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# **OSAC 2024-S-0017**

## **Standard Guide for Forensic Physical Fit Examination of Documentary Evidence**

Forensic Document Examination Subcommittee  
Physics/Pattern Interpretation Scientific Area Committee (SAC)  
Organization of Scientific Area Committees (OSAC) for Forensic Science



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## DRAFT OSAC Proposed Standard

# OSAC 2024-S-0017 Standard Guide for Forensic Physical Fit Examination of Documentary Evidence

Prepared by  
Forensic Document Examination Subcommittee  
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### Disclaimer:

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61 The STR consists of an independent and diverse panel, which may include subject matter experts,  
62 human factors scientists, quality assurance personnel, and legal experts as applicable. The  
63 selected group is tasked with evaluating the proposed standard based on a defined list of  
64 scientific, administrative, and quality assurance based criteria.  
65

66 For more information about this important process, please visit our website  
67 at: [https://www.nist.gov/organization-scientific-area-committees-forensic-science/scientific-  
68 technical-review-str-process](https://www.nist.gov/organization-scientific-area-committees-forensic-science/scientific-technical-review-str-process)  
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100 **Standard Guide for Forensic Physical Fit Examination of Documentary Evidence**

101

102 **1. Scope**

103

104 **1.1** This guide covers the forensic physical fit examinations for the macroscopic and microscopic  
105 examinations of cut, torn, fractured, shredded, perforated paper or other document-related  
106 materials for the purpose of determining whether or not they were once joined together to form  
107 a single object. This guide is intended as an overview of the process for the physical fit  
108 examination of these document-related materials and to assist individuals in the evaluation and  
109 documentation of their physical comparisons. For other items not covered in this standard, such  
110 as glass, fabric, etc., consult the Standard Guide for Forensic Physical Fit Examination.

111

112 **1.2** This standard is intended for use by competent forensic document examiners (ASB 011) with  
113 the requisite formal education, discipline-specific training, and proficiency to perform forensic  
114 document examination casework.

115

116 **1.3** *This standard does not purport to address all of the safety concerns, if any, associated with*  
117 *its use. It is the responsibility of the user of this standard to establish appropriate safety, health*  
118 *and environmental practices and determine the applicability of regulatory limitations prior to use.*

119

120 **2. Referenced Documents**

121

122 **2.1 Standards:**

123 ASTM E1459, Guide for Physical Evidence Labeling and Related Documentation

124 ASTM E1492, Practice for Receiving, Documenting, Storing, and Retrieving Evidence in a Forensic  
125 Science Laboratory

126 ANSI/ASB Standard 011, Scope of Expertise in Forensic Document Examination

127 SWGDOC E11-13, SWGDOC Standard for Examination of Fracture Patterns and Paper Fiber  
128 Impressions on Single-Strike Film Ribbons and Typed Text

129 ANSI/ASTM E3392-24, Standard Guide for Forensic Physical Fit Examination

130

131 **3. Terminology**

132

133 Terms and definitions for this standard shall be the same as the terms defined in *SWGDOC*  
134 *Terminology Relating to the Examination of Questioned Documents, 2013* unless otherwise  
135 defined here.

136

137 **3.1 Definitions of Terms Specific to This Standard:**

138

139

140 **3.1.1.**

141 **clones**

142 Individual layers in a packet or stack (See 3.1.8).

143

144 **3.1.2.**

145 **cover-up correction tape/sheet**

146 The removal of a typed character from the text by restriking with the same character while  
147 interposing a tape or sheet coated with an opaque coating material, thereby causing the  
148 imprinted character to be covered by the coating.

149

150 **3.1.3.**

151 **delamination, n**

152 Feathering of paper edges caused by tearing.

153

154 **3.1.4.**

155 **fracture pattern, n**

156 The spatial arrangement of each complementary edge formation created when a single object is  
157 separated into two or more fragments.

158

159 **3.1.5.**

160 **individualizing/discriminating characteristics, n**

161 The attribute(s) that establish(es) a single source.

162

163 NOTE: other terms used include randomly acquired characteristics (RAC) and distinguishing  
164 characteristics.

165

166 **3.1.6.**

167 **lift-off correction tape, n**

168 The removal of a typed character by restriking with the same character while interposing an  
169 adhesive coated tape or sheet, thereby causing the imprinted character to adhere to the coating  
170 and be stripped from the substrate.

171

172 **3.1.7.**

173 **original typed text, n**

174 Typed text imprinted onto the surface of a substrate as the result of the impact of a type-face  
175 striking directly or through a carbon film ribbon.

176

177 **3.1.8.**

178 **packet or stack, n**

179 Adhered layers of shred that may occur when multiple documents or folded document(s) are  
180 shredded in a shredder.

181

182

183

184

185 **3.1.9.**  
186 **paper, n**  
187 Material manufactured in sheets typically from the pulp of wood or other fibrous substances,  
188 produced by mechanical or chemical processing and used for writing, drawing, or printing on, or  
189 as wrapping material. May include cardboard or fiberboard.

