

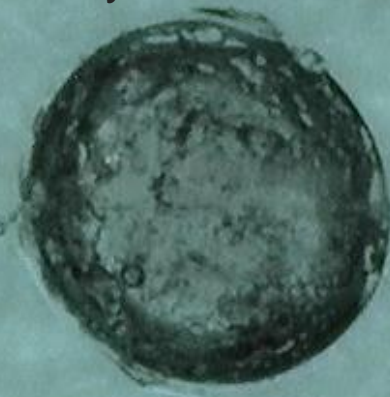
Quantification of Bubble Defects in Candidate Reference Material Glasses: **Bubble Trouble Part II**

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Outline

- Glass in forensic investigations
- Instruments/methods in glass analysis
- Sources of variability
- Limitations of current standards
- Quantification of defects in candidate microanalysis standards

Certain equipment, instruments, software, or materials are identified in this paper to specify the experimental procedure adequately. Such identification is not intended to imply recommendation or endorsement of any product or service by NIST, nor is it intended to imply that the materials or equipment identified are necessarily the best available for the purpose. These opinions, recommendations, findings, and conclusions do not necessarily reflect the views or policies of NIST or the United States Government.

Glass in Forensic Investigations

Float Glass

- Most common type of trace evidence found at crime scenes
 - windshields, windows, tv screens

Forensic Examination

- Elemental quantification
- Homogeneity of the sample
- Identify source of unknowns

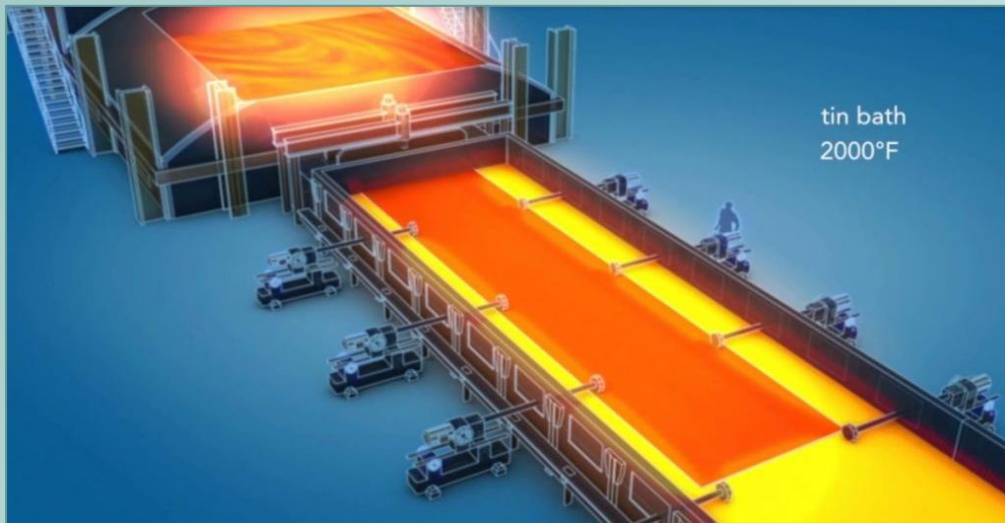


Image from VisionTIR; Temperature control in float glass manufacturing
[Temperature control in float glass manufacturing | VisionTIR](#)



Image from Crime Museum; Glass analysis
<https://www.crimemuseum.org/crime-library/forensic-investigation/glass-analysis/>

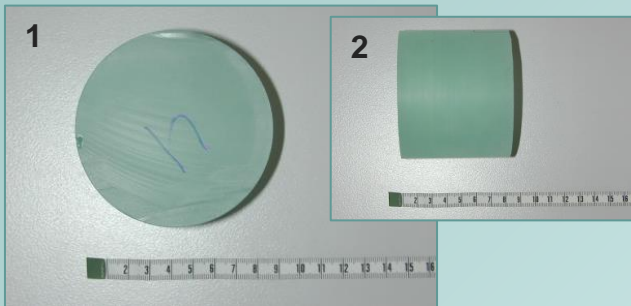
Glass in Forensic Investigations

Workflow of evidence testing



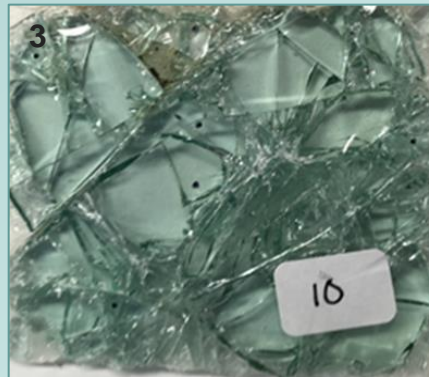
Calibrate

Standard Reference Materials (SRMs) to **increase confidence in results**



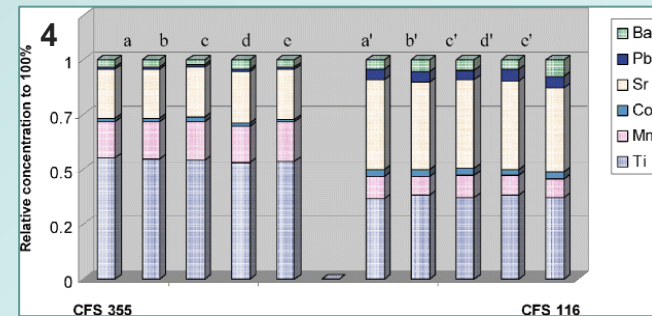
Measure

Test sample unknowns and knowns



Analyze

Associated or non-associated based on elemental similarity



Repeatability assessment 5 replicate measurements of two different glass samples analyzed by LA-ICP-MS

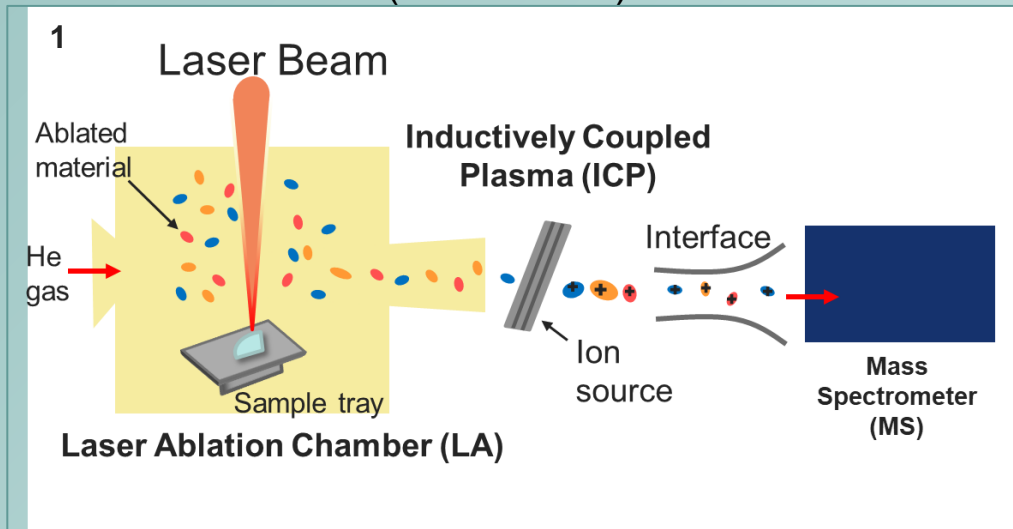
1,2. Becker Stefan, Laser Ablation ICP-MS in Forensic Glass Analysis: A Decade of Experience (2007)

