

IBM Research: Science & Technology and Semiconductor Technology Research Overview



Outline

- **IBM Research Division - quick overview**

- **Semiconductor Technology Research (STR)**
 - Business Model
 - Roadmap
 - Collaboration

- **Science & Technology (S&T)**
 - Mission
 - Infrastructure
 - Research Programs
 - Collaboration

IBM Research Worldwide: Established 1945

Twelve Labs with Over 3,000 Researchers Around The World

Science & Solution
Strategy Labs

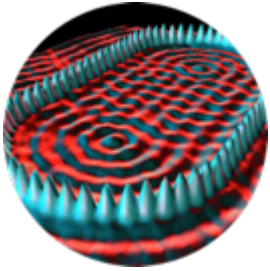
Labs Opened Since 2011



A Diversity of Disciplines

From Atoms to Service Science

Physics



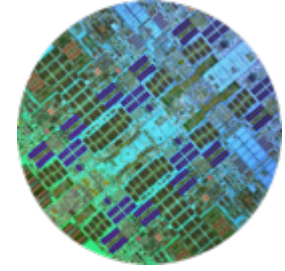
Chemistry



Materials Science



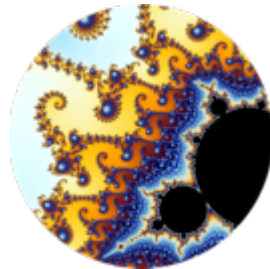
Electrical Engineering



Computer Sci.



Mathematical Sci. Behavioral Sci.



Service Science



A Legacy of World-Class Research For 70 Years

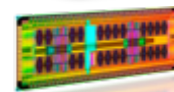


$D=B**2-4*A*C$



Typical mathematical formula:
 $D=B^2-4AC$
Equivalent FORTRAN statement:
 $D=B**2-4*A*C$

- 2016 Quantum Computing in the Cloud
- 2015 Quantum Computing: Error Detection
- 2015 23rd Consecutive Year of Patent Leadership
- 2012 Atomic Imaging (Charge Distribution, Bond Order)
- 2011 Watson System
- 2009 Nanoscale Magnetic Resonance Imaging (MRI)
- 2008 World's First Petaflop Supercomputer
- 2007 Web-scale Mining
- 2005 Cell Broadband Engine
- 2004 Blue Gene/L
- 2003 5 Stage Carbon Nanotube Ring Oscillator
- 2000 Java Performance
- 1998 Silicon on Insulator (SOI)
- 1997 Copper Interconnect Wiring
- 1997 Deep Blue
- 1994 Design Patterns
- 1994 Silicon Germanium (SiGe)
- 1990 Chemically Amplified Photoresists
- 1987 High-Temperature Superconductivity (Nobel Prize)
- 1986 Scanning Tunneling Microscope (Nobel Prize)
- 1980 Reduced Instruction Set Computing (RISC)
- 1979 Thin Film Recording Heads
- 1973 Winchester Disk Drive
- 1971 Speech Recognition
- 1970 Relational Database
- 1967 Fractals
- 1966 One-Device Memory Cell
- 1957 FORTRAN
- 1956 Random Access Memory Accounting Machine (RAMAC)



A Culture of Innovation – External Recognition

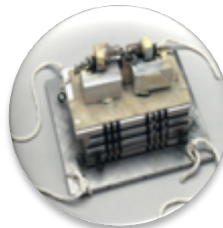
6 Nobel Laureates



1 Millennium
Technology Prize



2 Kavli Prizes



6 Turing Awards



10 US
National
Medals of
Technology



1 Emmy



2 U.S.
Presidential
Medals of
Freedom



5 US
National
Medals of
Science



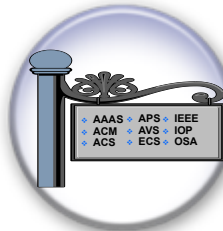
22 Members in National
Academy of Sciences



64 Members in National
Academy of Engineering



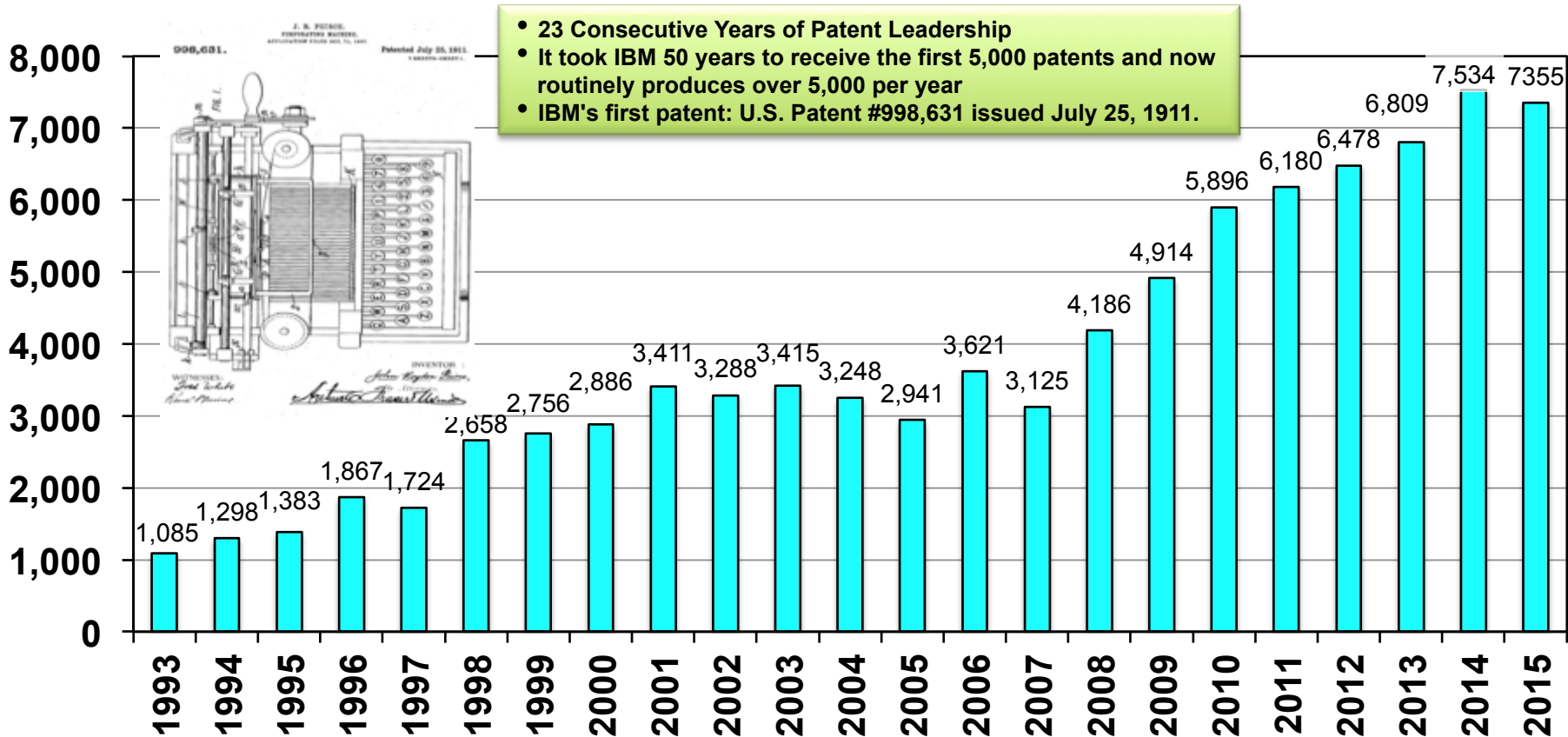
> 400 Professional
Society Fellows



20 Inductees in National
Inventors Hall of Fame



Innovations That Matter Have Enabled an Unprecedented 23 Consecutive Years of IBM Patent Leadership



