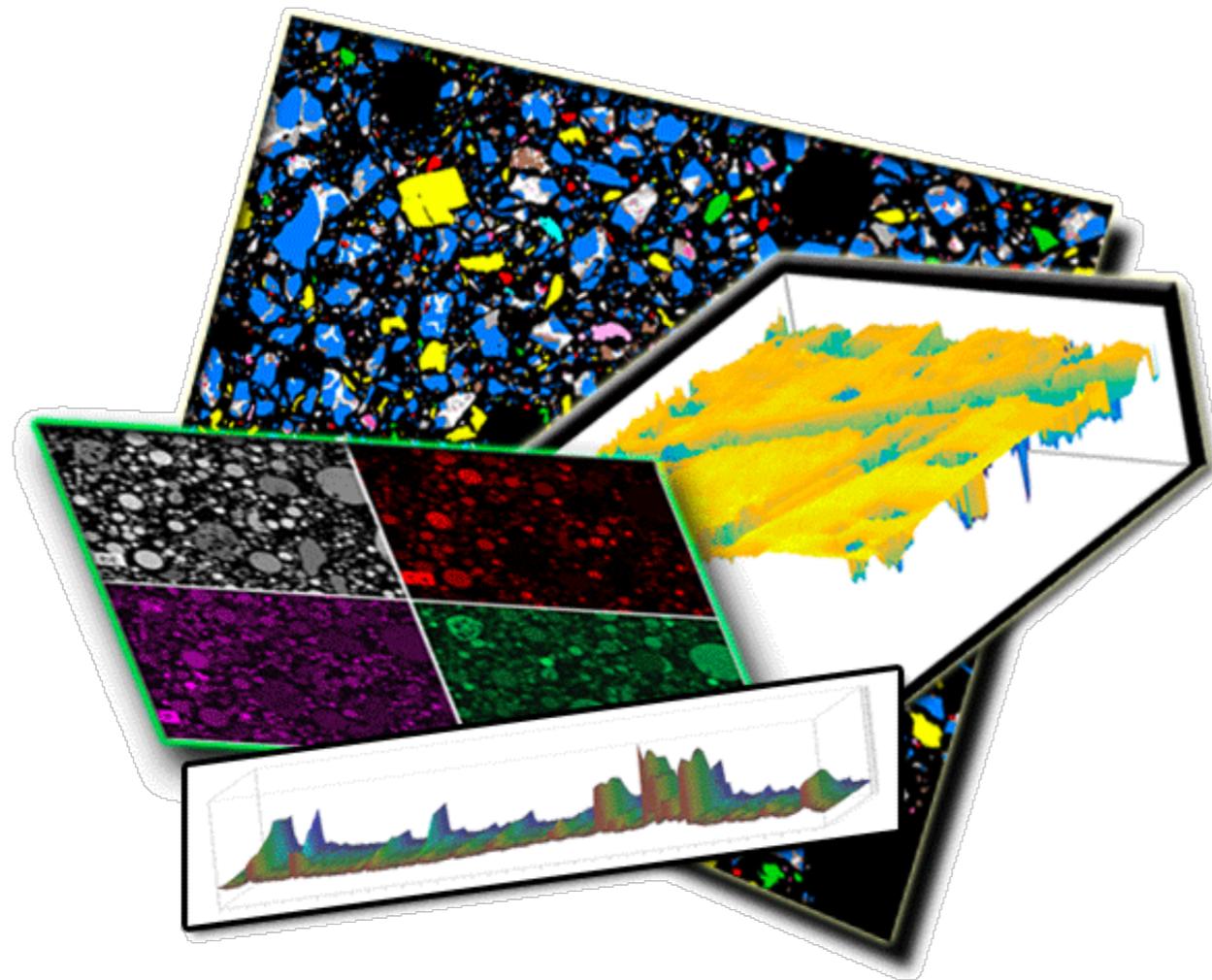


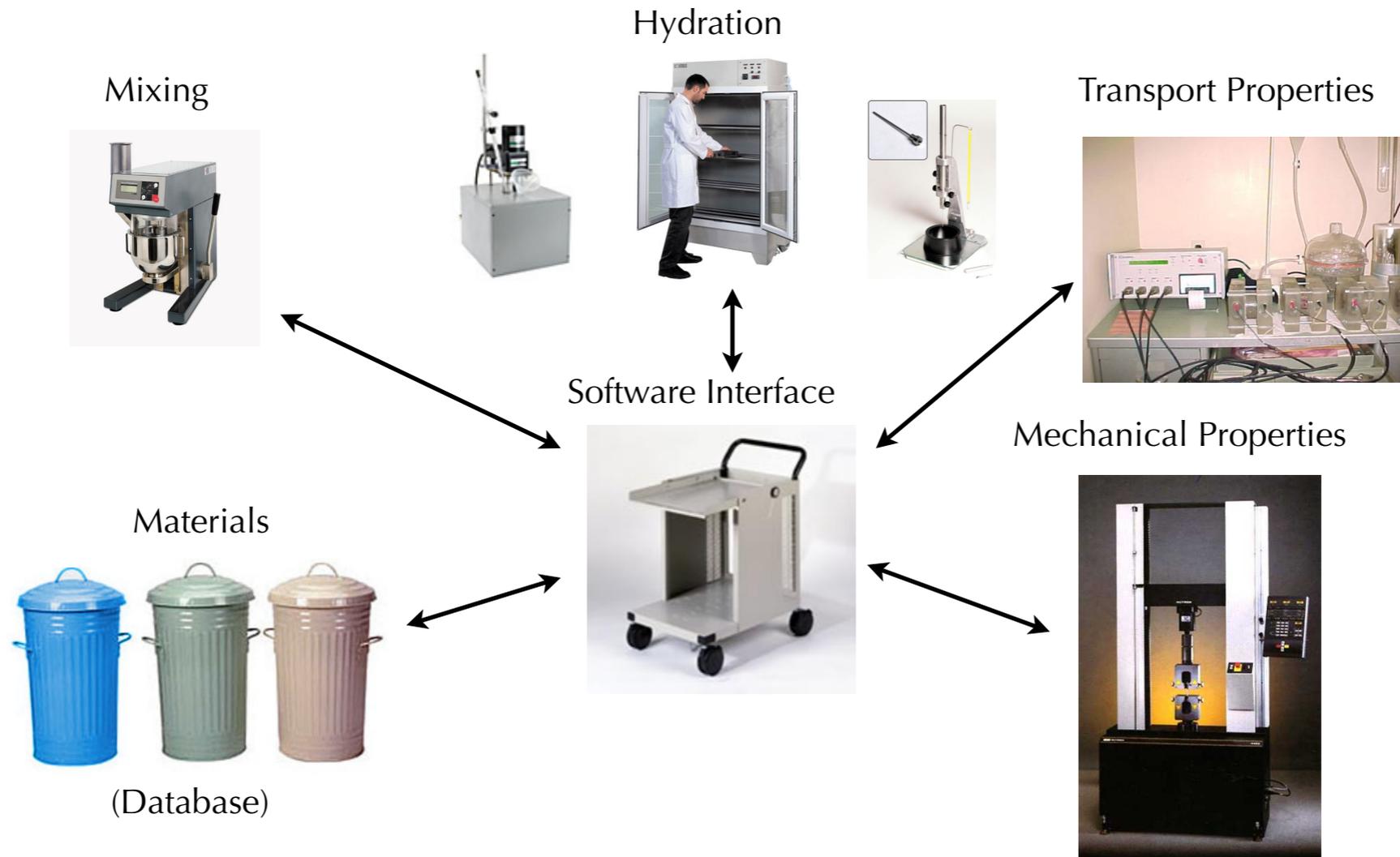
# Using Characterization Data to Model Microstructure and Properties