190  
191 **3.1.10.**  
192 **paper fiber impression, n**  
193 The imprint of a paper fiber in a carbon film ribbon.

194  
195 **3.1.11.**  
196 **physical fit, n**  
197 An association based upon the realignment of two or more items that demonstrate they were  
198 once joined together to form a single object.

199  
200 NOTE: The term match (e.g., physical match, fracture match) is not recommended to be used as  
201 it can be misleading to the layperson.

202  
203 **3.1.12.**  
204 **shred direction, n**  
205 The direction in which a document(s) is shredded, which may be determined if a fragment is  
206 pointed, which occurs using certain types of shredders.

207  
208 **3.1.13.**  
209 **shred pattern, n**  
210 The spatial arrangement of fragments in a shredded document, which can be estimated or  
211 determined by graphic means.

212  
213 **3.1.14.**  
214 **single-strike typewriter ribbon, n**  
215 A disposable ribbon consisting of a layer of carbon film on a plastic carrier, such as mylar, which  
216 is removed during use (i.e., typing) so that each section of the ribbon is only used once.

217  
218 **3.1.15.**  
219 **technical review, n**  
220 A qualified second party's evaluation of reports, notes, data, and other documentation to ensure  
221 there is appropriate and sufficient support for the actions, results, conclusions, opinions, and  
222 interpretations.

223  
224 **3.1.16.**  
225 **verification, n**  
226 Performing subsequent testing to ascertain if the results are concordant.

227  
228 NOTE: verifications can be open or blind. Blind verifications are more robust than open  
229 verifications.

230 **4. Summary of Guide**

231  
232 **4.1.** A physical fit examination is the process of evaluating two or more items to form an opinion  
233 about whether they were once joined together. It is based on the axiom that separation events  
234 (e.g., shreds, cuts, tears) are not reproducible, in whole or in part, because of the combination of  
235 applied forces, construction features, and material properties that can impart individualizing  
236 characteristics.

237  
238 **4.2.** Separation occurs in a variety of ways (e.g., shredded, cut, torn). Separated materials that  
239 possess irregular edges and individualizing characteristics on their complementary surfaces can  
240 be realigned to demonstrate they were at one time a single object. The physical fit can be viewed  
241 in two or three dimensions.

242  
243 **4.3.** Physical fit examinations can involve the assessment or reassembly of multiple questioned  
244 pieces. It may also involve the comparison of a questioned sample to a possible known source or  
245 to other questioned samples.

246  
247 **4.4.** The absence of edge detail or material loss does not always rule out the possibility of a  
248 physical fit. A physical fit could result when physical features align across the compared edges  
249 (e.g., paper fibers, surface writing or printing, latent impressions, striations).

250  
251 **4.5.** Different types of materials exhibit various types of individualizing characteristics based on  
252 their physical properties. The recognition and distinction between class and individualizing  
253 characteristics for different types of document-related materials allows the use of the same  
254 general procedures for the physical fit examinations of all document-related materials.

255  
256 **4.6.** This guide contains a general procedure to perform physical fit examinations of document-  
257 related materials as well as a summary of considerations and limitations for an examiner to  
258 evaluate when conducting these examinations.

259  
260 **5. Significance and Use**

261  
262 **5.1.** This guide can assist the examiner in selecting and organizing a general analytical scheme for  
263 the evaluation and documentation of physical comparisons of document-related materials for a  
264 potential physical fit. The type and size of material influences the steps and equipment needed  
265 to assess the physical fit. Documentation, interpretation, and evaluation are all important parts  
266 of a physical fit examination.

267  
268 **5.2.** Foundations of physical fit examinations in forensic science are described in the literature,  
269 including studies (see References, Section 19) on the use of physical fit examinations in forensic  
270 document examination casework.

271  
272 **5.3.** It is not the intention of this guide to present comprehensive theories regarding the  
273 mechanism of fracturing, tearing, cutting, or other methods of separation.

274

275 **5.4.** Methods of comparison may include, but are not limited to, physical overlay, digital overlay,  
276 side-by-side comparison, etc. The operation of digital imaging software is outside the scope of  
277 this standard.

278

## 279 **6. Quality Assurance Considerations**

280

281 **6.1.** A quality assurance program is used to assess and verify that analytical testing procedures  
282 and reporting of results are monitored by means that include, but are not limited to, proficiency  
283 tests and technical audits. General quality assurance guidelines are available in ISO/IEC 17025.

284

## 285 **7. Apparatus and Materials**

286 **7.1.** Different equipment is used depending on the material being examined and the case  
287 specifics.