Evolution of IBM Research Business Model

Business Model Evolves as Business Conditions Change In Order for IBM Research to Remain Essential to the IBM Company

1970's

- Corporate funded research agenda
- Technology transfer

1980's

- Collaborating across IBM
- Shared agenda
- Effectiveness

Joint Programs

Centrally Funded

1990's

- Work on client problems

Research in the Marketplace

2000's

- Industry-focused research
- Created Bus. Adv. For Clients

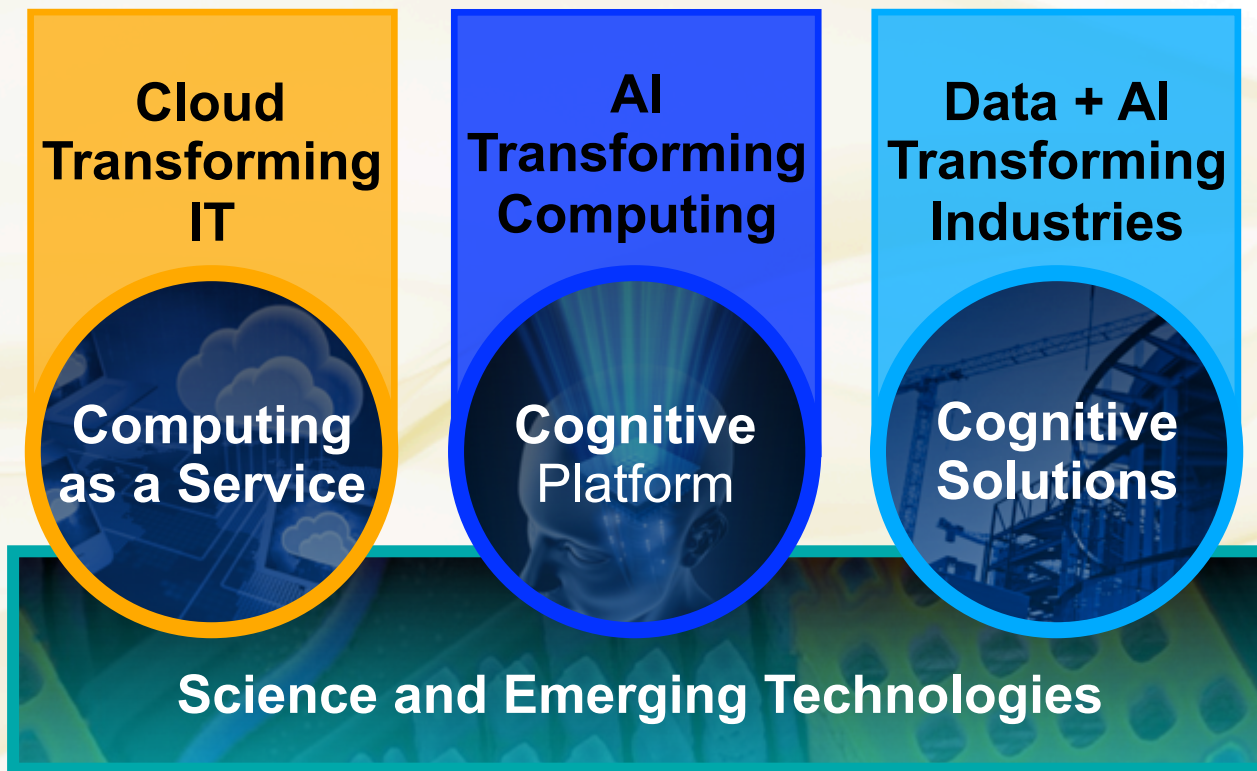
Client Business Research

2010's

- Collaborative Partnerships
- Emerging markets

Globalize & Engage

IBM Research: Aligned to Growth



IBM Relationship with GlobalFoundries

Acquisition of IBM's Semiconductor Business by GLOBALFOUNDRIES is Completed

Armonk, N.Y. - 01 Jul 2015: IBM (NYSE: IBM) today announced that the acquisition of the company's global commercial semiconductor technology business by GLOBALFOUNDRIES has been completed.

With the closing of this transaction, **GLOBALFOUNDRIES becomes IBM's exclusive semiconductor processor technology provider for the next 10 years**, ensuring a long-term supply of semiconductors for IBM systems. IBM Research will continue its deep focus on fundamental semiconductor and material science research and systems innovation to drive IBM's leadership in mainframe, Power and storage systems as well as future cloud, big data and analytics systems.

"This announcement is the next step in our long-standing relationship with GLOBALFOUNDRIES. IBM continues to invest in systems leadership, innovation and talent for the long-term," said Tom Rosamilia, senior vice president, IBM Systems. "IBM is designing and developing IT systems for the digital era -- including servers, storage and middleware that will empower our clients to drive new workloads and new business models."

IBM expects its unparalleled semiconductor and materials research, which has delivered such breakthroughs as copper chips, silicon germanium and quantum computing research, to continue to advance its capabilities in systems for years to come.

IBM/GF Relationship Is Imperative to Future IBM Systems

GF Must Successfully Manufacture Microprocessors for IBM Mainframes / Systems

IBM is Committed to Hardware Research & Development

...let me be clear-we are not exiting hardware. IBM will remain a leader in high-performance and high-end systems, storage and cognitive computing, and we will continue to invest in R&D for advanced semiconductor technology.

Virginia Rometty, IBM CEO
IBM 2013 Annual Report
March 8, 2014

IBM is investing \$3 billion to push the limits of chip technology

Cloud and big data applications are placing new challenges on systems, just as the underlying chip technology is facing significant physical scaling limits.

IBM News Room
July 10, 2014

IBM Research Alliance Produces Industry's First 7nm Node Test Chips

Partners with GLOBALFOUNDRIES, Samsung and SUNY Polytech to Clear Path For Next Generation Semiconductors

IBM News Room
July 9, 2015

IBM Semiconductor Technology Research

Mission: Industry Leadership in Semiconductor Technology Research



Almaden, CA USA

Lithography Materials

Exploratory Physics
Integrated sensors
Intelligent Machines



Yorktown, NY USA

Quantum Computing
Neuromorphic Computing
MRAM & PCM
III-V & Si Photonics
Wearables



Haifa, Israel

mmWave Technology
THz passive imaging



Tokyo, Japan

Neuromorphic Sciences
Nano/micro systems for low power
IoT device minaturization
Optical Interconnects



Albany, NY USA

Center for Semiconductor Research
10nm / 7nm / Pathfinding
EUV Center of Excellence
New device architectures
III-V, 3DI, MRAM



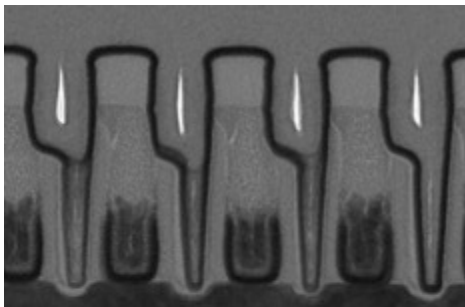
Zurich, Switzerland

Binnig & Rohrer Nanotechnology Center
III-V & Si Photonics
Low Power technologies
Quantum Technologies
Precision Diagnostics

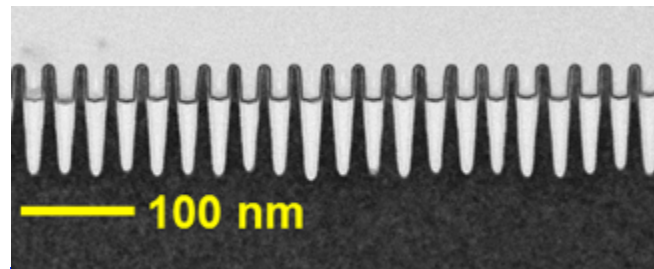
Industry 1st : IBM Semiconductor Technology Research 7nm Device Demonstration @ Albany with Early R&D Partners

Key Features:

- Fully Integrated build
- Sub 50nm gate pitch, 15nm Lpoly
- Sub 30nm fin pitch, dual channel
- Sub 40nm BEOL pitch
- Multiple EUV levels



Sub 50nm gate pitch w/ SA contacts



Sub 30nm pitch, dual channel fins

TECHNOLOGY

IBM Discloses Working Version of a Much Higher-Capacity Chip

By JOHN MARKOFF JULY 8, 2015

The New York Times

IBM's tiniest transistor casts big shadow on Intel

By Pete Carey | pcarey@mercurynews.com

San Jose Mercury News
BUSINESS

Moore's Law Lives On: How IBM Chip Pushes the Standard for Computing Power

Jul 10, 2015, 9:45 AM ET

By ALYSSA NEWCOMB via GOOD MORNING AMERICA

abc NEWS

IBM Leapfrogs Intel to 7nm

EUV FinFETs Use Germanium Channel

R. Colin Johnson
7/9/2015 00:01 AM EDT

EE Times

IBM'S ULTRADENSE COMPUTER CHIP

- USES 7 NM (NANOMETER) TECHNOLOGY
- SILICON GERMANIUM CHANNEL TRANSISTORS
- EXTREME ULTRAVIOLET LITHOGRAPHY INTEGRATED AT DIFFERENT LEVELS
- PART OF \$3BN INVESTMENT IN CHIP R&D OVER 5 YEARS

Bloomberg

Will IBM's Ultra-Dense Chip Be A Game Changer?

TECH

IBM Reports Advance in Shrinking Chip Circuitry

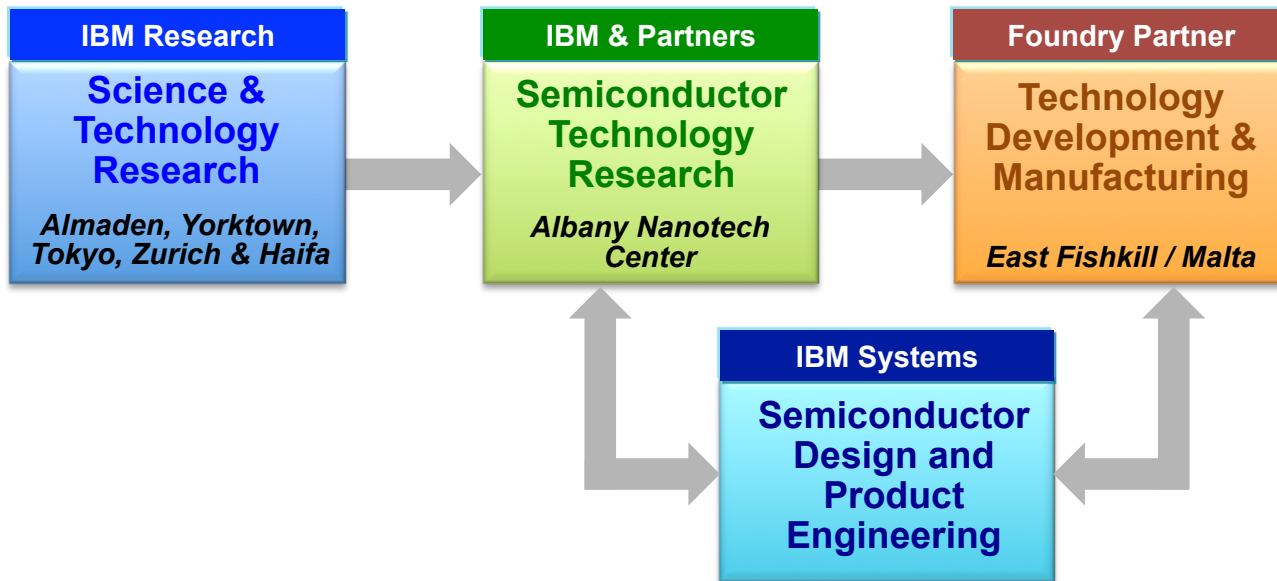
Prototypes signal the industry is continuing to make progress in developing smaller circuitry

THE WALL STREET JOURNAL

THE BEST THING ABOUT IBM'S SUPER-CHIP? IT'S NOT FROM INTEL WIRED

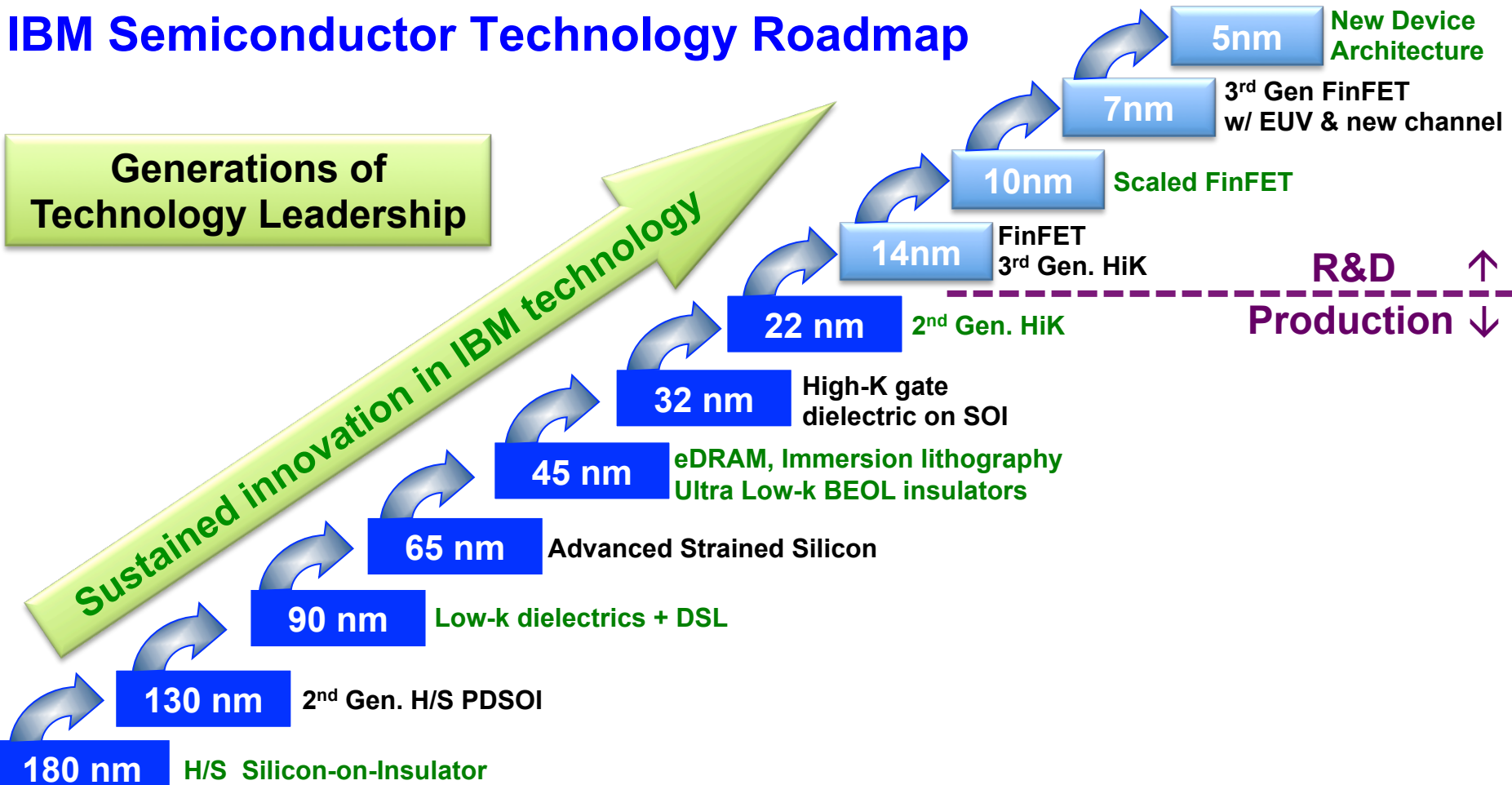
IBM Semiconductor Technology Business Model