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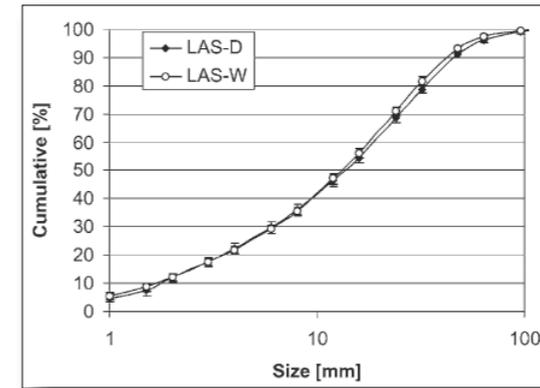
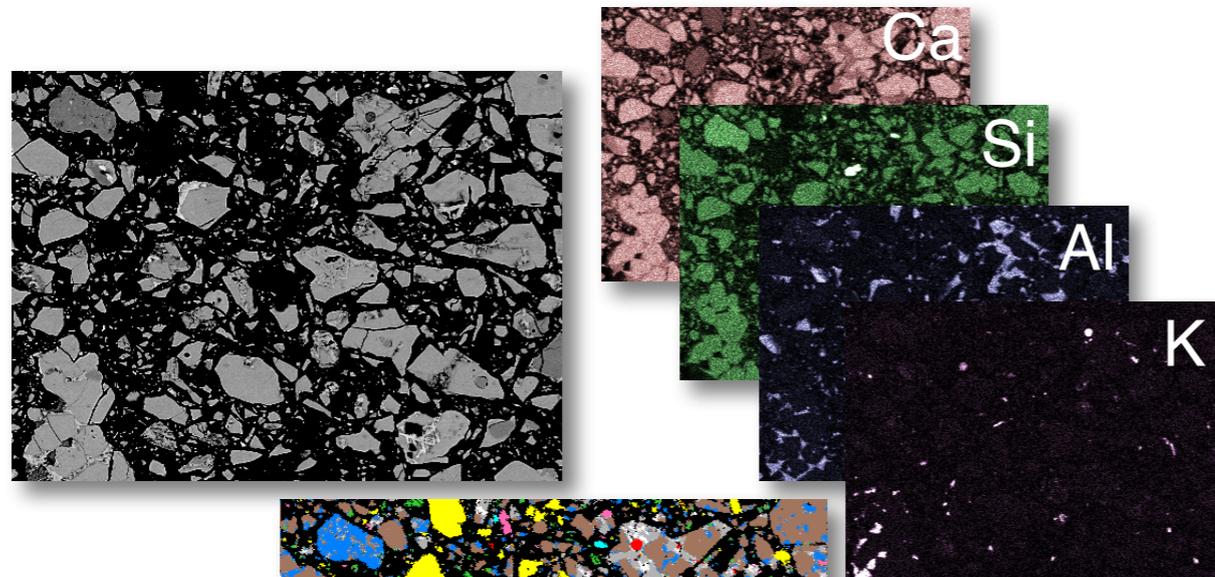
Jeff Bullard

National Institute of Standards and Technology



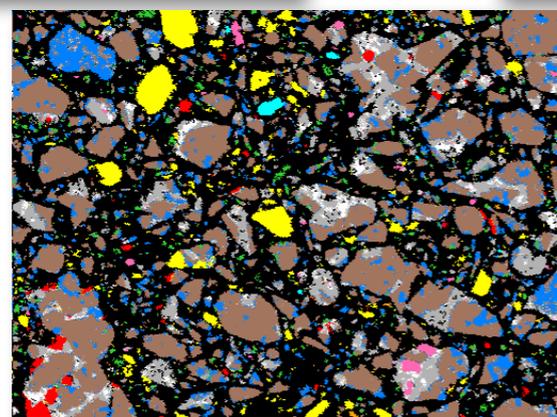


SEM/BSE Image and QXRD...



