

**OSAC 2024-S-0014**

**Best Practice Recommendation  
for Muzzle to Witness Panel  
Distance Measurement and  
Estimation of Uncertainty**

Firearms & Toolmarks Subcommittee

Physics/Pattern Interpretation Scientific Area Committee

Organization of Scientific Area Committees (OSAC) for Forensic Science



## DRAFT OSAC Proposed Standard

# OSAC 2024-S-0014 Best Practice Recommendation for Muzzle to Witness Panel Distance Measurement and Estimation of Uncertainty

Prepared by  
Firearms & Toolmarks Subcommittee  
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**Keywords:** *measurand, readings, measurement, distance determination, uncertainty of measurement, muzzle to witness panel, witness panel, gunshot residue*

1 **Foreword**

2

3 This best practice recommendation describes procedures for measuring the distance of the  
4 muzzle of a firearm to the witness panel and for estimating the uncertainty associated with those  
5 distance measurements. Estimation of uncertainty is achieved through a process study of  
6 repeated measurements over multiple days by all laboratory personnel responsible for muzzle to  
7 witness panel distance measurements. Annex A provides an example illustrating muzzle to  
8 witness panel measurement data, components of uncertainty, and calculations for estimating  
9 muzzle to witness panel uncertainty of measurement.

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23	<b>Table of Contents</b>	
24		
25	Acknowledgements	4
26	Table of Contents	5
27	1 Scope	6
28	2 Normative References	6
29	3 Terms and Definitions	6
30	4 Recommendations	6
31	4.1 Background	6
32	4.2 General	7
33	4.3 Setup	7
34	4.4 Process Study for Estimation of Uncertainty	8
35	4.5 Calculations for Estimation of Uncertainty	9
36	4.6 Process Study Special Considerations	12
37	5 Conformance	13
38	Annex A - Example Spreadsheet for Distance Determination Uncertainty of Measurement	14
39	Annex B (informative) - Bibliography	15
40		
41		
42		
43		
44		
45		
46		
47		
48		
49		
50		
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52		
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62 **Best Practice Recommendation for**  
63 **Muzzle to Witness Panel Distance Measurement and Estimation of Uncertainty**  
64

65 **1 Scope**

66 This document provides procedures for measuring the distance from the muzzle of a firearm to  
67 witness panels and for estimating the measurement uncertainty associated with those  
68 measurements.  
69

70 **2 Normative References**

71  
72 **2.1 Best Practice Recommendations for the Safe Handling of Firearms and Ammunition [16].**  
73

74 **2.2 Standard Test Method for the Forensic Examination and Testing of Firearms [17]**  
75

76 **2.3 Standard Test Method for Muzzle-to-Garment Distance Determination (or Gunshot Residue**  
77 **Distance Determinations) [REF]**  
78

79 **3 Terms and Definitions**

80 For purposes of this document, the following definitions apply.  
81

82 **3.1**

83 **measurand**

84 Quantity intended to be measured <sup>[12, 14]</sup>  
85

86 NOTE For the purpose of this document, the measurand is the distance from the muzzle of the  
87 firearm to the witness panel measured along the axis of the bore.  
88

89 **3.2**

90 **witness panel (target)**

91 Any one of a variety of substrates positioned and mounted to record gun powder deposition  
92 and/or shot patterns.  
93

94 NOTE For the purposes of this document, witness panel and target may be used interchangeably.  
95

96 **3.3**

97 **terms specific to firearms**

98 Other terms specific to firearms, such as muzzle, bore and barrel are described in Association of  
99 Firearm & Tool Mark Examiners (AFTE) *Glossary* <sup>[6]</sup> and the Sporting Arms and Ammunition  
100 Manufacturers' Institute (SAAMI) *Glossary* <sup>[10]</sup>.  
101

102 **4 Recommendations**

103  
104 **4.1 Background**  
105

106 This document details procedures for measuring the distance from the muzzle of a firearm to  
107 witness panels and for estimating the uncertainty of measurement. Witness panels serve as  
108 gunshot pattern distance exemplars for comparison purposes when conducting muzzle to target  
109 distance determination.

110

## 111 **4.2 General**

112

113 **4.2.1** When handling a firearm, safety is paramount. The examiner shall verify that the firearm is  
114 unloaded prior to conducting a distance measurement. Always verify that the firearm is handled  
115 safely according to 2.1.