288 **7.2.** General list of common materials used can include but are not limited to:

289 **7.2.1.** Sampling handling tools (e.g., probe, forceps, bone folder, tweezers) to handle small pieces  
290 and bend folded pieces

291 **7.2.2.** Containers for sorted materials (e.g., trays, shallow bins/boxes)

292 **7.2.3.** Glass sheets to place pieces on/between

293 **7.2.4.** Transparent acetate or mylar sheets or sleeves/document protectors to place pieces  
294 on/between

295 **7.2.5.** Magnification devices (e.g., stereomicroscope, comparison microscopes, loupe, magnifier)

296 **7.2.6.** Ultraviolet illumination and other alternate light source(s) to detect differences in paper  
297 stock or observe fluorescent fibers

298 **7.2.7.** Measuring devices (e.g., ruler, micrometer) to measure fragment or perforation  
299 dimensions

300 **7.2.8.** Light box or transmitted light source to observe feathering/delamination

301 **7.2.9.** Self-adhesive sheets, lamination film for reassembly and/or preservation

302 **7.2.10.** Tape, glue sticks, and other adhesive applicators/materials

303 **7.2.11.** Electrostatic Detection Device (EDD) to enhance torn edges on fragments, or to develop  
304 indentations on the completed assembly

305 **7.2.12.** Polarizing filters for examining carbon film ribbons

306 **7.2.13.** Packaging and documentation materials (e.g., bags, labels, markers)



307 **7.2.14.** Image capturing device(s) (e.g., camera, scanner)

308 **7.2.15.** Oblique lighting

309 **7.2.16.** Digital reconstruction software

310 **7.2.17.** Digital raster-image editing software

311 **8. Sample Handling**

312 **8.1.** The general handling and tracking of samples should meet or exceed the requirements of  
313 ASTM Practice E1492 and ASTM Guide E1459.

314 **8.2.** The need for multiple types of examinations (e.g., trace, DNA, latent prints) is considered  
315 before initiating a physical fit examination. Communicate with examiners from other disciplines,  
316 as needed, to coordinate the order of examination or evidence preservation and recovery  
317 methods, and document the communication as appropriate. Consideration should be given to  
318 the destructive types of other forensic examinations.

319 **8.3.** There should be very minimal handling of the evidence prior to submission and examination.  
320 The submitting individual should be cautioned to not repackage the evidence but leave it in the  
321 container and condition found.

322 **8.4.** The Forensic Document Examiner (FDE) shall document the type and physical condition of  
323 the evidence and/or the presence of other non-documentary evidence. Documentation includes  
324 images, sketches, marking/labeling of the individual samples, or other methods deemed  
325 appropriate for the evidence in question.

326 **8.5.** Physical fit examinations may require that samples from more than one item of evidence be  
327 examined together. Where feasible, evidence containers should be uniquely identified prior to  
328 analysis. The FDE shall document the tracking of samples taken from one or more evidence  
329 containers.

330 **8.6.** The FDE shall clean all tools used prior to contact with each item of evidence, when  
331 separation is required.

332 **8.7.** The FDE shall conduct a preliminary examination of each sample separately, prior to bringing  
333 them into contact with each other to prevent cross-contamination.

334 **8.8.** The FDE shall carefully handle evidence to be compared to protect it from damage,  
335 alteration, or cross-contamination.

336 **8.9.** The FDE shall preserve evidence in a manner to protect against damage or loss.

337 **9. General Considerations and Limitations**

338 **9.1. General Considerations:**

339 **9.1.1.** Examination notes should include a discussion of apparent missing material and  
340 deformation of material that could impact results.

341 **9.1.2.** Features that span the edges being compared (e.g., printing, handwriting, ruling lines,  
342 images, paper inclusions, indentations/impressions, paper fibers, stains) are often used to  
343 support a physical fit.

344 **9.1.3.** The separation method (e.g., cut, torn, shredded) will influence the features of a physical  
345 fit examination.

346 **9.1.4.** Physical fit examination is a visual technique and therefore bias could occur. Precautions  
347 to minimize bias have been reported in the literature and can include:

348 **9.1.4.1.** Receiving adequate training on cognitive bias and methods that can mitigate or help  
349 avoid the effects of biasing information and procedures.

350 **9.1.4.2.** Avoiding task irrelevant information (e.g., a suspect's confession or an investigator's  
351 opinion).

352 **9.1.4.3.** Assessing questioned samples prior to comparison to known samples, if submitted.

353 **9.1.4.4.** Conducting a technical review, verification, or both.

354 **9.1.5.** There are no published studies specifically addressing error rates for the manual physical  
355 fit examination of paper documents.

356 **9.1.6.** In the absence of a physical fit, a sample may not be able to be associated with an  
357 individual source; however, the possibility of a class association or exclusion could be determined  
358 with further examinations. When further examinations are conducted, refer to appropriate  
359 published standards (e.g., ASB 044).

360 **9.1.7.** Communication with the responsible party may be useful to limit, expand, or modify the  
361 examination(s) as it progresses so that it results in the most effective use of resources. The  
362 providing of task relevant information (i.e., the type of documents present; names, places, and/or  
363 numbers significant to the case) by the responsible party can be instrumental in facilitating  
364 document reassembly/reconstruction.