- IBM is focusing on *Industry Leadership in Semiconductor Technology Research*, and will transfer the results to *manufacturing partner* with a leading edge, *at-scale fab*



NET: Path for IBM Research Technologies to Market Through Manufacturing Foundry Partner

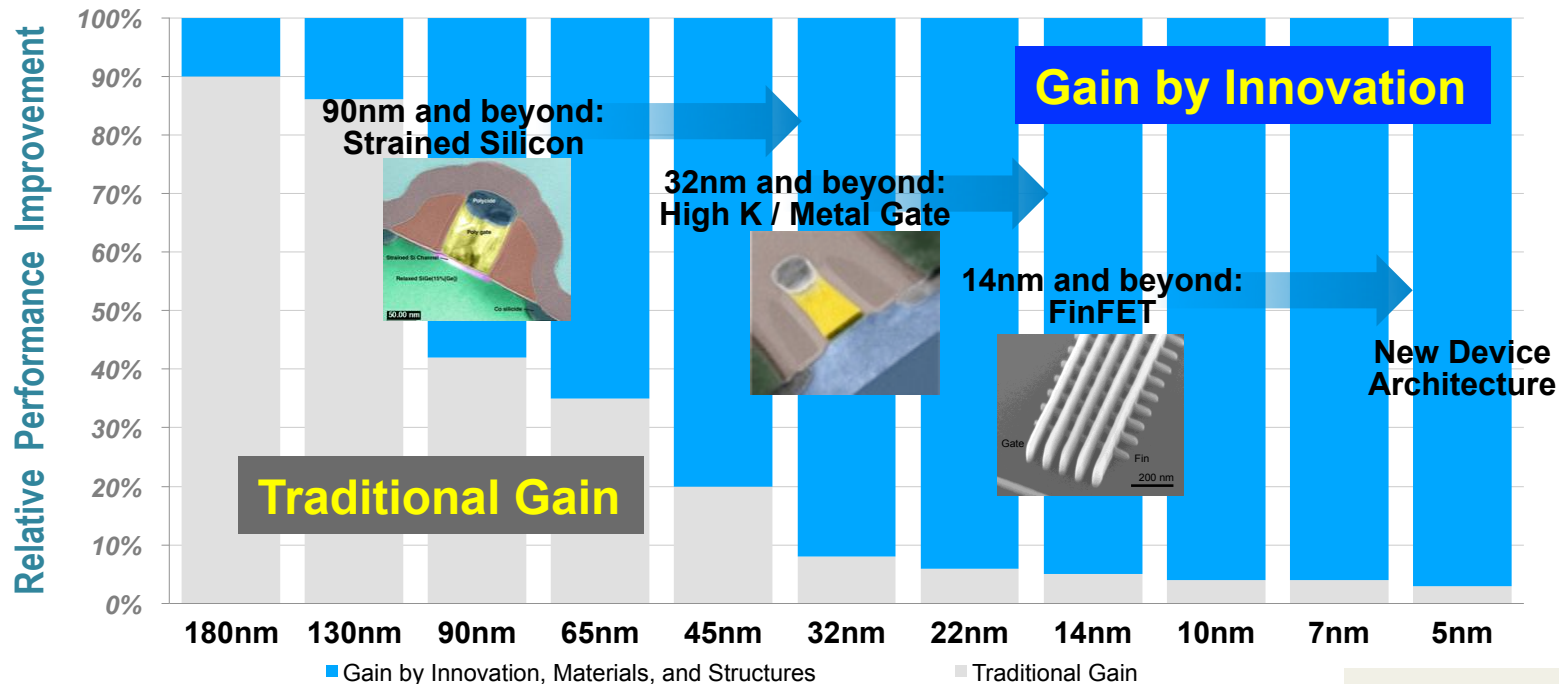
IBM Semiconductor Technology Roadmap



Scaling vs. Innovation

Driving the innovation pipeline is critical as the benefits from traditional scaling decline

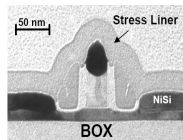
Semi-conductor materials and device innovation



Prior to 90nm: performance improvement was from scaling ... Now: innovation, materials and structures are key

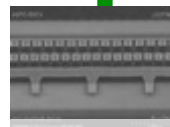
Semiconductor Roadmap: Technology Innovations Continue Performance Gains

Extending Si CMOS

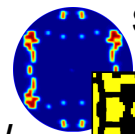


Strain Layers

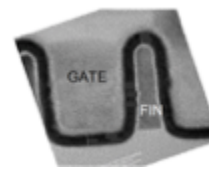
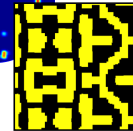
High-k / Metal Gate



Interconnects /
ULK Dielectric

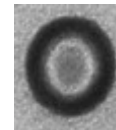


SMO



FINFETs

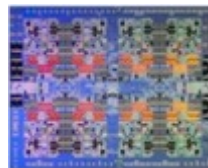
Si Nano-wires



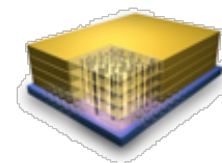
Subsystem Integration



eDRAM



3Di



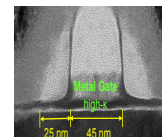
MRAM, PCM for SCM



Silicon Photonics



Non-Si FET

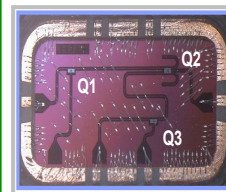


III/V



Carbon Electronics

Beyond FET



Beyond Von- Neumann Architectures

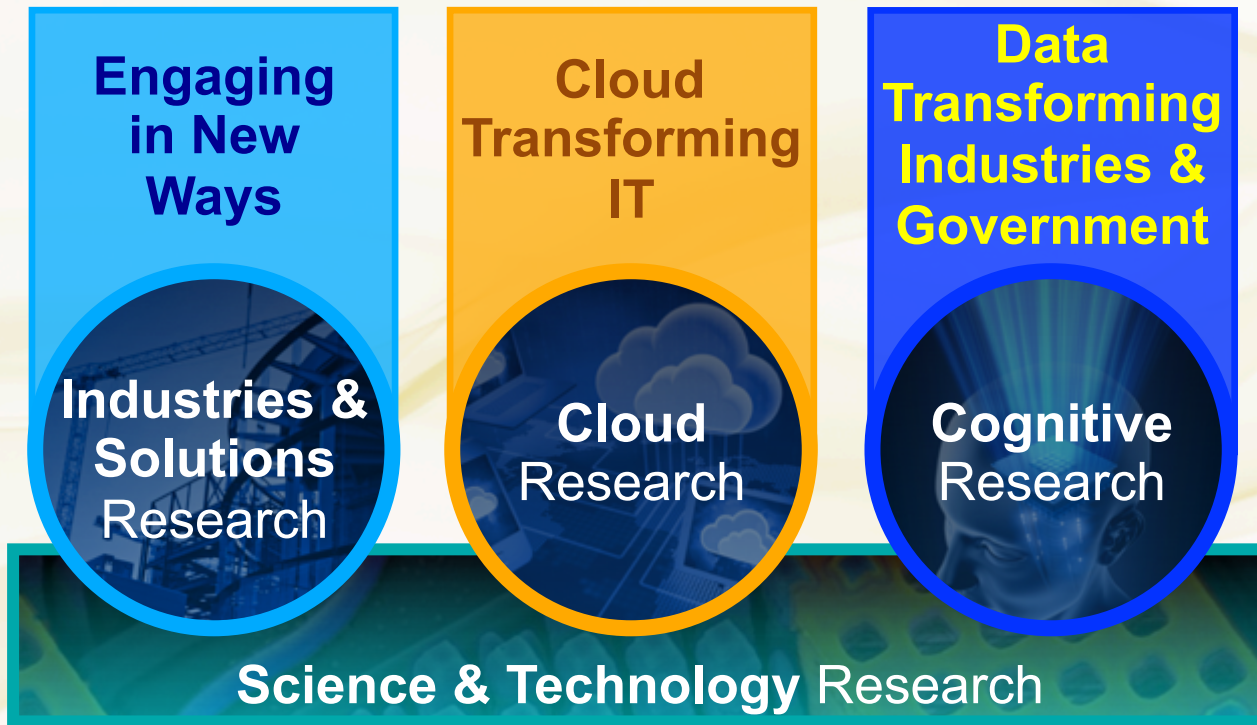


Outline

- **Semiconductor Technology Research (STR)**
 - Business Model
 - Roadmap
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- **Science & Technology (S&T)**
 - Mission
 - Infrastructure
 - Research Programs
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Science & Technology (S&T) is the Foundation for IBM Research



