 inches = 254 mm

12 inches or 1 feet = 304.8 mm or 30.48 cm



ANY WAY YOU WANT IT

1.	You are working in a repair shop or auto parts house. With the
	change to metric measurement some of the things you order, sell or use are marked only in metric units. You will need to be
	familiar with appropriate Customary equivalents in order to
	communicate with customers and suppliers who use Customary
	units. To develop your skill use the Table on Information Sheet
	10 and give the approximate metric quantity (both number and
	unit) for each of the following Customary quantities.

Customary Quantity	Metric Quantity
a) 2 lbs. of heavy lube	
b) 4 qts. of brake fluid	
c) 3/4 in. pipe	
d) 10 lbs. of sawdust	
e) 18 in. bar steel	
f) two-gallon can	
g) 30 ft. of air hose	
h) 4 fl. oz. of additive	
i) two-mile distance	
j) 2 in. bolt	
k) 2 fl. oz. of silicone spray	
l) 1 lb. of hand cleaner	
m) 1 gal. of solvent	
n) 1 ft. length of hose	
o) 1/4 in. drill bit	

a)_	254 mm	#	in.	d)	2.25 in.	=	mm
b)_	0.025 in.	=	mm	e)	0.25 in.	=	mm
c)	7.1 mm	=	in.	f)	10 in.	=	mm

g)	0.008 in.	5.4	mm	i)	250 mm =	in.
h)	152 mm	=	in.	j)	1 000 mm=	in.

3. Complete the Requisition Form using the items listed. Convert the Customary quantities to metric before filling out the form. Complete all the information (Date, For, Job No., etc.).

Requisition one of each of the following:

- a) 25 ft. of 5/16 in. fluid hose
- b) 12 fl. oz. spray can of paint
- c) 5 lb. spool of 50/50 solder
- d) 1 ft. by 2 ft. piece of gasket material
- e) 1 gal. of parts cleaning solvent

	REQUI	SITION	
For	Date		
		Date Wanted	
QTY	UNIT	ITEM	
Requested Approved			

SECTION A

- One kilogram is about the mass of a:
 - [A] nickel
 - [B] apple seed
 - [C] basketball
 - [D] Volkswagen "Beetle"
- 2. A square metre is about the area of:
 - [A] this sheet of paper
 - [B] a card table top
 - [C] a bedspread
 - [D] a postage stamp
- Fuel pump pressures of automobile engines are normally given in:
 - [A] kilometres
 - [B] grams per cubic centimetre
 - [C] kilopascals
 - [D] kilolitres
- 4. Torque pressure is measured in:
- [A] newton metres
- [B] kilopascals
- [C] grams per metre
- [D] centimetres
- 5. The correct way to write twenty grams is:
 - [A] 20 gms
 - [B] 20 Gm.
 - [C] 20 g.
 - [D] 20 g

- The correct way to write twelve thousand millimetres is:
 - [A] 12,000 mm.
 - [B] 12.000 mm
 - [C] 12 000mm
 - [D] 12 000 mm

SECTION B

- 7. A part 20 centimetres long also has a length of:
 - [A] 2 000 millimetres
 - [B] 200 millimetres
 - [C] 2 millimetres
 - [D] 0.2 millimetre
- 8. Seven hundred fifty grams of heavy gear lube is the same as:
 - [A] 0.75 kilogram
 - [B] 750 000 kilograms
 - [C] 7 500 kilograms
 - [D] 7.5 kilograms

SECTION C

- For measuring in millimetres you would use a:
 - [A] container
 - [B] pressure gage
 - [C] rule
 - [D] scale
- For measuring kilopascals you would use a:
 - [A] pressure gage
 - [B] rule
 - [C] scale
 - [D] container

- 11. Estimate the length of the line segment below:
 - [A] 23 grams
 - [B] 6 centimetres
 - [C] 40 millimetres
 - [D] 14 pascals
- 12. Estimate the length of the line segment below:

- [A] 10 millimetres
- [B] 4 centimetres
- [C] 4 pascals
- [D] 23 milligrams

SECTION D

- 13. The metric unit for liquid measure which replaces the fluid ounce is:
 - [A] hectare
 - [B] millilitre
 - [C] litre
 - [D] gram
- 14. The metric unit for liquid measure which replaces the gallon is:
 - [A] gram
 - [B] kilogram
 - [C] kilolitre
 - [D] litre

Use this conversion table to answer questions 15 and 16.

mm	in.	mm	in.
100	3.94	10	0.39
200	7.87	20	0.79
300	11.81	30	1.18
400	15.74	40	1.57
500	19.68	50	1.97
600	23.62	60	2.36
700	27.56	70	2.76
800	31.50	80	3.15
900	35.43	90	3.54

- 15. The equivalent of 610 mm is:
 - [A] 61 in.
 - [B] 24.01 in.
 - [C] 6.10 in.
 - [D] 30 in.
- 16. The equivalent of 460 mm is:
 - [A] 12.34 in.
 - [B] 24.00 in.
 - [C] 11.41 in.
 - [D] 18.10 in.

EXERCISES 1 THRU 6

The answers depend on the items used for the activities.

EXERCISE 7

Currently accepted metric units of measurement for each question are shown in Table 2. Standards in each occupation are being established now, so answers may vary.

EXERCISE 8

a)	2.6 cm	e)	13.2 cm
b)	58.3 cm	f)	80.2 cm
c)	9.4 cm	g)	140.0 cm
d)	68.0 cm	h)	230.7 cm

EXERCISES 9 THRU 13

Tables are reproduced in total. Answers are in parentheses.

Exercise 9

metre m	centimetre cm	millimetre mm
1	100	1 000
2	200	(2 000)
3	(300)	(3 000)
9	(900)	(9 000)
(5)	(500)	5 000
74	(7 400)	(74 000)
0.8	80	(800)
0.6	(60)	600
(0.025)	2.5	25
(0.148)	(14.8)	148
(6.39)	639	(6 390)

Exercise 10

millilitres ml	litres I
3 000	3
6 000	(6)
(8 000)	8
(14 000)	(14)
(23 000)	23
300	0.3
700	(0.7)
(900)	0.9
250	(0.25)
(470)	0.47
275	(0.275

Exercise 11

litres l	millilitres ml
8	8 000
5	(5 000)
46	(46 000)
(32)	32 000
0.4	(400)
0.53	(530)
(0.48)	480

Exercise 12

grams g	kilograms kg
4 000	4
9 000	(9)
23 000	(23)
(8 000)	8
300	(0.3)
275	(0.275)

Exercise 13

kilograms kg	grams g
7	7 000
11	(11 000)
(25)	25 000
0.4	(400)
0.63	(630)
(0.175)	175

Exercise 14

a)	0.5 m	h)	500 ml
b)	0.25 litre	i)	0.5 kg
c)	50 mm	j)	0.5 litre
d)	2.5 kg	k)	500 kg
e)	12 cm	1)	1 000 cm
f)	250 ml	m)	25 mm
g)	2 t	n)	240 cm

EXERCISES 15 AND 16

The answers depend on the items used for the activities.

3.22 km

5.08 cm

0.45 kg

0.305 m

m) 3.79 litres

o) 0.635 cm

k) 59.2 ml

EXERCISE 17

0.9 kg

b) 3.8 litres

c) 1.905 cm

e) 45.72 cm

g) 9.15 m

h) 118.4 ml

7.58 litres

d) 4.5 kg

P	-	-	-	1	
Œ,	a	E	L.	т,	•

grams g	kilograms kg		
4 000	4		
9 000	(9)		
23 000	(23)		
(8 000)	8		
300	(0.3)		
275	(0.275)		

Part 2.

a)	10.00 in.	f)	254 mm
b)	0.64 mm	g)	0.20 mm
c)	0.284 in.	h)	5.98 in.
d)	57.15 mm	i)	9.84 in.
e)	6.35 mm	j)	39.37 in.