365 **9.2. Limitations**

366 **9.2.1.** Sample composition or condition could limit a physical fit examination or strength of the  
367 opinion expressed. Examples include, but are not limited to:

368 **9.2.1.1.** Size of material to be examined (e.g., confetti-type shred is impractical to be  
369 reassembled).

370 **9.2.1.2.** Environmental effects (e.g., water-soaked, charred, exposure to UV).

371 **9.2.1.3.** Wear, damage, or deterioration.

372 **9.2.1.4.** Prior destructive forensic testing (e.g., chemical processing).

373 **9.2.1.5.** Lack of features to compare along the separated edge(s).

374 **9.2.1.6.** Improper collection, preservation, or handling.

375 **9.2.1.7.** Missing evidentiary documents/pieces of documents (i.e., an insufficient quantity of  
376 submitted material).

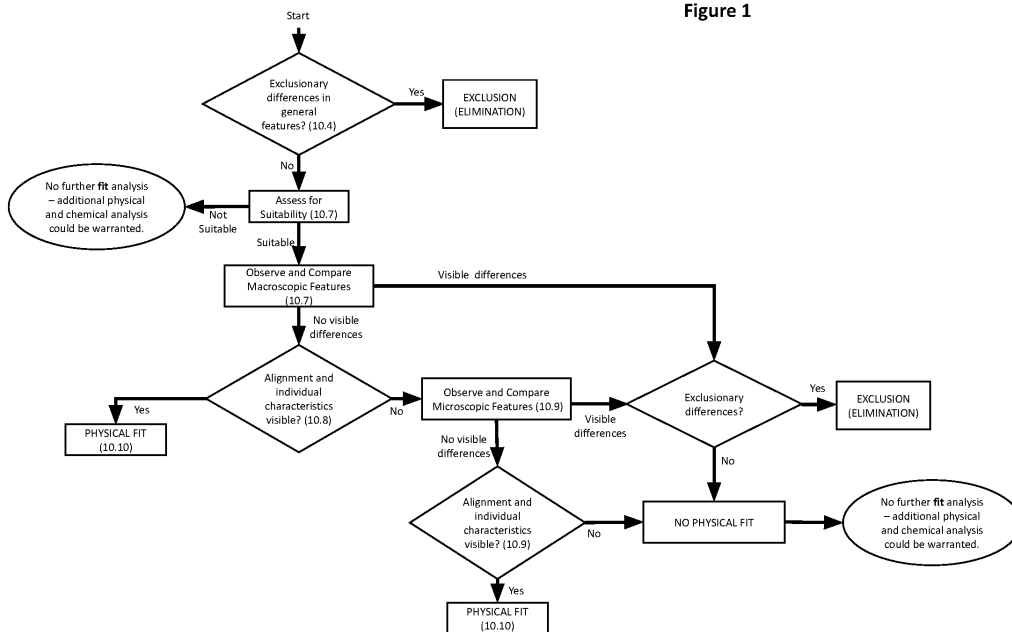
377 **9.2.1.8.** Shred fragments exhibit class characteristics that can be associated with a particular class  
378 or model of shredder but may not be able to be associated with a specific shredder.

379 **10. General Procedure**

380 **10.1.** Refer to Section 8 for sample handling considerations prior to and during physical fit  
381 examinations and Section 14 for results and interpretations.

382 **10.2.** A typical scheme for physical fit examinations is outlined in Figure 1.

Figure 1



383  
384 **10.3.** During the examination, questioned samples shall be assessed prior to comparison to  
385 known samples, if known samples are submitted.

386 **10.4.** Written or typed descriptions, sketches, photographs, scans, or other images may be used  
387 to document each sample's features. See Section 12 for additional details on Examination  
388 Documentation.

389 **10.5.** The FDE shall conduct an assessment on the samples of interest and determine suitability  
390 for comparison.

391 NOTE: Consideration should be given to subsequent requested examinations by other forensic  
392 disciplines and the possibility of cross contamination. Refer to Sample Handling, paragraph 8.2.

393 **10.5.1.** The condition and general features of the samples shall be examined and documented.  
394 Observable features, arranged from the most impactful to least, may include:

- 395 • material type
- 396 • method of separation
- 397 • color
- 398 • shape
- 399 • degree of gloss (i.e., matte vs. glossy)
- 400 • texture
- 401 • weave
- 402 • spectral characteristics
- 403 • surface marking(s) (e.g., printing, writing, erasures, etc.)
- 404 • manufacturing mark(s) (e.g., watermarks, wire marks, etc.)
- 405 • stains
- 406 • folds/indentations

- 407           • dimensions
- 408           • fracture or tear pattern(s)
- 409           • pattern continuation
- 410           • delamination
- 411           • presence of layers
- 412           • alignment of the fracture pattern(s)
- 413           • shred direction

414

415   NOTE: These features can be examined with various light sources and at varying angles of  
416   illumination. The material of interest dictates what properties are present and relevant during the  
417   physical assessment.

