



HEXAGON

AM Data and Innovation

Michael Taylor

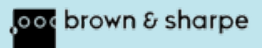
Lead Consulting Engineer

Virtual Manufacturing & Costing, Hexagon

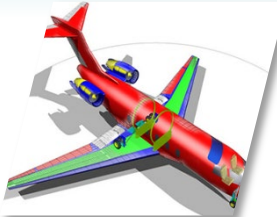
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Hexagon Manufacturing Intelligence

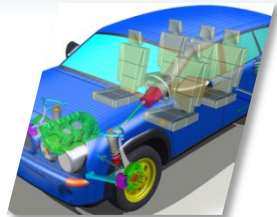
Portfolio spans the physical and virtual worlds



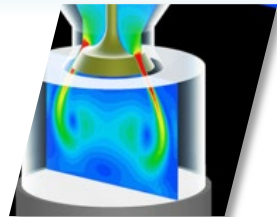
Design & Engineering



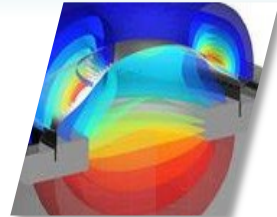
Structural analysis



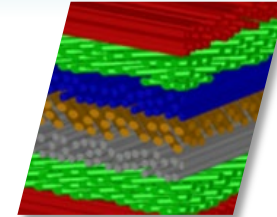
Multibody dynamics



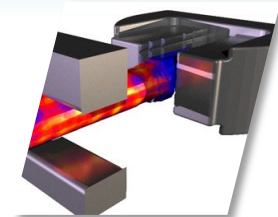
Thermal & fluid dynamics



Acoustic simulation

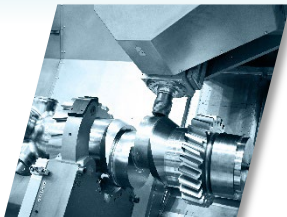


Materials modeling



Manufacturing process simulation

Production Software



Production machining



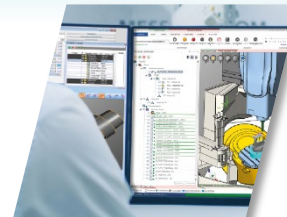
Mould & die design and manufacturing



Sheet metal fabrication



Woodworking

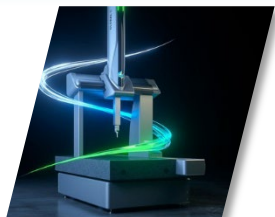


CNC simulation



Factory automation

Metrology



Dimensional analysis



Metrology-assisted manufacturing



Robot & machine calibration



Reverse engineering

Additive Manufacturing Portfolio

Process Simulation

Simufact Additive

- L-PBF / EB-PBF
- MBJ

Simufact Welding

- Arc & Laser DED

Digmat AM

- FDM / FFF / CFF
- SLS

Metrology

Hardware

- Laser Scanners
- Structured Light
- Laser Trackers
- CMMs

Software

- Inspire
- PC-DMIS
- Spatial Analyzer

Analysis

Volume Graphics

- Computed Tomography (CT) Inspection
- AM geometry compensation

Apex GD

- Generative Design

Data Management

Sim Manager

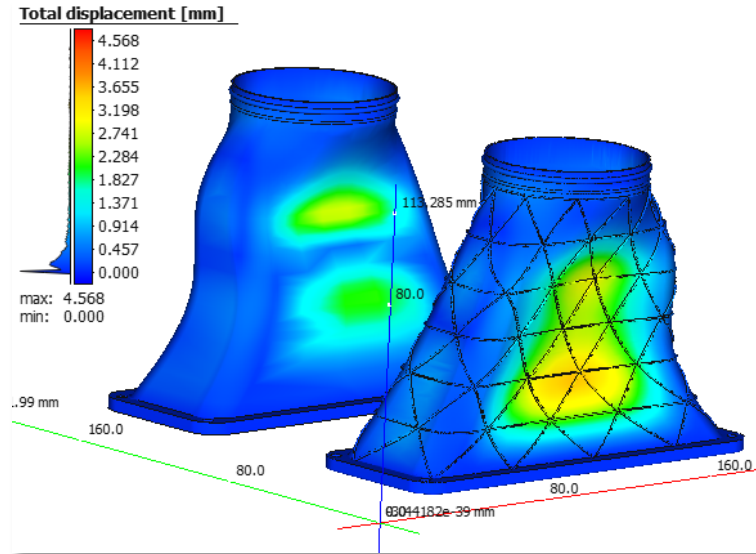
- Simulation Process and Data Management (SPDM)

