

## HISTORICAL PERSPECTIVE ON THE DEVELOPMENT OF CF<sub>3</sub>I

Douglas S. Dierdorf  
Applied Research Associates, Inc.  
Gulf Coast Division  
Panama City, FL USA

Juan A. Vitali  
United States Air Force, AFRL/MLQC  
Tyndall AFB, FL USA

### ABSTRACT

CF<sub>3</sub>I is unique among the commercially available halon options in being a chemically active agent with fire extinguishing mechanisms and effectiveness essentially equal to the halons it replaces. CF<sub>3</sub>I is on the EPA SNAP list as a suitable replacement for Halon 1301 as a total-flood agent for use in normally unoccupied areas. In addition, CF<sub>3</sub>I is on the SNAP list as a Halon 1211 replacement for streaming application for nonresidential uses.

CF<sub>3</sub>I was originally synthesized by the British fluorine chemist Emeléus in 1948. The first testing of CF<sub>3</sub>I for fire extinguishing potential occurred during the Army–Purdue Study (publ. 1950). That study actually measured mass effectiveness for inhibiting ignition of heptane vapor, CF<sub>3</sub>I was rated as rather poor performer compared to CF<sub>3</sub>Br due to its higher molecular weight. CF<sub>3</sub>Br, selected as the most promising compound, became the dominant fire extinguishing agent Halon 1301. Basic spectroscopic and thermodynamic properties for both CF<sub>3</sub>I and CF<sub>3</sub>Br were determined in the early 1950s. While CF<sub>3</sub>Br was rapidly accepted for commercial application as a fire extinguishing agent, CF<sub>3</sub>I remained essentially a laboratory reagent for synthesis of trifluoromethyl derivatives of a wide variety of compounds. In the early 1960s, Peninsular Chemical Research, Inc. commercialized a very small-scale production route to fulfill these lab requirements. The successors of this firm continue to supply research quantities (typically 100 g) quantities to industry at very high prices.

The expansion of the Montreal Protocol to halt halon production and effectively ban HBFCs, large weight/volume penalties for HFCs, and the atmospheric lifetime concerns appearing for the PFCs, led NMERI and others to search for “second generation” halon replacements. The identification of CF<sub>3</sub>I as the primary candidate for early scale-up for field-testing resulted in the formation of the “Ad Hoc CF<sub>3</sub>I Working Group” (1993). This unprecedented alliance of end users, chemical producers, military, and academic labs resulted in a rapid assessment of key physical, chemical, and toxicological properties of CF<sub>3</sub>I. By mid 1994, essential data had been obtained and cardiotoxicity concerns identified. While it was apparent that CF<sub>3</sub>I would not be the “son of wonder gas” for occupied space flooding applications, two separate corporate organizations decided to attempt to commercialize CF<sub>3</sub>I. Approximately the same time, CF<sub>3</sub>I was identified as 1 of the 3-4 down-selected candidates for the aircraft engine and dry bay evaluation. These efforts have laid the groundwork for current applications of CF<sub>3</sub>I in marine, aviation, and land based environments where the highest level of clean agent extinguishing effectiveness is still required.

The detailed presentation includes a review of the regulatory and commercial results that result in the ongoing efforts to broaden the range of CF<sub>3</sub>I applications.