3. Glass Evidence Analysis | NIST

4. Trejos, T., Montero, S. & Almirall, J.R. Analysis and comparison of glass fragments by laser ablation inductively coupled plasma mass spectrometry (LA-ICP-MS) and ICP-MS. Anal Bioanal Chem 376, 1255–1264 (2003). <https://doi.org/10.1007/s00216-003-1968-0>

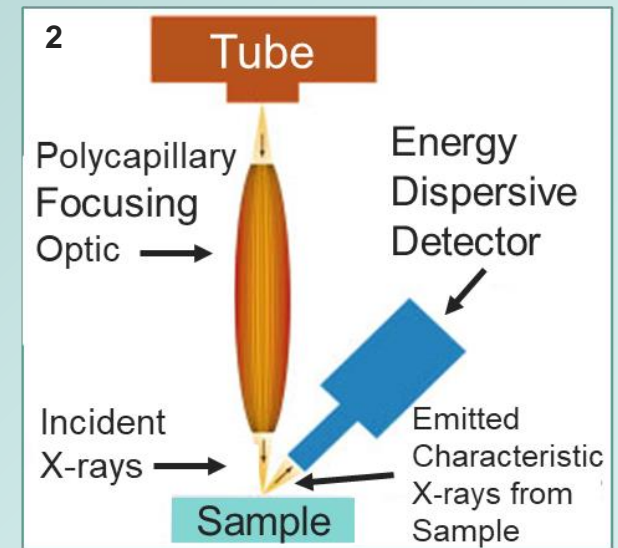
Typical Glass Analysis Techniques Require Careful Calibration

Laser Ablation Inductively Coupled Plasma Mass Spectrometry (LA-ICP-MS)



- Low detection limits for most of periodic table
- Minimal sample prep
- Minimally destructive
- ★ Sensitive to defects
- Spot size of 50 μm - 100 μm

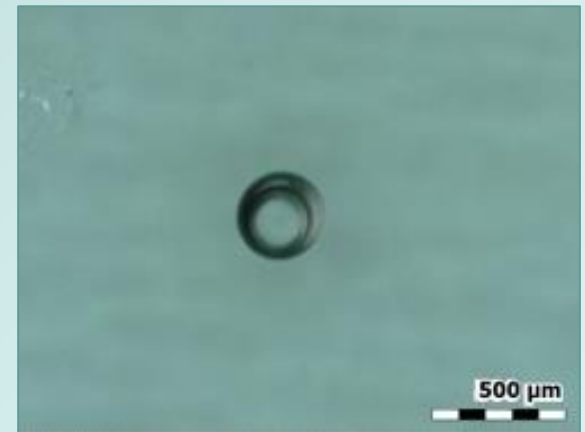
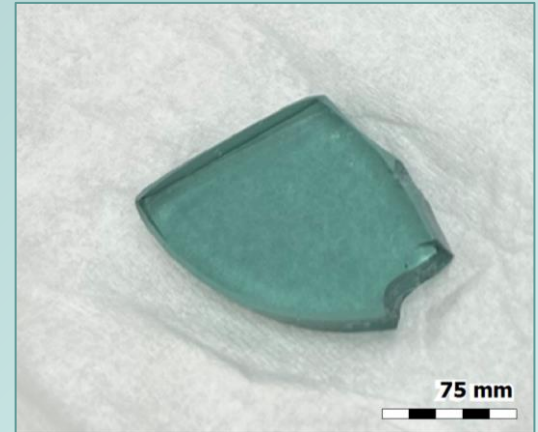
Micro-X-ray Fluorescence ($\mu\text{-XRF}$)



- Non-Destructive
- Homogeneity analysis
- Less sensitive to defects
- Spot size of 20 μm - 1000 μm

Defects Hinder Interpretability of Glass Analysis

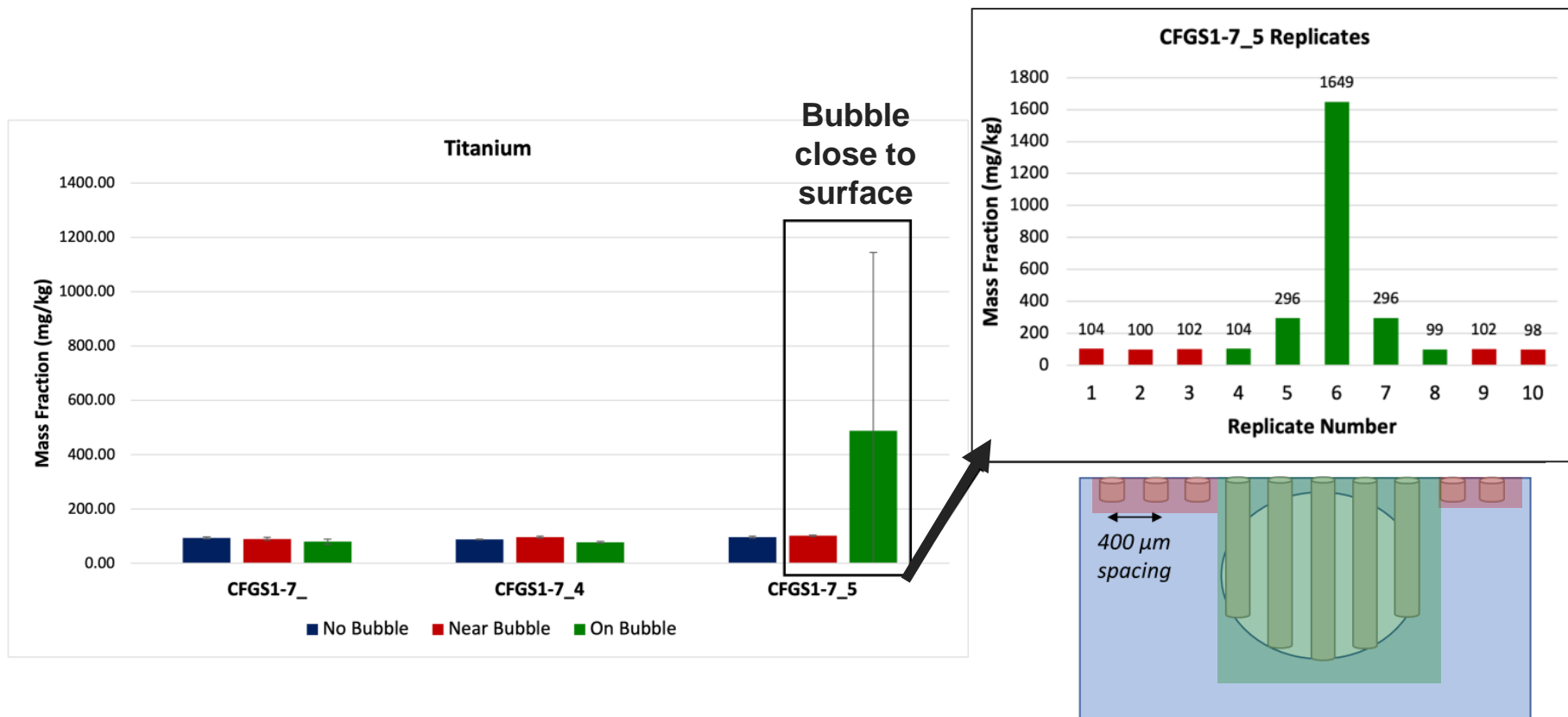
- Current NIST SRM 610 is not certified for microanalysis
 - (e.g., LA-ICP-MS, μ -XRF)
- New candidate SRMs representative of modern float glass elemental composition are being evaluated
 - Characterization of the new candidate SRMs includes evaluation of defects capable of altering calibration accuracy