Material Center

- Materials Lifecycle Management (MLM)

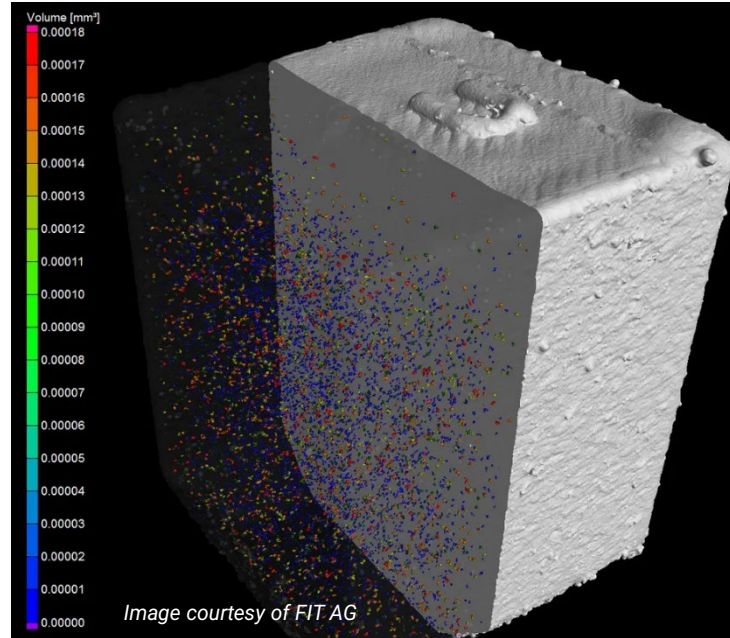
Additive Manufacturing Portfolio

Frontline Metal AM Tools



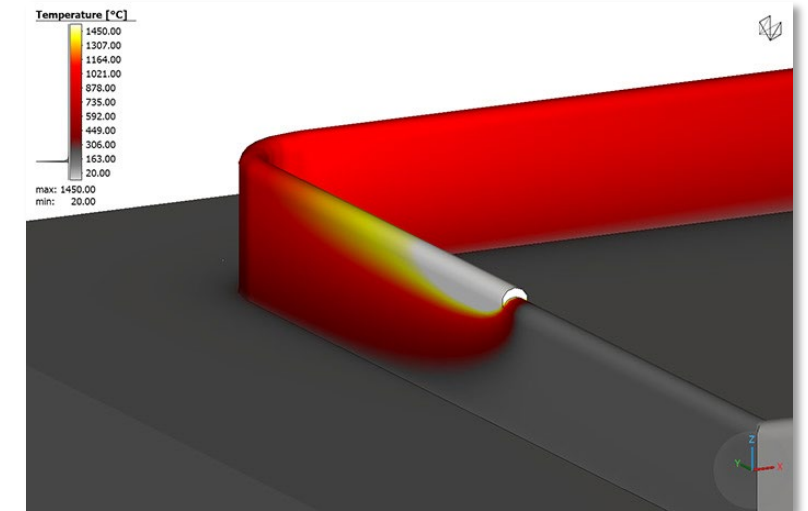
Simufact Additive

- L-PBF Process
 - Distortion & support optimization
- MBJ Sinter Process
 - Shrinkage & distortion optimization



Volume Graphics

- CT Inspection
 - Full metrology suite
 - Analysis tools for powder, foam, lattice, porosity, inclusions
- AM Geometry Correction
 - Scan-based compensation for AM input files