IBM Research Science & Technology Mission

Provide **IBM Systems & Cloud** with competitive advantages delivered through leadership in materials and processes, packaging, logic and memory devices, I/O and computation subsystems

Create **new growth opportunities** for **IBM and our partners** by advancing the frontiers of information technology through the physical sciences and hardware innovations



Yorktown, NY
USA



Almaden, CA
USA



Zurich
Switzerland



Tokyo
Japan

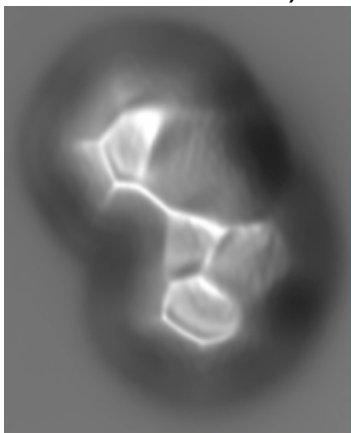


Haifa
Israel

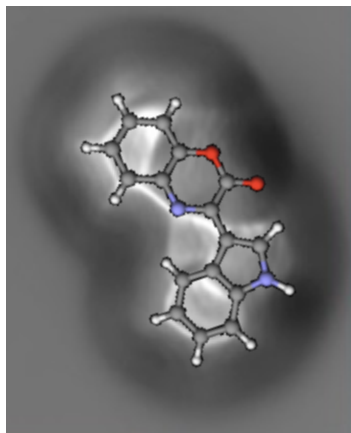
Structural Analysis of New Organic Molecules

Providing the Ability to Rapidly and Directly Determine Structures of New Molecules Not Determinable by Other Analysis Methods

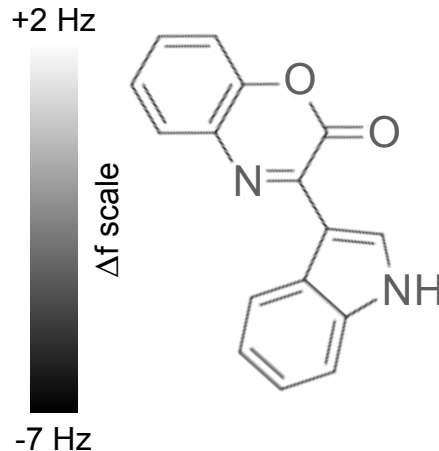
- **Molecules:** Metabolite from *Dermacoccus abyssi* collected in the Mariana Trench at 10898 m depth
 - Composition determined from mass spectrometry: $C_{16}H_{10}N_2O_2$
 - Structure not known (x-ray crystallography not possible due to lack of material)



AFM Measurement,
Constant Height, 3D
Representation



AFM Measurement,
Molecular Model
Overlaid



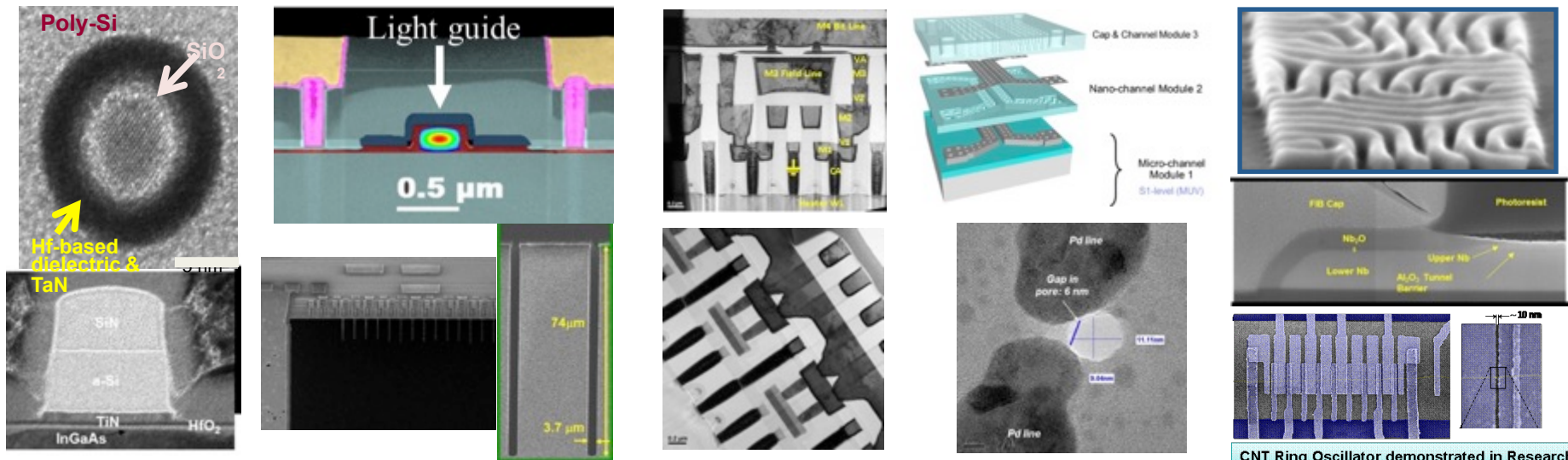
Proposed Molecular Structure:
Cephalandole A



L. Gross et al., Nature Chem. 2(10), 821 (2010)

Microelectronics Research Laboratory (MRL)

MRL offers state of the art processing and the unique opportunity to utilize existing CMOS technology and further integrate novel processes to build nanofabrication capabilities not available anywhere else



**Silicon nanowires,
III-V devices**

**Photonics, 3D
integration (TSV)**

**Non volatile
memory (PCM,
MRAM)-integration
of new materials**

**Nanochannel
electrodes for
sensing
biomolecules**

**New devices and
nanopatterning: Directed
self assembly, CNT,
QUBIT**

A sample of MRL Capabilities...

Science & Technology Strategic Imperatives

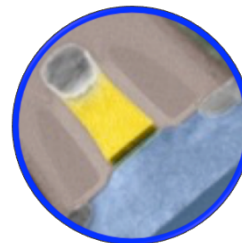
IBM is investing \$3 billion to push the limits of chip technology

10 July 2014

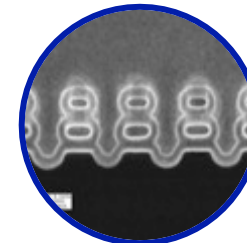
Cloud and big data applications are placing new challenges on systems, just as the underlying chip technology is facing significant physical scaling limits.