Defects Hinder Interpretability of Glass Analysis

Ruthmara Corzo: CFGS LA-ICP-MS Analysis Summary (Corning Forensic Glass Standard (CFGS))

Effect of distance from bubble on LA-ICP-MS elemental mass fraction (mg/kg) Titanium and Tin



Characterizing and accounting for defects in SRMs may result in better accuracy and improved quantitative comparisons

Methods for Characterizing Bubble Defects

IMAGING

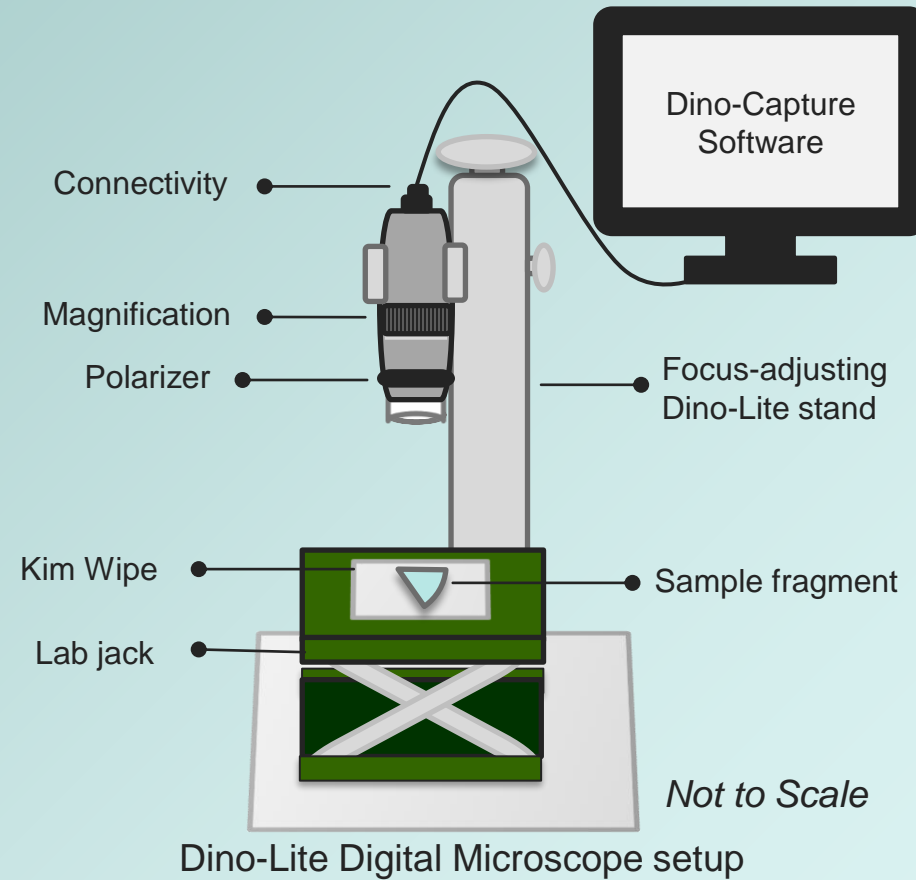
- AM4113ZTL Dino-Lite Digital Microscope Version 1.5.50
 - Resolution 22 μm

MEASURING

- Dino-Capture 2.0 imaging software
- Digital Surf, Mountains ($\text{\textcircled{R}}$, MDS) image processing software Version 10

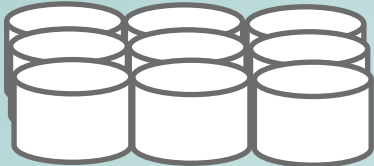
COMPARISON

- Antonio, Raine: Bubble Trouble (Part 1) (2023) CFGS1 data



CFGS1

Lower mass fraction



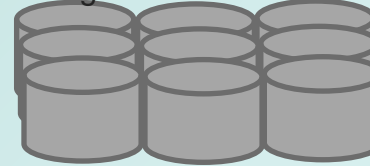
CFGS2

Middle mass fraction



CFGS3

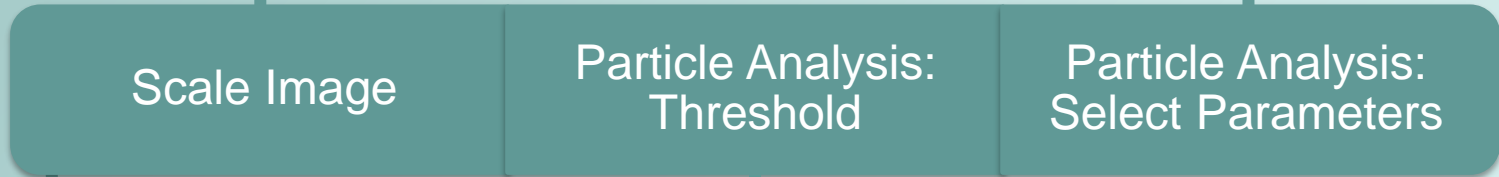
Highest mass fraction



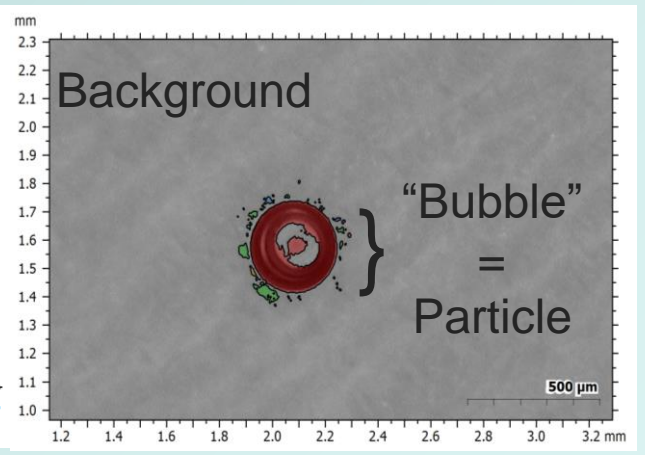
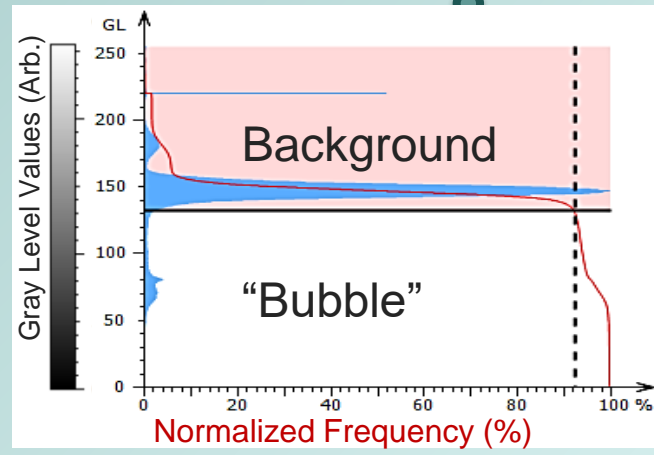
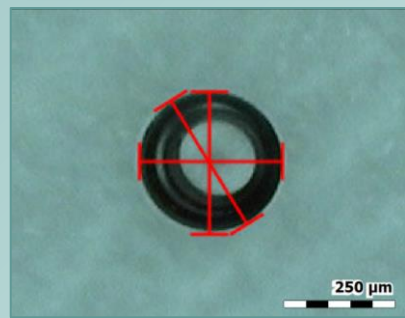
Digital Surf Automation: Selected Operations