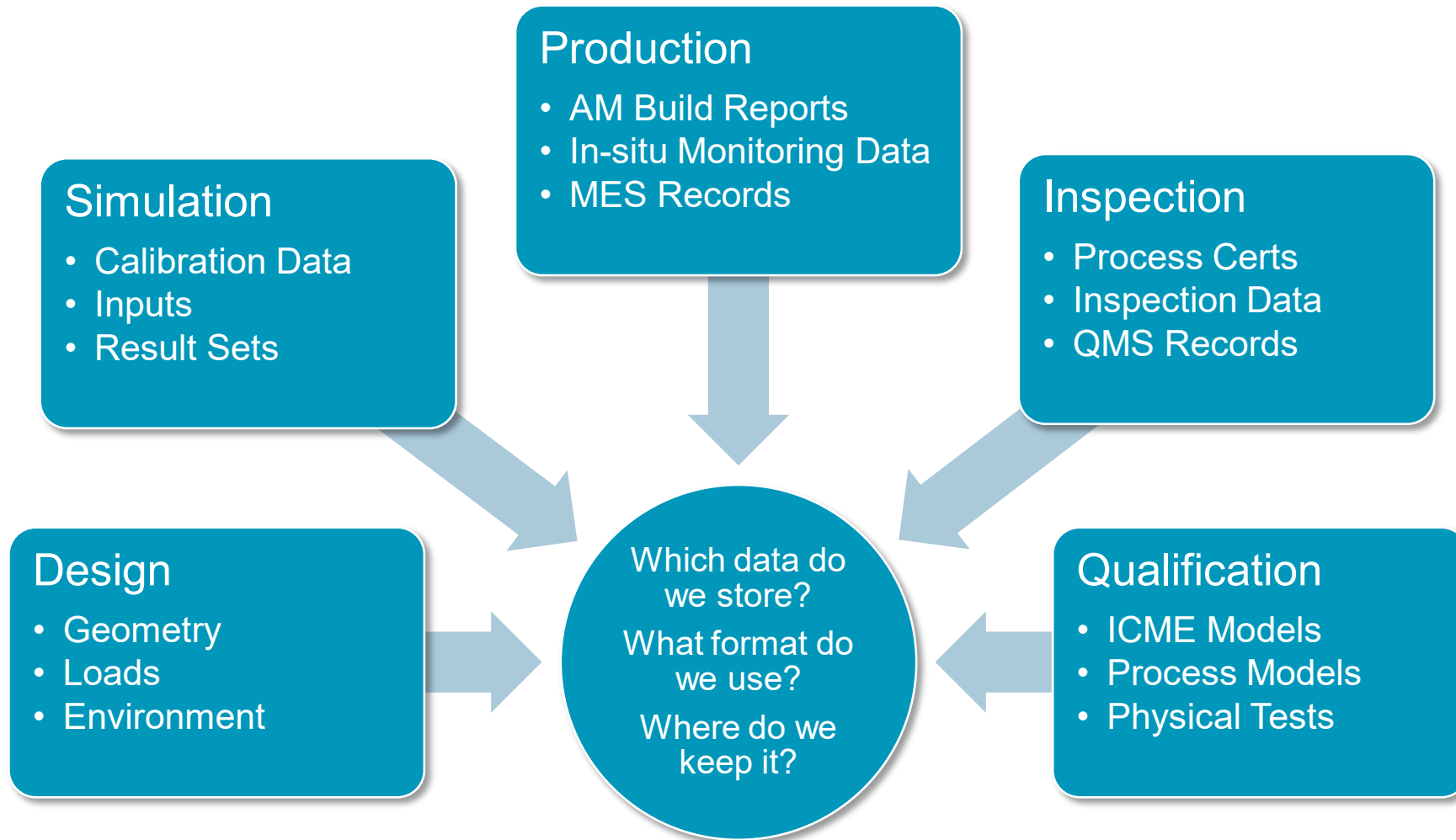


Simufact Welding

- DED Process
 - GCode driven