- **New materials and devices to extend core logic, memory & I/O technology roadmaps**

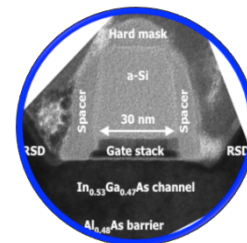
- **Continue silicon scaling**



Scaling: 22, 14, 10, 7, 5 nm Nodes

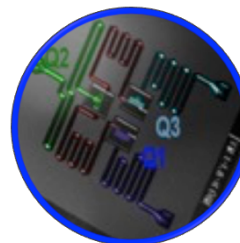


Gate All Around Devices

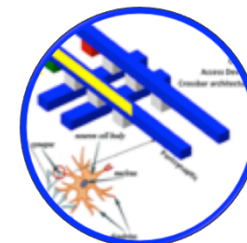


III/V Devices

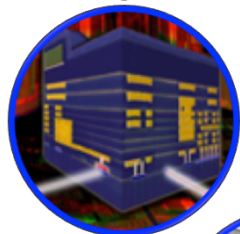
- **New computing devices and architectures**



Quantum Computing



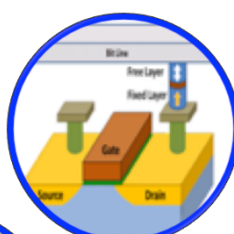
Cognitive Computing



Silicon Photonics



Carbon Devices



MRAM



PCM



3D

Architectures, Circuits & Devices – Roadmap For Cognitive Computing

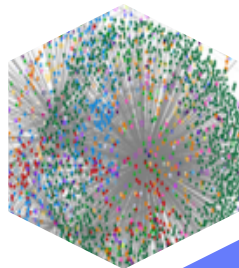


Kailash Gopalakrishnan

Cognitive Roadmap and The Need for New Architectures & Technologies

$> 10^{18}$
Flops
for Image Classification

Watson Health
Watson Analytics
Robotics
Education



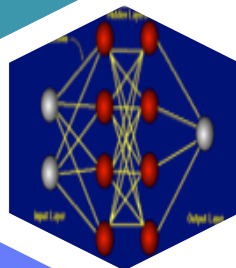
Graph Analytics

Security, Fraud Detection
Genome Analysis
Social Network Analytics
Knowledge Graphs

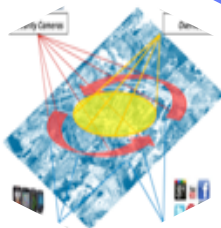
$100x$
size increase
in past 5 years

$> 10^7$ hrs
For Speech Training
In 1000's of languages

Machine Learning



> 100 MW
to process
YouTube videos
from a single day



Video Analytics

Multimodal Analytics
- Object recognition
- Complex video analytics
- Correlation and stitching

- Cognitive Workload computational requirements growing significantly.
- Saturation in Silicon technology, circuit & architectural performance

Challenging Assumptions of the past era: Accelerators & Approximations



Cognitive Application Analysis

- Deep Learning, Machine Learning, Robotics

Exploitation of Current Accelerators

- FPGA, GPU, Synapse

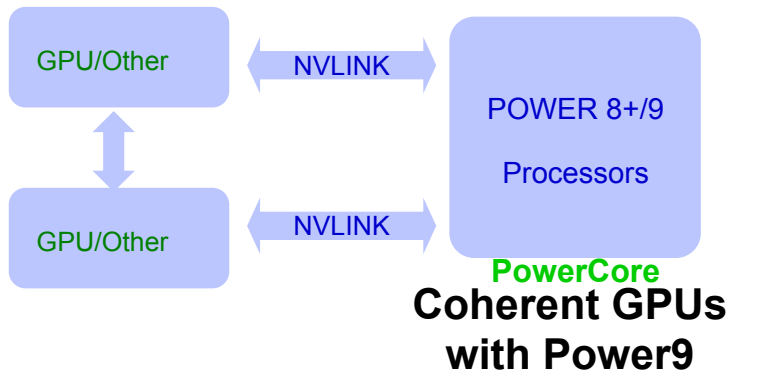
Design of New Accelerators for the Cognitive Era

Approximate Architectures

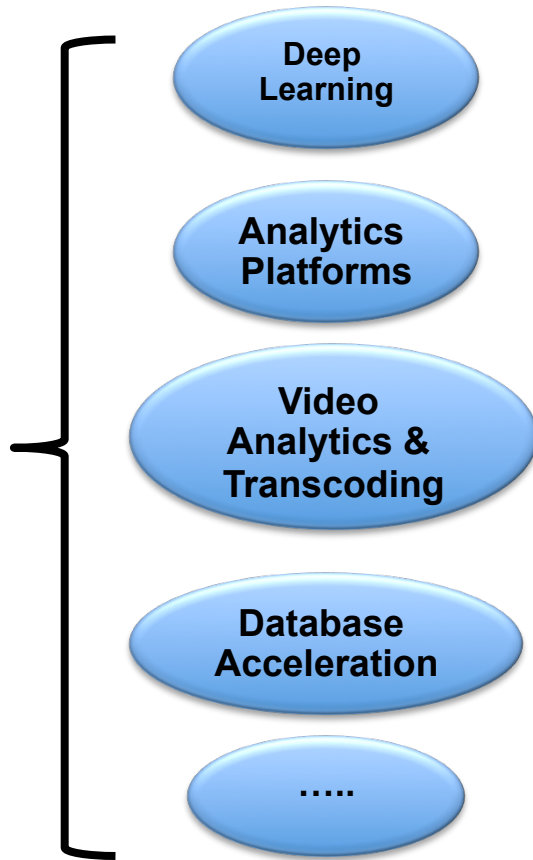
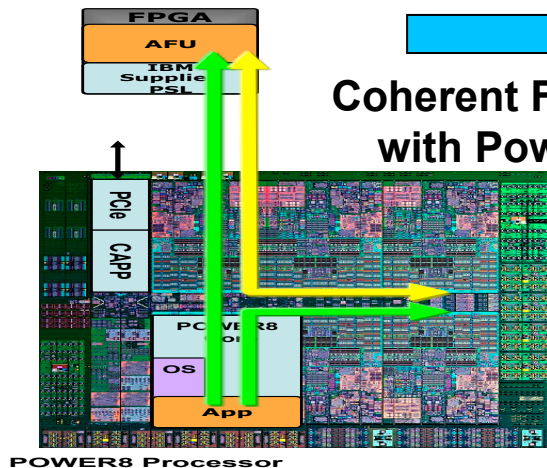
Approximate Circuits, Devices & Memory

- Application analysis & profiling is the first step towards understanding bottlenecks in today's (optimized) implementations.
- Exploitation of commercially available accelerators – FPGA, GPU etc – to get ~ 5-20X in performance over CPU.
- Design of new accelerator microarchitectures that overcome the bottlenecks & programming-model challenges of today's accelerators.
- Further 10-100X improvement – exploiting approximations in synchronization, precision & perforation over current accelerators.
- Extending approximations down to the circuits & device level – analog computing, computing-in-memory, approximate circuit design & synthesis.