Part 3.

- a) 7.625 m of .794 cm
- b) 355.2 ml
- c) 2.25 kg
- 0.305 m by 0.61 m
- e) 3.79 litres

TESTING METRIC ABILITIES

1. C		9.	C	
2.	В	10.	A	
3.	C	11.	В	
4.	A	12.	A	
5.	D	13.	В	
6.	D	14.	D	
7.	В	15.	В	
8.	A	16.	D	

SUGGESTED METRIC TOOLS AND DEVICES NEEDED TO COMPLETE MEASUREMENT TASKS IN EXERCISES 1 THROUGH 5

(* Optional)

LINEAR

Metre Sticks
Rules, 30 cm
Measuring Tapes, 150 cm
*Height Measure
*Metre Tape, 10 m
*Trundle Wheel

*Area Measuring Grid

VOLUME/CAPACITY

*Nesting Measures, set of 5, 50 ml - 1 000 ml
Economy Beaker, set of 6, 50 ml - 1 000 ml
Metric Spoon, set of 5, 1 ml - 25 ml
Dry Measure, set of 3, 50, 125, 250 ml
Plastic Litre Box
Centimetre Cubes

MASS

*Bathroom Scale

*Kilogram Scale

*Platform Spring Scale
5 kg Capacity
10 kg Capacity
Balance Scale with 8-piece
mass set

*Spring Scale, 6 kg Capacity

TEMPERATURE

Celsius Thermometer



SUGGESTED METRIC TOOLS AND DEVICES NEEDED TO COMPLETE OCCUPATIONAL MEASUREMENT TASKS

In this occupation the tools needed to complete Exercises 6, 15, and 16 are indicated by "*."

- * A. Assorted Metric Hardware—Hex nuts, washers, screws, cotter pins, etc.
- * B. Drill Bits-Individual bits or sets, 1 mm to 13 mm range
 - C. Vernier Caliper-Pocket slide type, 120 mm range
- ★ D. Micrometer—Outside micrometer caliper, 0 mm to 25 mm range
- ★ E. Feeler Gage—13 blades, 0.05 mm to 1 mm range
 - F. Metre Tape-50 or 100 m tape
 - G. Thermometers—Special purpose types such as a clinical thermometer
 - H. ¹ Temperature Devices—Indicators used for ovens, freezing/cooling systems, etc.
- ★ I. Tools—Metric open end or box wrench sets, socket sets, hex key sets
 - J. Weather Devices—Rain gage, barometer, humidity, wind velocity indicators
- * K. 1 Pressure Gages—Tire pressure, air, oxygen, hydraulic, fuel, etc.
 - L. 1 Velocity-Direct reading or vane type meter
 - M. Road Map-State and city road maps
- N. Containers—Buckets, plastic containers, etc., for mixing and storing liquids
 - Containers—Boxes, buckets, cans, etc., for mixing and storing dry ingredients

Most of the above items may be obtained from local industrial, hardware, and school suppliers. Also, check with your school district's math and science departments and/or local industries for loan of their metric measurement devices.

¹ Measuring devices currently are not available. Substitute devices (i.e., thermometer) may be used to complete the measurement task.

REFERENCES

Let's Measure Metric. A Teacher's Introduction to Metric Measurement. Division of Educational Redesign and Renewal, Ohio Department of Education, 65 S. Front Street, Columbus, OH 43215, 1975, 80 pages; \$1.50, must include check to state treasurer.

Activity-oriented introduction to the metric system designed for independent or group inservice education study. Introductory information about metric measurement; reproducible exercises apply metric concepts to common measurement situations; laboratory activities for individuals groups. Templates for making metre tape, litre box, square centimetr

Measuring with Meters, or, How to Weigh a Gold Brick with a Meter-Stick.