Particle Size Distribution

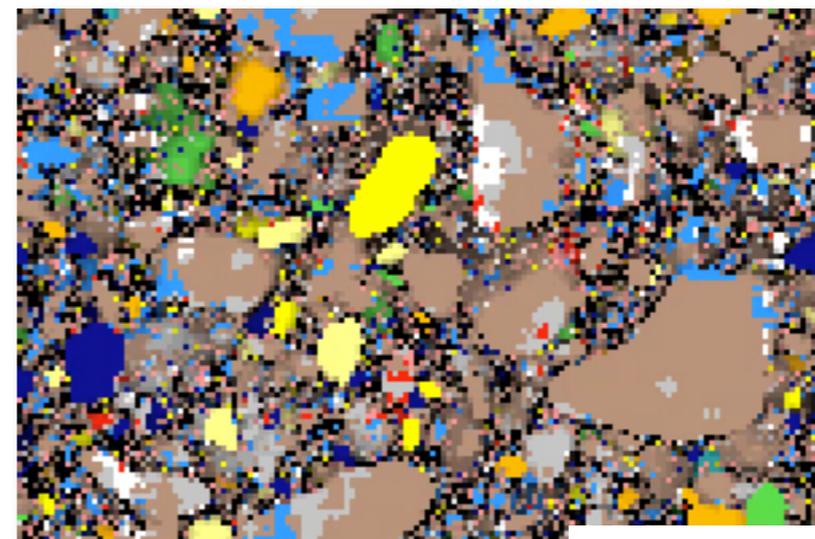
Methods developed by Dale Bentz & Paul Stutzman (NIST)



... segmented image ...

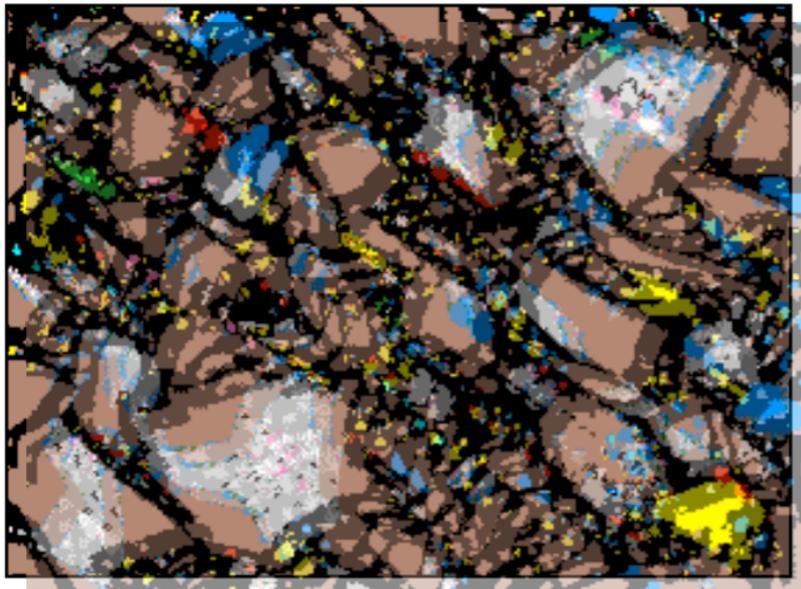
...X-ray element maps ...

... measure autocorrelation fns on majority phases



We want to distribute the clinker phases among particles in a spatially realistic way, at least statistically.

To do so, first measure two-point correlation functions on different phases or collections of phases in segmented SEM image:



$$S_{2,i}(r) = \int_{-\infty}^{\infty} f_i(x+r) f_i(x) dx$$

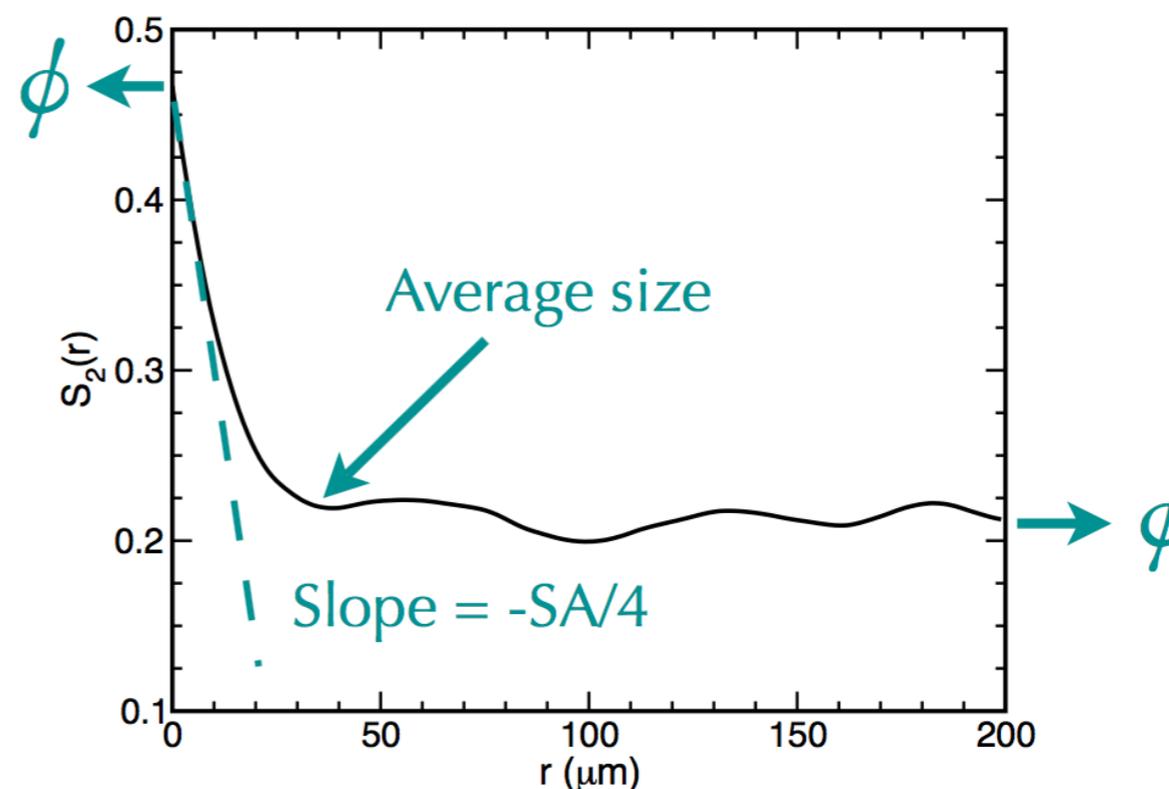
where  $f_i(x) = 1$  if phase  $i$  is located at  $x$ , and  $f_i(x) = 0$  otherwise.

Equivalent to overlaying a displaced image on an original and measuring the overlapping areas of the same phase for different displacements.

## Features of $S_2$ :

- $S_2(0) = \text{vol frac}$
- $S_2(\infty) = (\text{vol frac})^2$
- Slope at  $r = 0$  is  $-1/4$  of the specific surface area
- First minimum is average domain size
- Is the same in 2D and 3D for homogeneous, isotropic structures! →

J.G. Berryman and S.C. Blair, *J. Appl. Phys.*  
60 [6] 1930-1938 (1986)



We can use  $S_2$  measured on 2D images to construct 3D images with the same statistical features



## Material Inventory ?

▼ Edit or create a cement ?

Name:  ?

Upload data from a ZIP file for the cement:

▶ Cement data ?

Mass fractions of sulfates ?

Dihydrate  Hemihydrate  Anhydrite

?

▶ Edit or create a fly ash ?



### Step 1: Prepare mix ?

#### Binder ?

Choose a cement: cement140

- ▶ Modify phase distribution in the *clinker*
- ▶ Modify calcium sulfate amounts in the *cement*
- ▶ Add SCM to the *binder*

#### Mix ?

	Mass fraction	Volume fraction
Binder	0.1724	0.1307
Water	0.0776	0.1897
Water/Binder ratio	0.45	
<input checked="" type="checkbox"/> Add Coarse Aggregate	0.30	0.2658
▶ Change properties		
<input checked="" type="checkbox"/> Add Fine Aggregate	0.45	0.4138
Change properties		
Air		0.04