418   **10.5.2.** Samples that are suitable for physical fit examination have features that are not obscured  
419   by distortion, wear, weathering, prior handling, or loss of material.

420   **10.5.3.** Items containing multiple pieces shall be separated by condition and general features of  
421   the samples prior to determining their suitability for a physical fit comparison. The use of  
422   alternate light sources may be useful in separating pieces of similar color.

423   **10.6.** If the samples are deemed not suitable for physical fit comparison, no further physical fit  
424   analysis is required and the FDE shall document the limitations, discontinue the examination, and  
425   report accordingly. Additional physical and chemical analysis could be warranted but these are  
426   outside the scope of this standard.

427   **10.7.** If the samples are deemed suitable, the FDE shall conduct a physical fit examination.

428   **10.7.1.** When exclusionary differences are observed at any point during the examination, the FDE  
429   shall document the discrepancies, discontinue the examination as necessary, and report  
430   accordingly. Exclusionary differences can include differences in class characteristics (e.g., two  
431   documents with different paper stock).

432   **10.7.2.** When the macroscopic contours do not align and there are no corresponding features on  
433   the separated surfaces or no traversing surface features, no further physical fit examinations are  
434   required. The FDE shall document the discordance, discontinue these procedures, and report  
435   accordingly. Additional physical and chemical analyses could be conducted (e.g., destructive  
436   paper fiber analysis) but these are outside the scope of this standard.

437

438   **10.7.3.** Individual samples may be sorted using the features listed in paragraph 10.5.1.

- 439           • The dimensions of the individual samples, in addition to the area of the alignment, can be  
440           measured (e.g., using a ruler, caliper, micrometer) and documented, as needed.
- 441           • During the sorting process, if packets of clones are observed, the relative position of each  
442           layer should be noted.

443

444   NOTE: If the sorting process allows for the sorting of layers in a clone packet based on macroscopic  
445   surface features, this step may not be necessary.

446 **10.8.** When individualizing characteristics are not visible at the macroscopic level to support a  
447 physical fit, a microscopic examination may follow.

448  
449 **10.8.1.** The microscopic edge features are observable using a simple magnifier, stereomicroscope,  
450 comparison microscope, or a combination thereof. Different lighting could be used depending on  
451 the type of material being examined (e.g., ring light, fiber optic light, transmitted light, reflected  
452 light). The size and physical properties of the samples determine which observation techniques  
453 should be used.

454  
455 **10.8.2.** The individual samples may be compared microscopically for the observation and  
456 documentation of similarities and differences in features such as:

- 457 • alignment
- 458 • color
- 459 • delamination
- 460 • distortion
- 461 • fluorescence and/or luminescence
- 462 • fracture marks
- 463 • fracture pattern features
- 464 • missing material
- 465 • stretching
- 466 • texture
- 467 • traversing surface features (e.g., stains, printing, writing)

468  
469 **NOTE:** Minimizing contact between the sample edges can prevent damage or contamination  
470 during alignment.

471  
472 **10.8.3.** Individual paper fibers may be observed traversing the cut or torn edge. These paper  
473 fibers may be visible in white light, transmitted light, and with alternate light sources.

474  
475 **10.8.4.** The FDE shall observe and document multiple paper fibers traversing a cut or torn edge  
476 in corresponding locations in order to associate cut/torn documents at the microscopic level.

477  
478 **10.9.** A physical fit determination occurs when the samples share class and individualizing  
479 macroscopic and microscopic features across the aligned edges and surfaces, including the cross  
480 section.

481  
482 **10.10.** When practicable, physical fit associations should be preserved through encapsulation,  
483 imaging, or both, and retained.

484  
485 **NOTE:** This facilitates technical review or verification. Care should be taken in the selection of  
486 the preservation method to allow for other forensic testing.

487 **10.11.** The findings of the examinations shall be submitted for technical review and/or  
488 verification in accordance with the laboratory/practitioner's quality assurance procedures.

489 **10.12.** The correspondence of observed class characteristics between the compared items during  
490 a physical fit examination could warrant additional testing to evaluate the possibility of an  
491 association or non-association, but these are outside the scope of this standard.

492 **11. Special Considerations**

493 **11.1.** The types of materials listed below are commonly encountered during paper physical fit  
494 examinations, however, this does not preclude other materials from being examined and  
495 compared for physical fit. For each material, class characteristics including composition or  
496 construction, the manner of separation, relevant features, and limitations inherent to that  
497 material are considered. Note that examples of characteristics and features are listed in each  
498 section but are not meant to be exhaustive. Different materials will exhibit varied individualizing  
499 characteristics based on their construction or other properties (such as layered materials). The  
500 recognition and distinction between class and individualizing characteristics for different  
501 document-related materials allows the use of the same general procedures for the physical fit  
502 examinations of all document-related materials. At various points in these procedures, based on  
503 the evaluation of the evidence, the FDE may decide to discontinue or limit the procedure(s) and  
504 report accordingly.