Metrication Institute of America, P.O. Box 236, Northfield, IL 60093, 1974, 23 min., 16 mm, sound, color; \$310.00 purchase, \$31.00 rental.

Film presents units for length, area, volume and mass, relating each unit to many common objects. Screen overprints show correct use of metric symbols and ease of metric calculations. Relationships among metric measures of length, area, volume, and mass are illustrated in interesting and unforgettable ways.

Metric Education, An Annotated Bibliography for Vocational, Technical and Adult Education. Product Utilization, The Center for Vocational Education, The Ohio State University, Columbus, OH 43210, 1974, 149 pages; \$10.00.

Comprehensive bibliography of instructional materials, reference materials and resource list for secondary, post-secondary, teacher education, and adult basic education. Instructional materials indexed by 15 occupational clusters, types of materials, and educational level.

Metric Education, A Position Paper for Vocational, Technical and Adult Education. Product Utilization, The Center for Vocational Education, The Ohio State University, Columbus, OH 43210, 1975, 46 pages; \$3.00.

Paper for teachers, curriculum developers, and administrators in vocational, technical and adult education. Covers issues in metric education, the metric system, the impact of metrication on vocational and technical education, implications of metric instruction for adult basic education, and curriculum and instructional strategies.

Metrics in Career Education. Lindbeck, John R., Charles A. Bennett Company, Inc., 809 W. Detweiller Drive, Peoria, IL 61614, 1975, 103 pages, \$3.60, paper; \$2.70 quantity school purchase.

Presents metric units and notation in a well-illustrated manner. Individual chapters on metrics in drafting, metalworking, woodworking, power and energy, graphic arts, and home economics. Chapters followed by several learning activities for student use. Appendix includes conversion tables and charts.

Metric Practice Guide ASTM E 380-72e. American Society for Testing and Materials, 1916 Race Street, Philadelphia, PA 19103, 1972, 34 pages, \$1.50, paper.

Detailed presentation on SI units and symbols, style and usage, rules for conversion and rounding. Appendices on terminology, development of SI units, and conversion factors. Includes current base and derived SI units, and approved deviation from SI.

Taking the Tricks Out of Metrics. Metric Training Department, Creative Universal, Inc., Tower 14, 21700 Northwestern Highway, Southfield, MI 48975, 1976, 4 booklets; \$3.00 each, \$12.00 set, discounts.

Series of booklets presents step-by-step directions, questions, answers on how to read metric measurement tools: micrometers, vernies calipers, rules, dial indicators.

METRIC SUPPLIERS

Brown & Sharpe Manufacturing Co., Precision Park, North Kingstown, RI 02852 Industrial quality micrometers, steel rules, screw pitch and thickness gages, squares, depth gages, calipers, dial indicators, conversion charts and guides.

Dick Blick Company, P.O. Box 1267, Galesburg, IL 61401

Instructional quality rules, tapes, metre sticks, cubes, height measures, trundle wheels, measuring cups and spoons, personal scales, gram/kilogram scales, feeler and depth gages, beakers, thermometers, kits and other aids.

The L. S. Starrett Company, 121 Crescent Street, Athol, MA 01331

Machine tool precision measuring devices, micrometers, calipers, dial indicators, steel rules.

Snap-on Tools, 8074-A 28th Avenue, Kenosha, WI 53140

Metric automotive hand tools.

INFORMATION SOURCES

American National Metric Council, 1625 Massachusetts Avenue, N.W., Washington, D C 20036

Charts, posters, reports and pamphlets, *Metric Reporter* newsletter. National metric coordinating council representing industry, government, education, professional and trade organizations.

Society of Automotive Engineers, Inc., Two Pennsylvania Plaza, New York, NY 10001

Professional association. Publications concerning product standards, and metric practices in automotive technology.

National Bureau of Standards, Office of Information Activities, U.S. Department of Commerce, Washington, D C 20234.

Free and inexpensive metric charts and publications, also lends films and displays.