Individual results				
Parameters		Equivalent radius	Equivalent diameter	Mean diameter
Unit		mm	mm	mm
Particle #745	■	0.1483	0.2967	0.3233
Particle #746	■	0.00349	0.00698	0.004684
Particle #747	■	0.002015	0.00403	0.002032
Particle #748	■	0.00403	0.00806	0.005456
Particle #749	■	0.002015	0.00403	0.002032



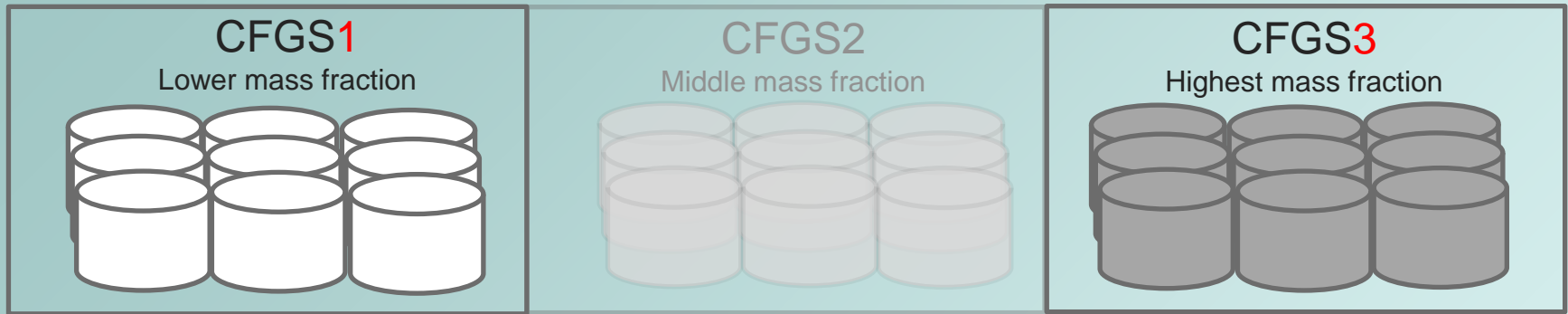
Dino-Capture:
Manual
Measurements



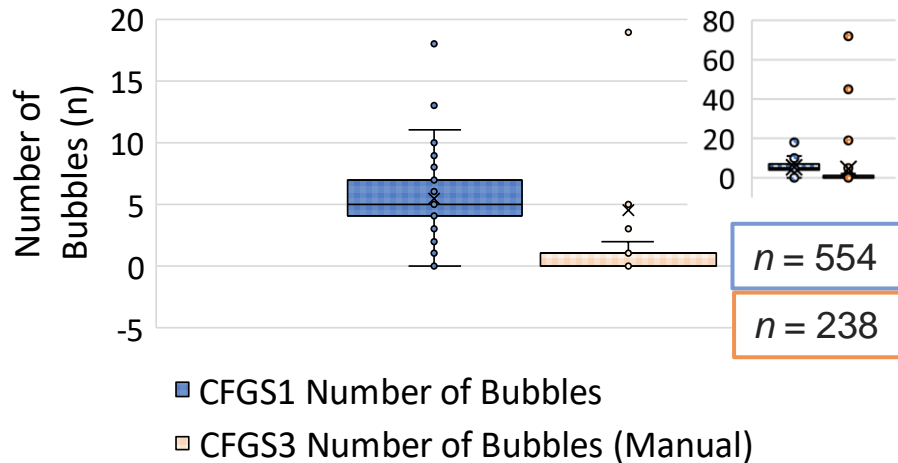
Thresholding: way to identify features by assigning them to $2 \leq$ grayscale values

Trends in Candidate SRMs

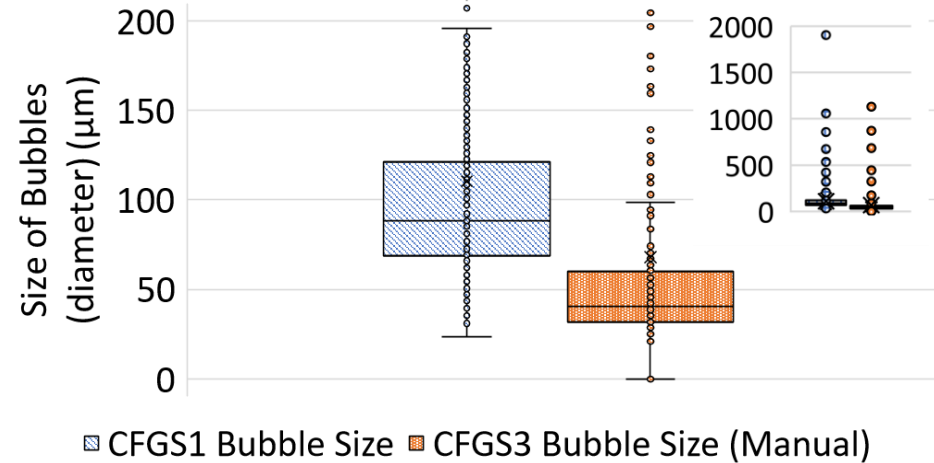
- We are studying three candidate SRMs whose properties reflect current float glass elemental makeup



Number of Bubbles in CFGS1 and CFGS3



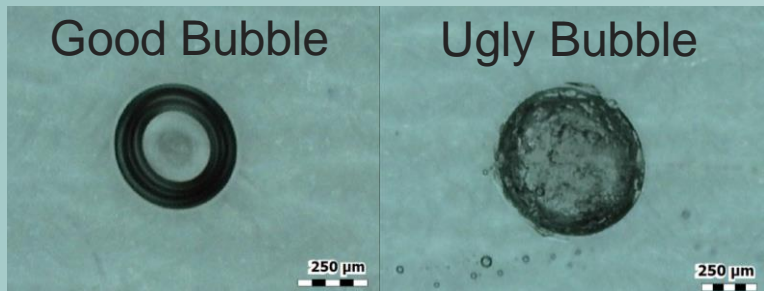
Size of CFGS1 and CFGS3 Bubbles (μm)