#### Curing Conditions ?

##### Thermal

- Conditions:
- isothermal
  - semi-adiabatic
  - adiabatic
- Initial temperature: 25.0 °C
- ▶ Aggregate

##### Aging ?

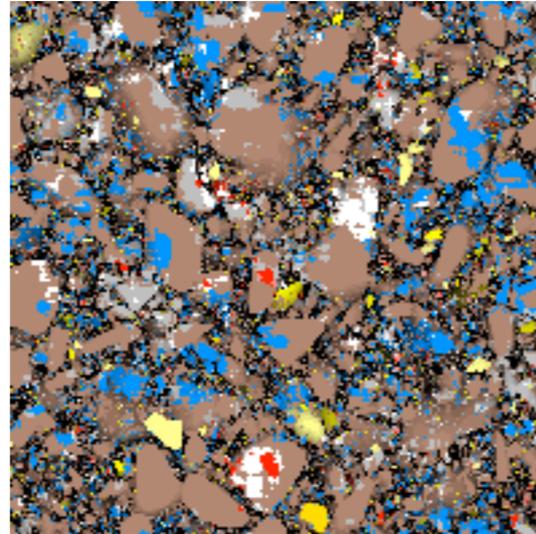
- Hydrate for 28.0 days  
... Or stop at degree of hydration:  1.0
- Use time conversion  
Time conversion factor 3.5E-4 h/cycle<sup>2</sup>
  - Use a calorimetry file
  - Use a chemical shrinkage file

##### Saturation conditions ?

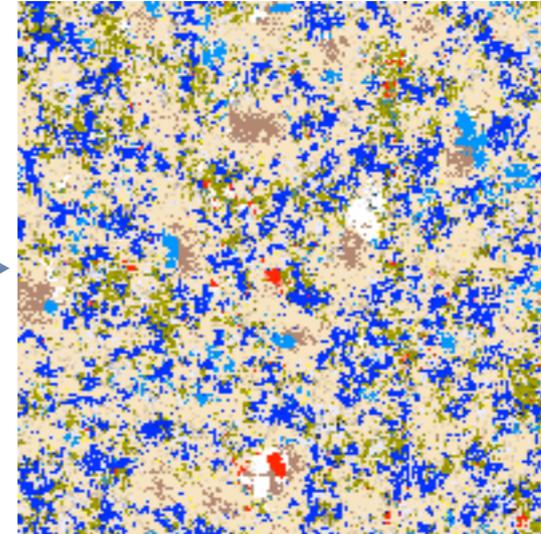
- saturated
- sealed



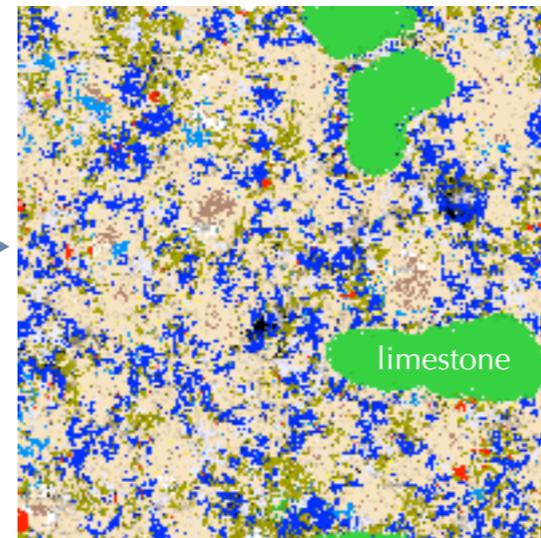
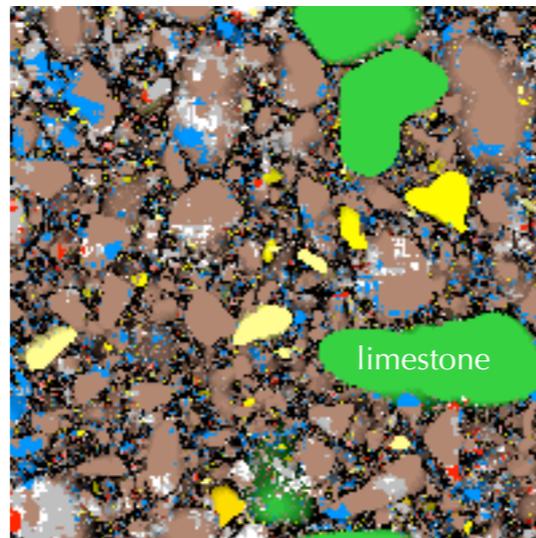
OPC, w/s = 0.35