116

117 **4.2.2** When producing witness panels for distance determination, ensure that the firearm is  
118 hand-held or secured in a fixture so that the firearm is stable, free from extraneous movement  
119 and in an area with proper lighting.

120

121 **4.2.3** The examiner shall ensure that the distance measurement device has a current calibration  
122 certificate that provides traceability to the International System of Units (SI) unit of length  
123 through a laboratory accredited to perform the calibration.

124

## 125 **4.3 Setup**

126

### 127 **4.3.1 General**

128

129 Common methods used to generate setup distance witness panels include, but are not limited  
130 to, portable firearm securing devices, fixed devices for remote shooting and hand holding using  
131 a standard shooter position. The setups differ depending on the equipment and firing range.  
132 Setup recommendations common to all methods are described in Sections 4.3.2 through 4.3.5.

133

### 134 **4.3.2 Portable or Fixed Shooting Rests**

135

136 The firearm is secured in the device as prescribed by the manufacturer with the barrel positioned  
137 horizontally.

138

### 139 **4.3.3 Hand Held**

140

141 The firearm is held using a two-handed hold with the barrel positioned horizontally.

142

### 143 **4.3.4 Witness Panel Placement**

144

145 The witness panel should be secured vertically using laboratory equipment which will prevent  
146 extraneous movement. The witness panel is positioned perpendicular to the bore axis of the  
147 firearm and at the predetermined distance from the muzzle of the firearm.

148

149 NOTE: Section 4.6.10 provides additional guidance for casework involving angled shots.

150

#### 151 **4.3.5 Measurement**

152

153 When measuring the distance from the muzzle of a firearm to the witness panel, the  
154 measurement device identified by the laboratory's distance determination protocol shall be  
155 used.

156

#### 157 **4.4 Process Study for Estimation of Uncertainty**

158

159 **4.4.1** A laboratory's uncertainty of measurement for the distance from the muzzle of a firearm  
160 to a witness panel should be estimated with data from a process study of repeated  
161 measurements. The repeated measurements should be conducted by all individuals responsible  
162 for measuring muzzle to witness panel distances during casework. These repeated  
163 measurements should be obtained over several days to account for operator fatigue and  
164 environmental variations.

165

166 **4.4.2** The firearm(s) chosen for the process study should represent a type(s) routinely submitted  
167 to the laboratory for distance determination. The material of the witness panel is not a variable  
168 that needs to be controlled in this study. The process study should be performed in accordance  
169 with the procedures outlined in 4.3.2 through 4.3.5 and the laboratory's standard operating  
170 procedures (SOPs), using the same equipment for securing the firearm and witness panels.

171

172 **4.4.3** A minimum of three muzzle-to-witness panel measurements should be obtained by each  
173 participant for each selected distance.

174

175 **4.4.4** The selected setup distances to be measured should be spaced to cover the range of  
176 distances typically encountered in casework (e.g., 6", 18", 36", 54", 72"). The order of the  
177 distances to be measured should be randomized.

178

179 NOTE Ensure that the maximum distance reflects the maximum distance regularly encountered  
180 in casework. For casework involving an extended distance, an abbreviated process study may be  
181 performed. Refer to Section 4.6.8.

182

#### 183 **4.4.5 Study protocol for a firearm secured in a firearm rest:**

184

185 **4.4.5.1** A witness panel is placed at a desired nominal distance from the firearm's muzzle,  
186 preferably by a person who will not participate in the process study.

187

188 **4.4.5.2** All process study participants should obtain at least three muzzle to witness panel  
189 distance measurements. The participant should be changed after each measurement.

190

191 **4.4.5.3** After all measurements have been completed, the witness panel or firearm rest is moved  
192 to the next distance.



193 **4.4.6** Study protocol for a hand-held firearm setup:

194

195 **4.4.6.1** A process study participant positions and holds the firearm muzzle at the desired setup  
196 distance to the witness panel. This process typically requires usage of the measurement device.

197

198 **4.4.6.2** A different process study participant measures the distance from the firearm muzzle to  
199 the witness panel.