505  
506 **11.2. Machine-shredded documents/material**

507  
508 **11.2.1.** Background: Machine-shredded documents may be reassembled to their original  
509 configuration due to their uniformity of separation, the similarities exhibited in size and shape,  
510 the presence of surface characteristics such as surface markings (e.g., printing, handwriting),  
511 shred direction, and composition such as color, thickness, UV-reflectance, and tactility.

512  
513 **11.2.2.** The FDE shall examine the shredded material using the following procedures:

514  
515 **11.2.2.1.** Sort the shredded material into subgroups using the features listed in paragraph 10.5.1,  
516 if present.

517  
518 **11.2.2.2.** Subdivide above subgroups according to the features listed in paragraph 10.8.2, if  
519 present.

520 **11.2.2.3.** Arrange the shreds by:

- 521 • Flattening fragments and clone packets, as necessary.
  - 522 • Placing the fragments so the distinctive surface characteristics are visible (i.e., same side  
523 up).
  - 524 • Orienting the fragments by surface markings (i.e., print direction/orientation), if present.
  - 525 • Orienting the fragments by shred direction.
- 526

527 NOTE: Pointed end may indicate direction of the shred, however, shredded material from the  
528 edge of a document may display a flat edge on the lead or trail end.

529  
530 NOTE: The arrangement of shreds may be completed in whatever order the FDE determines.

531

532 **11.2.2.4.** Process clones by separating the stacks and preserving the layer order.

533

534 **11.2.2.5.** Associate and assemble the fragments using the features listed in paragraphs 10.5.1  
535 and/or 10.8.2.

536

537 NOTE: It may be helpful to create an assembly grid based on the measurements of the shreds.

538

539 **11.2.2.6.** Preserve the paper shred assemblies through encapsulation, imaging, or both.

540

541 **11.2.2.7.** The findings of the examinations shall be submitted for technical review and/or  
542 verification in accordance with the laboratory/practitioner's quality assurance procedures.

543

### 544 **11.3. Examination of shredders**

545

546 **11.3.1.** Background: Shredder(s) are machines used to shred documents and due to their  
547 construction, may have mechanical parts that produce characteristics such as shreds of different  
548 size(s), shape(s), and/or shred pattern(s) (e.g., cross-cut, strip-cut).

549

550 **11.3.2.** The FDE shall examine the questioned shredded material in accordance with Section  
551 11.2.2.

552

553 **11.3.3.** The FDE shall examine the shredder and collection bin for residual shredded material  
554 including the machine blades and collect if located.

### 555 **11.4. Comparison of shredded documents and shredders**

556

557 **11.4.1.** Background: Machine-shredded documents/materials may be compared to a shredder(s)  
558 due to the reproducibility of shred patterns. Shred patterns may exhibit similarities in size, shape,  
559 and edge morphology generated by the cutting blades of shredders. FDEs may be able to compare  
560 shred fragments to shredder(s) using these characteristics.

561

562 NOTE: Shredders typically exhibit two different types of cutting mechanisms: engraved cutting  
563 blades and blades attached to an axle. Shred fragments exhibit class characteristics that can be  
564 associated with a particular class or model of shredder but may not be able to be associated with  
565 a specific shredder.

566

567 **11.4.2.** If a comparison between shredded material to exemplar shred and/or exemplar shredder  
568 is requested, the FDE shall examine the shredded material(s) and shredder(s) in accordance with  
569 Sections 11.2 and 11.3, respectively, and follow the procedures below.

570 **11.4.3.** The FDE shall ensure that all residual shred material has been removed from the shredder,  
571 including from the blades, prior to producing exemplar shred.

572 **11.4.3.1.** If residual shred fragments are located in the shredder, the FDE shall examine the  
573 residual shred in accordance with Section 11.2.2.



574 **11.4.4.** The FDE shall prepare a quantity of exemplar shred using similar substrate (e.g., similar  
575 size and thickness) to that of the questioned and known shredded material (if any) by operation  
576 of the shredder.  
577

578 NOTE: Paper with surface marking/printing may be the most beneficial to use in the preparation  
579 of known shred material to aid in the reconstruction of the exemplar shred.  
580

581 **11.4.5.** The FDE shall examine the exemplar shred in accordance with Section 11.2.2.  
582

583 **11.4.6.** The FDE shall compare exemplar shred with residual shred located in collection  
584 bin/machine blades, if any, for consistency of size, shape, and shred pattern.  
585

586 **11.4.7.** If exemplar shred and shred located in collection bin/machine blades are consistent, the  
587 FDE shall compare these shreds to the questioned shred material in accordance with Section  
588 11.2.2.

589 **11.4.8.** If exemplar shred and shred from the collection bin/machine blades are not consistent,  
590 the FDE shall compare each subgroup to the questioned shred material in accordance with  
591 Section 11.2.2.