Size Uncertainties and Data Variability

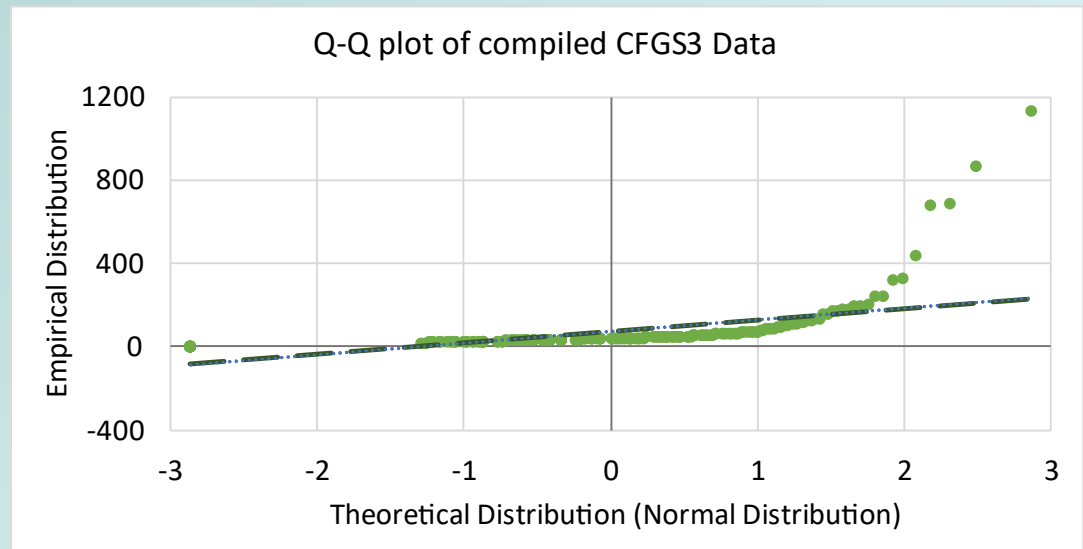
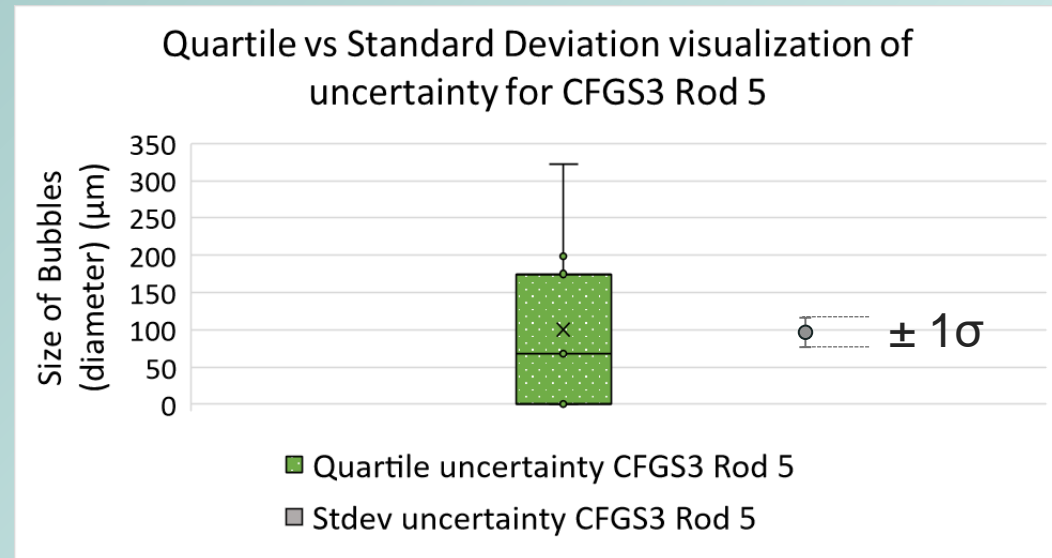
Types of uncertainty

- Instrument resolution
- Sample population uncertainty



CFGS3 example defects

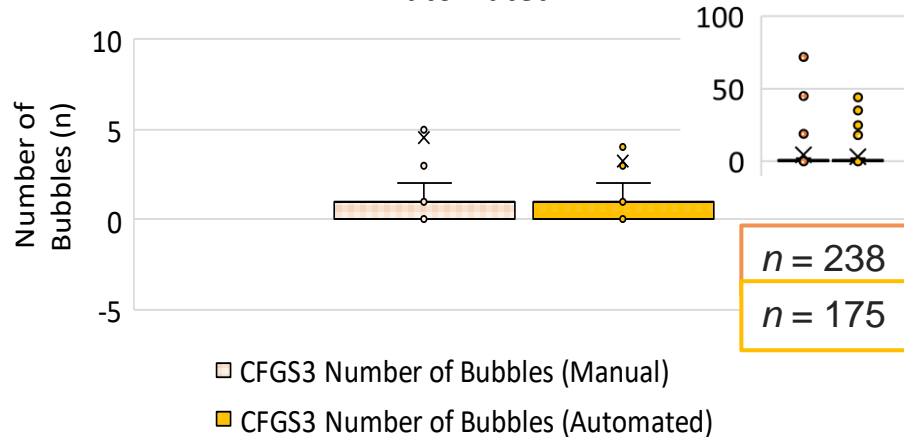
- Quartile
 - Median centered
- Standard deviation (Stdev)
 - Mean centered
- Quantile-Quantile (Q-Q) plot
 - Visualize if data follows probability distribution



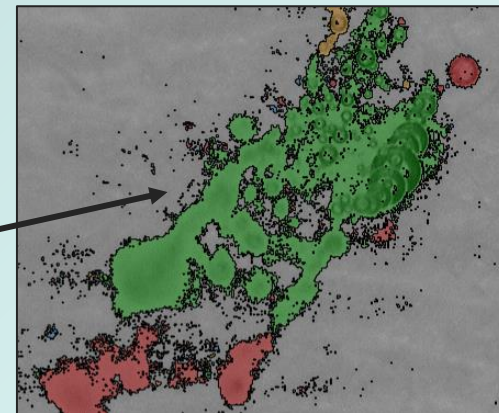
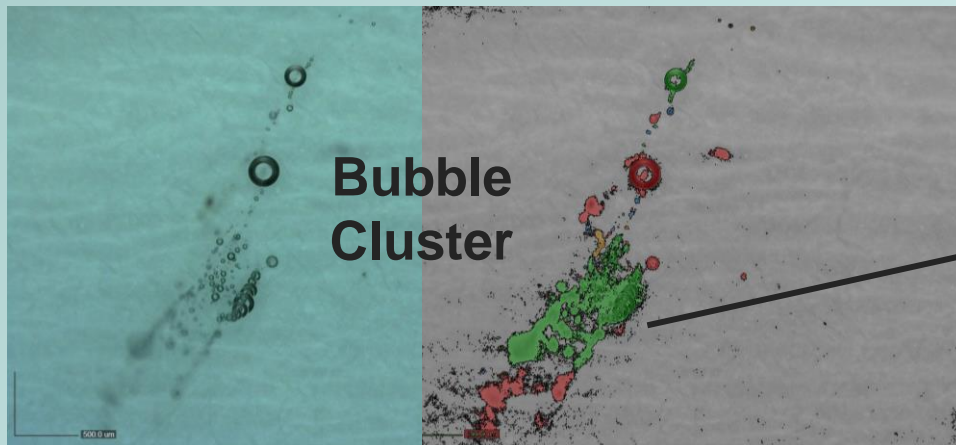
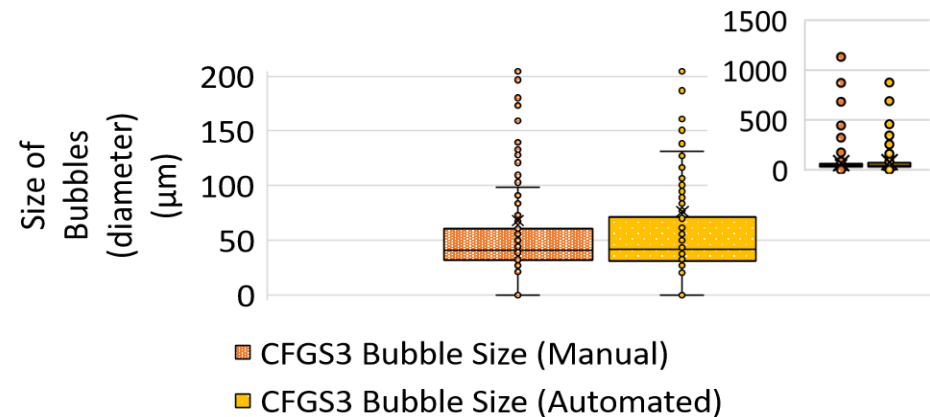
Assessment of Automated Image processing