200

201 **4.4.6.3** Steps 4.4.6.1 and 4.4.6.2 are repeated with participants alternating between holding the  
202 firearm and taking the measurements until each study participant has obtained at least three  
203 measurement values for the desired setup distance.

204

205 **4.4.7** An example for the process study is shown below. This example is based on a laboratory  
206 with five staff members who conduct muzzle to witness panel measurements in casework.

207

208 (1 firearm) x (5 participants) x (5 distances evaluated, e.g., 6", 18", 36", 54", 72") x (3 repeated  
209 measurements) = 75 measurements.

210 NOTE: For laboratories with fewer participants, the number of repeated measurements should  
211 be increased

212 **4.5** Calculations for the Estimation of Uncertainty

213 **4.5.1** The "Blank Measurement Uncertainty Estimation" Template<sup>[7]</sup> should be used to estimate  
214 uncertainty of measurement. Example spreadsheets of simulated data and analyses for a process  
215 study to establish measurement uncertainty are available via Annex A.

216

217 **4.5.2** The laboratory should identify and estimate uncertainty components that may significantly  
218 affect the uncertainty of measurement. There are two categories of uncertainties. Type A  
219 uncertainty components are those that are evaluated by the statistical analysis of a series of  
220 observations (e.g., process study data). Type B uncertainty components are those that are  
221 evaluated by means other than the statistical analysis of a series of observations<sup>[11]</sup>.

222

223 **4.5.2.1** Common uncertainty components included in Type A evaluation:

224

- Use, storage and handling of measurement device
- Multiple participants, to include positioning of measuring equipment and visual acuity
- Training and experience
- Time factors such as day and week, workload and interruptions
- Lighting and space
- Capability of participant to hold firearm steady
- Position/alignment of the measurement device with barrel and witness panel
- Manner by which a firearm is secured/positioned
- Movement of the witness panel
- Angle of the shot [Shot accuracy (aim)]

225

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234 **4.5.2.2** Common uncertainty components included in Type B evaluation:

- 235 ● Measurement device increments and readability
- 236 ● Measurement device calibration uncertainty
- 237 ● Thermal expansion and other environmental effects

238

239 **4.5.3** The uncertainty components are expressed as standard uncertainties that are pooled into  
240 a combined standard uncertainty. A divisor is used to convert the value of an uncertainty  
241 component into a standard uncertainty. The values of these divisors vary:

242 **4.5.3.1** For a rectangular error distribution where the uncertainty component is represented as  
243 a +/- specification (e.g., +/- 0.0625 inches), the divisor is the square root of three.

244 **4.5.3.2** For a rectangular error distribution where the uncertainty component is represented as  
245 a range of specifications (e.g., 0.0325 inches -0.0624 inches), the divisor is twice the square root  
246 of three.

247 **4.5.3.3** If the expanded uncertainty of measurement is provided by a calibration laboratory with  
248 a coverage factor  $k$ , the divisor is  $k$ .

249 **4.5.3.4** For the standard deviation from the process study, the divisor is one.

250 **4.5.4** Measurement process repeatability

251 This uncertainty component describes the uncertainty resulting from variations in the  
252 measurement process. This Type A uncertainty component is estimated as follows from the  
253 process study data described in 4.4:

254

255 **4.5.4.1** Calculate the standard deviation of the measurement values at each setup distance.

256

257 **4.5.4.2** Identify the setup distance with the highest standard deviation. This standard deviation  
258 is the estimated standard uncertainty for process repeatability. The associated number of  
259 degrees of freedom equals the number of distance measurements performed at that setup  
260 distance minus one.

261

262 **4.5.4.3** The variations in measurements from the process study are assumed to be consistent  
263 with a normal distribution.

264

265 **4.5.5** Length Scale Readability

266 The length scale readability component describes the uncertainty due to the limited resolution  
267 of the measurement system. It is determined by the smallest change  $\Delta L$  in measurement value  
268 that can be observed. To evaluate the respective standard uncertainty, we assume that the  
269 resulting length measurement error can take any value in the interval  $\pm 0.5 \Delta L$  with equal  
270 probability. For this rectangular distribution, the respective standard uncertainty is obtained by  
271 dividing the width of the distribution,  $\Delta L$  by  $\sqrt{12}$ .