Exploitation & Challenges with FPGAs & GPUs



Coherent FPGAs with Power8



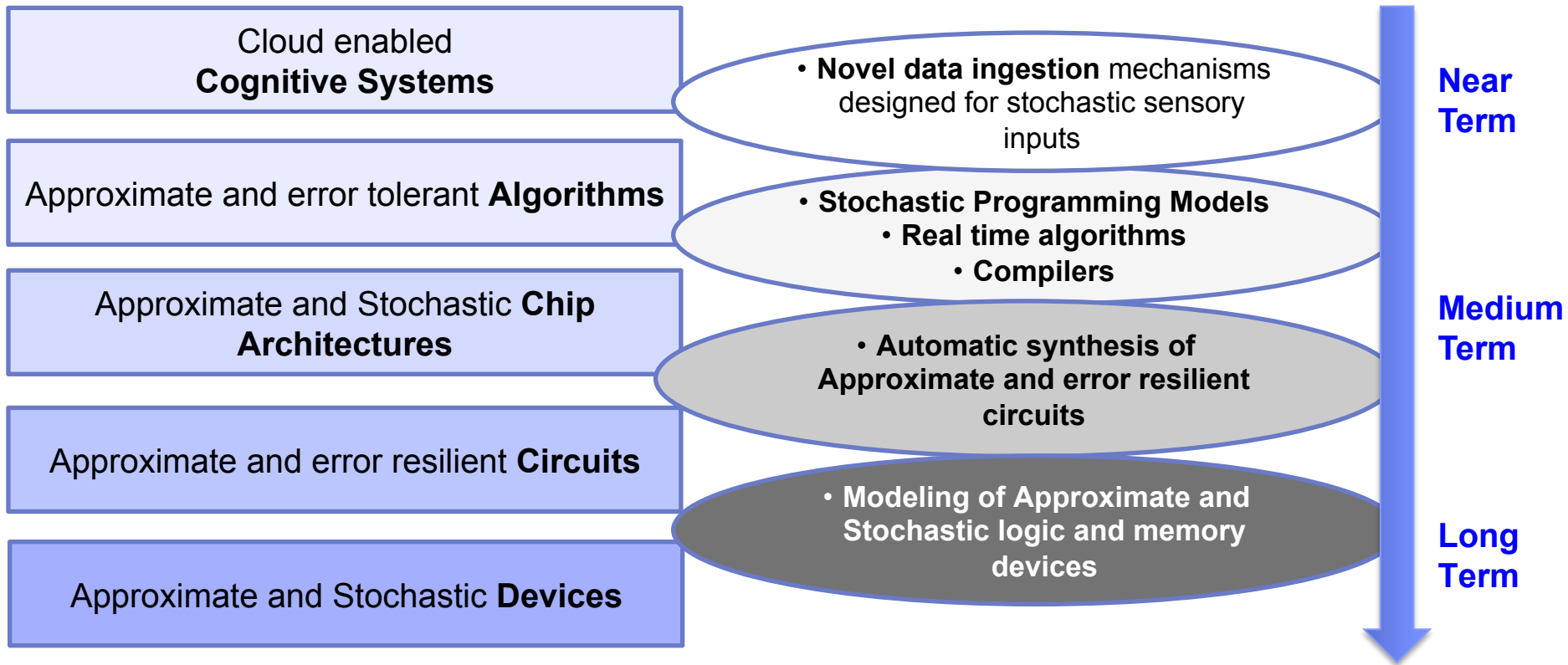
Advantages:

- 5-20X Improvement in performance

Challenges:

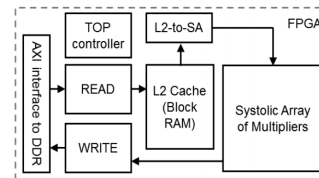
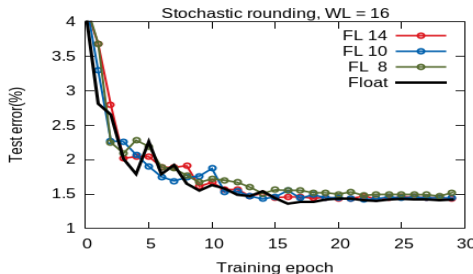
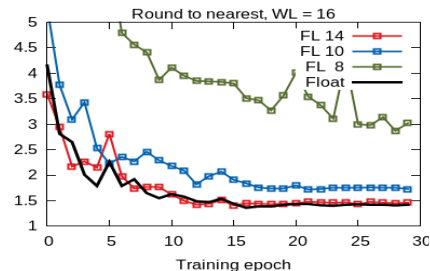
- Works only for simple applications (not fragmented code)
- Programming Model Challenges
- Cost of Offload
- SW Debug / Development

Approximate Computing Stack for Cognitive Applications

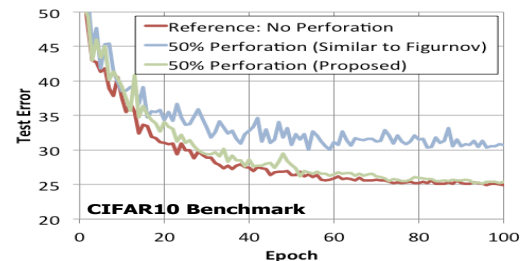
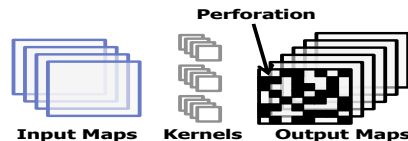


Approximate Computing for Deep Learning

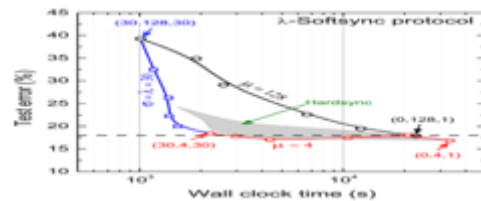
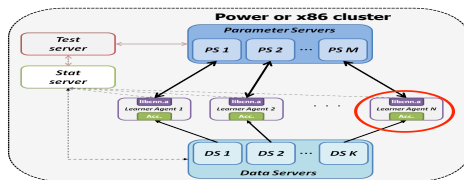
Role of Reduced Precision



Role of Loop Perforation



Role of Relaxed Synchronization



- Overall 10-100X Performance gains possible by exploiting approximations across the stack
- Robotics, Graph and other Applications currently being studied

Going Deeper In the Stack with Approximations...

There is plenty of room at the bottom – for exploitation!

▪ **Approximate Systems Topologies**

- Approximate accelerators.
- Relaxed Cache Coherency & Consistency

▪ **Approximate Systems & Circuit Topologies**

- Approximate Multipliers & Adders
- Approximate Circuit Topologies
- Synthesis of Approximate Circuits

▪ **Approximate Computing Mechanisms**

- Approximate (Analog) Computing & other logic devices
- Approximate memory cells (SRAM / DRAM / PCM)
- Approximate Storage
- Stochastic Computing techniques
- Neuromorphic Computing

▪ **Stochastic Information Processing Fabrics**

- CNT
- RRAM / PCM etc



IBM Quantum Computing

T.J. Watson Research Center, Yorktown Heights

“**NATURE ISN'T CLASSICAL,**
DAMMIT, AND IF YOU WANT TO MAKE
A SIMULATION OF NATURE, YOU'D
BETTER MAKE IT QUANTUM
MECHANICAL, AND BY GOLLY, IT'S A
WONDERFUL PROBLEM, BECAUSE IT
DOESN'T LOOK SO EASY.”

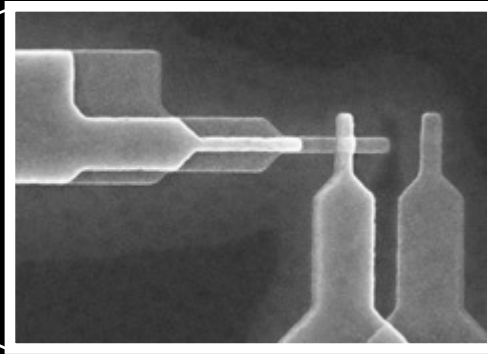
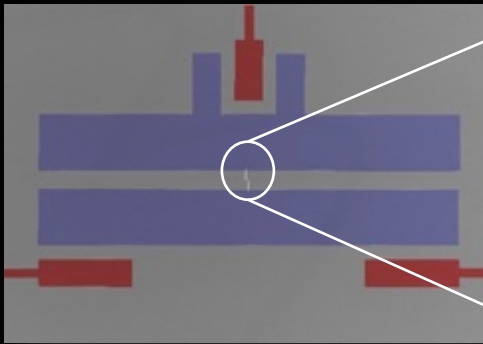
- RICHARD P. FEYNMAN



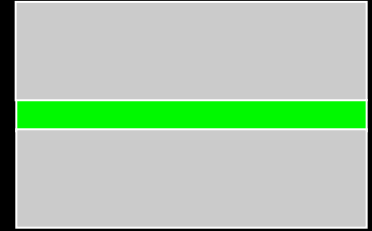
The two quantum principles

1. **Quantum measurement:** observing a state disturbs it, and returns only partial information about the state (**uncertainty principle**).
2. **Quantum entanglement:** Two systems can exist in an **entangled** state, causing them to behave in ways that cannot be explained by supposing that each particle has some state of its own.