592 **11.4.9.** The FDE shall examine the exemplar shred for observable shred defects. If observed,  
593 inspect the machine blades for potential defects and record observations in the case record.

594 **11.4.10.** The FDE shall document the association or non-association of questioned and known  
595 paper shreds/shredder in the case record.  
596

597 **11.4.11.** The findings of the examinations shall be submitted for technical review and/or  
598 verification in accordance with the laboratory/practitioner's quality assurance procedures.  
599

## 600 **11.5. Single-strike film typewriter ribbon and/or lift-off and cover-up correction tape**

601

602 **11.5.1.** Background: Single-strike film ribbons are used in typewriters to prepare documents.  
603 When a character is typed, the typeface strikes the ribbon against the substrate, resulting in the  
604 separation of carbon film from the carrier ribbon and the transfer of the carbon to the substrate  
605 in the shape of the typed character. This process may leave a negative impression (i.e., voided  
606 area) of the typed character on the ribbon. The fracture pattern along the edges of the typed  
607 character may be associated with the fracture pattern along the edges of the voided area, for the  
608 same character, on the carbon film ribbon. Additionally, paper fiber impressions may be located  
609 on the single-strike ribbon caused by the act of typing.  
610

611 NOTE: These procedures are also applicable to related examinations, such as: lift-off-and cover-  
612 up correction tapes and sheets; carbon paper and carbon copies; documents produced with  
613 certain non-impact printing devices (e.g., printing devices using a thermal imaging transfer  
614 ribbon).

615 **11.5.2.** The FDE shall examine the document for the characteristics of original typed text. At  
616 various points in these procedures, if a determination that a particular feature is not present or  
617 that an item is lacking in comparability, the FDE shall discontinue or limit the procedure(s) and  
618 report accordingly.

619  
620 **11.5.3.** If original typed text is present, the FDE shall examine it for characteristics associated with  
621 a single-strike ribbon, e.g., typed text sits on the surface of the substrate and exhibits a flaky  
622 appearance and may display jagged edges.

623  
624 **11.5.4.** If a non-original document depicts typed text (i.e., machine-printed or digital image) and  
625 fracture patterns are observed, a limited fracture pattern comparison of gross features may be  
626 possible.

627  
628 **11.5.5.** The FDE shall examine the ribbon for characteristics associated with a single-strike  
629 carbon film.

630 **11.5.6.** The FDE shall compare the ribbon and the original typed text for consistency in  
631 typestyle.

632 NOTE A typewriter ribbon can contain more than one style of type.

633  
634 **11.5.7.** The FDE shall compare the ribbon and the original typed text for consistency in content,  
635 including errors and corrections.

636  
637 NOTE: This comparison may be accomplished by visual inspection (e.g., microscopically) or by the  
638 use of a ribbon reading device, which is a device which permits the transcription of carbon film  
639 ribbons through the use of a light source and possibly a digital recorder.

640  
641 **11.5.8.** The FDE shall examine and compare the fracture pattern of the characters on the ribbon  
642 to the fracture pattern of the corresponding characters on the document, subject to guidance in  
643 paragraph 11.5.10 below.

644  
645 **11.5.9.** The FDE shall examine the ribbon for paper fiber impressions within the void area of a  
646 character. These paper fiber impressions can be compared with the paper fibers within the inked  
647 area of the corresponding character on the document, subject to guidance in paragraph 11.5.10  
648 below.

649  
650 NOTE: Viewing the ribbon between polarizing filters can help in the visualization of paper fiber  
651 impressions in the substrate film.

652 **11.5.10.** When examining the typed text, the FDE shall ensure the examination applies to the  
653 entirety of the questioned text.

654  
655 **11.5.11.** The FDE shall note the physical fit and paper fiber associations and/or discrepancies, and  
656 any limitations. The FDE shall document any interpretations of these associations and/or  
657 discrepancies and report accordingly.

658 **11.5.12.** The findings of the examinations shall be submitted for technical review and/or  
659 verification in accordance with the laboratory/practitioner’s quality assurance procedures.  
660

661 **12. Examination Documentation**  
662

663 **12.1.** Documentation includes handwritten or typed descriptions, photographs, scans, or other  
664 images, sketches, marking or labeling of the individual items, or other methods deemed  
665 appropriate for the evidence.  
666

667 **12.2.** Documentation should include observations of physical damage and the presence of other  
668 evidence.  
669

670 **12.3.** The FDE shall record handwritten or typed descriptions, sketches, photographs, scans, or  
671 other images that are used to document features of individual items and close-up images or  
672 photomicrographs used to document microscopic features.  
673

674 **12.4.** The FDE shall record the apparatus and materials used in the physical fit examination that  
675 influence the results and/or findings.  
676

677 **12.5.** The FDE shall record any observations that support physical fit. Physical fit of evidential  
678 value requires documentation sufficient for technical review, verification, court presentations, or  
679 other visual demonstrations. This includes images of pertinent edges and observed features as  
680 well as the correspondence between the edges of the pieces showing the physical fit.  
681

