

# Damage to Common Healthcare Polymer Surfaces from UV-C Exposure

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## Introduction:

Healthcare associated infections are a significant concern in acute care facilities across the US<sup>1</sup>. Studies have shown the importance of a hygienic patient environment in reducing the risk of such infections<sup>2,3</sup>. This has caused an increased interest in ultraviolet light disinfectant technology as an adjunct technology to provide additional pathogen reduction to environmental surfaces and patient care equipment (i.e. surfaces)<sup>4-6</sup>. It is also well known that ultraviolet light (UV-C) can cause premature degradation of materials, particularly certain plastic materials<sup>7-11</sup>.

However, there is little information in the literature regarding characterizing this degradation of plastics and other materials used for surfaces in healthcare. This study evaluated multiple characterization techniques discussed previously<sup>12-13</sup> and proposes a systematic approach to further understand early onset degradation of plastics due to UV-C exposure.

## Materials and Methods:

Ten grades of plastic materials were exposed to UV-C light in a manner consistent with standards given in the healthcare and furniture industry to achieve disinfection. Approximately 1 inch x 2 inch samples of ten types of polymers were cut from larger sheets of the material using a laser cutter. All samples were convenience samples cut from larger sheets purchased from McMaster-Carr, a commercial materials supplier. The materials included:

- Polypropylene (PP)
- Ultra High Molecular Weight Polyethylene (UHMW PE)
- Polytetrafluoroethylene (PFTE or Teflon)
- Clear polymethyl methacrylate (PMMA or clear acrylic)
- White polymethyl methacrylate (PMMA or white acrylic)
- Polyoxymethylene (Delrin)
- Polyester (poly[ethylene terephthalate] or PET)
- Polycarbonate
- Nylon
- Acrylonitrile butadiene styrene (ABS)

Each sample was exposed to 6 hours 24 minutes of UV-C energy at the distance of 1 meter from a low pressure, high output soft glass mercury vapor UV-C bulb (General Electric G36T5). The exposure time was determined by calculation based on the BIFMA standard<sup>14</sup>. According to BIFMA standard<sup>14</sup>, the total UV-C energy exposure for each test period should be:

$$(500 \mu\text{W}/\text{cm}^2)/\text{sec} \times 60 \text{ sec}/\text{min} \times 60 \text{ min}/\text{hr} \times 16 \text{ hr}/\text{test period} \times 1 \times 10^{-6} \text{ J}/\mu\text{W} = 28.8 \text{ J}/\text{cm}^2$$

These materials were characterized by:

- Visual appearance using confocal laser scanning microscopy (CLSM)
- Chemical composition change using Fourier Transform Infrared Spectroscopy (FTIR)
- Surface energy using water contact angle via goniometer
- Surface roughness/profilometry using CLSM
- Material hardness using nanoindentation

### **Discussion and Conclusions:**

All characterization methods were able to identify one or more specific degradation features from UV-C exposure covering different aspects of physicochemical properties of the surfaces. However, these methods showed different sensitivity and applicability to identify the onset of surface damage. Different types of surface materials showed different susceptibility and modes to degradation upon UV-C exposure. Aliphatic polymers such as polypropylene and polyethylene were less susceptible to degradation, whereas aromatic and oxygen-containing polymers were more susceptible. UV-C disinfection can cause detectable damages to various surfaces in healthcare.

Materials such as ultrahigh molecular weight polyethylene consistently showed little damage except when characterized by profilometry/surface roughness, which showed a significant change ( $P < 0.01$ ). Other plastics, such as ABS, consistently showed evidence of increased damage from most test methods, with the exception of optical microscopy, which was not particularly revealing for ABS.

Our overall assessment is that the plastics least damaged by UV-C energy were polypropylene and ultrahigh molecular weight polyethylene. The most damaged plastics were white acrylic, ABS, nylon, and polycarbonate, which showed evidence of significant surface damage in multiple characterization methods although all of these samples showed lesser/minimal damage in at least one characterization method. These four materials represent the highest risk of damage from UV-C exposure and efforts should be made to limit their exposure to UV-C energy in healthcare facilities, balancing dose with desired efficacy, or alternatively these materials may need to be avoided in healthcare facilities when UV-C devices are to be routinely used.