- 😊 Eliminates uncertainties from user-to-user variation
- 😊 Rapid batch analysis
- 😞 Limited in detection of particle clusters

CFGS3 **Number** of Bubbles Manually Measured vs Automated



Size of CFGS3 Bubbles Manually Measured vs Automated (μm)



Future Steps

- Investigate outlier CFGS3 fragments and determine frequency
- Improve automated template for bubble measurements
- Complete imaging and measurements for CFGS2
- Develop a suggested protocol for SRM use to improve accuracy of measurements (avoid defects)



Special Thanks To



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Tanya Dax

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Leland Harringer

Susana Teixeira

Cara O'Malley

NIST FORENSIC
SCIENCES

Questions?

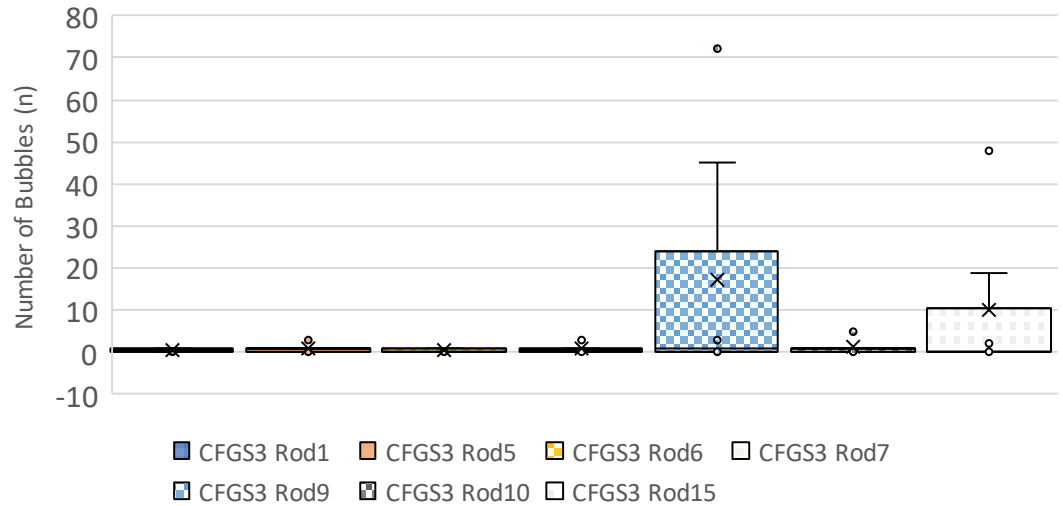
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2. Douglas C. Duckworth: Forensic glass analysis by ICP-MS: a multi-element assessment of discriminating power *via* analysis of variance and pairwise comparisons (2002). <https://doi.org/10.1039/B201575G>
3. Jose Almirall: Validation of Novel Statistical Approaches for the Interpretation of Trace Evidence; Glass Analysis using LA-ICP-MS (2022).
4. ASTM International (2024) *E2927-23 - Standard Test Method for Determination of Trace Elements in Soda-Lime Glass Samples Using Laser Ablation Inductively Coupled Plasma Mass Spectrometry for Forensic Comparisons* (ASTM International, West Conshohocken, PA). <https://doi.org/10.1520/E2927-16E01>
5. ASTM International (2022) *E2926-17 – Standard Test Method for Comparison of Glass Using Micro X-ray Fluorescence (μ -XRF) Spectrometry* (ASTM International, West Conshohocken, PA). <https://doi.org/10.1520/E2926-17>
6. Pete Bankhead: Introduction to Bioimage Analysis (2022). <https://bioimagebook.github.io/chapters/2-processing/3-thresholding/thresholding.html>
7. Mehmet Sezgin: Survey over image thresholding techniques and quantitative performance evaluation (2004) <http://dx.doi.org/10.1117/1.1631315>

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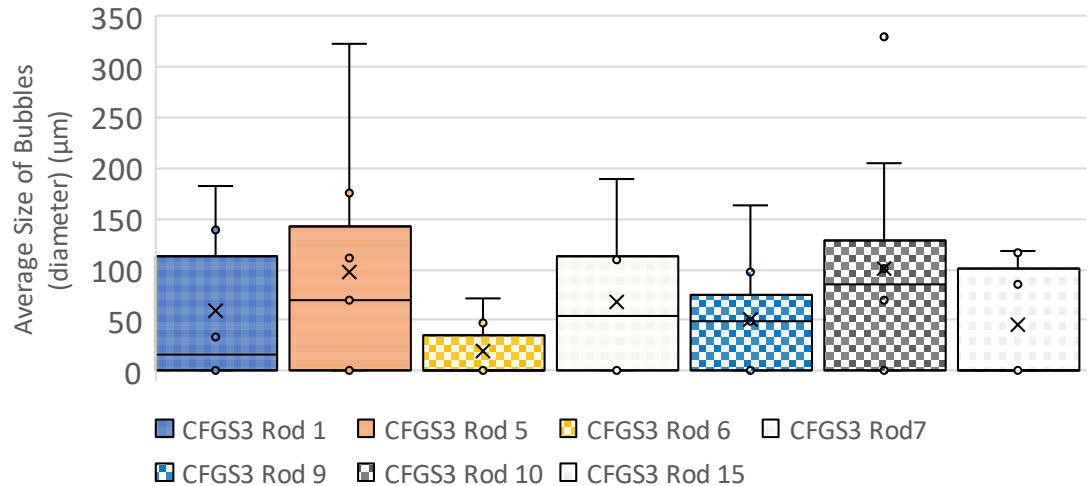


CFGFS3 Variability Data

Number of Bubbles per CFGFS3 Rod (Manual)