28 d  
20 °C

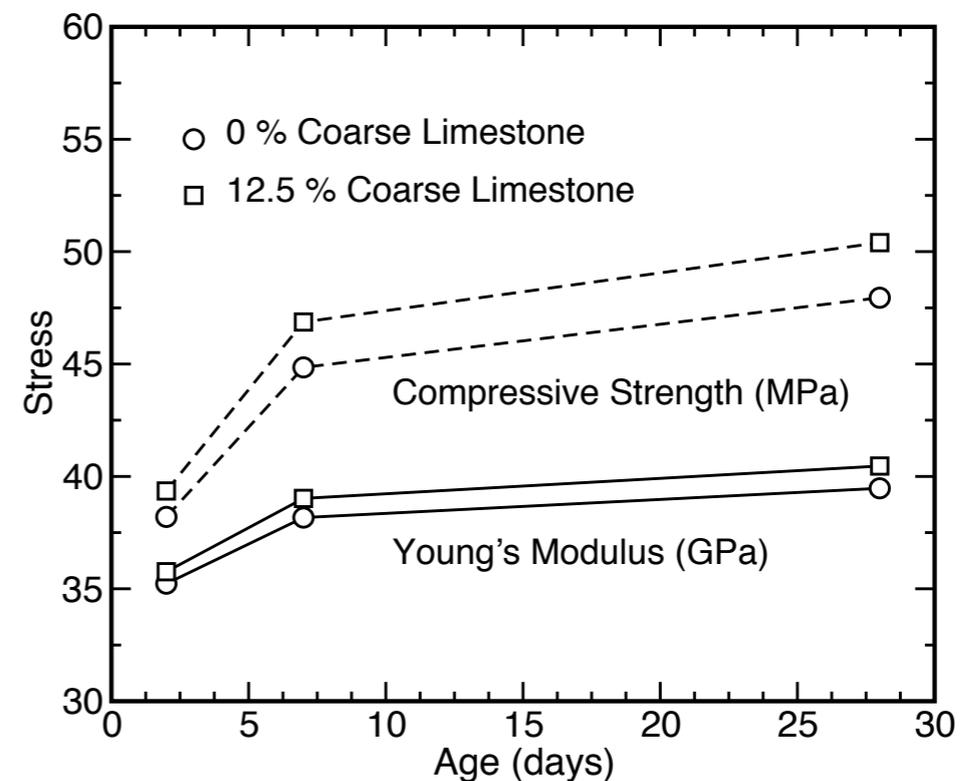
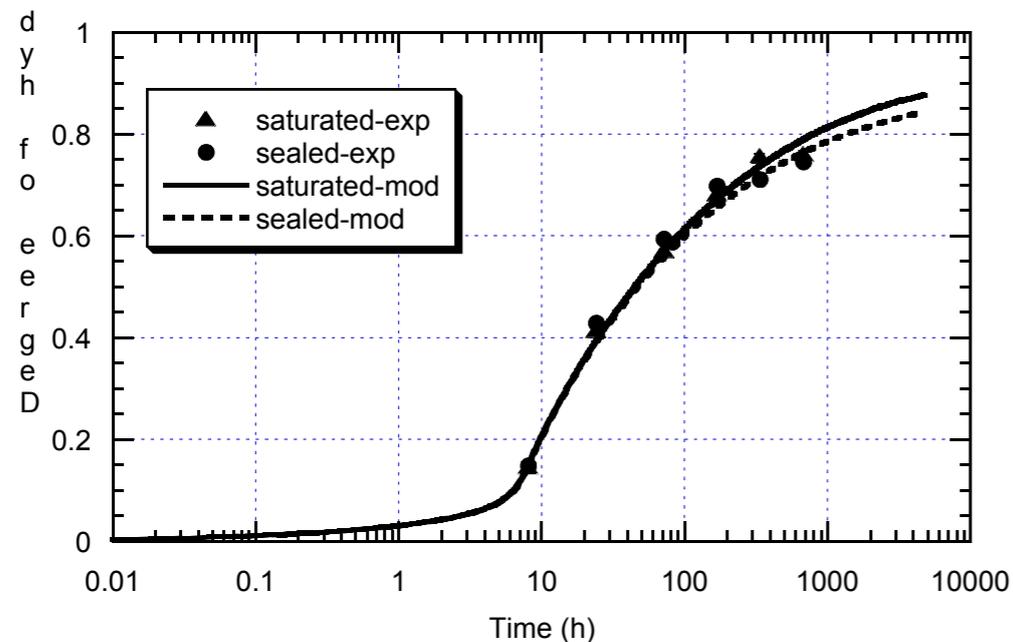