682 **12.6.** The FDE shall record any observations that support the absence of a physical fit.  
683

684 **12.7.** The FDE shall record examination documentation contemporaneously.  
685

686 **12.8.** Image documentation should include a scale, an overall image with a scale for reference, or  
687 annotation of the magnification used.  
688

689 **12.9.** The examination notes shall include sufficient detail to support the interpretations and  
690 opinions such that another qualified practitioner could fully evaluate the specifics of the  
691 examination and consideration of limitations, and thus be able to evaluate the correctness of the  
692 interpretation and opinion based on those notes or documentation.  
693

694 **12.10.** Verifications, if performed, shall be in accordance with the laboratory/practitioner’s  
695 quality assurance procedures and documented in the case record. The verification  
696 documentation includes, but is not limited to, the verifier’s identity, date of verification, the  
697 result, and exhibits examined.  
698

699 **13. Additional Considerations**  
700

701 **13.1.** During a physical fit examination, items could be encountered with features that correspond  
702 in a manner that can be replicated.

701 **13.1.1.** An example of this type of evidence includes shredded paper shredded by two machines  
702 of a similar manufacturer or design.

703

#### 704 **14. Results and Interpretations**

705

706 For results and interpretations that may be reached in physical fit examinations, refer to  
707 ANSI/ASTM E3392-24, *Standard Guide for Forensic Physical Fit Examination*.

708

#### 709 **15. Report Wording Examples**

710

711 **15.1** The following are only examples and not intended to be exhaustive. Additional examples of  
712 report wording can also be found in the OSAC Draft Proposed Standard on Expression of Source  
713 Opinions in Forensic Document Examination.

714

715 **15.1.1** The Item 1 piece of paper and Item 2 piece of paper physically correspond with distinctive  
716 features of the torn edges. This serves as the basis for the opinion that Item 1 and Item 2 were  
717 once part of a single object.

718

719 **15.1.2** Based on similarities in class characteristics and distinctive features of the edge of Item 1  
720 and the edge of Item 2, Item 1 was observed to physically correspond with the edge of Item 2.  
721 These findings provide more support that Item 1 piece of paper originated and was at one time  
722 part of the Item 2 piece of paper, as opposed to originating from and being a part of another  
723 piece of paper.

724

725 **15.1.3** The Item 1 shred pieces were examined and compared to the Item 2 shred pieces. Item 1  
726 and Item 2 were similar in class characteristics (e.g., size and/or shape); however, the items did  
727 not physically fit back together.

728

729 **15.1.4** The Item 1 original typed text was compared to Item 2 single strike typewriter ribbon.  
730 Item 1 exhibited distinctive features which physically fit with Item 2, which means the  
731 typewriter impressions on Item 1 originated from Item 2.

732

733 **15.1.5** The Item 1, a torn lined sheet of notebook paper, and Item 2, a partial page in a notebook,  
734 do not realign to form one larger piece.

735

736 **15.1.6** The Item 1 shred pattern was different than the shred pattern produced by the Item 2  
737 known shredder. Therefore, Item 1 did not originate from the known shredder, Item 2.

738

739 **15.1.7** The torn paper in Item 1 is a different color than the torn paper in Item 2. Therefore, the  
740 torn paper in Item 1 did not originate from Item 2.

741

742 **15.1.8** The Item 1 quantity of shred was examined and compared to the Item 2 shredder and Item  
743 3 shredder to determine whether or not Items 2 or 3 produced Item 1. Based on the examinations  
744 conducted, the items are able to be compared; however, there are no individualizing

745 characteristics present. Therefore, Item 1 could have originated from Item 2 shredder or Item 3  
746 shredder or another shredder of similar manufacturer or design.

747

## 748 **16. Additional Reporting Language**

749 **16.1** The examined items may share sufficient characteristics to warrant additional comparison  
750 examinations to evaluate the possibility of an association of evidence with class characteristics  
751 or an exclusion. The results of those examinations, if conducted, will be reported separately.

752

753 **16.2** The absence of a physical fit does not imply that the compared items did not originate from  
754 the same source.

755

756 **16.3** When the physical fit examination is the final forensic document examination step, a  
757 statement explaining the reasons for not completing further examinations shall be included by  
758 the FDE.

759

## 760 **17. Technical Review/Verification**

761

762 **17.1** Physical fit of evidential value shall be subject to technical review and/or verified by another  
763 qualified examiner. Other results (e.g., no physical fit, exclusion) shall be subject to technical  
764 review and may also be verified.

765

766 **17.2** Verification can be in the form of review and examination of the actual evidentiary material  
767 or by reviewing the documentation (e.g., images) which clearly and objectively demonstrates the  
768 physical fit.

769

770 **17.3** Verification can be completed during the technical review process.

771

## 772 **Keywords**

773 Physical fit, physical match, fracture match, fracture fit

774

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