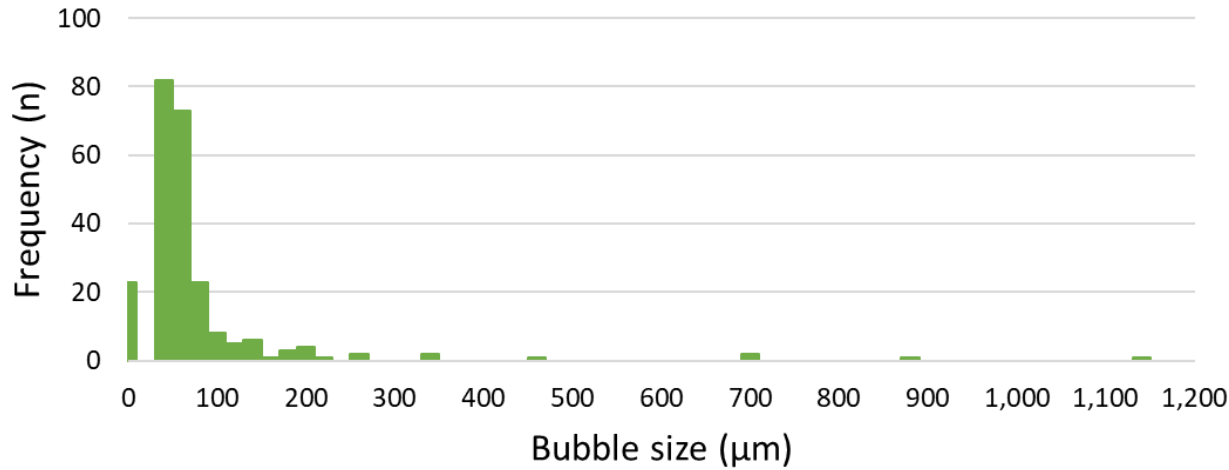


Size of Bubbles per CFGFS3 Rod (Manual) (μm)

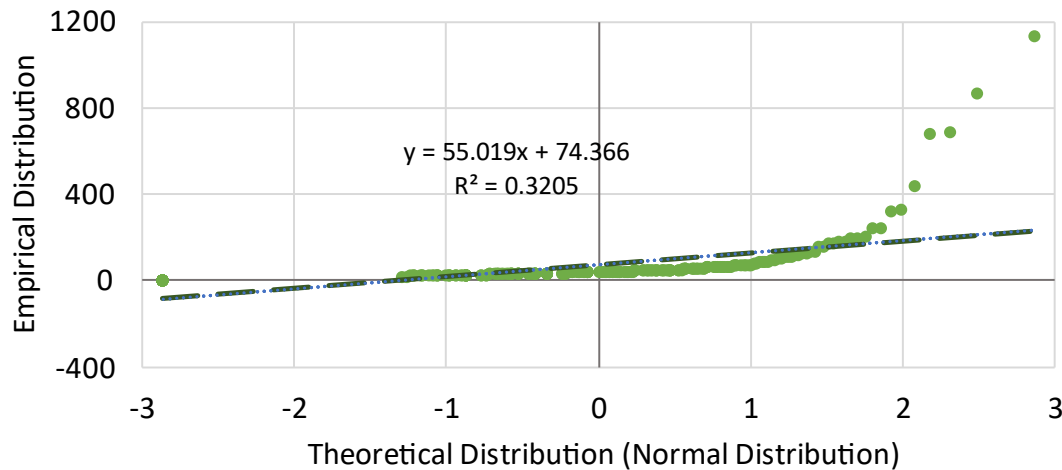


Visualization of CFGS3 non-normal distribution

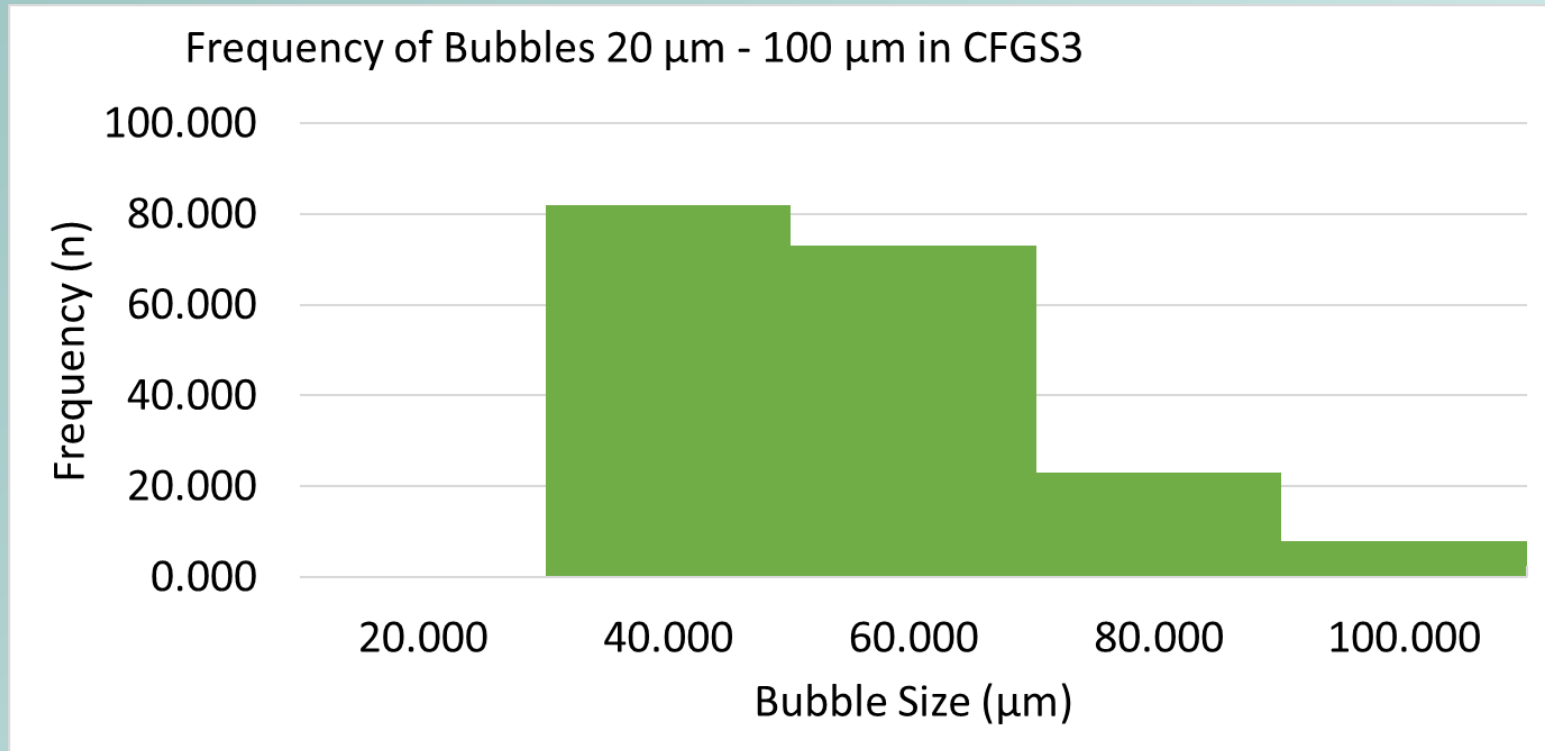
CFGS3 Distribution By Bubble Size (μm)