272

273 **4.5.6 Measuring Scale Calibration Uncertainty**

274 The measuring scale calibration uncertainty describes the uncertainty due to errors in the length  
275 measuring device or scale. The uncertainty can be obtained from the calibration report of the  
276 device. Often, the uncertainty is reported as +/- an expanded uncertainty. The standard  
277 uncertainty is obtained by dividing this expanded uncertainty by the respective coverage factor  
278  $k$ , which is often specified in the calibration report. Typical values for  $k$  are 2 and 3 for levels of  
279 confidence of ~95% and ~99%, respectively, assuming a normal distribution.

280

281 Standard uncertainty = reported certificate expanded uncertainty/ $k$

282

283 NOTE Convert the expanded uncertainty on the certificate to the same unit as the measured  
284 value.

285

286 **4.5.7 Ruler Scale Error**

287 The ruler scale error is the difference between the ruler nominal value and the calibrated value  
288 on the calibration certificate. Assuming a rectangular distribution of the ruler scale error, with a  
289 half width equal to the maximum observed error, the respective standard uncertainty is obtained  
290 by dividing the maximum error by  $\sqrt{3}$ .

291

292 NOTE Scale calibration uncertainty and ruler scale error may be reported as one value on the  
293 calibration certificate.

294

295 **4.5.8 Thermal Expansion**

296 The accuracy of a length measurement device, e.g. a tape measure, is usually defined at a  
297 reference temperature of 68 °F. If measurements are performed at a different temperature,  
298 small errors may occur due to the thermal expansion of the measurement device scale. To  
299 illustrate this error, we assume the following example conditions.

- 300 ● a stainless-steel measuring scale with a coefficient of thermal expansion of  $9.6 \times 10^{-6}$  per  
301 °F
- 302 ● a muzzle to witness panel distance of 54 inches
- 303 ● a temperature anywhere between 32 °F and 72 °F

304 Under these conditions, the maximum error in length measurement due to thermal expansion  
305 equals  $(9.6 \times 10^{-6} \text{ per } ^\circ\text{F}) \times (4 \text{ } ^\circ\text{F}) \times (54 \text{ inches}) = 0.0020736 \text{ inches}$ . Assuming a rectangular  
306 distribution for the temperature, we obtain the standard uncertainty as  $2 \times 0.0020736 \text{ inches} \times$   
307  $1/\sqrt{12} = 0.001199 \text{ inches}$

308

309 **4.5.9 Combined Standard Uncertainty**

310 The combined standard uncertainty of the measurement value is obtained as the square root of  
311 the sum of the squared standard uncertainties. This formula assumes that the uncertainty  
312 components are independent of each other, and that the measurement error is the sum of the  
313 component errors.

314

315

$$u_c = \sqrt{u_{process}^2 + u_{readability}^2 + u_{calibration}^2 + u_{thermal\ expansion}^2}$$

316

317

- $u_c$ : the combined standard uncertainty

318

- $u_{process}$ : measurement process repeatability; the largest standard deviation calculated from the process study repeatability data

319

320

- $u_{readability}$ : standard uncertainty due to length scale readability

321

- $u_{calibration}$ : standard uncertainty of the measurement device calibration

322

- $u_{thermal\ expansion}$ : standard uncertainty due to thermal expansion of the measurement scale (this is often negligible, but should be included)

323

324

325

#### 4.5.10 Expanded Uncertainty

326

The expanded uncertainty defines an interval about the measurement result that may be expected to encompass a large fraction of the values that could reasonably be attributed to the measurand<sup>[11]</sup>. In order to determine the expanded uncertainty, the combined standard uncertainty is multiplied by the coverage factor ( $k$ ). The coverage factor is dependent upon the number of degrees of freedom associated with the Type A uncertainties. The coverage factor can be determined by specifying a level of confidence, typically 95%, that the true value lies within the uncertainty limits. Table G.1 <sup>[13]</sup> ( $t$ -distribution and degrees of freedom) may be used to determine the coverage factor from the degrees of freedom and the specified level of confidence.

334

335

The result of the measurement is expressed as the measurement value +/- U, where U equals the expanded uncertainty:

336

337

$$U = u_c \times k$$

338

339

340

$u_c$ : combined standard uncertainty

341

$k$ : coverage factor ( $k = 1 \sim 68\%$  level of confidence;  $k = 2 \sim 95\%$  level of confidence  $k = 3 \sim 99\%$  level of confidence)

342

343

344

#### 4.6 Process Study Special Considerations

345

346

**4.6.1** If a laboratory utilizes more than one type of measurement device, a separate process study and uncertainty analysis should be conducted for each measurement device.

