

NIST Fully-Toleranced Test Case 07 - Feature and Specification Index [FTC07]

12/16/2016

Rev. D

Bryan Fischer

Advanced Dimensional Management LLC

Feature ID	Feature Description	Specification	Element ID	Comments
F1-F2	Datum Feature A	Profile .015	T1	
		2 SURFACES F1.1 AND F1.2	STR1	
		Datum Feature Symbol A	DF1	
		Leader-Directed Note F1.1	LDN1	Labels one of the datum feature A surfaces
		Leader-Directed Note F1.2	LDN2	Labels one of the datum feature A surfaces
F3	Datum Feature B	$\varnothing.250 +.003/-0.000$	D1	Holes are sized for threaded insert with 10-32 UNF-2B threads
F4		$\sqrt{.30} \pm .02$	D2	Controls edge curve intersection of hole and cone at bottom
		Perpendicularity $\varnothing.015 \text{ (P)} .425 A$	T2	
		Datum Feature Symbol B	DF2	
F5	Datum Feature C	$\varnothing.250 +.003/-0.000$	D3	Holes are sized for threaded insert with 10-32 UNF-2B threads
F6		$\sqrt{.30} \pm .02$	D4	Controls edge curve intersection of hole and cone at bottom
		Position $\varnothing.020 \text{ (P)} .425 A B$	T3	
		Datum Feature Symbol C	DF3	
F7-F10	Datum Feature D	Profile .04 A B C Profile .01 A	T4	
		4 COPLANAR SURFACES	STR2	
		Datum Feature Symbol D	DF4	
F11-F14	Datum Feature E	Profile .070 A B C Profile .015 A	T5	
		4 COPLANAR SURFACES	STR3	
		SIM REQ	STR4	
		Datum Feature Symbol E	DF5	
F15-F16	Pattern of 2 Other Cover Mtg Holes	2X $\varnothing.250 +.003/-0.000$	D5	
F17-F18		$\sqrt{.30} \pm .02$	D6	Controls edge curve intersection of hole and cone at bottom
		Position $\varnothing.023 \text{ (P)} .425 A B C$	T6	
F19-F22	Pattern of 4 Back Panel Mtg Holes	4X $\varnothing.250 +.003/-0.001$	D7	
F23-F26		$\sqrt{.30} \pm .02$	D8	Controls edge curve intersection of hole and cone at bottom
		Position $\varnothing.023 \text{ (P)} .150 D B C$	T7	Holes are sized for threaded insert with 10-32 UNF-2B threads
F27	Bottom Inside Surface	Flatness .01/ $\varnothing 1.00$	T8	
		Parallelism .03 A	T9	
		Profile .06 A B C	T10	
F28-F31	Pattern of 4 Counterbored Holes for Cover Mtg	4X $\varnothing.281 +.006/-0.001$	D9	
F32-F35		$\perp \varnothing.438 \pm .010$	D10	
F36-F39		$\sqrt{.30} \pm .02$	D11	Controls flat surface at bottom of counterbore
		Position $\varnothing.06 \text{ (M)} E B C$ Position $\varnothing.02 \text{ (M)} E B C$	T11	
F40-F42	Pattern of 3 Gland Mtg Holes	3X $\varnothing.875 \pm .020 \text{ (ST)}$	D12	
		3X $\varnothing.875 \pm .010$	D13	
		Position $\varnothing.050 \text{ (ST)} A B C$	T12	
F43-F46	Pattern of 4 Placard Mtg Holes	4X $\varnothing.173 +.005/-0.001$	D14	
		Position $\varnothing.060 A B C$ Position $\varnothing.015 A$	T13	
F47-F48	Pattern of 2 Bulkhead Union Holes	2X $\varnothing.594 +.012/-0.002$	D15	

NIST Fully-Toleranced Test Case 07 - Feature and Specification Index [FTC07]

12/16/2016

Rev. D

Bryan Fischer

Advanced Dimensional Management LLC

Feature ID	Feature Description	Specification	Element ID	Comments
		Position $\varnothing.040(M) \varnothing.045$ MAX A B C	T14	
F49-F50	Pattern of 2 Bulkhead Union Holes	2X $\varnothing.594 +.012/- .002$	D16	
		Position $\varnothing.040(M) \varnothing.045$ MAX A B C	T15	
F51-F52	Radii at Bottom of Face Seal Groove	R.012 - .022	D17	
		INNER AND OUTER RADII OF ENTIRE GROOVE	STR5	Note is for clarification only. Applicability indicated by dual-leader and associativity.
F53-F54	Inner and Outer Wall of Face Seal Groove	Profile .030 A B C Profile .005 A B C	T16	Imposes simultaneous requirement on both sides of groove
		INNER AND OUTER WALL OF ENTIRE GROOVE	STR6	Note is for clarification only. Grouping by dual-leader and associativity.
F55	Bottom of Face Seal Groove	Profile .006 A B C	T17	
F56	Bottom Outside Surface (.100 offset from mounting feet)	Profile .070 A B C Profile .015 A	T18	
		SIM REQ	STR7	
-	General Profile Tolerance	Profile .06 A B C	T19	
MCS1	MCS for Views A, B, C, D		CS1-1	Main MCS for model
	MCS for DRF A		CS1-2	Same location as CS1-1
	MCS for DRF A B		CS1-3	Same location as CS1-1
	MCS for DRF A B C		CS1-4	Same location as CS1-1
MCS2	MCS for DRF D B C		CS2	
MCS3	MCS for DRF E B C		CS3	
-	General Notes	NOTES...	STR8	Flat to screen
-	Identifier for Detail View D		VSI1	

Notes:

- Changed and corrected all feature numbers
- There are no specifications in this FTC that contain semantically-important extension lines or annotation plane placement.

Revisions:

F51-F52 Was: R.010 - 015
Is: R.012 - .022

LEGEND	
CS	Coordinate System
D	Dimension
DF	Datum Feature
LDN	Leader-Directed Note
RLE	Represented Line Element
SIELD	PMI entity contains Semantically-Important Extension Line Direction
STR	String
T	Tolerance
VSI	View or Section Identifier