 - Distortion prediction

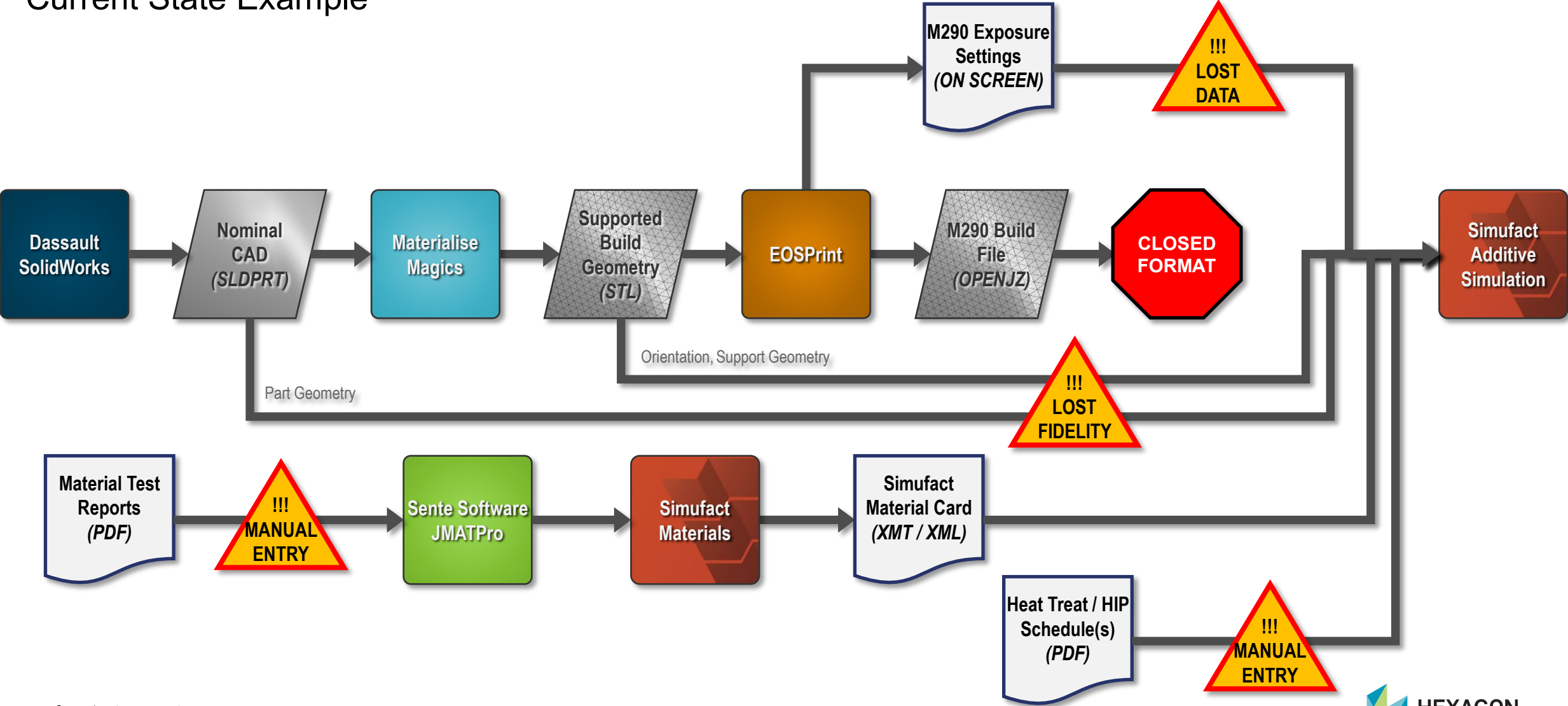
The AM Data Headache Harmonization Issue