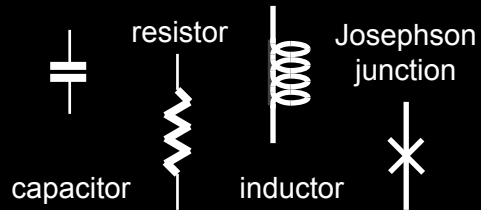
SUPERCONDUCTING QUBIT HARDWARE AT IBM



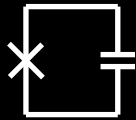
aluminum
 ~1nm barrier,
 Al_2O_3
 aluminum



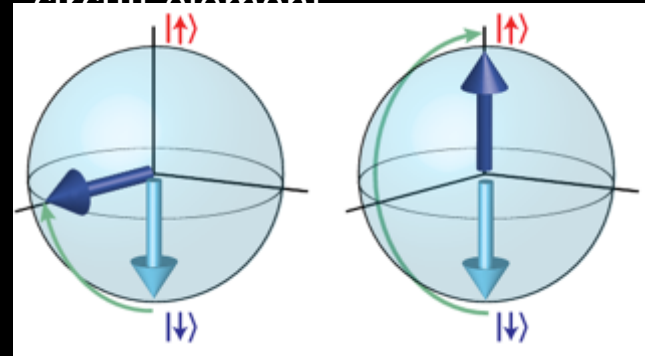
Optical micrograph of a “transmon” superconducting qubit fabricated at IBM
Circuit elements



‘anharmonic’ oscillator

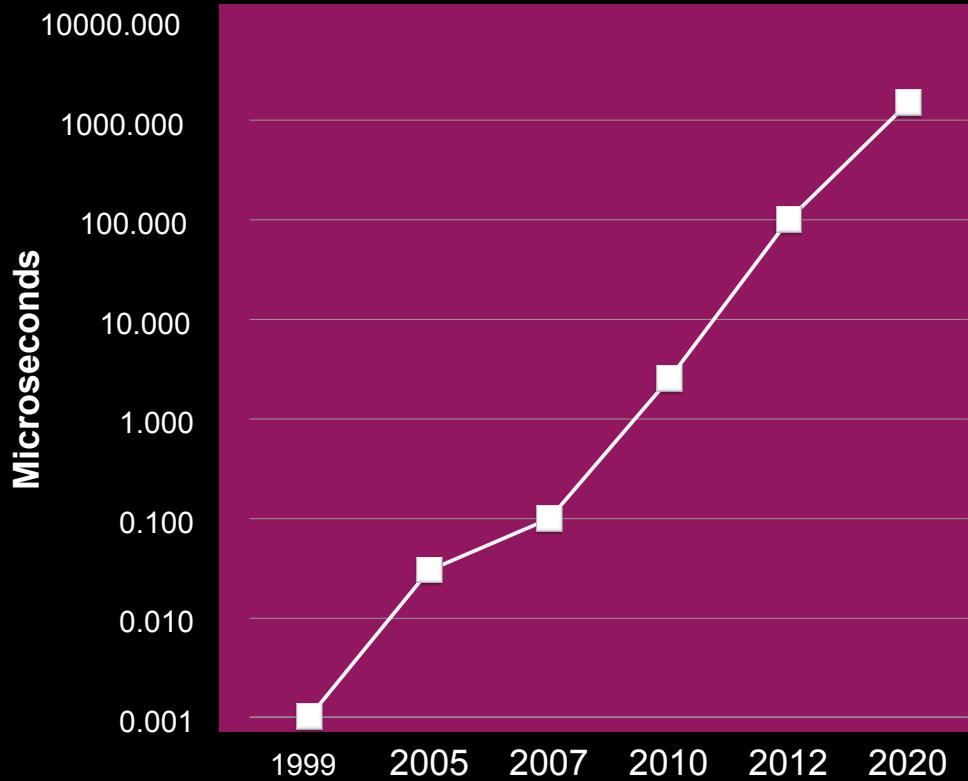


Josephson junction is a non-linear inductor
 circuit element



Use microwaves (5 Gigahertz) to control and operate

COHERENCE PROGRESSION



The New York Times

TECHNOLOGY

I.B.M. Researchers Inch Toward Quantum Computer

By KENNETH CHANG FEB. 28, 2012

I.B.M. is jumping into an area of computing that has, until now, been primarily the province of academia: the quest to build a quantum computer.

Province of academia: the quest to build a quantum computer.

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By KENNETH CHANG FEB. 28, 2012

Computer

I.B.M. RESEARCHERS INCH TOWARD QUANTUM

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IBM BUSTS RECORD FOR 'SUPERCONDUCTING' QUANTUM COMPUTER

COMPUTER
'SUPERCONDUCTING' QUANTUM
IBM BUSTS RECORD FOR

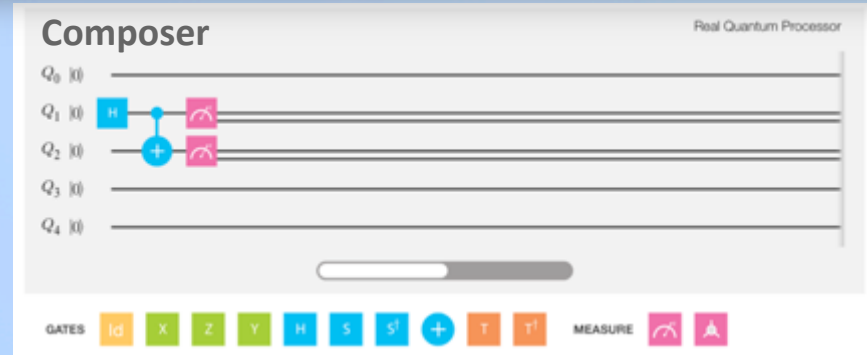
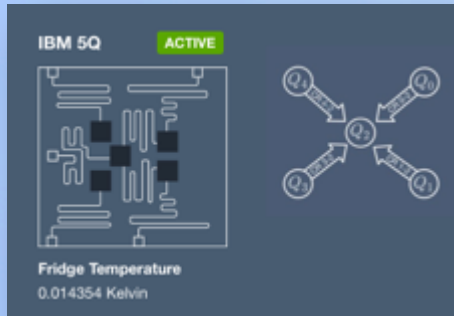
The IBM Quantum Experience

Launched May 4, 2016

Users from 113 countries around the world



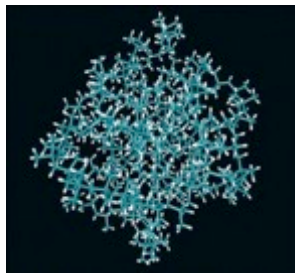
5 qubit processor on the cloud



Near-term applications in a post-quantum world

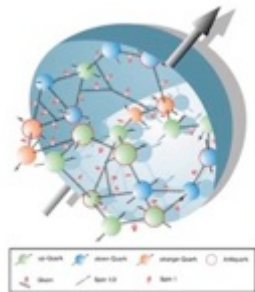
Fully fault-tolerant universal quantum computers are still a long way away, but soon beyond 50 qubits, we will be in a post-quantum world

Quantum Chemistry



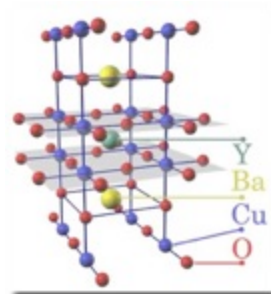
Molecule simulation, bond properties, electronic structure

Quantum Chromodynamics



Hadron simulation, high energy physics, nuclear physics

Condensed Matter Physics



High Tc superconducting materials

Quantum enhanced optimization



e.g. Travelling salesman-like problems (constrained satisfaction)

Through IBM enabled by the Quantum Experience, become a part of this new age of discovery

QUANTUM APPLICATIONS



Cryptography



Designing Better Drugs
& New Materials



Machine Learning



Searching Big Data

Thank You!