Q-Q plot of compiled CFGS3 Data

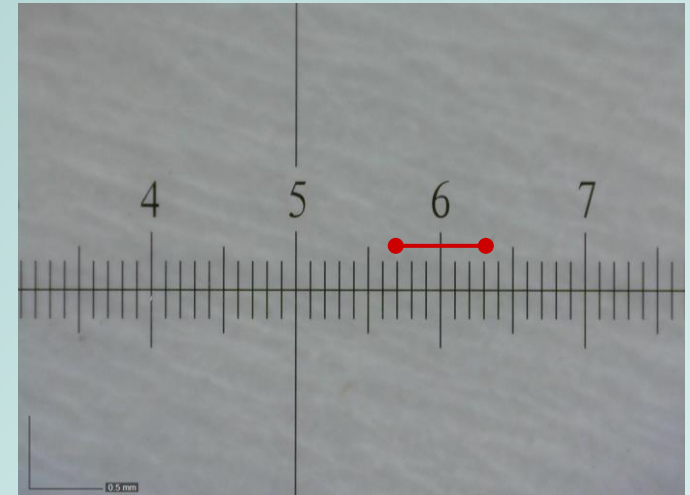
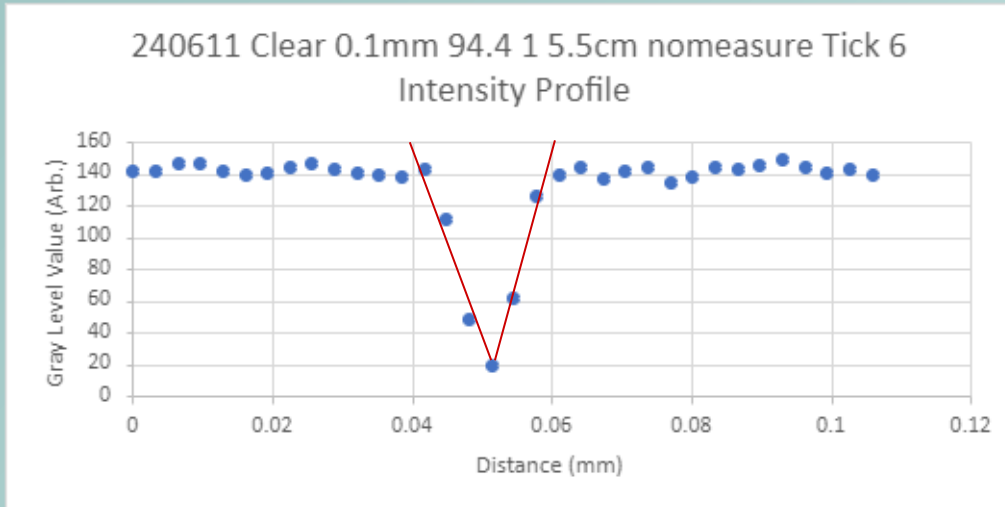


Defect sizes Within Range of Laser-Ablation Spot Size



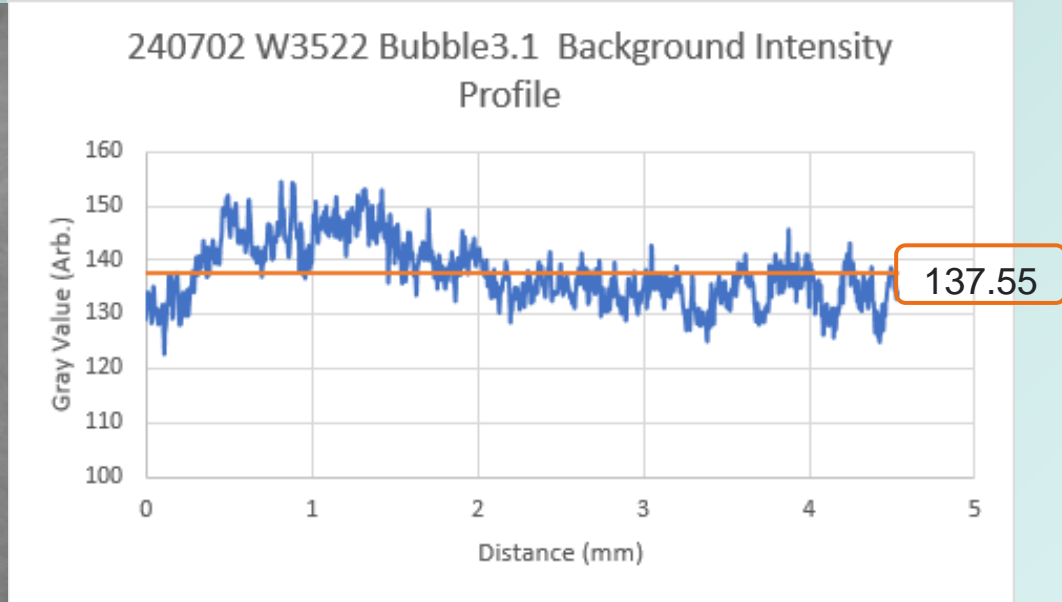
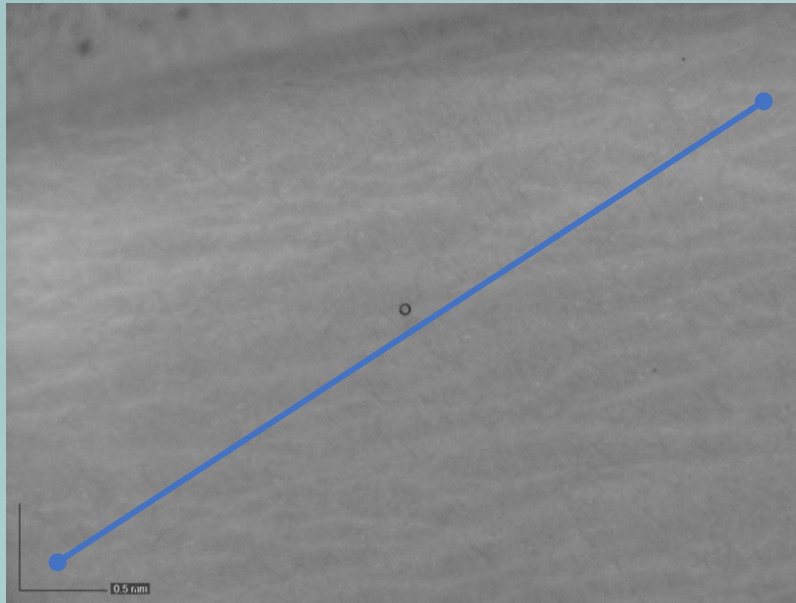
- Total number of measurements in CFGS3: 238 (n)
- Total number of measurements in CFGS3 between 20 μm - 100 μm : 186 (n)
- 78.15 % of all CFGS3 bubbles are below 100 μm
- 44.09 % of small bubbles (20 μm - 100 μm) are between 20 μm - 40 μm

Determining Image Resolution



- Resolution of 1 pixel
- Width of 1 pixel = 0.006 mm
 - 22 μm

Automated Measurements; Determining Gray Value Threshold



- Overall average Background GL: 140.84
- Attempted lower thresholds of 1 sigma, 2 sigma, and 3 sigma
 - Lower sigma selected to identify gray values below threshold as “particles” (darker gray values)