**Results:**

Table 1: Mean change in water contact angle (+/- SD) to select plastics after exposure to UV energy.

Sample	Untreated (deg)	UV Exposed (deg)	% Change	P-Value
ABS	87.0 ± 7.2	61.7 ± 3.1	-29.0	<0.001
White acrylic	62.4 ± 7.4	70.3 ± 8.6	12.7	0.116
Clear acrylic	82.4 ± 4.9	52.9 ± 6.9	-35.8	<0.001
Delrin	80.9 ± 4.3	73.2 ± 3.2	-9.7	0.0048
Nylon	89.0 ± 1.5	62.7 ± 5.9	-29.6	<0.001
PC	88.0 ± 3.4	66.3 ± 5.5	-24.7	<0.001
PET	138.1 ± 3.0	81.3 ± 3.5	-41.1	<0.001
PP	86.6 ± 5.4	82.7 ± 1.8	-4.5	0.124
Teflon	113.9 ± 5.9	101.6 ± 3.6	-10.8	0.0015
UHMW	90.6 ± 6.0	84.0 ± 3.4	-7.3	0.0413

Table 2: Change in Root Mean Square (Sq) surface roughness (+/- SD) in select plastics after UV exposure.

Sample	Untreated Sq (µm)	UV Exposed Sq (µm)	Change (%)	P-Value
ABS	1.54 ± 0.26	1.81 ± 0.33	17.5	0.0703
White acrylic	1.22 ± 0.12	1.67 ± 0.92	36.9	0.1733
Clear acrylic	0.96 ± 0.21	0.89 ± 0.16	-7.3	0.4602
Delrin	1.78 ± 0.18	2.06 ± 0.15	15.7	0.0017
Nylon	1.59 ± 0.27	2.33 ± 1.71	46.5	0.2146
PC	1.08 ± 0.07	1.28 ± 0.24	18.5	0.0276
PET	7.77 ± 0.70	6.90 ± 0.39	-11.2	0.0045

<b>PP</b>	2.02 ± 0.16	1.84 ± 0.24	-8.9	0.0751
<b>Teflon</b>	4.54 ± 0.27	4.87 ± 0.67	7.3	0.1955
<b>UHMW</b>	3.89 ± 0.35	4.90 ± 0.95	25.9	0.0077

Table 3: Change in color for select plastics after exposure to UV energy.

<b>Sample</b>	<b>L*a*b, ΔE Value</b>	<b>ASTM Whiteness, % Change</b>
<b>ABS</b>	3.28	-12.23
<b>White acrylic</b>	10.66	-48.83
<b>Clear acrylic</b>	0.12	-0.49
<b>Delrin</b>	1.54	-7.10
<b>Nylon</b>	2.67	-9.45
<b>PC</b>	3.89	-17.52
<b>PET</b>	1.15	-5.82
<b>PP</b>	0.12	-0.51
<b>Teflon</b>	0.66	-3.37
<b>UHMW</b>	0.74	-3.04

Table 4: Change in material hardness (+/- SD) measured through nanoindentation before and after exposure to UV energy.

<b>Sample</b>	<b>Untreated (Mpa)</b>	<b>Treated (Mpa)</b>	<b>Change (Mpa)</b>	<b>P-Value</b>
<b>ABS</b>	265.2 ± 4.6	362.4 ± 6.9	97.2	<0.001
<b>White acrylic</b>	391.9 ± 10.0	374.9 ± 12.4	-17.0	0.0014
<b>Clear acrylic</b>	373.6 ± 2.5	351.4 ± 1.7	-22.2	<0.001
<b>Delrin</b>	395.3 ± 9.9	381.1 ± 12.8	-14.2	0.0061
<b>Nylon</b>	252.4 ± 7.1	253.3 ± 8.2	0.9	0.7737
<b>PC</b>	306.1 ± 6.1	323.7 ± 4.7	17.6	<0.001

<b>PET</b>	251.2 ± 18.5	218.1 ± 16.5	-33.1	0.0003
<b>PP</b>	223.2 ± 1.71	199.6 ± 1.51	-23.6	<0.001
<b>Teflon</b>	274.0 ± 50.7	226.6 ± 15.1	-17.3	0.0057
<b>UHMW</b>	204.4 ± 4.6	197.3 ± 0.3	-7.1	<0.001

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