



Measurement Science for Metal-Based Additive Manufacturing

October 10 -12, 2023

National Cybersecurity Center of Excellence (NCCOE)

9700 Great Seneca Hwy, Rockville, MD 20850

Agenda

Tuesday, October 10, 2023

8:30 am Registration

9:00 am Opening Plenary Session – Room 3ABC

- **Welcome** ~ Joannie Chin, NIST Engineering Laboratory Director (tentative)
- **Workshop Scope and Objectives** ~ Kevin Jurrens, Division Chief, Intelligent Systems Division, NIST
- **2012 Additive Manufacturing Roadmap: A Decade of NIST Progress** ~ Paul Witherell, NIST
- **Preliminary Findings in Additive Manufacturing – Roadmaps and R&D** ~ Shawn Moylan, NIST

10:30 am Break

10:45 am Panel: Updates on Key Additive Manufacturing Technical Areas – Room 3ABC

- Materials Characterization
- Process Monitoring and Control
- Supply Chains and Cybersecurity

12:00 pm Lunch (on your own – locations provided*)

1:00 pm Instructions for Breakout Sessions (and move to breakout rooms)

Parallel Breakout Sessions: Materials Characterization (Room 3ABC), Process Monitoring and Control (Room 3D), and Supply Chains and Cybersecurity for AM Ecosystems (Room 5)

1:10 pm Breakout Session I: Desired Future Capabilities and Technologies for Additive Manufacturing

- Envisioned future:
 - Emerging and anticipated future applications for AM.
 - Capabilities we want and need the most.

1:40 pm Breakout Session II: Challenges and Barriers to Achieving Capabilities and Applications

- Barriers limiting the broader use of additive manufacturing.
- Measurement and standards barriers, challenges, and gaps.
- Prioritization and identification of top challenges (individual voting).

2:30 pm Break

2:45 pm Breakout Session III: R&D and Approaches to Address Challenges

- R&D, strategic approaches, and standards/measurements to address top challenges.
- Prioritization and identification of top R&D (individual voting).

- Selection of priority actionable topics for Roadmap.
- Preliminary Ideas for Roadmap Priority Action Plans.

4:15 pm Wrap Up and Plan for Next Day (Main Session Room)

4:30 pm Adjourn

Wednesday, October 11, 2023

8:30 am Registration

9:00 am Opening Plenary

- **Welcome and Goals for Today** ~ Paul Witherell, NIST
- **Keynote (industry)** ~ **The Future of AM** ~ Speaker TBD

10:30 am	Break
10:45 am	<p>Panel: Updates on Key Additive Manufacturing Technical Areas</p> <ul style="list-style-type: none"> • Testing and Inspections • Rapid Qualification and Quality Assurance Methods • Communications and Systems
12:00 pm	Lunch (on your own – locations provided*)
1:00 pm	Instructions for Breakout Sessions
<i>Parallel Breakout Sessions: Testing and Inspections (Room 3ABC), Rapid Qualification and Quality Assurance Methods (Room 3D), and Communications and Systems (Room 5)</i>	
1:10 pm	<p>Breakout Session I: Desired Future Capabilities and Technologies for Additive Manufacturing</p> <ul style="list-style-type: none"> • Envisioned future: <ul style="list-style-type: none"> ○ Emerging and anticipated future applications for AM. ○ Capabilities we want and need the most.
1:40 pm	<p>Breakout Session II: Challenges and Barriers to Achieving Capabilities and Applications</p> <ul style="list-style-type: none"> • Barriers limiting the broader use of additive manufacturing. • Measurement and standards barriers, challenges, and gaps. • Prioritization and identification of top challenges (individual voting).
2:30 pm	Break
2:45 pm	<p>Breakout Session III: R&D and Approaches to Address Challenges</p> <ul style="list-style-type: none"> • R&D, strategic approaches, and standards/measurements to address top challenges. • Prioritization and identification of top R&D (individual voting).
3:45 pm	<ul style="list-style-type: none"> • Selection of priority actionable topics for Roadmap. • Preliminary Ideas for Roadmap Priority Action Plans.
4:15 pm	Wrap Up and Plan for Next Day (Main Session Room)
4:30 pm	Adjourn

Thursday, October 12, 2023

8:30 am	Registration
9:00 am	<p>Opening Plenary</p> <ul style="list-style-type: none"> • Welcome and Goals for Today ~ Paul Witherell, NIST
9:15 am	Instructions and Assignments for Breakouts/Roadmap R&D Technical Topic Areas
9:25 am	Break and move to assigned R&D Topic Area Rooms
9:35 am	<p>Breakout Session IV: Pathways for Measurement Science Roadmap (all topics)</p> <ul style="list-style-type: none"> • Small groups work to develop roadmap action plans: <ul style="list-style-type: none"> ➢ R&D, standards, and other approaches for addressing the high priority challenges. ➢ Next steps and actionable plan
11:00 pm	Report Outs on Priority Topics
12:00 pm	Wrap Up and Adjourn