OPC, w/s = 0.35  
with 12.5 %  
replacement by  
limestone



# Linking Microstructure to Properties

- Some properties of hydrating pastes can be tracked directly as the structure evolves
- Mechanical properties of paste (linear elastic moduli, thermal expansion) is calculated directly on the microstructure image using finite element model
- For mortar and concrete, these paste properties are coarse grained and then effective medium theory is used to compute the properties of the material

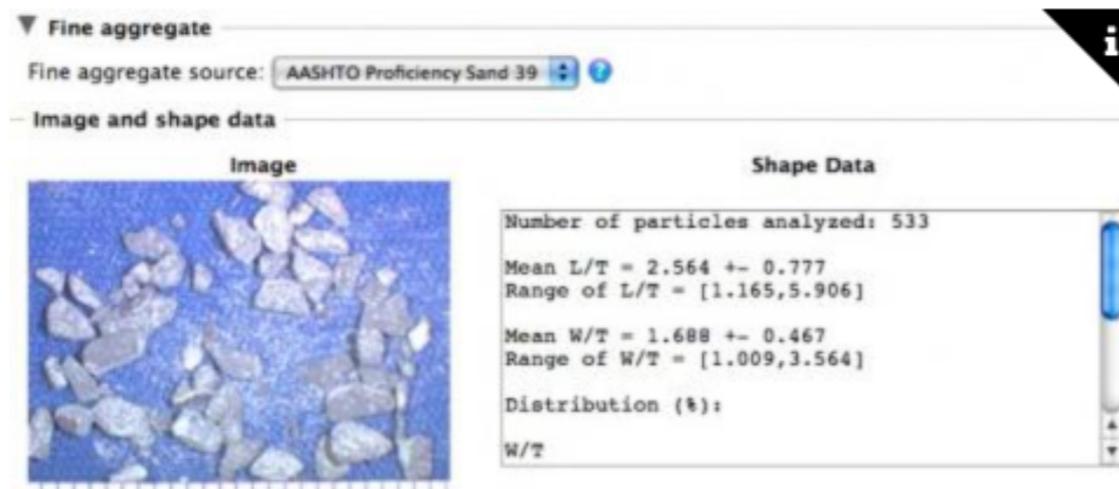


SOFTWARE

# VCCTL Software



[\(Return to Cement Hydration and Degradation Modeling Software\)](#)



The Virtual Cement and Concrete Testing Laboratory (VCCTL) software provides a virtual testing laboratory environment that can be used by concrete scientists, engineers, and technologists for virtual testing of cement paste and concrete materials. With this software the user can

- create *virtual materials*, using carefully characterized cement powders, supplementary cementitious materials, fillers, and aggregates;
- simulate the curing of these materials under a wide range of conditions: and

## Version

9.5

## Type of Software

virtual testing of cement and concrete materials

## Last Updated

May 20, 2014

## NIST Authors

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