Many generators, many consumers, few standards



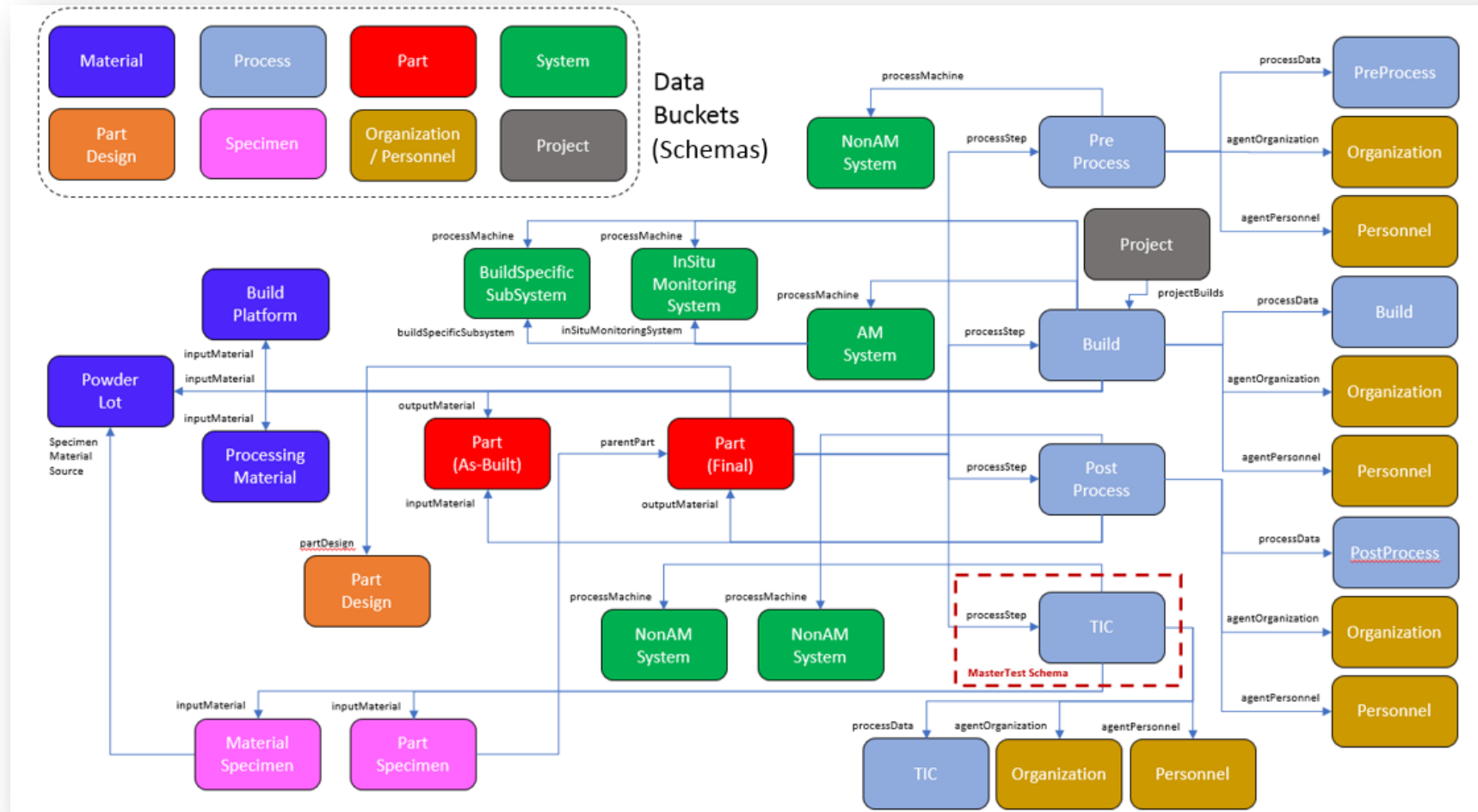
L-PBF Simulation Input Data Flow

Current State Example



A Better Way

Adoption of a Standardized Data Model



Common Data Model (CDM) Relationships in Material Center

CDM

- Common Data Model
- Generalized AM data schema

CDD

- Common Data Dictionary
- Process-specific terms & fields

CDEF

- Common Data Exchange Format
- Language for data transfer

Extensible to incorporate:

- Simulation data sets
- New AM processes
- More build parameters
- New in-situ monitoring data

What's to gain?

- AM needs large data sets to move forward
- Users will always select hardware & software that fits their needs
- Many AM “Holy Grails” are only achievable through integrated workflows
 - Rapid qualification and “Born Certified” hardware
 - Closed loop and sophisticated process controls
 - Process-aware design optimization
 - Spatially-dependent material properties
 - Simulation as a quality tool for build anomaly analysis

Thank You