347

348

349

**4.6.2** If a laboratory utilizes more than one measurement device of the same manufacturer/model, the uncertainty of measurements may be estimated using data from one device. However, for the measuring scale calibration uncertainty, the calibration certificate of the utilized measurement device should be used.

350

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354

**4.6.3** For forensic organizations that have multiple laboratory locations, the process study and uncertainty analysis described in 4.4.1 through 4.4.6 should be performed by participants at each laboratory location using the measurement device utilized at that location. Each laboratory

355

356

357 location should estimate the measurement uncertainty independently of the others. The highest  
358 expanded uncertainty for all devices may be used when the same manufacturer/model of  
359 measurement device and the same procedures are used by all laboratory locations.

360

361 **4.6.4** The process study and data evaluation described in Sections 4.4 and 4.5 should be repeated  
362 when a change occurs in the laboratory procedure, such as the acquisition of a new measurement  
363 device.

364

365 **4.6.5** If new laboratory personnel responsible for measuring and reporting muzzle to witness  
366 panel measurements are hired by the laboratory, the process study should be repeated by the  
367 new participants, their data combined with the data from all other participants, and the  
368 uncertainty of measurement re-estimated.

369

370 **4.6.6** If a participant responsible for measuring and reporting muzzle to witness panel  
371 measurements no longer performs distance determinations, their data should be removed from  
372 the combined laboratory data and the uncertainty of measurement re-estimated.

373

374 **4.6.7** For a casework scenario where the muzzle to witness panel distance falls outside the range  
375 of distances from which the uncertainty of measurements was estimated, an abbreviated process  
376 study as described in 4.6.8 should be performed and the uncertainty of measurement should be  
377 estimated for the casework firearm.

378

379 **4.6.8** For the abbreviated process study, the same number of muzzle to witness panel  
380 measurements should be obtained as in the process study at each setup distance that falls  
381 outside the range of distances from which the uncertainty of measurements was estimated.  
382 Measurements shall be performed by the laboratory personnel assigned to the case using the  
383 evidence firearm. An uncertainty of measurement should be estimated from these data.

384

385 **4.6.9** For a laboratory standard operating procedure that allows for both hand-held and secured  
386 firearm setups, the laboratory shall conduct a separate process study and uncertainty estimation  
387 for each setup type.

388

389 **4.6.10** For casework involving angled shots, a protractor or similar device may be used to position  
390 the witness panel at a predetermined angle to the bore axis of the firearm. A mark should be  
391 placed on the witness panel at the intersection of the bore axis with the witness panel to indicate  
392 the point of aim. After each shot, the distance from the firearm muzzle to the point of impact on  
393 the witness panel shall be measured. Measurements shall be performed by the laboratory  
394 personnel assigned to the case using the evidence firearm. The predetermined angle, the  
395 measured distance, and the corresponding uncertainty of measurement from the process study  
396 shall be recorded.

397 **5 Records**

398

399 The laboratory should maintain the following records for each estimation of uncertainty for  
400 distance determination:

401 a) Statement defining the measurand;

402 b) Statement of how traceability is established for the measurement;

403 c) The equipment (e.g. measurement device used);

404 d) All uncertainty components considered;

405 e) All uncertainty components of significance and how they were evaluated;

406 f) Data used to estimate repeatability, intermediate precision, and/or reproducibility;

407 g) All calculations performed; and

408 h) The combined standard uncertainty derived from the process study

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**Annex A**  
(informative)

423 **Example Spreadsheets for Estimating Uncertainty of Measurement for Muzzle to Witness**  
424 **Panel Distance**

425 **A.1 General**

426 Spreadsheets, located at [url to be determined], provide example data, calculations, and  
427 component estimates for a process study to estimate uncertainty of muzzle to witness panel  
428 distance. Because errors can find their way into such documents when data are added or  
429 substituted, users must verify for themselves that the numerical formulas do not contain  
430 omissions or errors and that the calculated results are accurate.

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446 **Annex B**  
447 (informative)

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